



Minikrimp™ Crimp Die Selection Chart

TIP: Attach this chart to your Parker Minikrimp™ crimper for reference.

Hose 7/08			Fittings	Hose/Die Selection and Crimp Diameters 7/08									
				- 4 RED	- 5 PUR	- 6 YEL	- 8 BLU	- 10 ORG	- 12 GRN	- 16 BLK	Die Ring		
Die				80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16			
351TC	431	471ST	43 Series										
351ST	436	472TC		0.645	0.710	0.825	0.945	1.060	1.245	1.590			
422	451TC	482T		0.665	0.730	0.845	0.965	1.080	1.265	1.610	Silver		
424	451ST	482ST											
426	471TC												
421WC	304	601	26 Series	0.685	0.750	0.865	0.985	1.100	1.285	1.630			
302/301	341	604		0.705	0.770	0.885	1.005	1.120	1.305	1.650	Black		
301LT	381	881											
Die					80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16		
213	285	293		0.460	0.520	0.575	0.670	0.805	0.915	1.175			
			0.480	0.540	0.595	0.690	0.825	0.935	1.195	Silver			
201	225	266	81 Series	0.500	0.560	0.615	0.710	0.845	0.955	1.215			
206	244	221FR		0.520	0.580	0.635	0.730	0.865	0.975	1.235	Black		
Die					80C-V12						80C-V16		
811	811HT	881									1.155	1.450	
											1.175	1.470	Silver
Die				80C-H585		80C-H735	80C-H840	80C-H970	80C-H1120				
	AX		HY Series	0.595		0.745	0.850	0.980	1.130				
				0.575		0.725	0.830	0.960	1.110		Silver		
Die					80C-H605		80C-H775	80C-H885	80C-H1010	80C-H1170			
	BXX			0.655		0.825	0.935	1.060	1.220				
			0.635		0.805	0.915	1.040	1.200		Black			

NOTE: Do not use this machine to assemble stainless steel fittings with any hose listed on this chart.

CAUTION: Read the operations and technical manual before attempting to operate this machinery. Keep hands clear of moving parts when operating machine.

Additional Crimp Die Selection Charts available for free download at www.hfeweb.com/technical-info.



Additional Crimp Die Selection Charts:

Download from www.hfeweb.com/technical-info/ or call **888.715.4673**.

Crimping instructions:

www.hfeweb.com/technical-info/

On-site training available for Hose & Fittings, Etc's customers.



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