



PHastkrimp Crimp Die Selection Chart

TIP: Attach this chart to your Parker PHastkrimp crimper for reference.

PN: PH1/KK2 HOSE DECAL Hose 7/08	Fittings	Hose/Die Selection and Crimp Diameters								PN: PH/KK2 MASTER DECAL 8/07	
		- 4 RED	- 5 PUR	- 6 YEL	- 8 BLU	- 10 ORG	- 12 GRN	- 16 BLK	- 20 WHT	Die Ring	
Die		80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20		
351TC 431 471ST 351ST 436 472TC 422 451TC 482TC 424 451ST 482ST 426 471TC	43 Series	0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610	1.970 1.990	Silver	
421WC 304 601 302/301 341 604 301LT 381 881		0.685 0.705	0.750 0.770	0.865 0.885	0.985 1.005	1.100 1.120	1.285 1.305	1.630 1.650	2.010 2.030	Black	
Die				83C-D06	83C-D08	83C-D10					
701 F42 (-8 ONLY)	70 Series			0.990 1.010	1.140 1.160	1.260 1.280				Black	
Die				83C-D06	83C-D08	83C-D10	83C-D12	83C-D16	83C-D20		
711 721ST 772ST 721 721TC 774	71 Series			0.950 0.970	1.100 1.120	1.220 1.240	1.355 1.375	1.695 1.715	2.025 2.045	Silver	
Die							80C-L12	80C-L16			
731	73 Series						1.420 1.440	1.730 1.750		Silver	
Die							80C-L12	80C-L16			
78C 781 782TC 782ST	78 Series						1.420 1.440	1.730 1.750		Silver	
Die		80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16			
213 285 293	26 Series	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195		Silver	
201 221FR 266 206 225 CAH 244 5525UL		0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235		Black	
Die							80C-V12	80C-V16	80C-V20		
811 811HT 881	81 Series						1.155 1.175	1.450 1.470	1.740 1.760	Silver	
Die		80C-H585		80C-H735	80C-H840	80C-H970	80C-H1120	80C-H1365			
AX	HY Series	0.575 0.595		0.725 0.745	0.830 0.850	0.960 0.980	1.110 1.130	1.355 1.375		Silver	
Die		80C-H605		80C-H775	80C-H885	80C-H1010	80C-H1170	80C-H1465			
BXX		0.635 0.655		0.805 0.825	0.915 0.935	1.040 1.060	1.200 1.220	1.495 1.515		Black	

NOTE: Stainless steel crimp diameters are 0.010" greater than table listings with the exception of stainless steel HY series fittings which are 0.005" greater than the table listings. Do NOT use lubricants to assemble spiral hose and fittings.

CAUTION: Read the operations and technical manual before attempting to operate this machinery. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.

Additional Crimp Die Selection Charts available for free download at www.hfeweb.com/technical-info.



Additional Crimp Die Selection Charts:

Download from www.hfeweb.com/technical-info/ or call **888.715.4673**.

Crimping instructions:

www.hfeweb.com/technical-info/

On-site training available for Hose & Fittings, Etc's customers.

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