Diaphragm Seal Solutions





A tNOSHOK, we pride ourselves on being innovators in the industry by continually offering the latest technology and measurement solutions, and providing the best customer support in the marketplace.

Established in 1967, NOSHOK was one of the first companies to offer liquid filled pressure gauges. We also took a bold step by backing our quality gauges with an extended 3-year warranty. That unwavering standard of quality has endured for 50+ years, and as we have expanded our product offering we continue to provide industry-leading warranties. NOSHOK also leads the industry as one of the first companies to offer corrosion-resistant zinc nickel plating standard on our carbon steel valves.

We have the capacity to put together special requirements which are so often hard to find. If you do not find what you need in this catalog, chances are we can still put a solution together.

NOSHOK is committed to providing excellence on every level. Thank you for choosing NOSHOK products.

Jeff N. Scott President

NOSHOK Corporate Headquarters Your Single Source Instrumentation Company

NOSHOK is a member and actively supports:









NOSHOK is an ISO 9001:2015 registered company.

WARRANTY INFORMATION

NOSHOK's One Year Warranty applies to all NOSHOK diaphragm seals, and all options & accessories listed in this catalog.

NOSHOK guarantees all products to be free from defects in material and workmanship and to operate within the catalogued performance specifications. These products must be operated within the catalogued environmental and application parameters. Determination of failure will be made by NOSHOK, Inc.'s equipment and personnel or a certified test facility specializing in this type of evaluation. Diaphragm seal failures determined to be caused by over-range, incompatibility with environment or product media and abuse will not be considered under this warranty. NOSHOK, Inc. will, at its discretion, repair or replace the working parts of the damaged diaphragm seal without cost to the customer.

| TABLE OF CONTENTS | Т | Α | В | L | Ε | 0 | F | С | 0 | Ν | Т | Ε | Ν | Т | S | |
|-------------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|--|
|-------------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|--|



| REPLACEABLE DIAPHRAGM | |
|---|------------|
| Standard & Elevated Pressure, Bolted: TYPE 10/10H | -5 |
| Reduced Pressure, Non-Metallic Lower, Bolted: TYPE 10L6- | -7 |
| Flow-Through Annular Style: TYPE 40 | -9 |
| NON-REPLACEABLE DIAPHRAGM | |
| All Non-Metallic: TYPE 5 | 11 |
| Sanitary, Clamped-Style, ASME-BPE: TYPE 12 | 13 |
| Front Flush: TYPE 20 | 15 |
| Standard & Elevated Pressure: TYPE 25/25H | 17 |
| High Volumetric Displacement: TYPE 29 | 19 |
| Standard & Elevated Pressure, Bolted: TYPE 30/30H20-2 | 21 |
| Reduced Pressure, Non-Metallic Lower, Bolted: TYPE 30L | 23 |
| ACCESSORIES | |
| Plain and Armored Capillaries, Cooling Element, Sanitary Clamps and Gaskets | <u>2</u> 4 |
| Reference Information | 26 |

Replaceable Diaphragm **Standard & Elevated Pressure, Bolted**



TYPE **10/10H**

- Designed to isolate the pressure measuring instrument from high temperatures, • or corrosive or viscous process media
- · Can be used for remote mounting of pressure instrument(s) with capillary
- Utilizes a replaceable diaphragm clamped between the flanged metal housings with an o-ring seal to create a leak-free union
- Process connection sizes from 1/4" NPT through 1-1/2" NPT
- · Flushing port connection is an available option that allows the wetted areas of the seal to be cleaned, or the process vented without removing the unit from the line
- · Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- · Capillaries and cooling elements are available for elevated process temperatures, see page 24
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

| SPECIFICATIONS | | | | | | | |
|-----------------|--|---|--|---|--|--|--|
| Seal type | Threaded with replaceable diaphragm. Flanged available on request. | | | | | | |
| Instruments | Туре | Size Minimum Pressure Maximum Pressure | | | | | |
| | Gauges | 2-1/2" to 6" 0 psig to 30 psig 0 psig to 2,000 psig (10H - 5,000 p | | | | | |
| | Transducers | - | 0 psig to 2,000 psig (10H - 5,000 psig) | | | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 2,000 psig (10H - 5,000 psig) | | | |
| Upper housing | Туре | Non-continuous duty (10H continuous duty) | | | | | |
| | Connections | 1/4" NPT, 1/2" NPT | | | | | |
| | Materials | Polyurethane enamel coated Steel, 316 Stainless Steel | | | | | |
| Diaphragm | Size | 3.0" (Type 10), 2-1/2" (Type10 H) | | | | | |
| | Displacement | 3.2 ml (Type 10), 1.4 ml (Type 10H) | | | | | |
| | Materials | 316 Stainless Steel (Exotic materials available on request) | | | | | |
| O-rings | | NBR, PTFE and FKM | | | | | |
| Lower housing | Connections | 1 | NPT, 3/4" NPT, 1" NPT, 1 available on request | I-1/4" NPT, 1-1/2" NPT | | | |
| | Materials | Polyurethane e available on rec | | 16 Stainless Steel (Exotic materials | | | |
| | Flushing port | Optional 1/8" N | IPT, 1/4" NPT and dual p | orts | | | |
| Bolting | | Zinc-plated Steel, optional Stainless Steel | | | | | |
| Operating tempe | rature | Operating temperature is determined by the temperature/pressure configura- tion. See the Material temperature table. | | | | | |

For NOSHOK Diaphragm Seals with Carbon Steel lower housing materials:



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

For NOSHOK Diaphragm Seals with Stainless Steel lower housing materials:



WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pulp and paper
- Pneumatic

TYPE **10/10H ORDERING INFORMATION** DIMENSIONS

| ORDERING INFORMATION | | | | | | | | |
|-----------------------------|----|--------------------|------------|---------------------|----|------------------------|--------------------|--------|
| TYPES | 10 | (2,000 psi) | 10H | (5,000 psi) | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 | 1/2" NPT | | | | |
| UPPER HOUSING MATERIALS | C | Carbon Steel | S | 316 Stainless Steel | | | | |
| DIAPHRAGM MATERIALS | Α | Tantalum | М | Monel 400 | S | 316 Stainless Steel ** | U Titanium G | rade 4 |
| | Н | Hastelloy C – 276 | Ν | Inconel 600 | Т | PTFE*, † | V FKM*, *** | |
| O-RING MATERIALS | В | NBR | Т | PTFE ¹ | ۷ | FKM | | |
| PROCESS CONNECTION SIZES | 02 | 1/4" NPT | 06 | 3/4" NPT | 10 | 1-1/4" NPT | | |
| | 04 | 1/2" NPT | 08 | 1"NPT | 12 | 1-1/2" NPT | | |
| | | (ASME and DIN flan | ges availa | ble upon request) | | | | |
| LOWER HOUSING MATERIALS | C | Carbon Steel | М | Monel 400 | S | 316 Stainless Steel | | |
| | Н | Hastelloy C-276 | Ν | Inconel 600 | U | Titanium | | |
| FLUSHING CONNECTIONS | 1F | 1/8" NPT | 2F | 1/4" NPT | | | | |

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

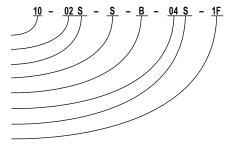
* Not available with 10H

**

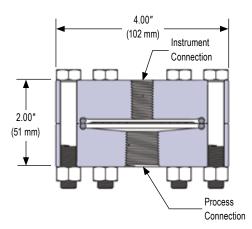
NBR o-rings standard with 316SS diaphragm FKM o-rings standard with FKM diaphragm PTFE o-rings standard with all other diaphragms t

EXAMPLE

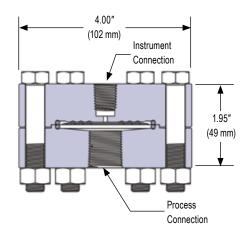
| Туре | 10 |
|------------------------------|---------------------|
| Instrument connection size . | 1/4" NPT |
| Upper housing material | 316 Stainless Steel |
| Diaphragm material | 316 Stainless Steel |
| O-ring material | NBR |
| Process connection size | 1/2" NPT |
| Lower housing material | 316 Stainless Steel |
| Flushing connection (option | al)1/8" NPT |



Type 10 Standard Pressure



Type 10H Elevated Pressure



Replaceable Diaphragm Reduced Pressure, Non-Metallic Lower, Bolted



TYPE **10L**

- · Intended for corrosive or viscous pressure media
- Designed for applications where typical metallic lower housings cannot withstand process media
- · Can be used for remote mounting of pressure instrument(s) with capillary
- Utilizes a replaceable diaphragm clamped between the flanged housings with an o-ring seal to create a leak-free union
- Process connection sizes from 1/4" NPT through 1-1/2" NPT
- Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

APPLICATIONS

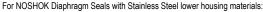
- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pulp and paper
- Pneumatic

| SPECIFICATIONS | | | | | | | |
|-----------------|------------------|---|---|------------------------|--|--|--|
| Seal type | Threaded with re | Threaded with replaceable diaphragm. Flanged available on request. | | | | | |
| Instruments | Туре | Size | Size Minimum Pressure Maximum Pressure | | | | |
| | Gauges | 2-1/2" to 6" | 2-1/2" to 6" 0 psig to 30 psig 0 psig to 200 psig | | | | |
| | Transducers | - | 0 psig to 30 psig | 0 psig to 200 psig | | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 200 psig | | | |
| Upper housing | Туре | Non-continuou | Non-continuous duty | | | | |
| | Connections | 1/4" NPT, 1/2" | 1/4" NPT, 1/2" NPT | | | | |
| | Materials | Polyurethane enamel coated Steel, 316 Stainless Steel | | | | | |
| Diaphragm | Size | 3.0" | | | | | |
| | Displacement | 3.2 ml | | | | | |
| | Materials | 316 Stainless Steel, FKM, PTFE (Exotic materials available on request) | | | | | |
| O-rings | | NBR, PTFE ar | NBR, PTFE and FKM | | | | |
| Lower housing | Connections | 1/4" NPT, 1/2" | NPT, 3/4" NPT, 1" NPT, | 1-1/4" NPT, 1-1/2" NPT | | | |
| | Materials | PVDF, PP, PVC, PTFE (Other materials available on request) | | | | | |
| Bolting | | Zinc-plated Steel, optional stainless Steel | | | | | |
| Operating tempe | erature | Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | | |

For NOSHOK Diaphragm Seals with Carbon Steel lower housing materials:



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov





WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

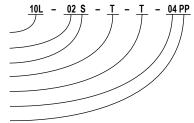


| ORDERING INFORMATION | | | | | | | | |
|---|----|-------------------|----|---------------------|----|----------------------|--------------------|--|
| IYPE 10L | | | | | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 | 1/2" NPT | | | | |
| UPPER HOUSING MATERIALS | С | Carbon Steel | S | 316 Stainless Steel | | | | |
| DIAPHRAGM MATERIALS | Α | Tantalum | М | Monel 400 | S | 316 Stainless Steel* | U Titanium Grade 4 | |
| | Н | Hastelloy C – 276 | Ν | Inconel 600 | Т | PTFE *** | V FKM ** | |
| O-RING MATERIALS | В | NBR | Т | PTFE | ۷ | FKM | | |
| PROCESS CONNECTION SIZES | 02 | 1/4" NPT | 06 | 3/4" NPT | 10 | 1-1/4" NPT | | |
| | 04 | 1/2" NPT | 08 | 1" NPT | 12 | 1-1/2" NPT | | |
| (ASME and DIN flanges available upon request) | | | | | | | | |
| LOWER HOUSING MATERIALS | KN | PVDF | PV | PVC | TG | PTFE (Glass filled) | | |
| PP PP TC PTFE (Carbon filled) | | | | | | | | |

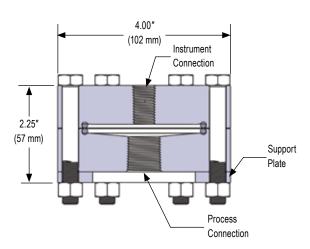
* NBR o-rings standard with 316SS diaphragm ** FKM o-rings standard with FKM diaphragm *** PTFE o-rings standard with all other diaphragms

EXAMPLE

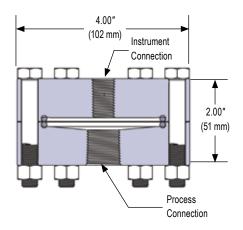
| 10L |
|---------------------|
| 1/4" NPT |
| 316 Stainless Steel |
| PTFE |
| PTFE |
| 1/2" NPT |
| PP |
| |



Type 10L PTFE (Carbon & Glass Filled)



Type 10L PVC / PP / PVDF



Replaceable Diaphragm Flow-Through Annular Style



TYPE **40**

- Process liquid flowing through the pipe exerts pressure onto a flush-mounted flexible inner cylinder containing clean, captive liquid; completely isolating instrumentation from the process flow and preventing plugging
- Can be used for remote mounting of pressure instrument(s) with capillary
- Instrumentation can be removed for calibration, repair or replacement without interrupting the process flow
- · Integral design prevents accidental breakage
- · Can be used with a variety of process conditions in many applications
- Eliminates clogging typically associated with diaphragm seals used in viscous fluid applications which can lead to inaccurate pressure readings
- · Assembly flanges ASME B16.1 Class 150, 2" to 10"

| AP | PLI | CA | TI | ON | IS |
|----|-----|----|----|----|----|
| | | | | | |

- Slurries
- Heavy sludges
- Chemical synthetic polymers
- Diffusers flow measurement
- Abrasive media

| | | SPE | CIFICATIONS | | | | |
|------------------|------------------|---|---|----------------------------|--|--|--|
| Seal type | Inline flanged w | ith sleeve diaphr | agm | | | | |
| Instruments | Туре | Size | Size Minimum Pressure Maximum | | | | |
| | Gauges | 2-1/2" to 6" | 0 psig to 30 psig | 0 psig to 285 psig | | | |
| | Transducers | - | 0 psig to 30 psig | 0 psig to 285 psig | | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 285 psig | | | |
| Upper housing | Туре | Non-continuous duty | | | | | |
| | Connections | 1/4" NPT, 1/2" NPT | | | | | |
| | Materials | Polyurethane | Polyurethane enamel coated Steel, 316 Stainless Steel | | | | |
| Diaphragm | Size | Sleeve style p | per ring size | | | | |
| | Materials | NBR, FKM, E | PDM, PTFE (Other mater | ials available on request) | | | |
| Flange Materials | Connections | Flanged, Clas | s 150, 2" through 10" | | | | |
| | Materials | Polyurethane | Polyurethane enamel coated Steel, 316 Stainless Steel | | | | |
| Bolting | | Zinc-plated Steel, optional Stainless Steel | | | | | |
| Operating tempe | rature | -30 °F to 140 °F, based on materials of construction and fill fluid | | | | | |

For NOSHOK Diaphragm Seals with Carbon Steel lower housing materials:



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

For NOSHOK Diaphragm Seals with Stainless Steel lower housing materials:



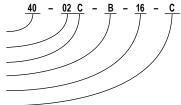
WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



| ORDERING INFORMATION | | | | | | | |
|-----------------------------|-----------------|------------------------------|------------|-------------|--|--|--|
| ТҮРЕ | 40 Annular Ring | 40BT Bolt-Through Annular Ri | ng | | | | |
| INSTRUMENT CONNECTION SIZES | 02 1/4" NPT | 04 1/2"NPT | | | | | |
| HOUSING MATERIALS | C Carbon Steel | S 316 Stainless Steel | | | | | |
| DIAPHRAGM MATERIALS | B NBR | V FKM | T PTFE | E EPDM | | | |
| PIPE SIZES | 16 2" Pipe | 32 4" Pipe | 48 6" Pipe | 80 10" Pipe | | | |
| | 24 3" Pipe | 40 5" Pipe | 64 8" Pipe | | | | |
| FLANGE MATERIALS | C Carbon Steel | S 316 Stainless Steel | | | | | |

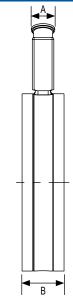
EXAMPLE

| Туре | 40 |
|----------------------------|--------------|
| Instrument connection size | |
| Housing material | |
| Diaphragm material | NBR |
| Pipe size | 2" pipe |
| Flange material | Carbon Steel |



NPT instrument port Reedle valve for instrument removal ØC ØC ØC ØC ØC ØD

Т



| NOMINAL PIPE SIZE | | | | | | | | |
|-------------------|----------|----------|----------|----------|----------|----------|-----------|--|
| | 2" | 3" | 4" | 5" | 6" | 8" | 10" | |
| А | 0.76" | 0.76" | 0.76" | 0.76" | 0.76" | 0.76" | 0.76" | |
| | (19 mm) | |
| В | 2" | 2" | 1-1/2" | 1-1/2" | 1-1/2" | 1-1/2" | 1-1/2" | |
| | (51 mm) | (51 mm) | (38 mm) | |
| C | 4-7/32" | 5-15/32 | 6-9/32" | 7-9/16" | 8-7/16 | 10-5/8" | 12-13/16" | |
| | (107 mm) | (139 mm) | (160 mm) | (192 mm) | (214 mm) | (270 mm) | (325 mm) | |
| D | 2" | 3" | 4" | 5" | 6" | 8" | 10" | |
| | (51 mm) | (76 mm) | (102 mm) | (127 mm) | (152 mm) | (203 mm) | (254 mm) | |
| E | 7.18" | 8.44" | 9.27" | 10.53" | 11.40 | 13.60" | 15.77" | |
| | (182 mm) | (214 mm) | 235 mm) | (267 mm) | (289 mm) | (345 mm) | (400 mm) | |





- For wastewater and chemical feed applications, as well as applications with corrosive media
- Constructed of corrosion-resistant PP glass fiber reinforced upper housing and PP, PVC or PVDF lower housing
- Protects pressure instruments used on ultra-pure or highly corrosive fluid lines such as demineralized water, sulfuric acid, hydrochloric acid, and caustics
- · PTFE-coated EPDM diaphragms are standard on all assemblies
- 100% non-metallic wetted surfaces assures maximum chemical and temperature compatibility

APPLICATIONS

- Wastewater and chemical feed
- Deionized water systems
- Reverse osmosis systems
- Desalinization systems
- Electroplating

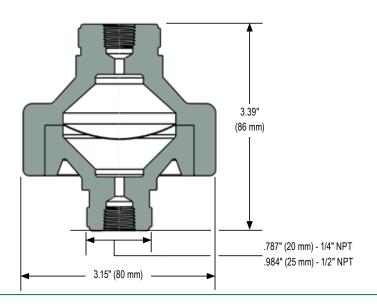
| Seal type | Threaded with r | on-replaceable | diaphragm | | | |
|-----------------------|-----------------|---|-------------------|--------------------|--|--|
| Instruments | Туре | Size | Minimum Pressure | Maximum Pressure | | |
| | Gauges | 2-1/2" to 6" | 0 psig to 30 psig | 0 psig to 160 psig | | |
| | Transducers | - | 0 psig to 30 psig | 0 psig to 160 psig | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 160 psig | | |
| Upper housing | Туре | Non-continuous duty | | | | |
| | Connections | 1/4" NPT, 1/2" NPT | | | | |
| | Materials | PP, fiberglass | reinforced | | | |
| Diaphragm | Size | 1.77" | | | | |
| | Displacement | 8.9 ml | | | | |
| | Materials | EPDM, PTFE | -coated | | | |
| Lower housing | Connections | 1/4" NPT or 1/ | /2" NPT | | | |
| | Materials | PVC, PP or PV | /DF | | | |
| Operating temperature | | Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | |



| ORDERING INFORMATION | | | | | |
|-----------------------------|----|----------------------------------|-------------------|----|------|
| ТҮРЕ | 5 | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 1/2"NPT | | |
| UPPER HOUSING MATERIAL | PP | PP | | | |
| DIAPHRAGM MATERIAL | E | EPDM-PTFE coated on process side | | | |
| PROCESS CONNECTION SIZES | 02 | 1/4" NPT | 04 1/2"NPT | | |
| LOWER HOUSING MATERIAL | PV | PVC | PP PP | KN | PVDF |

| EXAMPLE | $\frac{5}{7} - \frac{04 \text{ PP}}{7} - \frac{E}{7} - \frac{04 \text{ PV}}{7}$ |
|------------------------------------|---|
| Туре5 | |
| Instrument connection size1/2" NPT | |
| Upper housing material PP | |
| Diaphragm materialEPDM-PTFE | |
| Process connection size 1/2" NPT | |
| Lower housing materialPVC | |





Non-Replaceable Diaphragm Sanitary, Clamped-Style, ASME-BPE



TYPE **12**

- Features a flush mount diaphragm and all welded construction, ideal for food & beverage, pharmaceutical and sanitary markets
- · Can be used for remote mounting of pressure instrument(s) with capillary
- Wetted parts and all welded housing are constructed of 316 stainless Steel for greater strength and durability
- Accommodates process connection pipes from 1-1/2" through 3" sizes
- Clamped connection allows ease of installation and removal of seal for maintenance and cleaning
- · Wetted materials polished to Ra 32 or better
- Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- Capillaries and cooling elements are available for elevated process temperatures, see page 24
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

| APPLIC | ATIC | ONS |
|--------|------|-----|
| | | |

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Food and beverage
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pharmaceutical
- Pulp and paper
- Pneumatic

| SPECIFICATIONS | | | | | | | |
|-----------------------|----------------|---|---------------------|--|-----------------------|--|--|
| Seal type | Sanitary clamp | anitary clamp, welded diaphragm | | | | | |
| Instruments | Туре | Size | Minimum Pressure | Maximum Pressure | | | |
| | Gauges | 2-1/2" to 4" | 0 psig to 30 psig | | | | |
| | Transducers | - | 0 psig to 30 psig | Determined by the cl and piping system. | amping device | | |
| | Switches | - | 0 psig to 30 psig | and piping system. | | | |
| Upper housing | Туре | Continuous duty | | | | | |
| | Connections | 1/4" NPT, 1/2" NPT | г | | | | |
| | Materials | 316 Stainless Stee | el | | | | |
| Diaphragm | | 1-1/2" Pipe | 2" Pipe | 2-1/2" Pipe | 3" Pipe | | |
| | Size | 1.4″ | 1.9″ | 2.4″ | 2.9″ | | |
| | Displacement | 190 mm ³ | 490 mm ³ | 850 mm ³ | 1,670 mm ³ | | |
| | Material | 316 Stainless Stee | el | | | | |
| Operating temperature | | Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | | |

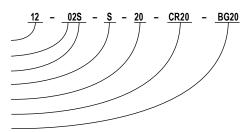




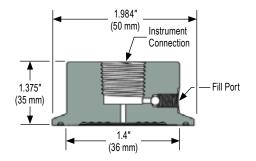
| ORDERING INFORMATION | | | | | | | | | |
|-----------------------------|---|---------------------|------|----------|------|--------|------|----|--|
| ТҮРЕ | 12 | | | | | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 | 1/2" NPT | | | | | |
| UPPER HOUSING MATERIAL | S | 316 Stainless Steel | | | | | | | |
| DIAPHRAGM MATERIAL | S | 316 Stainless Steel | | | | | | | |
| SANITARY PIPE SIZES | 12 | 1-1/2″ | 16 | 2″ | 20 | 2-1/2" | 24 | 3″ | |
| | OPTIONAL SANITARY SEAL CLAMPS & GASKETS | | | | | | | | |
| SS ASME-BPE CLAMPS | CR12 | 1-1/2″ | CR16 | 2″ | CR20 | 2-1/2" | CR24 | 3″ | |
| NBR GASKETS | BG12 | 1-1/2″ | BG16 | 2" | BG20 | 2-1/2" | BG24 | 3″ | |
| PTFE GASKETS | TG12 | 1-1/2" | TG16 | 2″ | TG20 | 2-1/2" | TG24 | 3″ | |

EXAMPLE

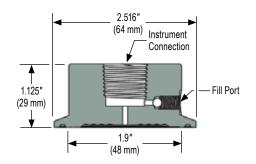
| Туре | |
|------------------------------|---------------------|
| Instrument connection size | 1/4" NPT |
| Upper housing material | 316 Stainless Steel |
| Diaphragm material | 316 Stainless Steel |
| Sanitary pipe size | 2-1/2" |
| SS ASME-BPE clamp (optional) | 2-1/2" clamp |
| Gasket material (optional) | NBR |



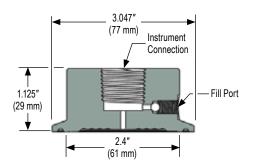
1-1/2" Nominal Pipe Size



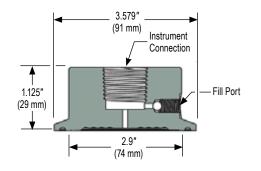
2" Nominal Pipe Size



2-1/2" Nominal Pipe Size



3" Nominal Pipe Size



Non-Replaceable Diaphragm Front Flush



APPLICATIONS

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pharmaceutical
- Pulp and paper
- Pneumatic



Front flush diaphragm

TYPE **20**

- Designed for applications requiring an NPT male threaded process connection and with a flush diaphragm
- Flush diaphragm construction prevents clogging and process material build-up
- Constructed with a 316 stainless Steel housing and diaphragm for strength and durability
- Available instrument connection sizes are 1/4" and 1/2" with a process connection size of 1/2" NPT male to 2" NPT male
- Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- Capillaries and cooling elements are available for elevated process temperatures, see page 24
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

| SPECIFICATIONS | | | | | | |
|----------------------------------|------------------|--------------------|---------------------------------------|---------------------|----------------------|-----------------------|
| Seal type | Front flush, wel | ded diaphragm | | | | |
| Instruments | Туре | Size | Minimum Pres | sure | Maximum Pi | ressure |
| | Gauges | 2-1/2" | 0 psig to 1,500 | psig | 0 psig to 9,00 | 0 psig |
| Seal Connection Size 1/2" NPT | Transducers | - | 0 psig to 30 ps | ig | 0 psig to 9,00 | 0 psig |
| | Switches | - | 0 psig to 30 ps | ig | 0 psig to 9,00 | 0 psig |
| | Gauges | 2-1/2" | 0 psig to 160 ps | sig | 0 psig to 9,00 | 0 psig |
| Seal Connection | Gauges | 4" to 4-1/2" | 0 psig to 1,500 | psig | 0 psig to 9,00 | 0 psig |
| Size 3/4" NPT | Transducers | - | 0 psig to 30 ps | ig | 0 psig to 9,00 | 0 psig |
| | Switches | - | 0 psig to 30 psig | | 0 psig to 9,000 psig | |
| | Gauges | 2-1/2" | 0 psig to 160 psig | | 0 psig to 9,000 psig | |
| Seal Connection | Gauges | 4" to 4-1/2" | 0 psig to 1,000 psig | | 0 psig to 9,000 psig | |
| Size 1" NPT | Transducers | - | 0 psig to 30 psig | | 0 psig to 9,000 psig | |
| | Switches | - | 0 psig to 30 ps | ig | 0 psig to 9,000 psig | |
| Upper Housing | Туре | Continuous du | ıty | | | |
| | Connections | 1/4" NPT, 1/2" | NPT | | | |
| | Material | 316 Stainless | Steel | | | |
| Diaphragm | | 1/2" NPT | 3/4" NPT | 1"NPT | 1-1/2" NPT | 2"NPT |
| | Size | 0.7" | 0.9" | 1.0″ | 1.6″ | 2.0" |
| | Displacement | 50 mm ³ | 100 mm ³ | 180 mm ³ | 550 mm ³ | 1,000 mm ³ |
| | Material | 316 Stainless | Steel | | | |
| Operating tempe | erature | | perature is deter See Material Ter | | | ire |



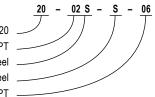
WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

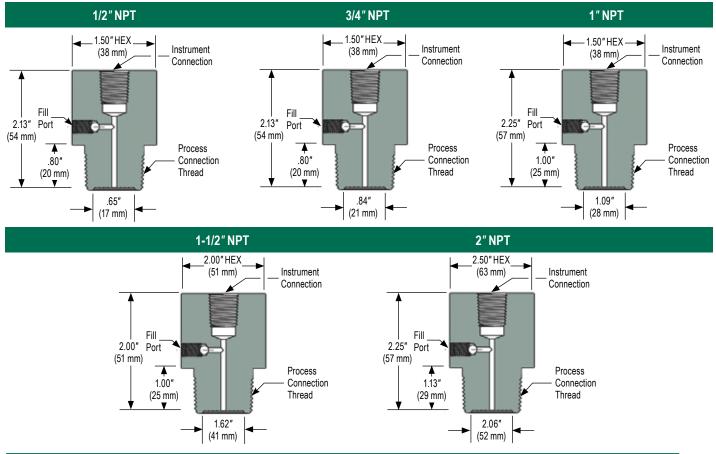


| ORDERING INFORMATION | | | | | |
|-----------------------------|-----------------------|------------------|----------|--|--|
| ТҮРЕ | 20 | | | | |
| INSTRUMENT CONNECTION SIZES | 02 1/4" NPT | 04 1/2" NPT | | | |
| HOUSING MATERIAL | S 316 Stainless Steel | | | | |
| DIAPHRAGM MATERIAL | S 316 Stainless Steel | | | | |
| PROCESS CONNECTION SIZES | 04 1/2" NPT | 08 1" NPT | 16 2"NPT | | |
| | 06 3/4" NPT | 12 1-1/2" NPT | | | |

EXAMPLE

| Туре | _ |
|------------------------------------|---|
| Instrument connection size1/4" NPT | _ |
| Housing material | _ |
| Diaphragm material | |
| Process connection size | |





Non-Replaceable Diaphragm Standard & Elevated Pressure



TYPE **25/25H**

- Designed to isolate the pressure measuring instrument from corrosive or viscous process media
- Utilize an all welded, all metallic housing design to eliminate potential leak paths
- For use with gauges with dial sizes of 2-1/2" and smaller, and pressure ranges no less than 100 psig
- · Housing and diaphragm offered in a variety of materials to suit most applications
- A flushing port is available to clean wetted areas and prevent process media build up
- Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- Capillaries and cooling elements are available for elevated process temperatures, see page 24
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

| SPECIFICATIONS | | | | | | |
|-----------------|-----------------|---|---------------------------|---|--|--|
| Seal type | Threaded with w | velded diaphragm | 1 | | | |
| Instruments | Туре | Size | Minimum Pressure | Maximum Pressure | | |
| | Gauges | 2-1/2" | 0 psig to 100 psig | 0 psig to 2,500 psig (25H - 5,000 psig) | | |
| | Transducers | - | 0 psig to 60 psig | 0 psig to 2,500 psig (25H - 5,000 psig) | | |
| | Switches | - | 0 psig to 60 psig | 0 psig to 2,500 psig (25H - 5,000 psig) | | |
| Upper housing | Туре | Non-continuou | Non-continuous duty | | | |
| | Connections | 1/4" NPT, 1/2" NPT | | | | |
| | Materials | 316 Stainless Steel | | | | |
| Diaphragm | Size | 1.28″ | | | | |
| | Displacement | 400 mm ³ | | | | |
| | Materials | 316 Stainless | Steel (Exotic materials a | vailable on request) | | |
| Lower housing | Connections | 1/4" NPT, 1/2" | NPT | | | |
| | Materials | 316 Stainless Steel (Exotic materials available on request) | | | | |
| | Flushing port | Optional 1/8" NPT and 1/4" NPT | | | | |
| Operating tempe | erature | Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | |



WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

APPLICATIONS

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pulp and paper
- Pneumatic

TYPE **25/25H** ORDERING INFORMATION DIMENSIONS

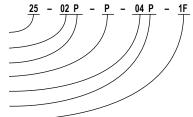
| ORDERING INFORMATION | | | | | | |
|-----------------------------|--------------------|--------------------|-----------------------|--------------------------|--|--|
| ТҮРЕ | 25 (2,500 psi) | 25H (5,000 psi) | | | | |
| INSTRUMENT CONNECTION SIZES | 02 1/4" NPT | 04 1/2" NPT | | | | |
| UPPER HOUSING MATERIALS | M Monel 400 | P Carpenter 20 | S 316 Stainless Steel | | | |
| DIAPHRAGM MATERIALS | H Hastelloy C-276 | M Monel 400* | P Carpenter 20* | s 316 Stainless Steel | | |
| PROCESS CONNECTION SIZES | 02 1/4" NPT | 04 1/2" NPT | | | | |
| LOWER HOUSING MATERIALS | H Hastelloy C-276 | M Monel 400 | P Carpenter 20 | S 316 Stainless Steel | | |
| FLUSHING CONNECTIONS | 1F 1/8" NPT | 2F 1/4" NPT | | | | |

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

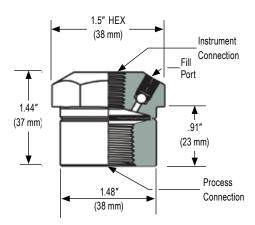
* When selecting a Monel or Carpenter 20 Diaphragm, the upper & lower housing must be the same material

EXAMPLE

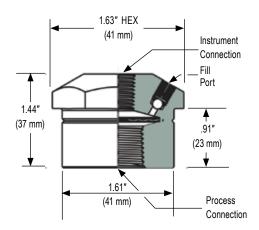
| Туре | 25 |
|--------------------------------|--------------|
| 3 1 | |
| Instrument connection size | 1/4" NPT |
| Upper housing material | Carpenter 20 |
| Diaphragm material | Carpenter 20 |
| Process connection size | 1/2" NPT |
| Lower housing material | Carpenter 20 |
| Flushing connection (optional) | 1/8" NPT |



Type 25 Standard Pressure



Type 25H Elevated Pressure



Non-Replaceable Diaphragm High Volumetric Displacement



TYPE **29**

- An off-line seal with a threaded connection and all welded, all metallic housing design that does not utilize an o-ring or gasket
- · Can be used for remote mounting of pressure instrument(s) with capillary
- · Designed with a larger diameter diaphragm for higher displacement capability
- A variety of upper and lower housing and diaphragm materials are available to suit most applications
- A flushing port is available to clean wetted areas and prevent process media build up
- Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- Capillaries and cooling elements are available for elevated process temperatures, see page 24
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

| SPECIFICATIONS | | | | | | | | | |
|-----------------|---------------------------------|--|---|----------------------|--|--|--|--|--|
| Seal type | Threaded with welded diaphragm. | | | | | | | | |
| Instruments | Туре | Size | Minimum Pressure | Maximum Pressure | | | | | |
| | Gauges | 2-1/2" to 4-1/2" | 0 psig to 30 psig | 0 psig to 2,500 psig | | | | | |
| | Transducers | - | 0 psig to 30 psig | 0 psig to 2,500 psig | | | | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 2,500 psig | | | | | |
| Upper housing | Туре | Continuous duty | | | | | | | |
| | Connections | 1/4" NPT, 1/2" NP | 1/4" NPT, 1/2" NPT | | | | | | |
| | Materials | 316 Stainless Stee | 316 Stainless Steel | | | | | | |
| Diaphragm | Size | 2.1″ | | | | | | | |
| | Displacement | 1.5 ml | 1.5 ml | | | | | | |
| | Materials | 316 Stainless Stee | 316 Stainless Steel (Exotic materials available on request) | | | | | | |
| Lower housing | Connections | 1/4" NPT, 1/2" NP | 1/4" NPT, 1/2" NPT, 3/4" NPT, 1" NPT | | | | | | |
| | Materials | 316 Stainless Steel | 316 Stainless Steel (Exotic materials available on request) | | | | | | |
| | Flushing port | Optional 1/8" NPT | and 1/4" NPT | | | | | | |
| Operating tempe | erature | Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | | | | |



WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

www.mfcp.com

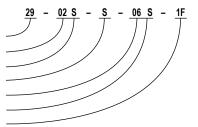
APPLICATIONS

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pulp and paper
- Pneumatic

| ORDERING INFORMATION | | | | | | | | |
|-----------------------------|----|-----------------|----|------------------------------------|--|--|--|--|
| ТҮРЕ | 29 | | | | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 | 1/2" NPT | | | | |
| UPPER HOUSING MATERIALS | М | Monel 400 | S | 316 Stainless Steel P Carpenter 20 | | | | |
| DIAPHRAGM MATERIALS | Н | Hastelloy C-276 | Ρ | Carpenter 20 * | | | | |
| | М | Monel 400 * | S | 316 Stainless Steel | | | | |
| PROCESS CONNECTION SIZES | 02 | 1/4" NPT | 06 | 3/4" NPT | | | | |
| | 04 | 1/2" NPT | 08 | 1"NPT | | | | |
| LOWER HOUSING MATERIALS | Н | Hastelloy C-276 | Ρ | Carpenter 20 | | | | |
| | М | Monel 400 | S | 316 Stainless Steel | | | | |
| FLUSHING CONNECTIONS | 1F | 1/8" NPT | 2F | 1/4" NPT | | | | |

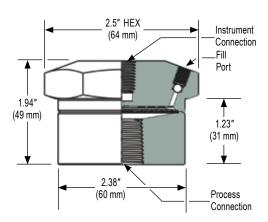
* When selecting a Monel or Carpenter 20 Diaphragm, the upper & lower housing must be the same material

| Туре | 29 |
|---------------------------------|---------------------|
| Instrument connection size | 1/4" NPT |
| Upper housing material | 316 Stainless Steel |
| Diaphragm material | 316 Stainless Steel |
| Process connection size | 3/4" NPT |
| Lower housing material | 316 Stainless Steel |
| Flushing connection (optional). | 1/8" NPT |



туре 29





Non-Replaceable Diaphragm Standard & Elevated Pressure, Bolted



TYPE **30/30H**

- Utilizes an all metallic diaphragm welded to the upper housing to allow field replacement of the lower housing while maintaining continuity of the measuring system
- · Can be used for remote mounting of pressure instrument(s) with capillary
- A wide variety of instrument and process connections are available
- A flushing port is available to clean wetted areas and prevent process media build up
- Consider instrument size, pressure range, media composition, ambient and operating temperature, and maximum working pressure when selecting
- Capillaries and cooling elements are available for elevated process temperatures, see page 24
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pulp and paper
- Pneumatic

| SPECIFICATIONS | | | | | | | | | |
|--|-----------------|--|----------------------------|---|--|--|--|--|--|
| Seal type | Threaded with w | Threaded with welded diaphragm (Flanged available on request) | | | | | | | |
| Instruments | Туре | Size | Minimum Pressure | Maximum Pressure | | | | | |
| | Gauges | 2-1/2" to 6" | 0 psig to 30 psig | 0 psig to 2,500 psig (30H - 5,000 psig) | | | | | |
| | Transducers | - | 0 psig to 30 psig | 0 psig to 2,500 psig (30H - 5,000 psig) | | | | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 2,500 psig (30H - 5,000 psig) | | | | | |
| Upper housing | Туре | Continuous du | ty | | | | | | |
| | Connections | 1/4" NPT, 1/2" | NPT | | | | | | |
| | Materials | Polyurethane e | enamel coated Steel, 316 | 6 Stainless Steel | | | | | |
| Diaphragm | Size | 2.4" | 2.4" | | | | | | |
| | Displacement | 1.5 ml | 1.5 ml | | | | | | |
| | Materials | 316 Stainless Steel (Exotic materials available on request) | | | | | | | |
| Gaskets | Type 30 | Klingersil C-44 | 10, PTFE and FKM | | | | | | |
| | Туре 30Н | FEP encapsula | ated o-ring (5,000 psi) | | | | | | |
| Lower housing | Connections | 1/4" NPT, 1/2" | NPT, 3/4" NPT, 1" NPT, | 1-1/4" NPT and 1-1/2" NPT | | | | | |
| | Materials | Polyurethane enamel coated Steel, 316 Stainless Steel (Exotic materials available on request) | | | | | | | |
| | Flushing port | Optional 1/8" N | NPT, 1/4" NPT and dual p | ports | | | | | |
| Bolting | | Zinc-plated Ste | eel, optional Stainless St | teel | | | | | |
| Operating temperature Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | | | | | | |

For NOSHOK Diaphragm Seals with Carbon Steel lower housing materials:



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

For NOSHOK Diaphragm Seals with Stainless Steel lower housing materials:



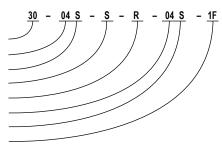
WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

| ORDERING INFORMATION | | | | | | | | |
|-----------------------------|----|---|----------|---------------------|----|---------------------|---|--------------------|
| ТҮРЕ | 30 | (2,500 psi) | 30H | (5,000 psi) | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 | 1/2" NPT | | | | |
| UPPER HOUSING MATERIALS | С | Carbon Steel | Р | Carpenter 20 | U | Titanium Grade 2 | | |
| | М | Monel 400 | S | 316 Stainless Steel | | | | |
| DIAPHRAGM MATERIALS | Α | Tantalum | М | Monel 400 * | Р | Carpenter 20 * | U | Titanium Grade 4 * |
| | Н | Hastelloy C-276 | Ν | Inconel 600 | S | 316 Stainless Steel | | |
| SEAL GASKET MATERIALS | F | FEP encapsulated o-ring (5,000 psi) | Т | PTFE | | | | |
| | R | Klingersil C-4401 (Rated to 1,500 psi) | ۷ | FKM | | | | |
| PROCESS CONNECTION SIZES | 02 | 1/4" NPT | 06 | 3/4" NPT | 10 | 1-1/4" NPT | | |
| | 04 | 1/2" NPT | 08 | 1" NPT | 12 | 1-1/2" NPT | | |
| | | (ASME and DIN Flanges Avai | ilable l | Jpon Request) | | | | |
| LOWER HOUSING MATERIALS | С | Carbon Steel | М | Monel 400 | Р | Carpenter 20 | U | Titanium Grade 2 |
| | Н | Hastelloy C-276 | Ν | Inconel 600 | S | 316 Stainless Steel | | |
| FLUSHING CONNECTIONS | 1F | 1/8" NPT | 2F | 1/4" NPT | | | | |

* When selecting a Monel 400, Carpenter 20 or Titanium Grade 4 Diaphragm, the upper housing must be the same material

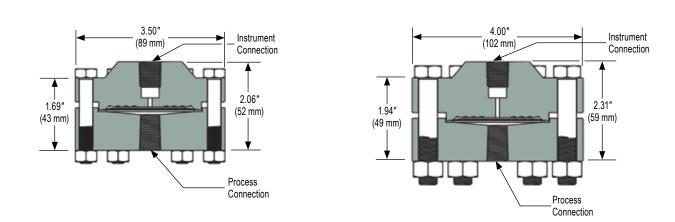
EXAMPLE

| Туре | |
|-------------------------------|---------------------|
| Instrument connection size . | 1/2" NPT |
| Upper housing material | 316 Stainless Steel |
| Diaphragm material | 316 Stainless Steel |
| Seal gasket material | Klingersil C-4401 |
| Process connection size | 1/2" NPT |
| Lower housing material | 316 Stainless Steel |
| Flushing connection (optional |)1/8" NPT |



Type 30H Elevated Pressure

Type 30 Standard Pressure



Non-Replaceable Diaphragm Reduced Pressure, Non-Metallic Lower, Bolted

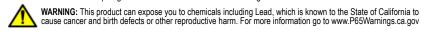


TYPE **30L**

- Designed for applications where typical metallic lower housings cannot withstand process media
- · Can be used for remote mounting of pressure instrument(s) with capillary
- Utilizes an all metallic diaphragm welded to the upper housing to allow replacement of the non-metallic lower housing while maintaining continuity of the measuring system
- Consider instrument size, pressure range, media composition, ambient
 and operating temperature, and maximum working pressure when selecting
- Fill fluid must be compatible with process media; i.e. Glycerin may become volatile in conjunction with a strong oxidizing agent such as chlorine, forms of oxygen or peroxide and nitric acids

| SPECIFICATIONS | | | | | | | | | |
|-----------------|---|---|---|-----------------------------------|--|--|--|--|--|
| Seal type | Threaded with welded diaphragm (Flanged available on request) | | | | | | | | |
| Instruments | Туре | Size | Maximum Pressure | | | | | | |
| | Gauges | 2-1/2" to 6" | 0 psig to 30 psig | 0 psig to 200 psig | | | | | |
| | Transducers | - | 0 psig to 30 psig | 0 psig to 200 psig | | | | | |
| | Switches | - | 0 psig to 30 psig | 0 psig to 200 psig | | | | | |
| Upper housing | Туре | Continuous di | uty | | | | | | |
| | Connections | 1/4" NPT, 1/2' | 'NPT | | | | | | |
| | Materials | Polyurethane | Polyurethane enamel coated Steel, 316 Stainless Steel | | | | | | |
| Diaphragm | Size | 2.4" | | | | | | | |
| | Displacement | 1.5 ml | | | | | | | |
| | Materials | 316 Stainless | Steel, FKM, PTFE (Exoti | c materials available on request) | | | | | |
| Gasket | NBR, PTFE and | FKM | | | | | | | |
| Lower housing | Connections | 1/4" NPT, 1/2" | 1/4" NPT, 1/2" NPT, 3/4" NPT, 1" NPT, 1-1/4" NPT and 1-1/2" NPT | | | | | | |
| | Materials | PVDF, PP, PV | PVDF, PP, PVC, PTFE (Other materials available on request) | | | | | | |
| Bolting | | Zinc-plated Si | teel, optional Stainless St | teel | | | | | |
| Operating tempe | erature | Operating temperature is determined by the temperature/pressure configuration. See Material Temperature table. | | | | | | | |
| | | | | | | | | | |

For NOSHOK Diaphragm Seals with Carbon Steel lower housing materials:



For NOSHOK Diaphragm Seals with Stainless Steel lower housing materials:

WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

- Water and wastewater
- Oil and gas
- Petrochemical
- Chemical processing
- Industrial automation
- Marine
- Agriculture
- Steel fabrication
- Mud pumping
- Pulp and paper
- Pneumatic

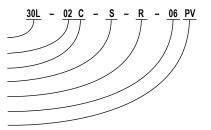


| ORDERING INFORMATION | | | | | | | | |
|-----------------------------|-----|--------------------------|------------|----------------------|----|---------------------|---------------------|--|
| ТҮРЕ | 30L | | | | | | | |
| INSTRUMENT CONNECTION SIZES | 02 | 1/4" NPT | 04 | 1/2" NPT | | | | |
| UPPER HOUSING MATERIALS | С | Carbon Steel | Р | Carpenter 20 | U | Titanium Grade 2 | | |
| | М | Monel 400 | S | 316 Stainless Steel | | | | |
| DIAPHRAGM MATERIALS | Α | Tantalum | М | Monel 400 * | Р | Carpenter 20 * | U Titanium Grade 4* | |
| | Н | Hastelloy C-276 | Ν | Inconel 600 | S | 316 Stainless Steel | | |
| SEAL GASKET MATERIALS | R | Klingersil C-4401 | Т | PTFE | V | FKM | | |
| PROCESS CONNECTION SIZES | 02 | 1/4" NPT | 06 | 3/4" NPT | 10 | 1-1/4" NPT | | |
| | 04 | 1/2" NPT | 08 | 1"NPT | 12 | 1-1/2" NPT | | |
| | | (ASME and DIN flanges av | ailable up | oon request) | | | | |
| LOWER HOUSING MATERIALS | KN | PVDF | PV | PVC | TG | PTFE (glass filled) | | |
| | PP | PP | TC | PTFE (Carbon filled) | | | | |

* When selecting a Monel 400, Carpenter 20 or Titanium Grade 4 diaphragm, the upper housing must be the same material

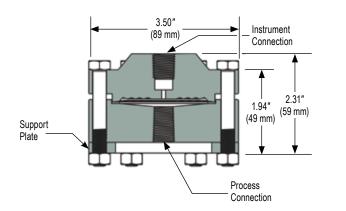
EXAMPLE

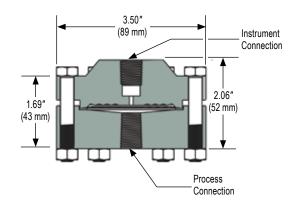
| Туре | 30L |
|----------------------------|---------------------|
| Instrument connection size | 1/4" NPT |
| Upper housing material | Carbon Steel |
| Diaphragm material | 316 Stainless Steel |
| Seal gasket material | Klingersil C-4401 |
| Process connection size | 3/4" NPT |
| Lower housing material | PVC |



Type 30L PTFE Carbon / PTFE Glass

Type 30L PVC / PP / PVDF





PLAIN AND ARMORED CAPILLARIES *, **

- · Stainless Steel capillaries available with or without stainless Steel armor
- Protects the instrument from high or low process temperatures
- · Allows remote mounting of pressure instrument(s)
- Select the shortest capillary length possible, as changes in ambient temperature conditions may significantly affect the accuracy and response time of the instrument
- Standard length 5', others available
- Installation on analog gauges requires a gauge support and gauge adaptor, or other surface mounting provisions
- Any level difference between the instrument and the seal will result in a
 pressure indication error; make sure to compensate for the level difference during calibration
 of the diaphragm seal assembly if the level difference is known

COOLING ELEMENTS **

- Works in combination with diaphragm seal to isolate instrument from high media temperatures
- · Recommended for process temperatures above 212 °F
- · Requires direct mounted system
- · Effective temperature reductions of 200 °F depending upon ambient conditions
- High >212 °F process temperature, low < -40 °F process temperature
- · All stainless Steel construction

| NOSHOK Flexible Capillaries | Part Number |
|----------------------------------|-------------|
| 5' SS armored capillary 1/4" NPT | AC-02-02-5 |
| Custom length per foot | AC-02-02-# |
| 5' SS armored capillary 1/2" NPT | AC-04-04-5 |
| Custom length per foot | AC-04-04-# |
| 5' SS plain capillary 1/4" NPT | PC-02-02-5 |
| Custom length per foot | PC-02-02-# |
| 5' SS plain capillary 1/2" NPT | PC-04-04-5 |
| Custom length per foot | PC-04-04-# |

| NOSHOK Cooling Element | Part Number |
|----------------------------|-------------------------|
| 1/4" NPT x 1/4" NPT, 4.68" | 1/4-NPT-Cooling-Element |
| 1/2" NPT x 1/2" NPT, 4.68" | 1/2-NPT-Cooling-Element |

| NOSHOK Sanitary Clamps and Gaskets | Part Number | | | |
|---------------------------------------|-------------------------|--|--|--|
| ASME-BPE Sanitary | ASME-BPE Sanitary Clamp | | | |
| 1-1/2" Tube OD | CR-12 | | | |
| 2" Tube OD | CR-16 | | | |
| 2-1/2" Tube OD | CR-20 | | | |
| 3" Tube OD | CR-24 | | | |
| NBR Gasket | NBR Gasket | | | |
| 1-1/2" Tube OD | BG-12 | | | |
| 2" Tube OD | BG-16 | | | |
| 2-1/2" Tube OD | BG-20 | | | |
| 3" Tube OD | BG-24 | | | |
| PTFE Gasket | | | | |
| 1-1/2" Tube OD | TG-12 | | | |
| 2" Tube OD | TG-16 | | | |
| 2-1/2" Tube OD | TG-20 | | | |
| 3" Tube OD | TG-24 | | | |



*WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov



**WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov





SANITARY CLAMPS AND GASKETS**

- Clamp-style fittings are constructed of T304 stainless Steel; T316 stainless Steel on request
- · Double hinge design for easy installation and removal
- Available in sizes from 3/4" to 4"
- Standard pressure rating of 500 psi at 70 °F (21 °C); up to 3,000 psi rating on request
- Clamp gaskets are available in NBR, EPDM, PTFE and FKM
- · All clamps and gaskets meet FDA and 3A sanitary standards

Fill Fluid Temperature Table

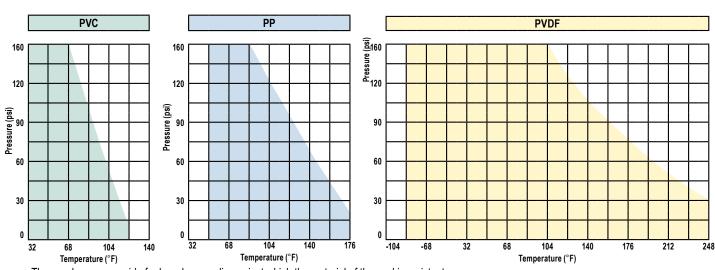
| Recommended Temperature Range | | | | |
|-------------------------------|--------------------|---------------------|-------------------|-----------------------|
| Fill Fluid | Viscosity (cSt) | Vacuum/ Compound | Pressure | E _t (1/°F) |
| Glycerin (99.7%) | 1,110 | N/A | 60 °F to 462 °F | 0.000294 |
| Silicone 200 | 5 | -130 °F to 176 °F | -130 °F to 356 °F | 0.000588 |
| Silicone 200 | 50 | -4 °F to 250 °F | -4 °F to 392 °F | 0.000582 |
| Silicone 200, Food Grade | 350 | N/A | 0 °F to 572 °F | 0.000533 |
| Silicone 510 | 50 | -60 °F to 250 °F | -60 °F to 400 °F | 0.000533 |
| Silicone 550 | 125 | -40 °F to 325 °F | -40 °F to 450 °F | 0.000520 |
| Silicone 710 | 500 | 0 °F to 348 °F | 0 °F to 500 °F | 0.000430 |
| HaloCarbon 4.2 Oil | 4 | -40 °F to 176 °F | -40 °F to 347 °F | 0.000565 |
| Syltherm 800 | 9 | 4 °F to 392 °F | -40 °F to 750 °F | 0.000962 |
| Mineral Oil | 57 | -4 °F to 338 °F | -4 °F to 482 °F | 0.000356 |
| Neobee M-20 | 10 | -10 °F to 200 °F | -10 °F to 400 °F | 0.000511 |

Material Temperature Table

| Material | Pressure Limit | Temperature Limit | | |
|---|---|--------------------|--|--|
| O-Ring Temperature Limits | | | | |
| NBR | _ | -40 °F to 250 °F | | |
| PTFE | — | -40 °F to 400 °F | | |
| FKM | — | -10 °F to 400 °F | | |
| Diaphrag | Diaphragm Pressure and Temperature Limits | | | |
| PTFE | 2,000 psi | -40 °F to 400 °F | | |
| FKM | 2,000 psi | -10 °F to 400 °F | | |
| Metallic diaphragms determined by pressure range of seal type, restricted to temperature range of fill fluid. | | | | |
| Bottom Housing Ma | terial Maximum Pressure & | Temperature Limits | | |
| TG, TC | 200 psi | 150 °F | | |
| PVDF | 200 psi | 180 °F | | |
| PVC | 200 psi | 74 °F | | |
| PVC | 125 psi | 125 °F | | |
| PVC | 80 psi | 150 °F | | |
| PP | 200 psi | 140 °F | | |
| Metallic lower housings determined by pressure range of seal type, | | | | |

restricted to temperature range of fill fluid.

Type 5 Diaphragm Seal Pressure/Temperature Diagrams



These values are a guide for harmless media against which the material of the seal is resistant. Durability of wear and tear parts is depending on the operating conditions of the application. Values below 32 °F (PP < 50 °F) on request with exact data of operation.



Three major factors contribute to thermal error:

- 1) Type of fill fluid used
- 2) Fill fluid volume
- 3) Diaphragm flexibility

The choice of fill fluid in Table I contributes directly to thermal errors in proportion to the coefficient of thermal expansion of the fluid. The resulting internal pressures produce adverse forces on the diaphragm which in turn are reflected in the pressure instrument.

The fill volumes in Table II & Table III contribute significantly to thermal errors. The greater the fill volume the greater volumetric expansion. Whenever possible, fill volumes should be minimized. If fill volumes cannot be adjusted, choose a fluid with the lowest coefficient of thermal expansion. The flexibility of the diaphragm is expressed as a spring rate (Table II). The smaller the diaphragm, the greater the spring rate. Any force used to move the diaphragm is considered an error because it subtracts from a direct reading of the pressure. Not only does it take more force to push a smaller diaphragm (spring bias), but high spring rates also reflect greater thermal errors when internal pressures push on it. It is desirable to have the lowest spring rate possible.

The thermal error (Err) can be expressed by the equations below. The first error formula (1) assumes a uniform gradual heating of the entire filled system. The second error formula (2) is used when the diaphragm, capillary and pressure instrument are at different temperatures and a thermal gradient exists.

| Recommended Temperature Range | | | | |
|-------------------------------|--------------------|--|------------------|-----------------------|
| Fill Fluid | Viscosity (cSt) | v Vacuum/ Pressure E Compound | | E _t (1/°F) |
| Glycerin (99.7%) | 1,110 | N/A | 60 °F to 462 °F | 0.000294 |
| Silicone 200 | 5 | -130 °F to 176 °F -130 °F to 356 °F 0.00 | | 0.000588 |
| Silicone 200 | 50 | -4 °F to 250 °F -4 °F to 392 °F 0.0 | | 0.000582 |
| Silicone 200, Food Grade | 350 | N/A | 0 °F to 572 °F | 0.000533 |
| Silicone 510 | 50 | -60 °F to 250 °F | -60 °F to 400 °F | 0.000533 |
| Silicone 550 | 125 | -40 °F to 325 °F | -40 °F to 450 °F | 0.000520 |
| Silicone 710 | 500 | 0 °F to 348 °F | 0 °F to 500 °F | 0.000430 |
| HaloCarbon 4.2 Oil | 4 | -40 °F to 176 °F | -40 °F to 347 °F | 0.000565 |
| Syltherm 800 | 9 | 4 °F to 392 °F | -40 °F to 750 °F | 0.000962 |
| Mineral Oil | 57 | -4 °F to 338 °F | -4 °F to 482 °F | 0.000356 |
| Neobee M-20 | 10 | -10 °F to 200 °F | -10 °F to 400 °F | 0.000511 |

Table II. Diaphragm Spring Rates and Volumes

Table I. Fill Fluid Expansion Factors

| Diaphragm Diameter Inches | Applicable Type | R _s | V _s |
|---------------------------------|--------------------|----------------|----------------|
| 1.28 | 25 | 10,000 | 0.19 |
| 1.20 | 25H | 10,000 | 0.12 |
| 2.10 | 29 | 2,600 | 0.85 |
| 2.40 | 30 | 800 | 0.18 |
| 3.00 | 10 | 240 | 0.48 |

Table III. Accessory Internal Volume

| Component | Volume |
|---------------|------------------------|
| Capillary (1) | 0.053"/ft ³ |
| 2" Nipple | 0.024"/ft ³ |
| 2" Nipple | 0.048"/ft ³ |

(1). Volume is based on capillary 1/8" (3.17 mm) O.D. x 0.025" (0.635 mm) wall

Equation 2

Err =
$$[(T_s \times V_s) + (T_p \times V_p \times L) + (T_p \times V_p)] [E_t] [R_s]$$

expressed in inches H₂0

Where:

L

 $V_s + V_p L + V_D$ Total volume of filled system (inches³) V_T =

= = = Volume of seal (inches³)

Vp VD Volume of capillary (inches³/foot of length)

- Volume of inst. device (inches³)
- Length of capillary (feet)
- T_s = Change in temperature of liquid in seal (°F)
 - Change in temperature of liquid in capillary (°F)
- $T_p = T_D =$ Change in temperature of liquid in inst. device (°F)

In order to analyze the significance of these temperature induced errors, it is helpful to express the error as a % of measured span. This can easily be done by the following equation:

Error % =
$$\frac{\text{Err}}{\text{Measured Span (in inches H20)}} \times 100$$

Equation 1

 $Err = (T)(E_t)(R_s)(V_T)$ expressed in inches H₂0

Where:

- Т = The number of degrees of the temperature change (°F).
- The coefficient of thermal expansion of the fill liquid (the Et volumetric change constant of the fill liquid per °F).
- The spring rate of the process diaphragm (inches H₂0 $R_s =$ pressure change/inch³ of fill liquid volume change).
- The total volume of the fill fluid in the diaphragm seal V_T = system (inches³).

TO DOWNLOAD OR ORDER CATALOGS, VISIT WWW.NOSHOK.COM

Quality Policy

NOSHOK is committed to providing a high degree of value and continually improving processes to enhance customer satisfaction by focusing on customer requirements for the design, manufacture and distribution of pressure, level, temperature, and force measurement instrumentation, needle, manifold valves, custom manifold systems for industrial applications and compressed air filters. All from world class technology.

Combined with real-world stamina.

The highest value with the industry's best warranty.

And all from a company with a 50+ year record of customer satisfaction.

All from your Single Source Instrumentation Company.



Corporate Headquarters 1010 West Bagley Road Berea, Ohio 44017 Ph: 440.243.0888 Fax: 440.243.3472 E-mail: noshok@noshok.com Web: www.noshok.com







Catalog NK13DSS-2