

ICD Parker Configuration System Quick Reference Guide

Series HV2 Pneumatic and Hydraulic Cylinders aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





ENGINEERING YOUR SUCCESS.

ICD Quick Reference Guide for Miller Fluid Power Series HV2 Hydraulic Cylinders

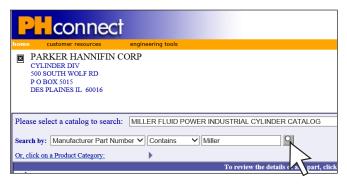
To Begin...

Log in to PHconnect.com, and mouse over the "Customer Resources Menu". In the list that appears highlight and click on the "catalog search" selection.



In the "Please select a catalog" dialog box choose "Miller Fluidpower Industrial Cylinder Catalog".

In the next two search fields, select "Manufacturer Part Number" and then "Contains". Type "Miller" in the open field and click on the search icon.



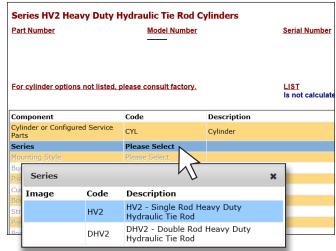
When the search results appear, select the "Configure" button under the listing "HV2 - MILLER ICD".



Series

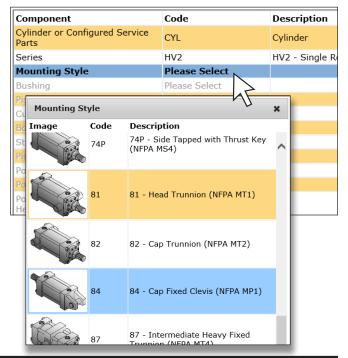
You have now entered the ICD Model Number Configurator area.

Click on "Please Select" and select the series of cylinder that best suits your application. For our example, we have selected Code HV2 for HV2 - Single Rod Heavy Duty Hydraulic Tie Rod.



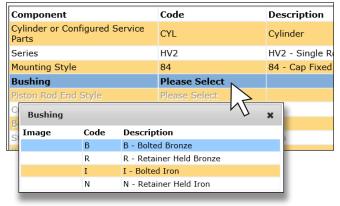
Mounting Style

Click on "Please Select" and select a mounting style from the available list. For our example model number, we have selected Code 84 for 84 - Cap Fixed Clevis.

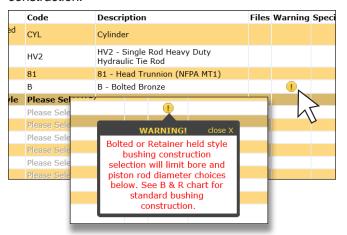


Bushing

Click on "Please Select" and select from a list of available bushings. For our example model number, we have selected Code B for B - Bolted Bronze.

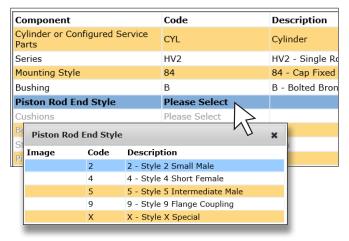


When you make your bushing selection you will notice that an icon appears in the warning column. If you click on that icon a warning box will appear that reads: "Bolted or Retainer held style bushing construction selection will limit bore and piston rod diameter choices below. See B & R chart for standard bushing construction."



Piston Rod End Style

Click on "Please Select" and select a piston rod end style. For our example model number, we have selected Code 2 for 2 - Style 2 Small Male.



Cushions

Click on "Please Select" and select a cushion option. We have selected Code B for B - Cushion Both Ends.

Component			Code		Description		
Cylinder or Configured Service Parts			CYL		Cylinder		
Series			HV2 H		HV2 - Single R		
Mounting Style			84		84 - Cap Fixed		
Bushing			В		B - Bolted Bron		
Piston Rod End Style			2		2 - Style 2 Sm		
Cushions		Please Select	N				
Bore		Please Select	>				
St Cushions				N	×		
Image	Code	Descrip	tion				
P.	N	N - No C	Cushions				
	R	R - Cushion Head					
	С	C - Cushion Cap					
	В	B - Cushion Both Ends					

B & R Chart

Bore	Rod Dia.	52, 62, 66, 68, 72, 74, 81, 82, 84, 89, 94	51, 53	61, 65	67
1.50	0.625	В	R	R	В
1.50	1.000	R	R	R	В
2.00	1.000	В	R	R	В
2.00	1.375	R	R	R	В
	1.000	В	В	В	В
2.50	1.375	В	В	В	В
	1.750	В	В	R	В
	1.375	В	В	В	В
3.25	1.750	В	В	В	В
	2.000	В	В	В	В
	1.750	В	В	В	В
4.00	2.000	В	В	В	В
	2.500	В	В	В	В
	2.000	В	В	В	В
5.00	2.500	В	В	В	В
5.00	3.000	В	В	В	В
	3.500	В	В	R	В

6.00	2.500	В	В	В	В
	3.000	В	В	В	В
	3.500	В	В	В	В
	4.000	В	В	В	В
7.00	3.000	В	В	В	В
	3.500	В	В	В	В
	4.000	В	В	В	В
	5.000	В	В	В	В
8.00	3.500	В	В	В	В
	4.000	В	В	В	В
	5.000	В	В	В	В
	5.500	В	В	В	В

Rod Bushing Construction

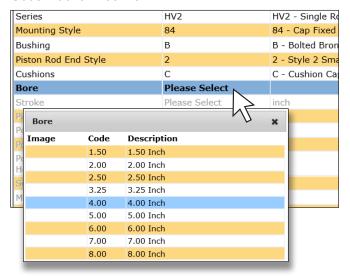
B = Bolted Bushing

R = Retainer Held Bushing



Bore

Click on "Please Select" and select an available bore size. For our example model number, we have selected Code 4.00 for 4.00 Inch.



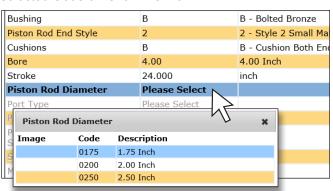
Stroke

Click on "Please Select" and enter your stroke in inches in the box that appears. For our example we have entered a stroke of 24 inches as 24.00.



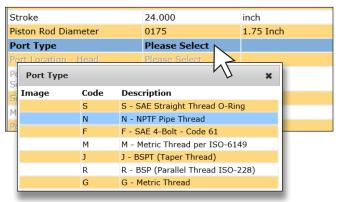
Piston Rod Diameter

Click on "Please Select" and choose an available piston rod diameter. For our example model number, we have selected Code 0175 for 1.75 Inch.



Port Type

Click on "Please Select" and choose an available port type. For our example model number, we have selected Code N for N - NPTF Pipe Thread.



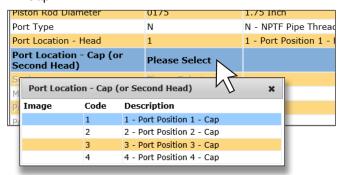
Port Location - Head

Click on "Please Select" and choose a port location for the Head. For our example model number, we have selected Code 1 for 1 - Port Position 1 - Head.



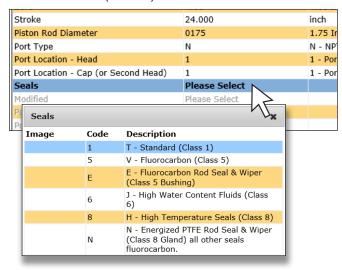
Port Location - Cap

Click on "Please Select" and choose a port location for the Cap (or Second Head). For our example model number, we have selected Code 1 for 1 - Port Position 1 - Cap.



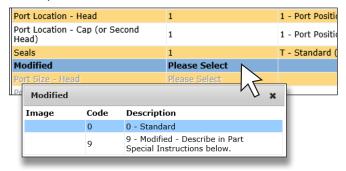
Seals

Click on "Please Select" and choose a Seal type. For our example model number, we have selected Code 1 for T - Standard (Class 1).



Modified

Click on "Please Select" and select Code 0 for Standard or Code 9 for Modified. If you select Standard, the fields for Port Size - Head, Port Size - Cap, Needle Location - Head and Needle Location - Cap will fill in with the standard configurations and your model number code is complete.



Model code completes as:

Modified	0	0 - Standard
Port Size - Head	NP75	3/4 Inch NPTF
Port Size - Cap (or Second Head)	NP75	3/4 Inch NPTF
Needle Location - Head	2	Needle Valve Position 2 - Head
Needle Location - Cap (or Second Head)	2	Needle Valve Position 2 - Cap

Modified (continued)

If you select Code 9 Modified, then you will get a list of modifications to choose from.



		, D
Modified	9	9 - Modified - Describe in Part Speci Instructions below.
Special Mounting	_	Standard mounting style dimensions
Combination Mounting	_	No Combination Mounting
Piston	L	Lipseal
Port Size - Head	NP75	3/4 Inch NPTF
Port Location - Head	1	Port Position 1 - Head
Additional Port - Head	_	No Additional Port - Head
Port Size - Cap (or Second Head)	NP75	3/4 Inch NPTF
Port Location - Cap (or Second Head)	2	Port Position 2 - Cap
Additional Port - Cap (or Second Head)	_	No Additional Port - Cap
Proximity Switch - Head	_	No Switch Head
Proximity Switch - Cap (or Second Head)	_	No Switch Cap
Needle Location - Head	3	Needle Valve Position 3 - Head
Needle Location - Cap (or Second Head)	3	Needle Valve Position 3 - Cap
Gland Drain	_	No Gland Drain
Rod Wiper	_	Standard Wiperseal
Gland Wear Ring	_	No Wear Ring Gland
Piston Rod Wrench Flats	2F	Standard 2 Wrench Flats
Piston Rod Material	_	Standard Piston Rod Material
Piston Rod Plating	_	Standard Piston Rod Plating
Piston-to-Rod Pinning	_	Standard Piston-To-Rod Connection
Spring	_	Standard Double Acting Cylinder
Stop Tube	_	No Stop Tube
Air Bleed Ports	_	No Air Bleed Ports
Submersible Option	NA	Not Available (With Warning Msg)
Cylinder Body Material	_	Standard Steel Body Material
Paint	_	Standard Paint

Your Final Model Number

HV284B2B-4.00-24.000-0175-N11T-0

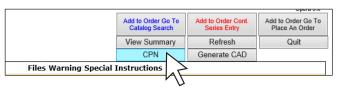
Component	Code		Description
Cylinder or Configured Service Parts	CYL		Cylinder
Series	HV2 HV2		HV2 - Single Rod He
Mounting Style	84	84	84 - Cap Fixed Clev
Bushing	В	В	B - Bolted Bronze
Piston Rod End Style	2	2	2 - Style 2 Small Ma
Cushions	В	В	B - Cushion Both Er
Bore	4.00	4.00	4.00 Inch
Stroke	24.000	24.000	inch
Piston Rod Diameter	0175 0175		1.75 Inch
Port Type	N N		N - NPTF Pipe Threa
Port Location - Head	1	1	1 - Port Position 1 -
Port Location - Cap (or Second Head)	1	1	1 - Port Position 1 -
Seals	1	Т	T - Standard (Class
Modified	0	0	0 - Standard
Port Size - Head	NP75		3/4 Inch NPTF
Port Size - Cap (or Second Head)	NP75		3/4 Inch NPTF
Needle Location - Head	2		Needle Valve Position
Needle Location - Cap (or Second Head)	2		Needle Valve Position

When your model number configuration is complete, you will see a List Price displayed.

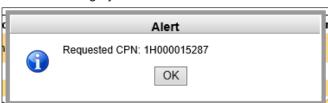


CPN

To generate a CPN (Cylinder Part Number) simply click on the CPN button.



A dialog box will appear with your CPN, and the rest of the screen will grey out.

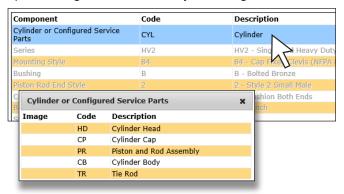


At this time an option appears below the component list that will allow you to alter your selections and generate an updated CPN. Use the "Click to edit selections for a new CPN" option.

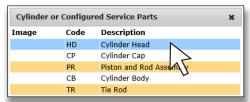


Hard Parts

After you have created a CPN number for your configuration, click on the "Cylinder" line. This will bring up the listing of Hard Parts for your configuration.



Click on any code to view additional information.



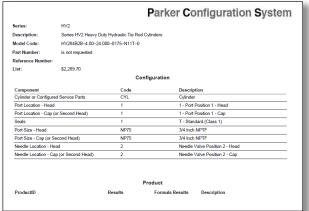
The list price for that item is now displayed.



Summary

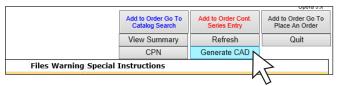
You can easily review your configuration by selecting the view summary button. A complete listing of your selections will appear.



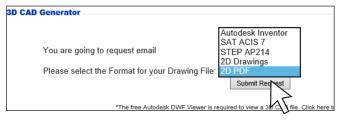


2D/3D CAD Drawings

You may use the Generate CAD button to generate 2D or 3D CAD files and receive them via email.



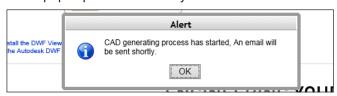
Select the type of CAD file format you would like from the list and then hit submit request.



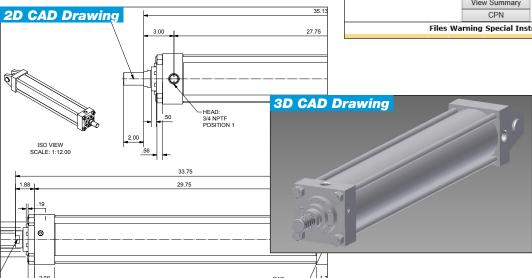
You will be prompted to enter your email address and then click send.



A box pops up to confirm that your email has been sent.



Check your mailbox for your final files. If you don't receive your files within 15 minutes, please contact us at CylProductInfo@parker.com.



Add to Order, Return to Search

Use this button if you wish to perform a new search. Your first item, if completed, will be stored in your cart.



Add to Order, Continue Entry

Use this button if you wish to configure a new item using the same cylinder series. Your first item will remain unchanged in your cart.



Add to Order, Place an Order

Use this button to add the configured cylinder to your cart and proceed to the order entry screen. Here you may finalize details regarding your order such as delivery and special instructions.



06/14 / Catalog HY08-M1400-B1/NA



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