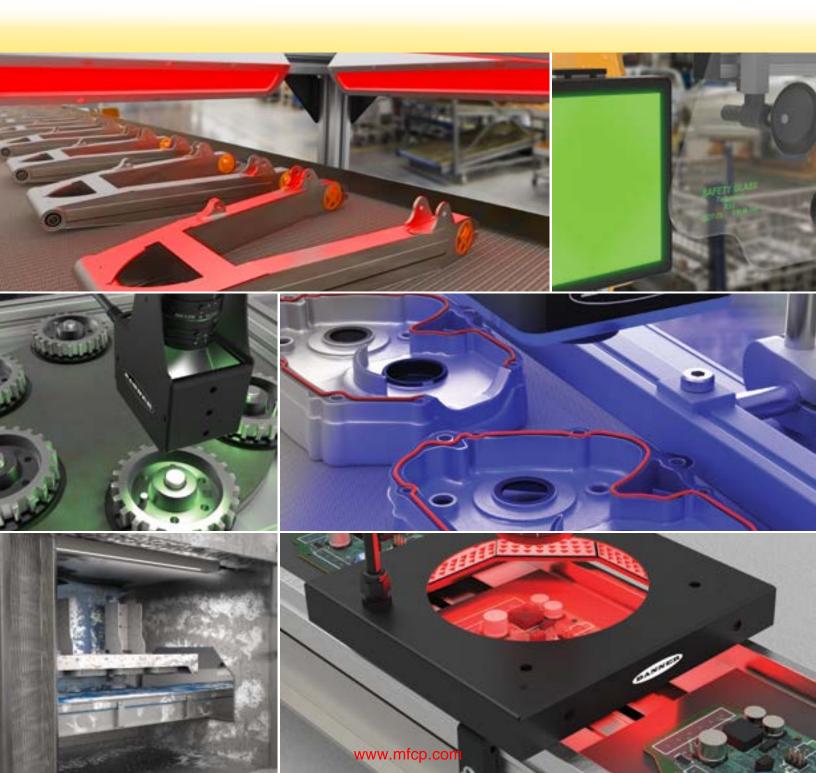
Vision Lighting



more sensors, more solutions



Why Banner Vision Lighting

With over ten years of lighting experience Banner is been committed to developing new and innovative solutions, delivering products of the highest quality, fulfilling the needs of each customer, and operating with honesty and integrity. Banner's expanding offering of vision lights help you:



Reduce Labor Costs

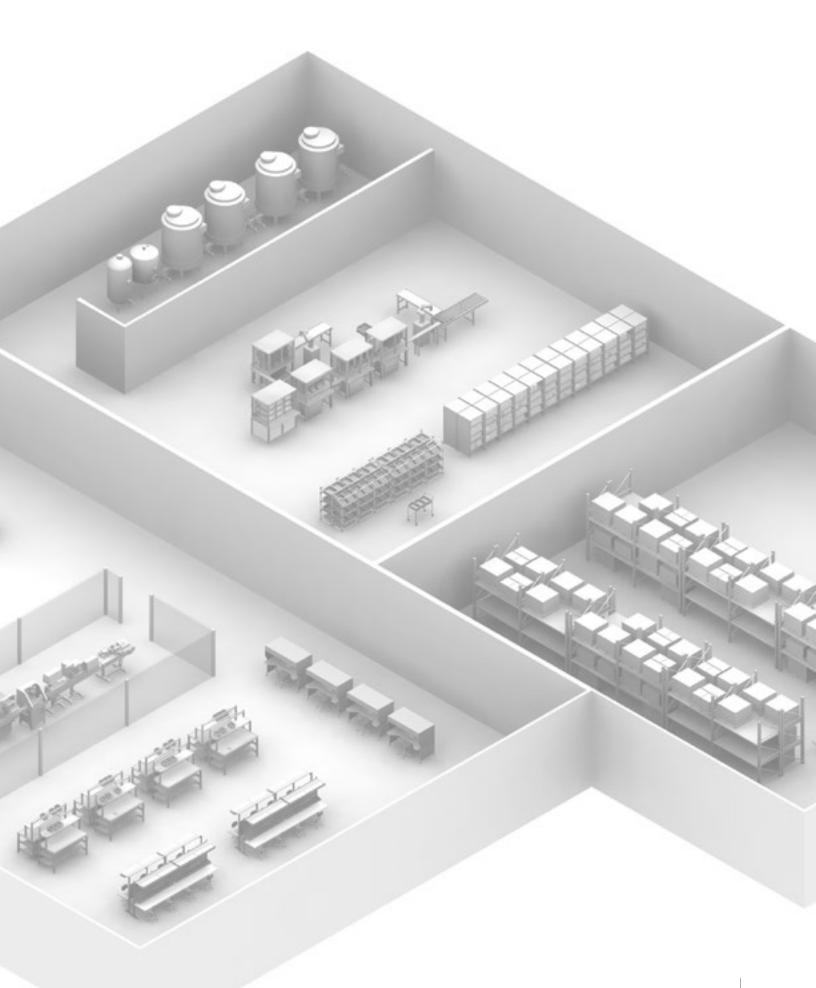


Improve Accuracy and Quality



Increase Production Rate

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Key Tasks of Vision Lights



Machine vision systems are used as quality control to ensure critical inspection and measurement. They evaluate the image of the object—not the object itself—to get the correct lighting arrangement from the start. To optimize image quality, a dedicated light source should be used in any vision application. Dedicated lighting optimizes contrast between the target object or feature and its background.

LED illumination has become the universal standard for machine vision. It is reliable, requires minimal maintenance, is easy to assemble and comes in a variety of colors, or wavelengths, such as red, blue, green, IR and UV.

In addition to identifying the correct type of illumination, ensuring that the light is consistent for every single measurement is critical in ensuring repeatable measurements.

Factors affecting consistency of illumination:

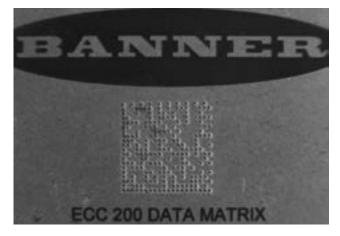
- Age of light
- Variations in lighting and camera exposure
- Temperature of the light
- Variations in drive to the light
- Ambient light
- Timing of pulsed lighting

Optimizing Image Quality

To optimize image quality, a dedicated light source should be used in any vision application. Dedicated lighting:

- Optimizes contrast between the target object or feature and its background,
- Provides uniform lighting conditions that allow image capture to be unaffected by ambient lighting in the factory environment, and
- Simplifies image analysis by creating high contrast between the "good" and the "bad" feature of interest

Without Lighting

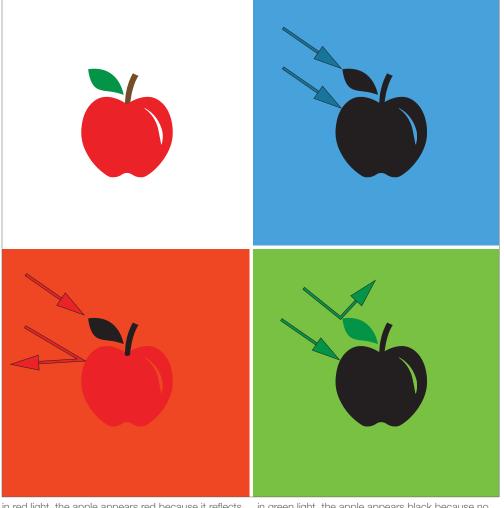


With Vision Lighting



Choosing the Right Color

In addition to choosing the right lighting technique, different wavelengths of light can also be used to create additional contrast, draw out features of interest, or reduce the visibility of insignificant features.



in blue light, the apple and the leaves appear black

in red light, the apple appears red because it reflects in the light. The leaves however appear black.

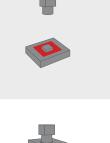
in green light, the apple appears black because no red light is reflecting on it, but the leaves now look green..

Infrared (IR) Light

Infrared (IR) light can be used to hide insignificant features by reducing the contrast of certain objects. For example, some types of ink that appear dark in the visible spectrum reflect large amounts of IR light. In these cases, ink may disappear in a grayscale image—an effect that can be used to hide certain insignificant features.

Ultraviolet (UV) Light

Ultraviolet (UV) light can be used to draw out features of interest when there is very little contrast from the background, such as beads of clear adhesive on a part. Shining UV light on the adhesive may create a glowing effect (fluorescence) that makes the adhesive stand out clearly from the background.



Backlights

Ring Lights

The part being inspected is placed between the camera and a bright, even light source. The result creates a silhouette of the target which is useful in edge detection, part presence and measurement applications.









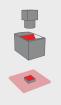
Low Angle Ring Lights

Also called a dark field illuminator, this specialty light has its LEDs mounted in a ring, pointing toward the part almost perpendicular to the camera's direction of view. Low Angle Ring lights create shadows and bright spots to detect changes in depth.

A ring light is affixed to the camera and both items can be mounted as one piece for convenience. This setup is good for relatively small parts or close up applications.



Directional lights, in whatever style, create shadows to detect changes in depth, illuminate specific surface angles, and avoid glare of reflective surfaces when directed at an angle away from lens.





On-Axis Lights

On-axis, or coaxial, lights generates light that travels along the same axis as the camera's direction of view. The camera looks down from the top, through the On-Axis light, to the target part below. This technique can be use to eliminate shadows, inspect shiny object or inspect for height changes.



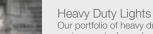


Structured Lights

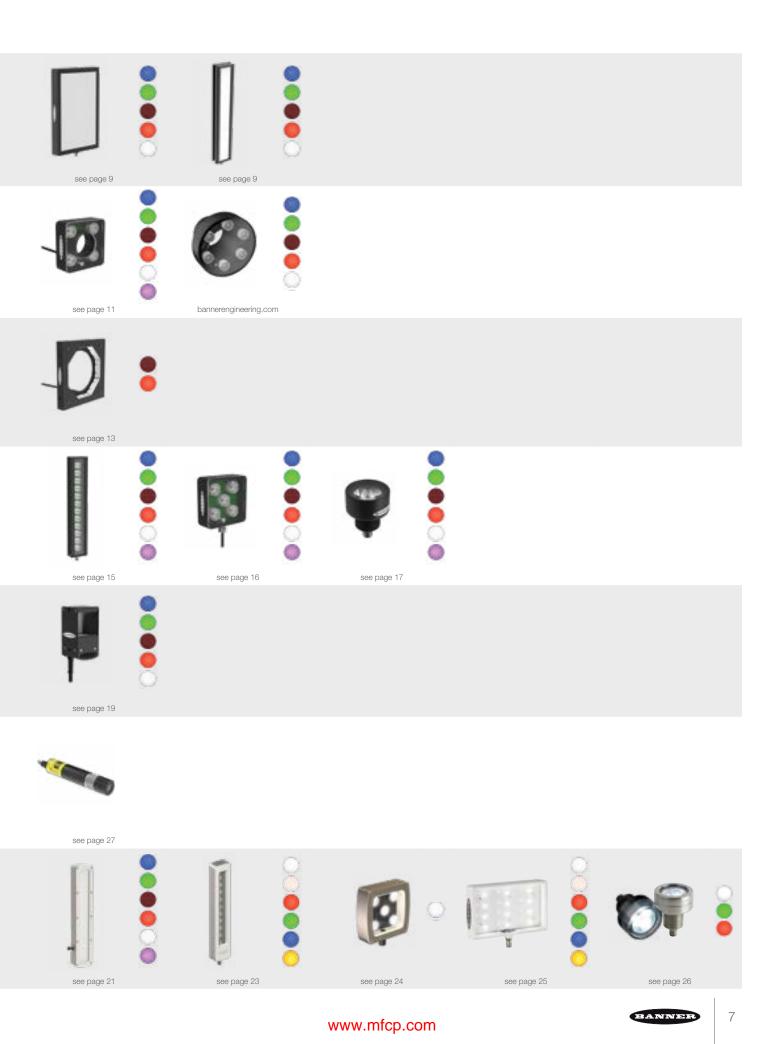
A laser line generator is an example of a structured lighting scheme. This technique uses a high quality, uniform laser line to infer the presence of a difficult to see target. As a threedimensional part passes through the laser line's path, the image of the laser becomes distorted so the camera can detect the part.



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Our portfolio of heavy duty lights includes products suitable for use in washdown environments, hazardous locations, and high temperature applications. We offer a variety of waterproof devices that are resistant to common cleaning chemicals, as well as products that are resistant to cutting oils and fluids."







Backlights

- Creates silhouette for maximum contrast
- Determines the shape and size of target objects
- Offers a highly diffused surface and uniform brightness, with lower intensity than other lights
- Provides the most robust lighting for measuring and gauging
- Highlights through-holes in target objects

Standard Backlights

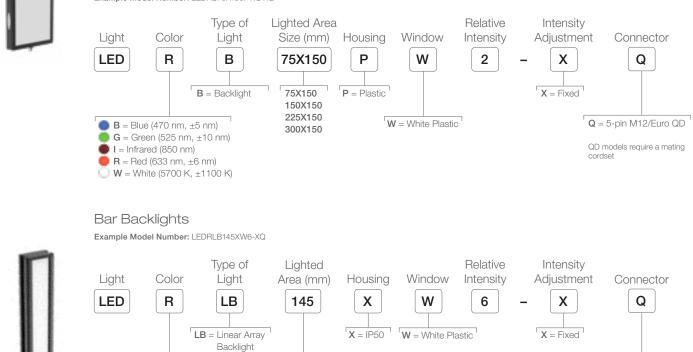
Example Model Number: LEDRB75X150PW2-XQ

B = Blue (475 nm, ±5 nm) **G** = Green (525 nm, +10/-5 nm)

W = White (6500 K, +600/-500 K)

I = Infrared (850 nm)

R = Red (625 nm, ±5 nm)



145 = 161 x 35 **290** = 307 x 35

435 = 452 x 35

580 = 598 x 35

870 = 889 x 35 **1160** = 1180 x 35 **Q** = 5-pin M12/Euro QD QD models require a mating

cordset

Supply Voltage	24 V DC		Standard M	odels		Bar Moc 59.4 r	
White Lux @ 0 m	Standard: 45,000 Lux Bar: 52,000 Lux		180.1 m	m			
Construction	Standard: Black Valox [™] housing; acrylic window Bar: Black anodized aluminum; acrylic window						
Operating Temperature	0 to +50 °C (+32 to +122 °F)						
Environmental Rating	Standard: IEC IP67 Bar: IEC IP50						
Useful life	Standard: B50/L50 Lifetime > 100,000 hours (Infrared, Red) B50/L50 Lifetime > 90,000 hours (Blue, Green, White) Bar: When operated within specifications, output will	25.45 mm			16.5 mm	32.6 mm	16.2 mm 1
	decrease less than 30% after 50,000 hours	V					
Strobing/Control	Continuous or strobed operation		Array Area	Length "L"		Array Length	Length "L"
Certifications			75 x 150 mm	105.1 mm		145 mm	171 mm
			150 x 150 mm	188.9 mm		290 mm	316.5 mm
			225 x 150 mm	272.7 mm		435 mm	462 mm

300 x 150 mm

356.6 mm

607.5 mm 898.5 mm

1189.5 mm

580 mm

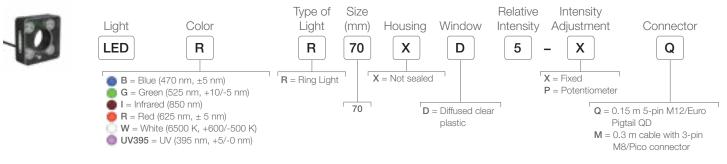
870 mm 1160 mm





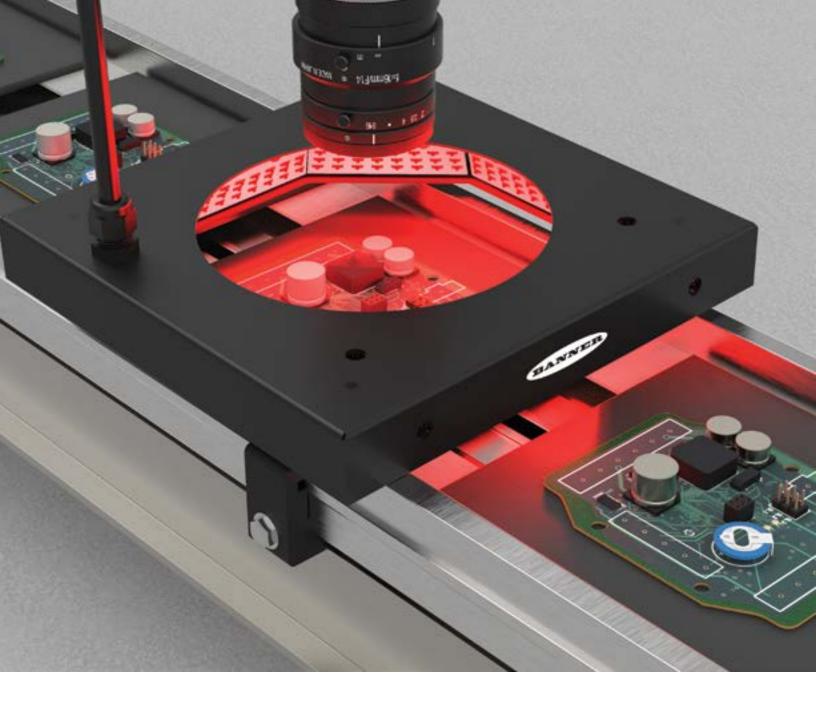
Ring Lights

- Easy integration between camera and light
- Brightly illuminates from a small form factor
- Mounts directly to the camera and centers the light on the image
- Brightly illuminates small objects
- Reduces shadows on images with protrusions



QD models require a mating cordset

Supply Voltage	24 V DC	◀──── 76.2 mm ───►
White Lux @ 0.5 m	5,150 lux	
Construction	Housing: Black anodized aluminum Window: Acrylic	
Operating Temperature	0 to +50 °C (+32 to +122 °F)	○ 76.2 mm
Environmental Rating	IP50	
Useful life	When operated within specifications, output will decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models	ø 38.4 mm
Strobing/Control	Continuous or strobed operation	
Certifications		29.2 mm

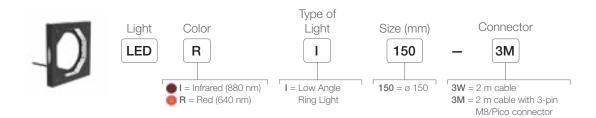


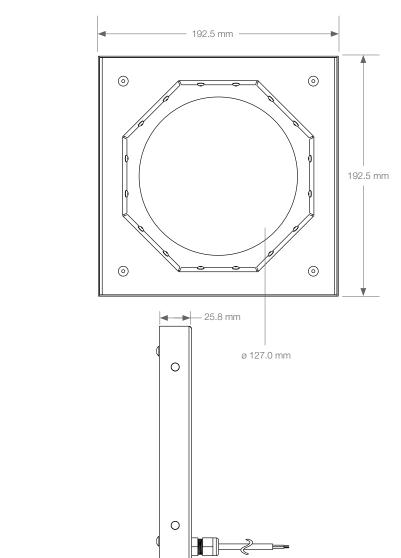


Low-Angle Ring Lights

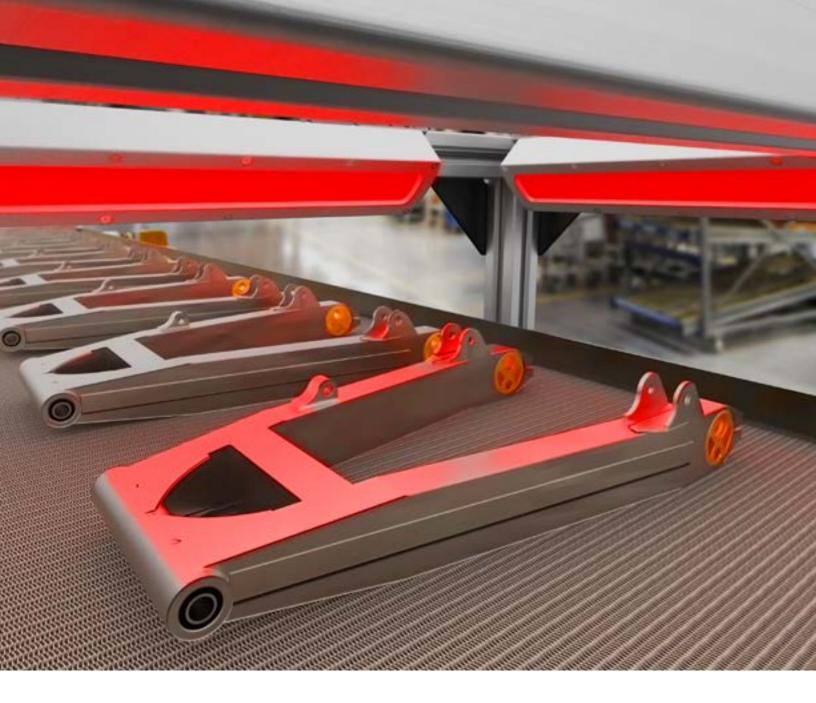
- Illuminates from an angle nearly perpendicular to object
- Emphasizes surface irregularities such as dust, dents, scratches and other surface defects
- Highlights slight height differences such as etching, solder balls and embossing

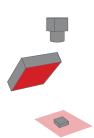
Low-Angle Ring Lights Example Model Number: LEDRI1503M





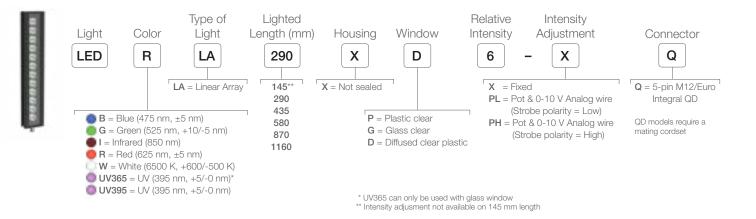
Supply Voltage	24V DC
Construction	Housing: aluminum with black anodizing
Operating Temperature	0 to +50 °C (+32 to +122 °F)
Useful life	When operated within specifications, output will decrease less than 20% after 20,000 hours and less than 30% after 30,000 hours (based on continuous operation)
Strobing/Control	Continuous or strobed operation
Certifications	CE



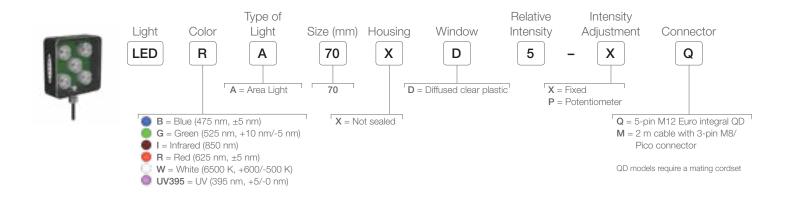


Directional Lights

- Provides even illumination in a concentrated area
- Creates shadows or glare to detect changes in depth, depending on mounting
- A wide variety of directional light styles are available including: Bar, Area, and Spot to fit the specific application needs
- High-intensity lighting for distances greater than 300 mm



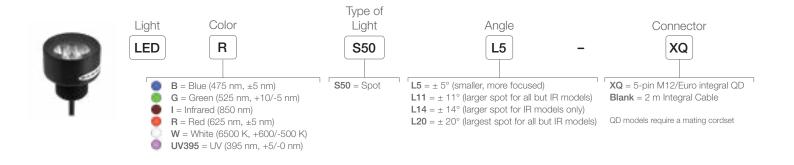
Supply Voltage	24 V DC		
White 1160 mm Lux @ 0.5 m	23,420 lux	 	
Construction	Black anodized aluminum		
Operating Temperature	0 to +50 °C (+32 to +122 °F)		
Environmental	IEC IP50	Array Length	"L"
Rating			
5		145 mm	171 mm
-	When operated within specifications,	145 mm 290 mm	171 mm 316.5 mm
Useful life	output will decrease less than 30% after 50,000 hours for visible and IR models;		
-	output will decrease less than 30% after	290 mm	316.5 mm
-	output will decrease less than 30% after 50,000 hours for visible and IR models;	290 mm 435 mm	316.5 mm 462 mm
Useful life	output will decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models	290 mm 435 mm 580 mm	316.5 mm 462 mm 607.5 mm



Supply Voltage	24 V DC	9.2 mm
White Lux @ 0.5 m	7,030 lux	
Construction	Housing: Black anodized aluminum Window: Acrylic	◄ ──── 76.2 mm ───►
Operating Temperature	0 to +50 °C (+32 to +122 °F)	
Environmental Rating	IEC IP50	
Useful life	When operated within specifications, output will decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models	76.2 mm
Strobing/Control	Continuous or strobed operation	
Certifications		
		$ \longrightarrow $

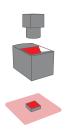
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Spot Light Example Model Number: LEDRS50L5-XQ



Supply Voltage	12 to 30 V DC	
White ±5° Lux @ 0.5 m	3,500 Lux	
Construction	Black anodized aluminum	
Operating Temperature	–20 to +50 °C (–4 to +122 °F)	ø 50 mm
Environmental Rating	IEC IP67, IP69K per DIN 40050-9	
Useful life	When operated within specifications, output will decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models	26.3 mm 49.3 mm
Strobing/Control	Continuous or strobed operation	
Certifications		14.8 mm

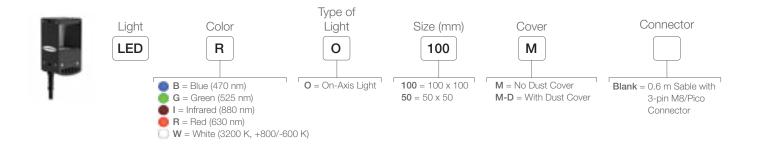




Coaxial Lights

- Provides more uniform illumination than a ring light
- Delivers collimated illumination in the same optical path as camera
- Evenly illuminates flat reflective surfaces
- Features models with anti-reflective glass dust covers

Coaxial Light Example Model Number: LEDRO100M



50 mm Models

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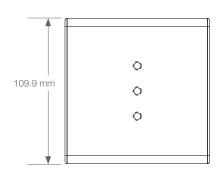
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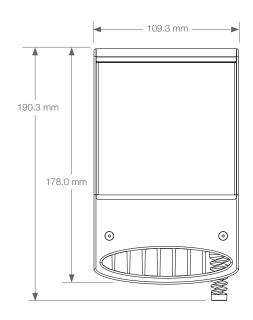
🗲 59.3 mm 🔶

59.8 mm

114.5 mm

100 mm Models





Supply Voltage	24 V DC	
White Lux @ 0.5 m	50 mm: 70 Lux 100 mm: 350 Lux	
Construction	Housing: aluminum with black anodizing Beam Splitter: optical glass with optical coatings on both sides Diffuser: high-precision cast acrylic Dust Cover: optical glass with broadband anti-reflective coating (425 nm to 675 nm) (some models)	59.
Operating Temperature	0 to +50 °C (+32 to +122 °F)	
Useful life	When operated within specification, output will decrease less than 20% after 10,000 hours and less than 30% after 20,000 hours	
Strobing/Control	Continuous or strobed operation	147.8 mm
Certifications	CE CULUSTED US	114



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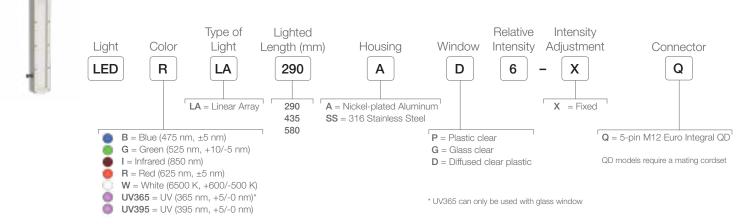
Lights for Industrial Environments

- Washdown LED Lights are sealed, smooth, and durable enough to handle the most intense applications.
- Housing options include nickel plated aluminum, 316 stainless steel or plastic bodies with multiple window options.
- Illuminates small to large areas with an even pattern of light and no shadows

Sealed Bar Light

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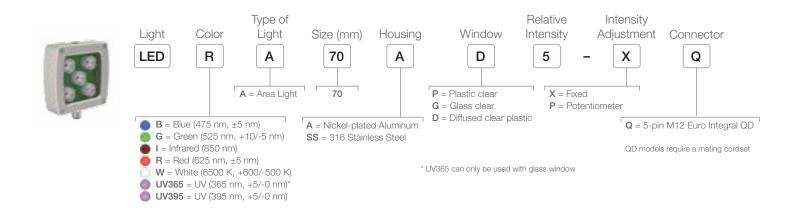
Example Model Number: LEDRLA290AD6-XQ



Supply Voltage	24 V dc					
White 580 mm Lux @ 0.5 m	23,420 Lux	-	"L"	 	<u> </u>	34.9 mm
Construction	Nickel-plated aluminum or 316 stainless steel		0 0)
Operating Temperature	0 to +50 °C (+32 to +122 °F)	<u>(0 0</u>		0		60 mm
Environmental Rating	IEC IP68		Array Length	۳Ľ۳		
	When operated within specifications,		290 mm	328 mm		
Useful life	output will decrease less than 30% after 50,000 hours for visible and IR models;	435 mm	474 mm			
	20,000 hours for UV models		580 mm	621 mm		
Strobing/Control	Continuous or strobed operation					
Certifications						

Sealed Area Light

Example Model Number: LEDRA70AD5-XQ



Supply Voltage	24 V DC	91 mm
White Lux @0.5 m	18,550 Lux	
Construction	Nickel-plated aluminum or 316 stainless steel	
Operating Temperature	0 to +50 °C (+32 to +122 °F)	
Environmental Rating	IEC IP68	
Useful life	When operated within specifications, output will decrease less than 30% after 50,000 hours for visible and IR models; 20,000 hours for UV models	
Strobing/Control	Continuous or strobed operation	ſ <u>ſ</u>
Certifications		

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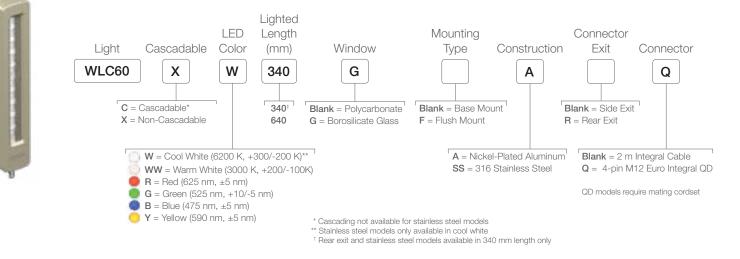
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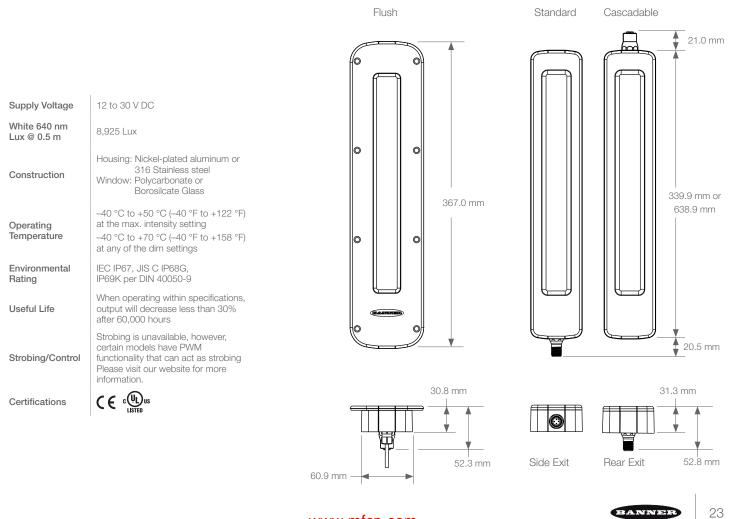
89 mm

28.2 mm

WLC60 Heavy-Duty Light

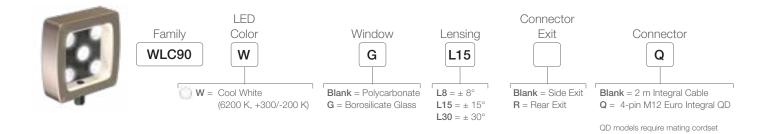
Example Model Number: WLC60XW340GAQ





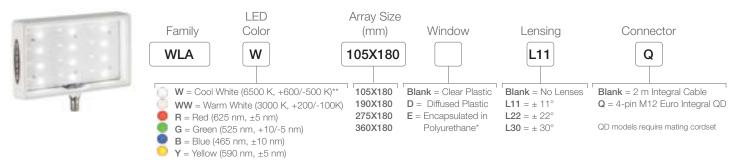
WLC90 Heavy-Duty Light

Example Model Number: WLC90WGL15Q

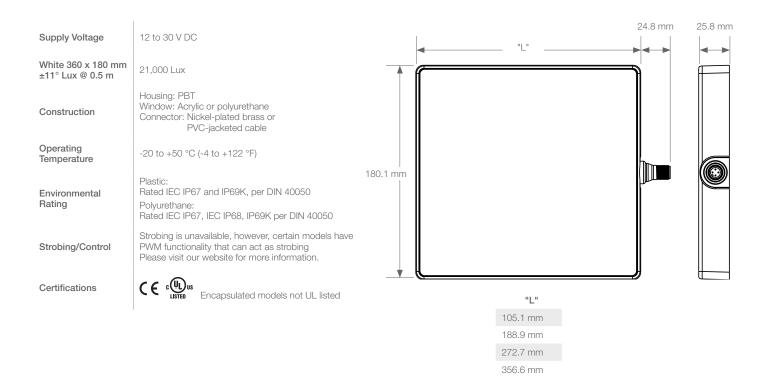


o				
Supply Voltage	12 to 30 V DC			
White ±8° Lux @ 0.5 m	22,348 Lux		91.0 mm▶ 28.	2 mm - 21.0 mm
Construction	Housing: Nickel-plate aluminum Window: Polycarbonate or borosilicate glass		<u>)</u>	
Operating Temperature	-40 to +70 °C (-40 to +158 °F)			
Environmental Rating	IEC IP67/IP68g/IP69K per DIN 40050	89.0 mm		
Useful life	When operating within specifications, output will decrease less than 30% after 60,000 hours			
Strobing/Control	Strobing is unavailable, however, certain models have PWM functionality that can act as strobing Please visit our website for more information.	21.0 mm		
Certifications			Side Exit	Rear Exit

WLA Area Lights Example Model Number: WLAW105X180L11Q



* Encapsulated models only available in cool white with no lenses

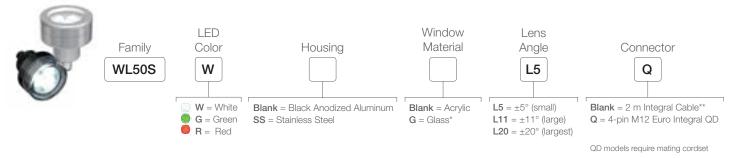


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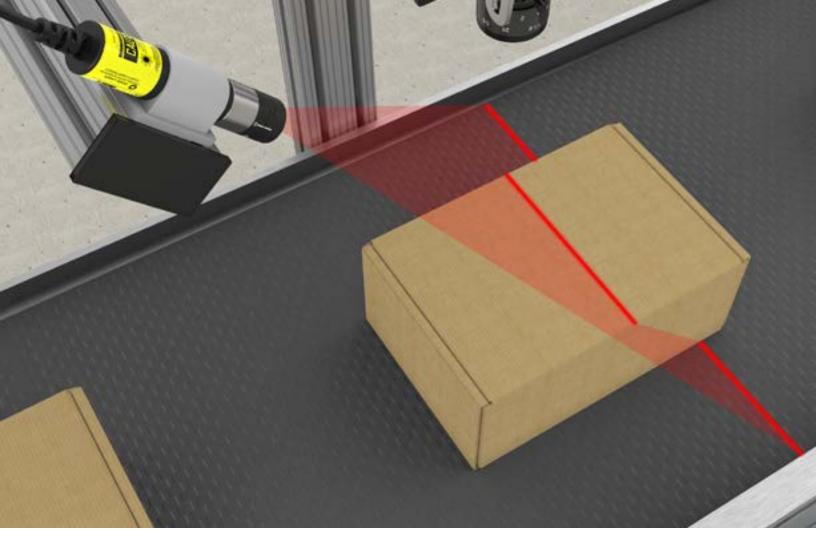
WL50S Spot Light

Example Model Number: WL50SWL5Q



* Only available on stainless steel models ** Only available on anodized aluminum models

Supply Voltage	12 to 30 V DC		
White ±5° Lux @ 0.5 m	3.500 Lux		
Construction	Housing: Black anodized aluminum or Stainless Steel with FDA-grade silicone gasket and Viton® o-ring seal Window: Polycarbonate or glass window Connector: Nickel-plated QD connector or PVC-jacketed cable Mounting Nut: Black zinc-plated steel or Stainless Steel	ø 50 mm	@ 56 mm
Operating Temperature	-20 to +50 °C (-4 to +122 °F)	65.8 mm	71.1 mm
Environmental Rating	IEC IP67/IP68g/IP69K per DIN 40050	65.8 mm	44.9 mm
Certifications		14.8 mm	15 mm

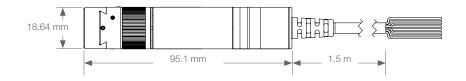


Structured Lights

- Provides more uniform illumination than a ring light
- Delivers collimated illumination in the same optical path as camera
- Evenly illuminates flat reflective surfaces



LLG660P10A60II Laser Line Generator 660 nw, 10 mW, 60 degree fan angle, Class II CDRH, 0.5 m cable with flying leads



Accessories

Brackets





PSDINA-24 Special Lights Power supply 24V DC; Power supply 24V DC



Polarizing Filters

Description	Models
Linear Polarizing filter kit for 80 x 80 Area Lights and 70 x 70 Backlights	LEDAPFK
Linear Polarizing filter kit for 90 mm IP68 Ring Lights	LEDRPFK90
Linear Polarizing filter kit for 145 mm Bar Lights (IP50)	LEDLAPFK145
Linear Polarizing filter kit for 290 mm Bar Lights (IP50)	LEDLAPFK290
Linear Polarizing filter kit for 435 mm Bar Lights (IP50)	LEDLAPFK435
Linear Polarizing filter kit for 580 mm Bar Lights (IP50)	LEDLAPFK580
Linear Polarizing filter kit for 870 mm Bar Lights (IP50)	LEDLAPFK870
Linear Polarizing filter kit for 1160 mm Bar Lights (IP50)	LEDLAPFK1160
Linear Polarizing filter kit for 70 mm High-Intensity Area Lights	LEDAPFK70
Linear Polarizing filter kit for 70 mm High-Intensity Ring Lights	LEDRPFK70
Linear Polarizing filter kit for 70 mm IP68 High-Intensity Area Lights	LEDAPFK70S
Linear Polarizing filter kit for 50mm High-Intensity Spot Lights	LEDS50PFK

Window Replacements and Lighting Diffusers

Clear Glass70 mm Sealed IP68 High-Intensity Area LightsLEDA70SW-G145 mm IP50 Bar LightsLEDLA145XW-G290 mm IP50 Bar LightsLEDLA290SW-G290 mm Sealed IP68 Bar LightsLEDLA35SW-G435 mm IP50 Bar LightsLEDLA435SW-G435 mm Sealed IP68 Bar LightsLEDLA435SW-G580 mm Sealed IP68 Bar LightsLEDLA350SW-G580 mm Sealed IP68 Bar LightsLEDLA350SW-G70 mm IP50 Bar LightsLEDLA360SW-G70 mm IP50 Bar LightsLEDLA370XW-G70 mm IP50 Bar LightsLEDLA1160XW-G70 x 70 mm Red BacklightsLEDBW70 x 70 mm Infrared BacklightsLEDBW85 x 220 mm Red BacklightsLEDBWL70 mm Sealed High-Intensity Area LightsLEDLA145XWDW-P70 mm Sealed High-Intensity Area LightsLEDLA145XWDW-P70 mm Sealed High-Intensity Area LightsLEDLA145XWDW-P90 mm IP50 Bar LightsLEDLA145XWDW-P435 mm IP50 Bar LightsLEDLA145XWDW-P435 mm IP50 Bar LightsLEDLA35SWDW-P435 mm IP50 Bar LightsLEDLA35SWDW-P435 mm IP50 Bar LightsLEDLA35SWDW-P435 mm IP50 Bar LightsLEDLA35SWDW-P436 mm IP50 Bar LightsLEDLA35SWDW-P436 mm IP50 Bar LightsLEDLA35SWDW-P437 mm IP50 Bar LightsLEDLA35SWDW-P438 mm IP50 Bar LightsLEDLA35SWDW-P439 mm IP50 Bar LightsLEDLA35SWDW-P430 mm IP50 Bar LightsLEDLA35SWDW-P430 mm IP50 Bar LightsLEDLA35SWDW-P430 mm IP50 Bar LightsLEDLA35SWDW-P <t< th=""><th>Use With</th><th>Models</th></t<>	Use With	Models
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580 mm Sealed IP68 Bar Lights LEDLA580SWDW-P 870 mm IP50 Bar Lights LEDLA870XWDW-P	435 mm Sealed IP68 Bar Lights	LEDLA435SWDW-P
870 mm IP50 Bar Lights LEDLA870XWDW-P	580 mm IP50 Bar Lights	LEDLA580XWDW-P
	580 mm Sealed IP68 Bar Lights	LEDLA580SWDW-P
1160 mm IP50 Bar Lights LEDLA1160XWDW-P	870 mm IP50 Bar Lights	LEDLA870XWDW-P
	1160 mm IP50 Bar Lights	LEDLA1160XWDW-P

Use With	Models
Clear Plastic	
70 mm Sealed High-Intensity Area Lights	LEDA70SW-P
145 mm IP50 Bar Lights	LEDLA145XW-P
290 mm IP50 Bar Lights	LEDLA290XW-P
290 mm Sealed IP68 Bar Lights	LEDLA290SW-P
435 mm IP50 Bar Lights	LEDLA435XW-P
435 mm Sealed IP68 Bar Lights	LEDLA435SW-P
580 mm IP50 Bar Lights	LEDLA580XW-P
580 mm Sealed IP68 Bar Lights	LEDLA580SW-P
870 mm Sealed IP50 Bar Lights	LEDLA870XW-P
1160 mm IP50 Bar Lights	LEDLA1160XW-P
Clear Plastic Diffuse	
70 mm High-Intensity Ring Lights	LEDR70CDW
70 mm High-Intensity Area Lights	LEDA70CDW
70 mm Sealed IP68 High-Intensity Area Lights	LEDA70SCDW-P
145 mm IP50 Bar Lights	LEDLA145XCDW-P
290 mm IP50 Bar Lights	LEDLA290XCDW-P
290 mm Sealed IP68 Bar Lights	LEDLA290SCDW-P
435 mm IP50 Bar Lights	LEDLA435XCDW-P
435 mm Sealed IP68 Bar Lights	LEDLA435SCDW-P
580 mm IP50 Bar Lights	LEDLA580XCDW-P
580 mm Sealed IP68 Bar Lights	LEDLA580SCDW-P
870 mm IP50 Bar Lights	LEDLA870XCDW-P
1160 mm IP50 Bar Lights	LEDLA1160XCDW-P

Vision Solutions by Banner



Vision Sensors

Robust yet easy-to-use self-contained vision sensors perform automated inspections that previously required costly and complex vision systems. The iVu and iVu Color Image Sensors are used to monitor parts for type, size, orientation, shape, location, and color or color variations. The device can be set up and monitored using an integrated or remote touchscreen or with a PC.

Smart Cameras

Banner's free and easy-to-use Vision Manager Software provides a number of tools and capabilities that enable VE Series Smart Cameras to solve a wide range of vision applications, such as item detection, part positioning, feature measurement and flaw analysis. Available in resolutions up to 5 MP to solve a variety of applications.





Barcode Readers

Banner Engineering provides advanced barcode reading capabilities for traceability in a wide variety of industries. We offer rugged, reliable solutions that ensure quality, improve efficiency, and enable accurate inventory management.

Imager-based barcode readers reliably read 1D and 2D barcodes in any orientation. Banner Engineering offers code reading solutions that can reliably decode difficult-to-read, low quality, and damaged codes—as well as codes printed on highly reflective surfaces.



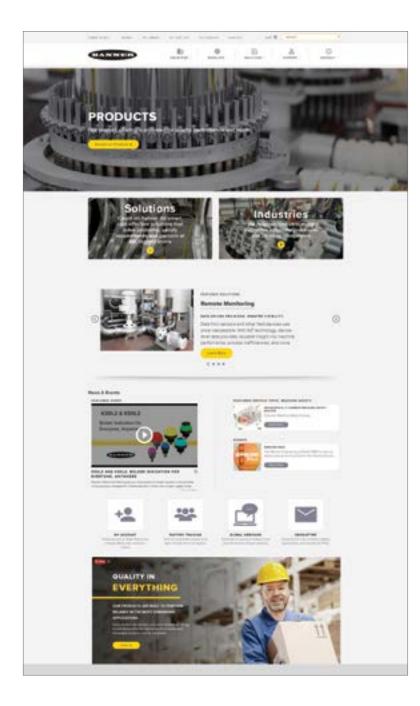
Vision Lenses

Vision products combine high-performance tools, intelligent features, and an intuitive user interface for automated inspection applications. The vision systems are easy to use and customizable for specific machines and tasks. Adding vision lenses to industrial applications enhances overall performance and provides accurate detection for a wide variety of vision applications.



Vision System Camera Bandpass Filters Bandpass filters allow you to control what your camera is seeing with greater contrast and a higher transmission for a reduced cost when compared to the conventional interference filter. Ideal for LED or laser diode application use.

Additional sensors, indicator lights, cordsets, brackets, and other accessories available at bannerengineering.com





Signal Tower Lights



Indicator Lights



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Banner has a network of more than 3,500 factory and field representatives around the world ready to help you. Our highly skilled application engineers and industry experts are ready to support you wherever you are. For a complete listing, go to bannerengineering.com and find your local Banner Representative.



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more sensors. more solutions

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