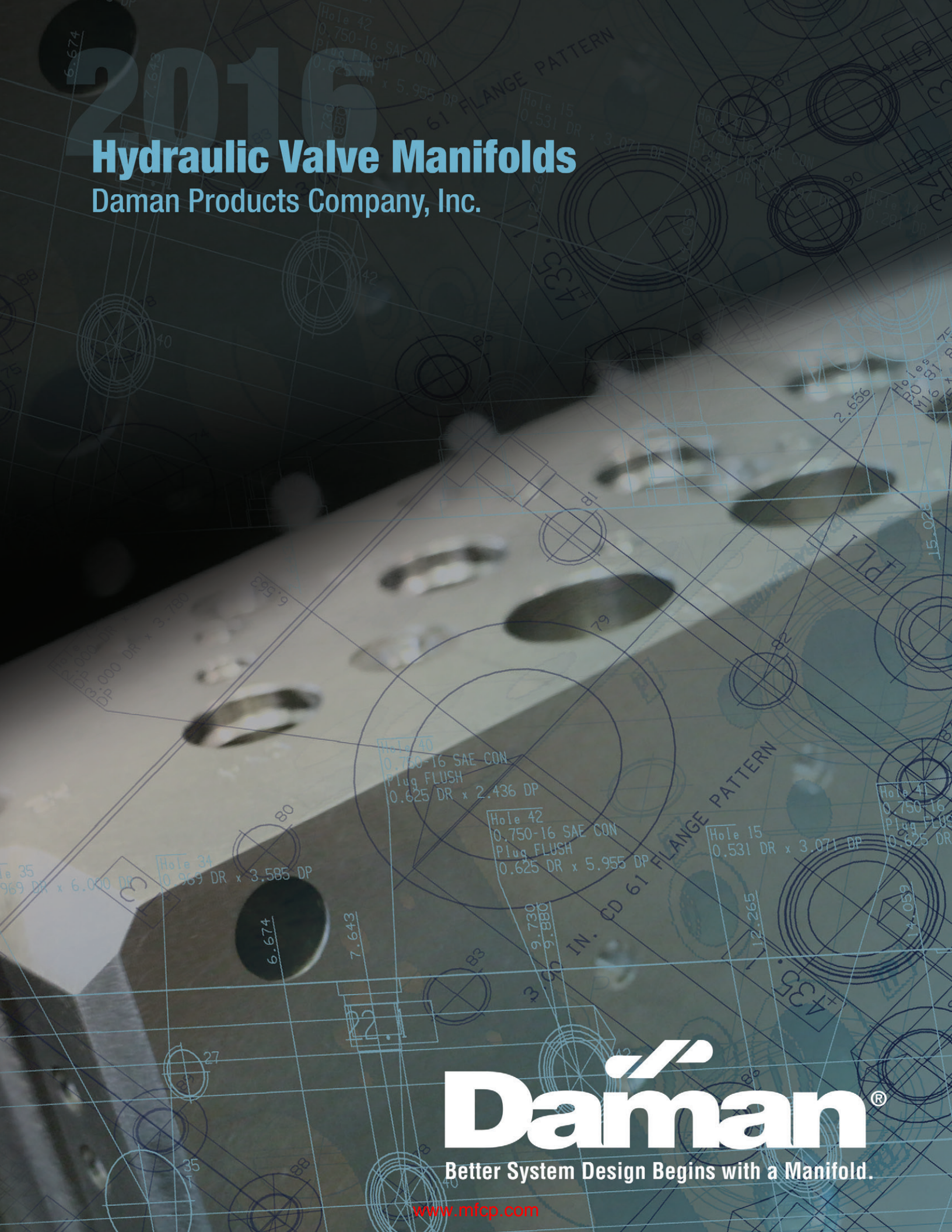


# 2016

## Hydraulic Valve Manifolds

Daman Products Company, Inc.



# Daman®

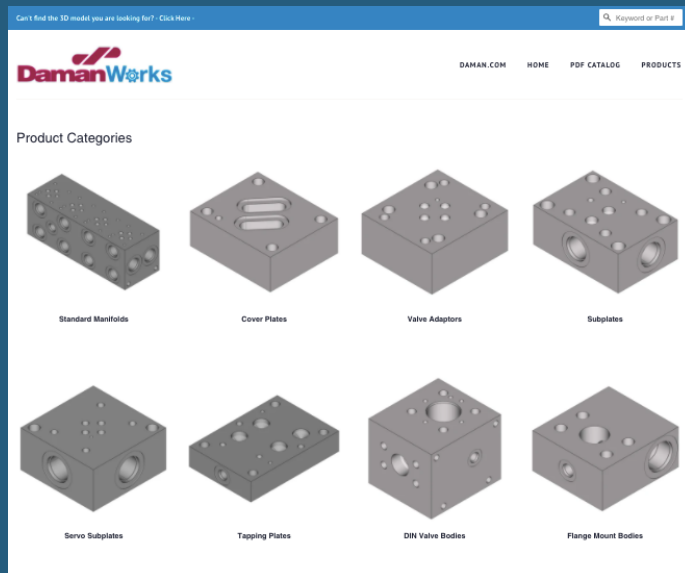
Better System Design Begins with a Manifold.

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## INSTANT ONLINE ACCESS TO LIVE INVENTORY, CAD FILES, AND PRODUCT CUT SHEETS


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### SEARCH & FILTER BY:

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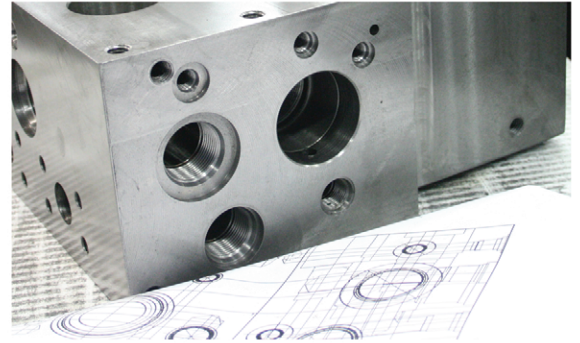
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- 
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- 5-66** STANDARD MANIFOLDS
- 67-84** COVER PLATES
- 85-110** VALVE ADAPTORS
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- 243-246** AVAILABLE COATINGS

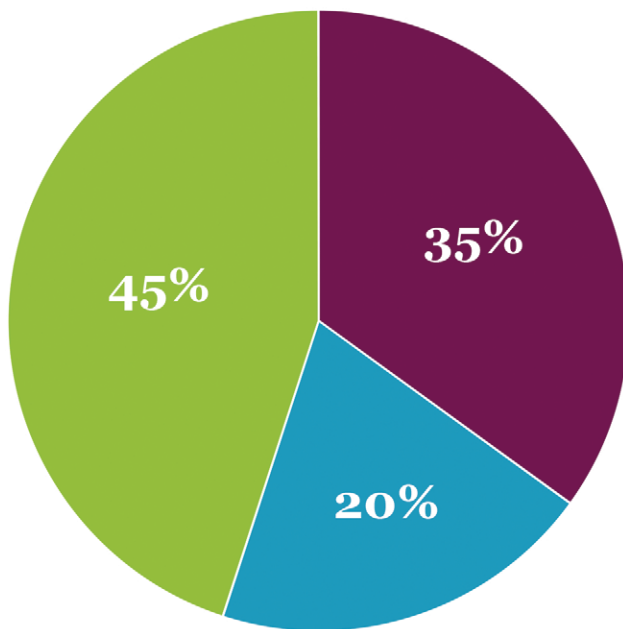
# DEMAND DAMAN




## EXPERIENCE THE DIFFERENCE

Our team is an extension of your team. Provide your custom concepts in any form, from a freehand schematic to a fully-engineered design. We will support your needs to efficiently manufacture a new custom manifold in as little as four weeks (varies based on demand). Repetitive, low-volume custom manifolds can be shipped within 24 hours by utilizing Daman's Trigger System (see inside back cover for more Trigger details).



### DAMAN'S PRODUCT MIX



-  Custom Manifolds in our Trigger program
-  Custom Manifolds built to order
-  Standard Manifolds

**Daman**<sup>®</sup>

1811 North Home Street - Mishawaka, Indiana 46545-7267 USA  
North America: 800.959.7841 · Fax: 800.241.7664  
International: Tel: +1.574.259.7841 · Fax: +1.574.259.7665  
Email: sales@daman.com · Web: www.daman.com

### SUBMIT YOUR CUSTOM MANIFOLD RFQ TODAY!

#### RFQ Details – Required

- Hydraulic circuit diagram
- BOM list of valve part numbers used
- Port sizes
- Port type (SAE, NPTF, flange, metric, etc.)
- Material type (aluminum, ductile, iron, etc.)

#### RFQ Details – Optional

- Specific layout requirements (valve or port locations, etc.)
- Surface coating requirements
- Anticipated annual usage

Visit [Daman.com](http://Daman.com) to download our RFQ Checklist and expedite the quoting process.

# DRIVING EXCEPTIONAL PERFORMANCE

Let our Daman team take care of your needs for the entire Custom Manifold process including: manufacturing, circuit diagrams, cost quotations, manifold design, troubleshooting, sales and technical support.

## CUSTOM MANIFOLD CAPABILITIES

- Daman has manufactured Custom Manifolds since 1976
- 75,000 sq. ft. facility with 50,000 sq. ft. dedicated to manufacturing
- 65% of Daman's capacity is devoted to Custom Manifolds
- Custom Manifold quotations processed in 24 hours or less for most projects
- Large manifolds up to 4000 lbs.
- Maximum envelope size: 40" x 40" x 67"
- Ability to machine stainless steel, carbon steel, ductile iron and various grades of aluminum
- More than 145 Custom Manifold quotations processed every week
- 41% of Custom Manifold quotations are converted to orders
- 99.87% manufacturing accuracy rating
- 98.60% design accuracy rating
- 99.55% on-time delivery rating
- 10 full-time designer and support staff with over 250 years of combined project design and sales support experience
- State-of-the-art design capabilities using manifold-specific software
- Award-winning industry recognition for our world-class cellular manufacturing practices using Lean processes
- 16 CNC Machining Centers
- Over \$320,000 invested in dedicated tooling and inspection equipment
- \$750K Ultrasonic Wash investment
- Inventory of more than 700 cartridge cavity tools for all major valve manufacturers



# Daman Bar Manifold Selection Guide

Here is a comparison chart of all Daman Bar Manifold options.

Contact us to learn more:

800.959.7841

info@daman.com

FEATURES	STANDARD FLOW	HIGH FLOW	STANDARD FLOW BOTTOM PORTED	HIGH FLOW BOTTOM PORTED	D05J EXTRA HIGH FLOW	STANDARD FLOW FLANGE PORTED	HIGH FLOW FLANGE PORTED	FLEX MOUNT
Traditional layout	●	●			●	●	●	
Traditional size ports	●		●	●		●		●
Foot bracket mounting	●	●			●	●	●	●
Higher flow ports		●		●	●		●	
Tapped hole mounting on bottom			●	●				
Test ports: all A&B			●	●				
Bottom ports			●	●				
Diagnostics ports			●	●				
Panel mounting			●	●				
Extra high flow: reduced delta P thru D05 valve pattern					●			
4-bolt flange ports						●	●	
Thru bolt mounting								●
Flexible mounting								●
Vertical mounting								●

## STANDARD MANIFOLDS

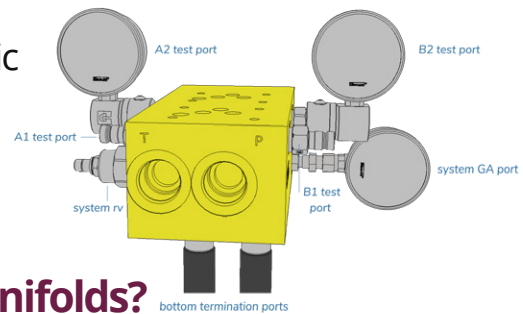
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# BOTTOM-PORTED DIAGNOSTIC MANIFOLDS

**Quick-connect your diagnostics anytime without disrupting your system.**

In the automotive industry, bottom-ported diagnostic manifolds are commonly used on machine tools to panel mount the manifold and hide all work port terminations inside the machine or panel.



## Why choose bottom-ported diagnostic manifolds?

- Test ports on every valve station A & B allow for easy connection to diagnostics data on actuator extend and retract functions.
- P & T ports can be plumbed from either end of the manifold or from the bottom (side opposite valves).
- System relief valve cavity has been added to all D03 and D05 manifold options.
- A & B ports are located on the side opposite valves.
- Standard flow and high flow manifolds are available.
- System gauge port is included.

**CONTACT US AT [INFO@DAMAN.COM](mailto:INFO@DAMAN.COM) TO LEARN MORE**

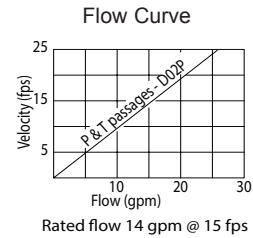
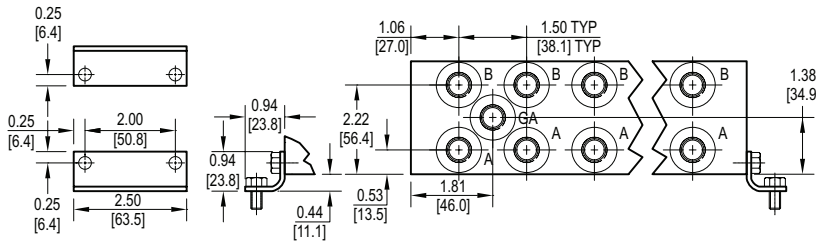
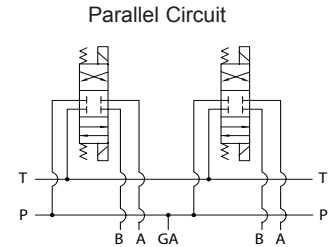
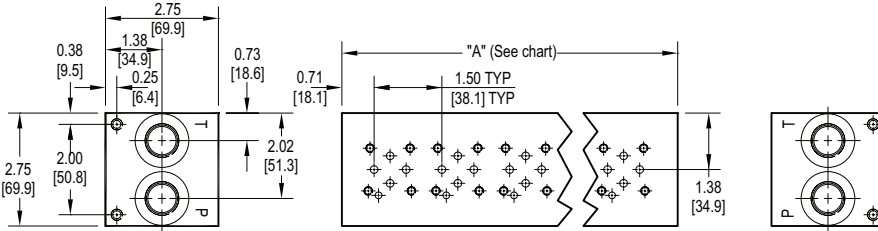
[www.mfcp.com](http://www.mfcp.com)



# Subplate Mtd. Valve Cross Reference

Daman / NFPA pattern no.	ISO no.	Bosch	CEI	Continental	Denison	Nachi	Northman	Parker	Rexroth	Rivett	Vickers
<b>D02</b>	4401-02-01	--	--	--	--	--	--	--	--	--	DG4V-2
<b>D03</b>	4401-03-02	FD4-**HS-*01	--	V*D03M E*03M V*5M	A-3D01 A4D01 4DPD01	SA-G01 SS-G01 DMA-G01	G02	D1VW	WE6	6***-D03	(K)DG4V-3
<b>D05</b>	4401-05-04	FD4-D*Ks-*02	VS-52	ED05M V*12M	A-3D02 A4D02 4DPD02	SS-G03 DMA-G03	G03	D3W	WE10	6***-D05	DG4S*-01 DG4V-4 (K)DG4V-5
<b>D05 Alt. A (D05HE)</b>	4401-05-05	--	--	--	--	--	--	D31DW	WEH10	--	(K)DG3V-5 (K)DG5V-5
<b>D05 Alt. B (D05H)</b>	--	FD4-**HS-*02	--	--	--	--	--	D31W D31VW	--	6***-D05H	DG5S4-02
<b>D06</b>	--	FD4-**HS-*04	VS-63	--	--	--	--	--	--	--	DG4S4-02 (obsolete)
<b>D07</b>	4401-07-06	081WV16P1	--	--	A-3D03 A4D03 4DPD03	DSS-G04	G04	--	WEH16	--	DG5S4-04 (K)DG3V-7 (K)DG5V-7
<b>D08</b>	4401-08-07	FD4-**HS-*06	VS-86	V*D08M ED08M *VS50M	A-3D06 A4D06 4DPD06	DSS-G06 HF(S)-G06	G06	D61VW	WEH22	6***-D08 6***-D08H	DG5S-(H)8 (K)DG3V-8 (K)DG5V-8
<b>D10</b>	4401-10-08	FD4-**HS-*10	--	VSD10M V*100M*	A-3D10-35 A4D010	DSS-G10 HF(S)-G10	G10	D101VW	WEH32	--	DG5S4-10 (K)DG3V-10 (K)DG5V-10
<b>2F06</b>	6263-06-05	FF2-**HS*-02*	--	F12M	2F1C02	(C)FT-G02	--	FG3PKC	2FRM10	--	F(C)G-02
<b>2F07</b>	6263-07-09	FF2-**HS*-03*	--	--	2F1C03	FT-G03	--	--	2FRM16	--	F(C)G-03
<b>P06</b>	6264-06-07 5781-06-07	FD2-PTHS-*03 081DV10P1	--	--	R4*03	--	--	PR*3M	S*10P DZ*10**	P48**03	R(C)G-03
<b>P08</b>	6264-08-11 5781-08-10	FD2-PTHS-*06 081DV25P1	--	E*35M	R4*06	HT(S)-G06	--	PR*6M	S*20P DZ*20**	P48**06	R(C)G-06
<b>P10</b>	6264-10-15 5781-10-13	FD2-PTHS-*10	--	--	R4*10	HT(S)-G10	--	PR*10M	S*30P DZ*30**	P48**10	R(C)G-10
<b>R06 (I06)</b>	6264-06-09	081DV10P3	--	--	--	RI-03	--	--	DB**10	--	CG-03
<b>R08</b>	6264-08-13	FE1-PB**-S06* 081DV25P3	--	--	--	RI-06	--	--	DB**20	--	--
<b>R10</b>	6264-10-17	FE1-PB**-S10*	--	--	--	RI-10	--	--	DB**30	--	--
<b>I08 (RV08)</b>	--	FE1-PB**-I06*	--	--	--	--	--	R6V	--	--	CG-06
<b>I10 (RV10)</b>	--	FE1-PB**-I10*	--	--	--	--	--	R10M	--	--	CG-10

# D02 Parallel Circuit Manifold



All mounting hardware is supplied.  
See page 64 for itemized list.

No. of stations	* 01	02	03	04	05	06	07	08	09	10
"A" length inch [mm]	2.13 [54.0]	3.63 [92.1]	5.13 [130.2]	6.63 [168.3]	8.13 [206.4]	9.63 [244.5]	11.13 [282.6]	12.63 [320.7]	14.13 [358.8]	15.63 [396.9]
apx. weight alum lb [kg]	3 [1.5]	5 [2.5]	7 [3]	8 [4]	10 [4.5]	12 [5.5]	14 [6]	16 [7]	17 [8]	19 [9]
apx. weight ferrous lb [kg]	5 [2.5]	8.5 [4]	12 [5.5]	16 [7]	19 [9]	23 [10]	26 [12]	30 [14]	33 [15]	37 [17]

Port code	Valve mtg.	Manifold mtg.
P, S	#10-24 UNC x 0.56 [14] DP	0.25-20 UNC x 0.38 [9.7] DP
B, M, T	M5 ISO 6H x 0.56 [14] DP	M6 ISO 6H x 0.38 [9.7] DP

\* Length of 01 station with relief cavity is 3.13 [79.4]. Gauge port not available on 01 station.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options**  
see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	/	Options
----------	---------------	---------	-----------------	---------------	--------------	---	---------

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Circuit	
<b>P</b>	Parallel Circuit

Valve Pattern	
<b>D02</b>	ISO 4401-02-01 NFPA T3.5.1-D02 See Tech Information

Valve Spacing	
<b>1</b>	1.50 inch 38.1 mm

No. of Stations	
Aluminum	
<b>01...10</b>	Available with spacing code 1
Ductile Iron	
<b>01...10</b>	Available with spacing code 1

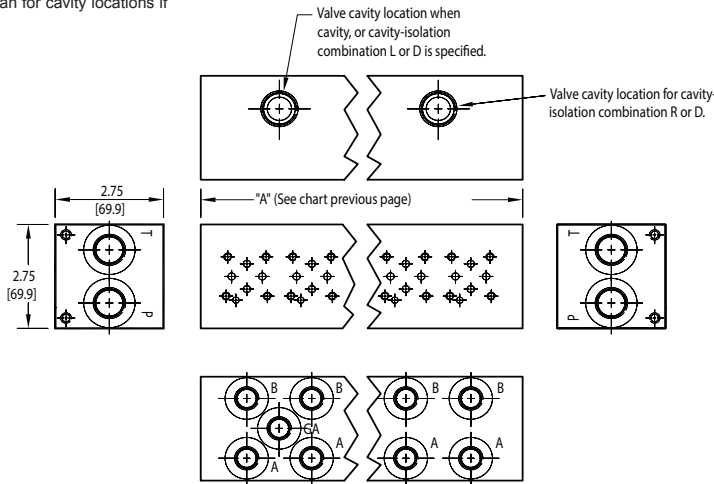
Options	
See next page for available options and ordering codes.	

Port Threads					
	P & T	A & B	GA		
<b>P</b>	NPTF • ANSI B1.20.3	0.50	0.38	0.25	
<b>S</b>	SAE • ISO 11926	-8	-6	-6	
<b>B</b>	BSP • ISO 1179	0.50	0.38	none	
<b>M</b>	ISO • ISO 6149	M18	M14	none	
<b>T</b>	BSPT • ISO 7	0.50	0.38	none	

# Options - D02 Parallel Manifold

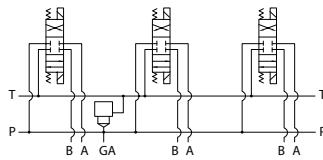
Contact Daman for cavity locations if critical.



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-10
B	02 & 03	03-10
C	03 & 04	04-10
D	04 & 05	05-10
E	05 & 06	06-10
F	06 & 07	07-10
G	07 & 08	08-10
H	08 & 09	09-10
J	09 & 10	10

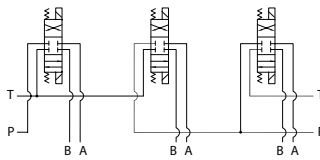
\* Stations are numbered left to right.

Parallel Circuit with Cavity



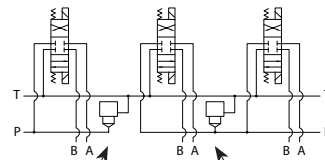
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations

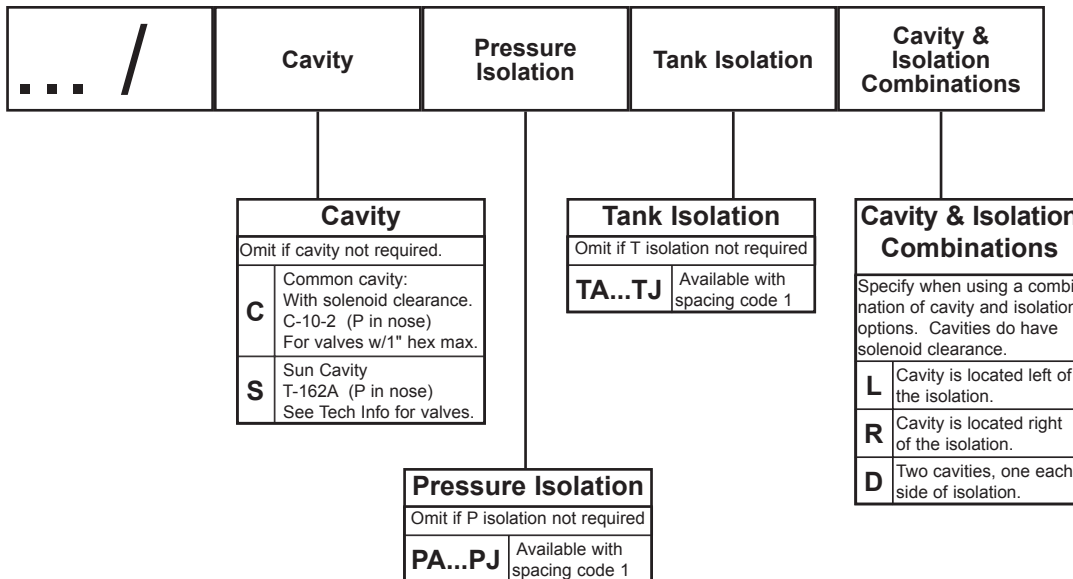


Option code L: Cavity left of isolation  
 Option code R: Cavity right of isolation  
 Option code D includes both cavities

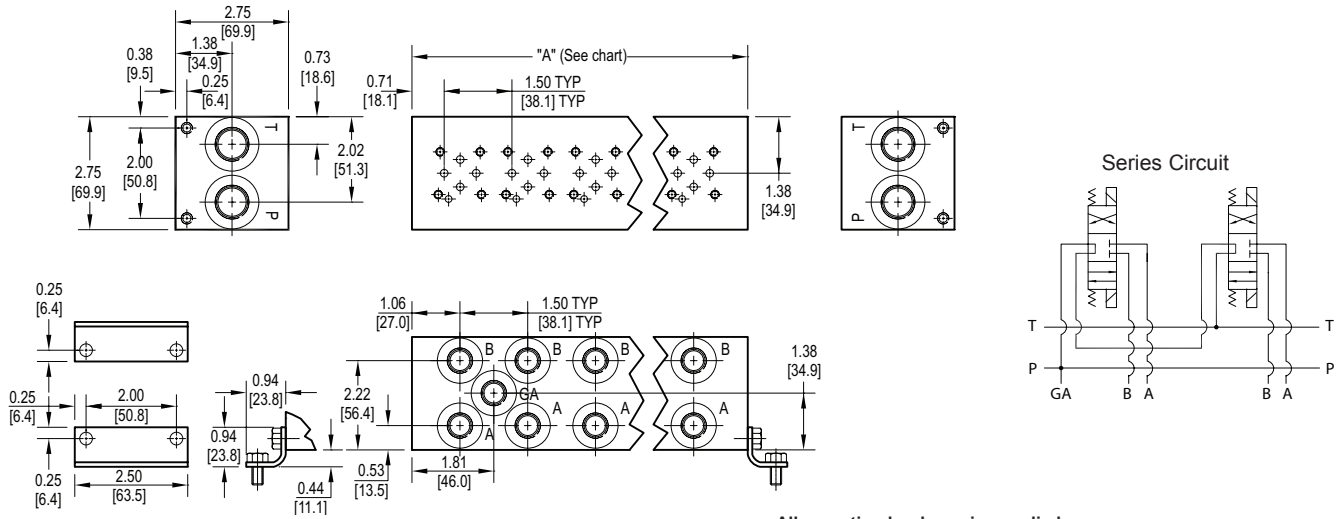
**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
- 3) Some cavity and isolation combinations are not possible. Consult factory to determine availability.

## Ordering Information



# D02 Series Circuit Manifold



All mounting hardware is supplied.  
See page 64 for itemized list.

No. of stations	02	03	04
"A" length inch [mm]	3.63 [92.1]	5.13 [130.2]	6.63 [168.3]
apx. weight alum lb [kg]	5 [2.5]	7 [3]	8 [4]
apx. weight ferrous lb [kg]	8.5 [4]	12 [6]	16 [7]

Port code	Valve mtg.	Manifold mtg.
P, S	#10-24 UNC x 0.56 [14] DP	0.25-20 UNC x 0.38 [9.7] DP
B, M, T	M5 ISO 6H x 0.56 [14] DP	M6 ISO 6H x 0.38 [9.7] DP

**Note:** Both Daman's parallel and series D02 manifolds have pressure and tank lines that run the length of the manifold. Consequently it is commonly assumed that an error was made by marking a parallel manifold incorrectly as a series. Upon closer inspection it can be seen that the valve patterns are indeed connected in series.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

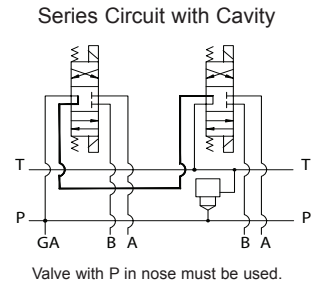
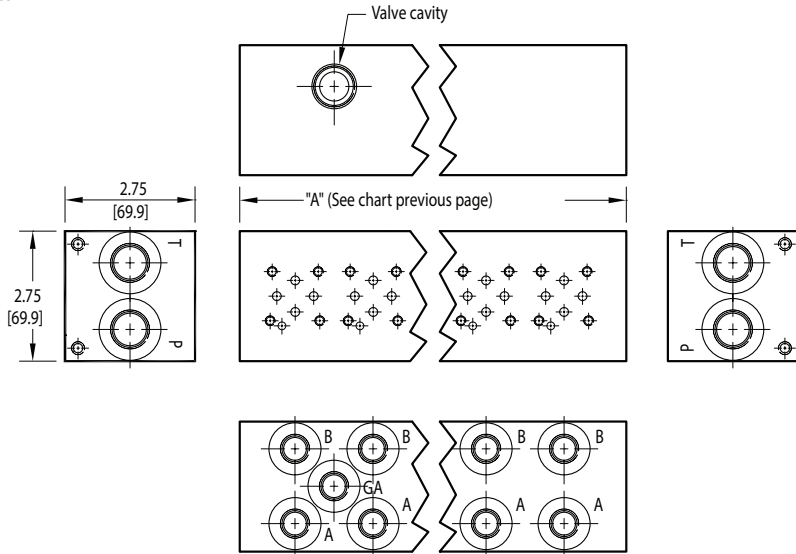
## Ordering Information

For **coating options**  
see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																																																
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<b>D02</b>	ISO 4401-02-01 NFPA T3.5.1-D02 See Tech Information																																																																					
Circuit																																																																						
<b>S</b>	Series Circuit																																																																					
No. of Stations																																																																						
Aluminum																																																																						
<b>02...04</b>	Available with spacing code 1																																																																					
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Port Threads		P & T	A & B	GA																																																																		
<b>P</b>	NPTF • ANSI B1.20.3	0.50	0.38	0.25																																																																		
<b>S</b>	SAE • ISO 11926	-8	-6	-6																																																																		
<b>B</b>	BSPP • ISO 1179	0.50	0.38	none																																																																		
<b>M</b>	ISO • ISO 6149	M18	M14	none																																																																		
<b>T</b>	BSPT • ISO 7	0.50	0.38	none																																																																		
Options																																																																						
See next page for available options and ordering codes.																																																																						

# Options - D02 Series Manifold

Contact Daman for cavity locations if critical.

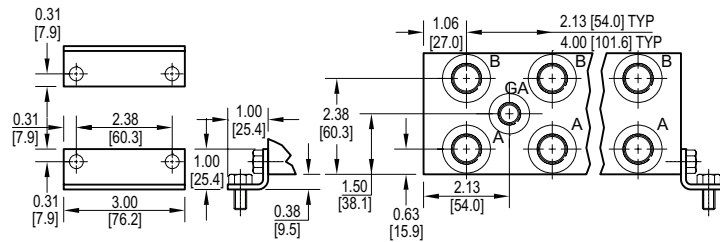
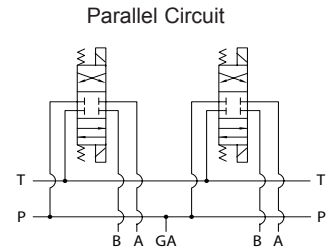
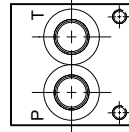
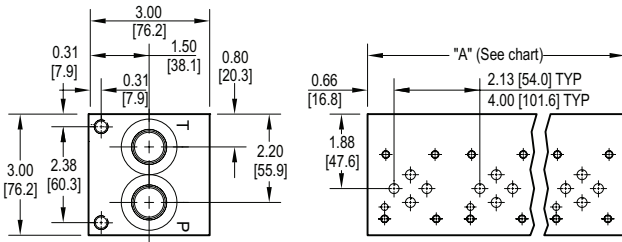


## Ordering Information

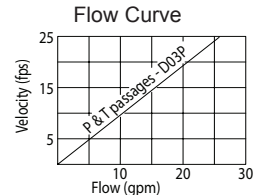


Cavity	
Omit if cavity not required.	
<b>C</b>	Common cavity: With solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.
<b>S</b>	Sun Cavity T-162A (P in nose) See Tech Info for valves.

# D03 Standard Flow Parallel Circuit Manifold



All mounting hardware is supplied, except for stainless. See page 64 for itemized list.



No. of stations	* 01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20
"A" length (code 2 spa.) inch [mm]	2.13 [54.0]	4.25 [108.0]	6.38 [162.1]	8.50 [215.9]	10.63 [270.0]	12.75 [323.9]	14.88 [378.0]	17.00 [431.8]	19.13 [485.9]	21.25 [539.8]	23.38 [593.9]	25.50 [647.7]	27.63 [701.8]	29.75 [755.7]	31.88 [809.8]	34.00 [863.6]	36.13 [917.6]	38.25 [971.6]	40.38 [1025.5]	42.50 [1079.5]
apx. weight alum lb [kg]	3 [1]	4 [2]	6 [3]	8 [4]	9 [4]	11 [5]	12 [5]	14 [6]	16 [7]	18 [8]	20 [9]	21 [10]	22 [10]	24 [11]	26 [12]	27 [12]	29 [13]	31 [14]	32 [15]	34 [15]
apx. weight ferrous lb [kg]	5 [2]	9 [4]	13 [6]	17 [8]	21 [10]	26 [12]	30 [14]	34 [15]	38 [17]	42 [19]	47 [21]	51 [23]	55 [25]	59 [27]	63 [29]	68 [31]	--	--	--	--
"A" length (code 4 spa.) inch [mm]	--	6.13 [155.7]	10.13 [257.3]	14.13 [358.9]	18.13 [460.5]	22.13 [562.1]	26.13 [663.7]	30.13 [765.3]	34.13 [866.9]	38.13 [968.5]	42.13 [1070.1]	46.13 [1171.7]	50.13 [1273.3]	54.13 [1374.9]	58.13 [1476.5]	62.13 [1578.1]	Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at <a href="http://www.daman.com">www.daman.com</a> .			
apx. weight alum lb [kg]	--	6 [3]	9 [4]	12 [5]	15 [7]	19 [9]	22 [10]	25 [11]	29 [13]	32 [15]	36 [16]	39 [18]	42 [19]	46 [21]	49 [22]	53 [24]				
apx. weight ferrous lb [kg]	--	12 [5]	20 [9]	28 [13]	36 [16]	45 [20]	53 [24]	61 [28]	69 [31]	77 [35]	85 [39]	93 [42]	102 [46]	110 [50]	118 [54]	126 [57]				

\* Length of 01 station with relief cavity is 3.00 [76.2]. Gauge port not available on 01 station.

Port code	Valve mtg.	Manifold mtg.
P, S	#10-24 UNC x 0.63 [16] DP	0.31-18 UNC x 0.44 [11.1] DP
B, M, T	M5 ISO 6H x 0.63 [16] DP	M8 ISO 6H x 0.44 [11.1] DP

For **coating options** see pages 245-246.

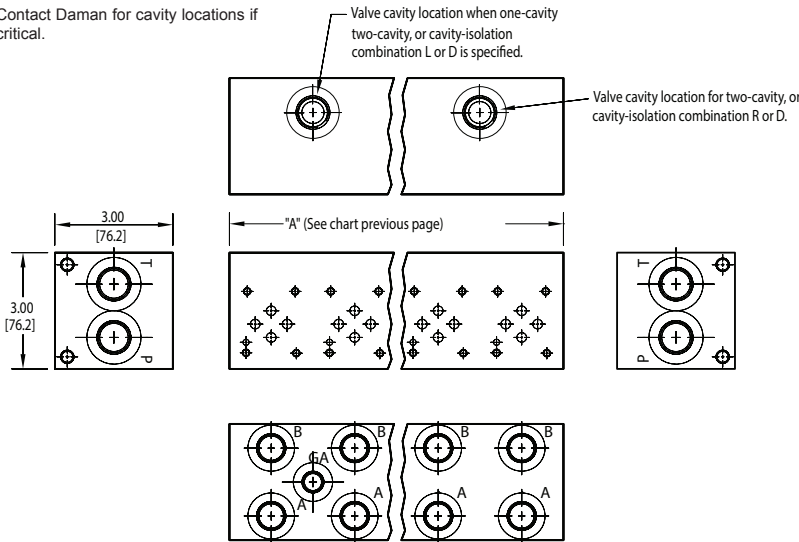
## Ordering Information

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																																																															
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\* Pipe ports in stainless can experience galling

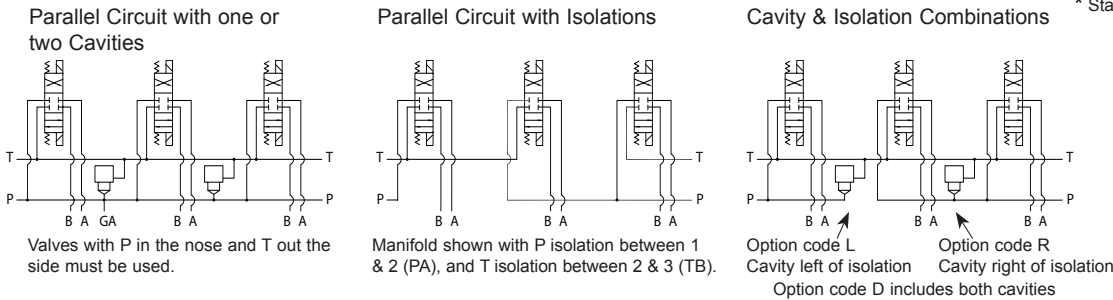
# Options - D03 Standard Flow Parallel Manifold

Contact Daman for cavity locations if critical.



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
2.125 [54.0] spacing		
A	01 & 02	02-14
B	02 & 03	03-15
C	03 & 04	04-16
D	04 & 05	05-17
E	05 & 06	06-18
F	06 & 07	07-19
G	07 & 08	08-20
H	08 & 09	09-20
J	09 & 10	10-20
4.00 [101.6] spacing		
A	01 & 02	02-10
B	02 & 03	03-11
C	03 & 04	04-12
D	04 & 05	05-13
E	05 & 06	06-14
F	06 & 07	07-15
G	07 & 08	08-16

\* Stations are numbered left to right.

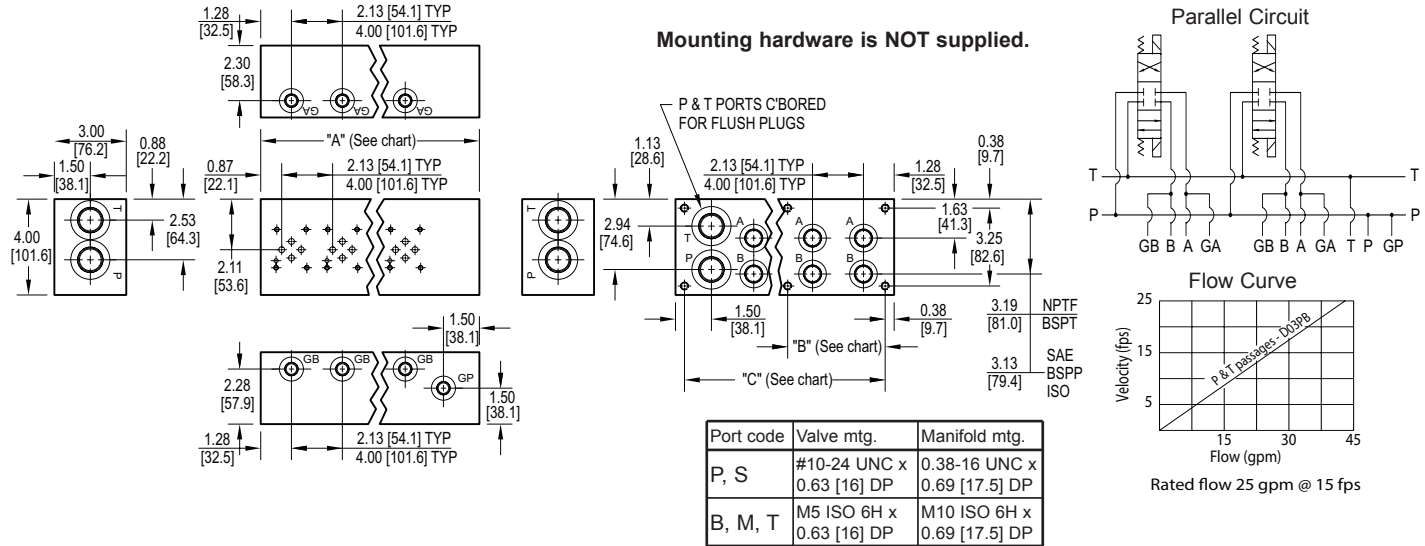


- NOTES:**
- 1) The GA port is not available on a (1) station manifold.
  - 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
  - 3) Some cavity and isolation combinations are not possible with spacing code 2. Consult factory to determine availability.

## Ordering Information

...	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations																																				
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# D03 Standard Flow Bottom Ported Manifold With A & B Test Ports



No. of stations	*01	02	03	04	05	06	07	08	09	10	11	12	No. of stations	02	03	04	05	06
"A" length (code 2 spa.) inch [mm]	4.38 [111.1]	6.50 [165.1]	8.63 [219.1]	10.75 [273.1]	12.88 [327.0]	15.00 [381.0]	17.13 [435.0]	19.25 [489.0]	21.38 [542.9]	23.50 [596.9]	25.63 [650.9]	27.75 [704.9]	"A" length (code 4 spa.) inch [mm]	8.38 [212.7]	12.38 [314.3]	16.38 [415.9]	20.38 [517.5]	24.38 [619.1]
"B" dim (code 2 spa.) inch [mm]	--	--	--	--	--	--	--	8.34 [211.9]	8.34 [211.9]	10.47 [265.9]	10.47 [265.9]	12.59 [319.9]	"B" dim (code 4 spa.) inch [mm]	--	--	--	10.91 [277.0]	10.91 [277.0]
"C" dim (code 2 spa.) inch [mm]	3.63 [92.1]	5.75 [146.1]	7.88 [200.0]	10.00 [254.0]	12.13 [308.0]	14.25 [362.0]	16.38 [415.9]	18.50 [469.9]	20.63 [523.9]	22.75 [577.9]	24.88 [631.8]	27.00 [685.8]	"C" dim (code 4 spa.) inch [mm]	7.63 [193.7]	11.63 [295.3]	15.63 [396.9]	19.63 [498.5]	23.38 [600.1]
apx. weight alum lb [kg]	5 [2]	8 [4]	10 [5]	13 [6]	15 [7]	18 [8]	21 [9]	23 [10]	26 [12]	28 [13]	31 [14]	33 [15]	apx. weight alum lb [kg]	10 [5]	15 [7]	20 [9]	24 [11]	29 [13]
apx. weight ferrous lb [kg]	14 [6]	20 [9]	27 [12]	34 [15]	40 [18]	47 [21]	53 [24]	60 [27]	67 [30]	73 [33]	80 [36]	87 [39]	apx. weight ferrous lb [kg]	26 [12]	39 [18]	51 [23]	64 [29]	76 [34]

\* Length of 01 station with relief cavity is 5.00 [127.0]

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

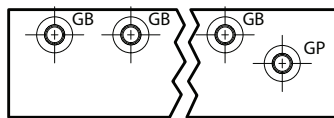
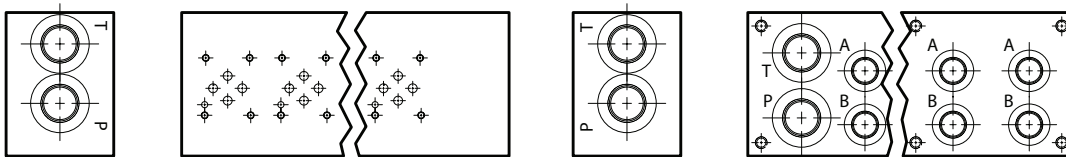
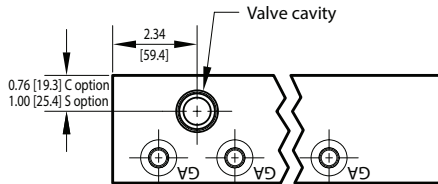
For coating options see pages 245-246.

## Ordering Information

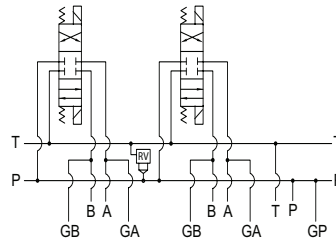
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# Options - D03 Standard Flow Bottom Ported Manifold With A & B Test Ports



Parallel circuit with one cavity.



Valves with P in the nose and T out the side must be used.

## Ordering Information

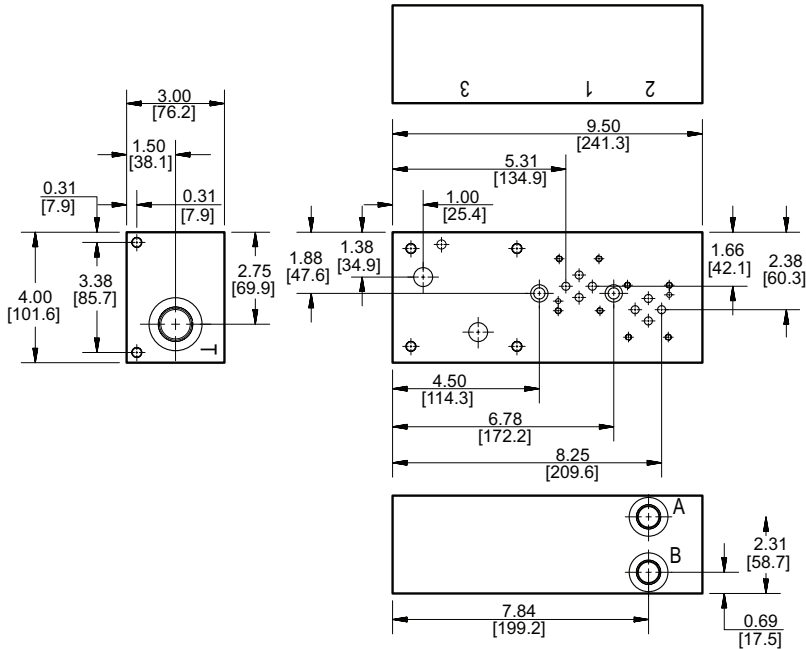


Cavity	
Omit if cavities not required	
<b>C</b>	One Common cavity: No solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.
<b>S</b>	One Sun Cavity: T-10A (P in nose) See Tech Info for valves.

# D03 Tank Line Feed Circuit Manifold

## D03 Directional Valves 2F06 Flow Control Valve

Valve mtg: D03: UNC #10-24 x 0.63 DP  
2F06: UNC 0.31-18 x 0.63 DP

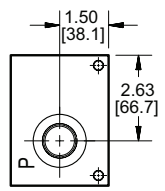
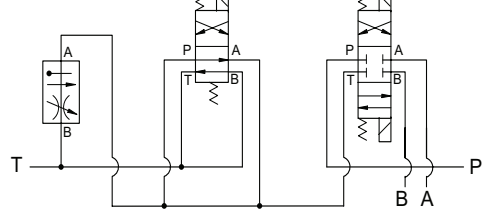


## “Meter Out” Tank Feed Circuit

Valve 3  
NFFPA 2F06

Valve 1

Valve 2



### Manifold Mounting:

Manifold bracket mounting kit is supplied. See page 64 for itemized mounting kit list.

Two SHCS clearance holes are provided for optional 5/16 (M8) SHCS mounting. Screws are user provided; minimum 3.00 in [75mm] long GR8 SHCS should be used.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information

Material	Valve Pattern	Circuit	Port Threads
----------	---------------	---------	--------------

For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

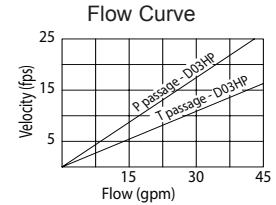
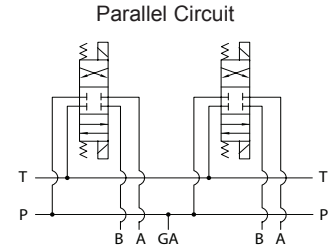
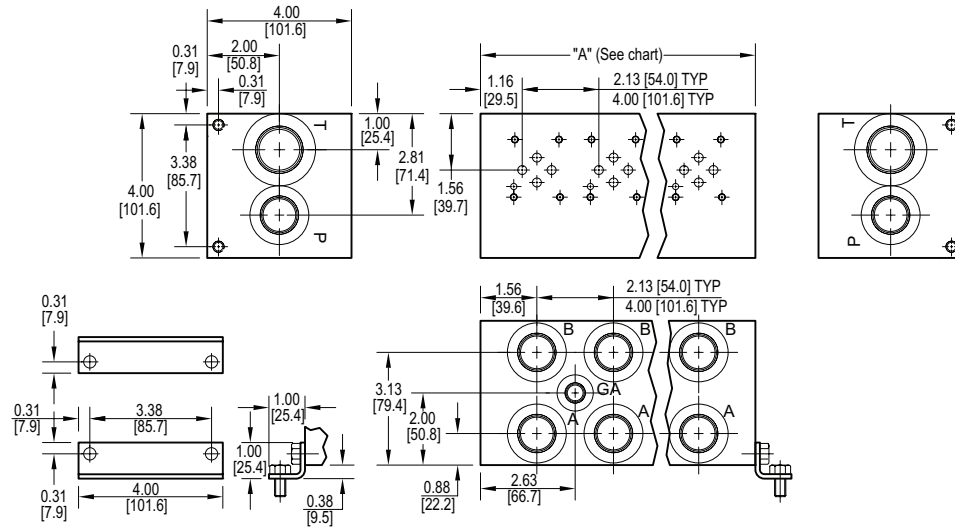
Circuit	
<b>TF</b>	Tank Line Feed Circuit

Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFFPA T3.5.1-D03 See Tech Information
Flow Control Pattern (REF): 2F06 Pattern ISO 6263-06-05 NFFPA T3.5.1-2F06	

Port Threads			
	P & T	A & B	
<b>P</b>	NPTF • ANSI B1.20.3	0.75	0.38
<b>S</b>	SAE • ISO 11926	-12	-8

## D03 High Flow Parallel Circuit Manifolds

# D03 High Flow Parallel Circuit Manifold



Rated flow Pressure 25 gpm @ 15 fps  
Rated flow Tank 41 gpm @ 15 fps

No. of stations	* 01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18
"A" length (code 2 spa.) inch [mm]	3.13 [79.5]	5.25 [133.4]	7.38 [187.5]	9.50 [241.3]	11.63 [295.4]	13.75 [349.3]	15.88 [403.4]	18.00 [457.2]	20.13 [511.3]	22.25 [565.2]	24.38 [619.1]	26.50 [673.1]	28.63 [727.1]	30.75 [781.1]	32.88 [835.0]	35.00 [889.0]	37.13 [943.1]	39.25 [997.0]
apx. weight alum lb [kg]	5 [2]	8 [4]	12 [5]	15 [7]	18 [8]	22 [10]	25 [11]	28 [13]	32 [15]	35 [16]	39 [18]	42 [19]	46 [21]	49 [22]	52 [24]	56 [25]	59 [27]	63 [29]
apx. weight ferrous lb [kg]	13 [6]	22 [10]	30 [14]	39 [18]	48 [22]	57 [26]	66 [30]	74 [34]	83 [38]	92 [42]	101 [46]	110 [50]	119 [54]	128 [58]	137 [62]	146 [66]	--	--
"A" length (code 4 spa.) inch [mm]	--	7.13 [181.1]	11.13 [282.7]	15.13 [384.5]	19.13 [485.9]	23.13 [587.5]	27.13 [689.1]	31.13 [790.7]	35.13 [892.3]	39.13 [993.9]	43.13 [1095.5]							
apx. weight alum lb [kg]	--	11 [5]	17 [8]	24 [11]	30 [14]	37 [17]	43 [20]	49 [22]	56 [25]	62 [28]	68 [31]							
apx. weight ferrous lb [kg]	--	29 [13]	46 [21]	62 [28]	79 [36]	96 [44]	112 [51]	129 [59]	146 [67]	162 [74]	--							

All mounting hardware is supplied. See page 64 for itemized list.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

\* Length of 01 station with relief cavity is 4.00 [101.6]. Gauge port not available on 01 station.

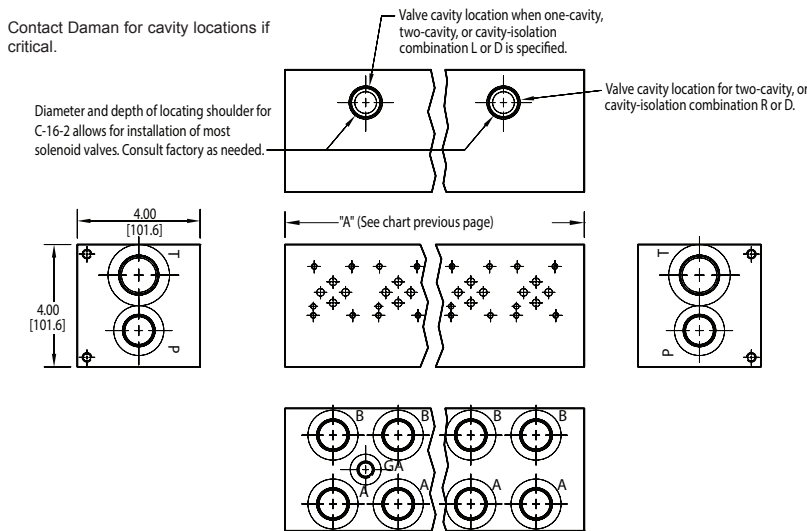
Port code	Valve mtg.	Manifold mtg.
P, S	#10-24 UNC x 0.63 [16] DP	0.31-18 UNC x 0.44 [11.1] DP
B, M, T	M5 ISO 6H x 0.63 [16] DP	M8 ISO 6H x 0.44 [11.1] DP

For **coating options** see pages 245-246.

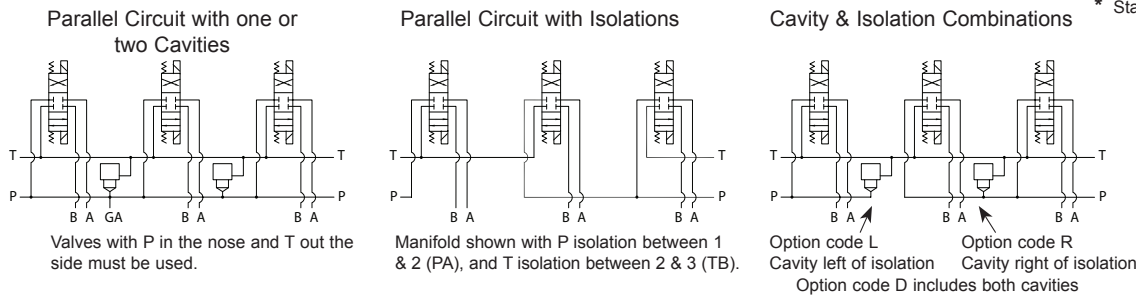
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# Options - D03 High Flow Parallel Manifold



ISOLATIONS		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
2.125 [54.0] spacing		
A	01 & 02	02-14
B	02 & 03	03-15
C	03 & 04	04-16
D	04 & 05	05-17
E	05 & 06	06-18
F	06 & 07	07-18
G	07 & 08	08-18
H	08 & 09	09-18
J	09 & 10	10-18
4.00 [101.6] spacing		
A	01 & 02	02-10
B	02 & 03	03-11
C	03 & 04	04-11
D	04 & 05	05-11
E	05 & 06	06-11
F	06 & 07	07-11
G	07 & 08	08-11

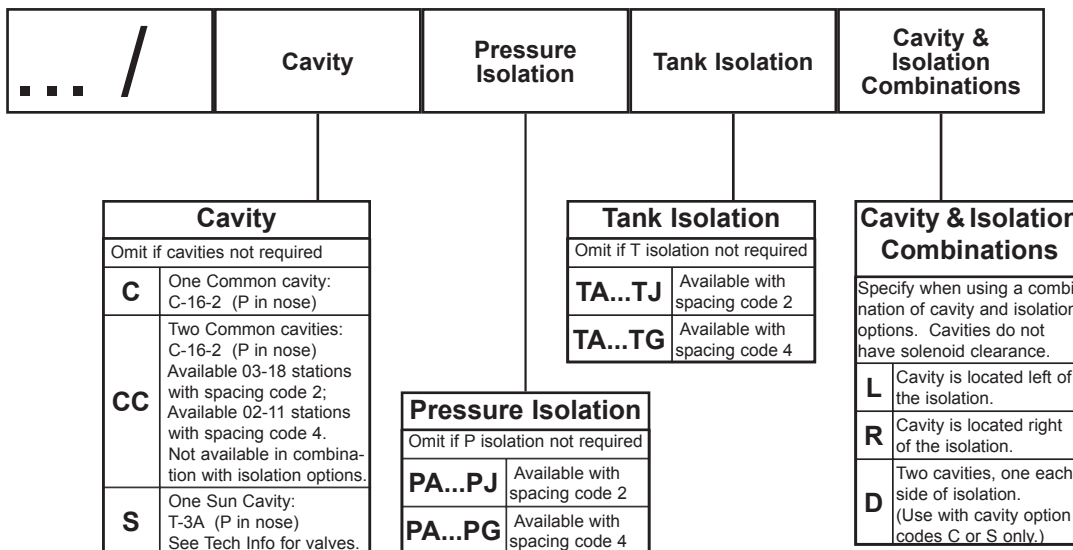


\* Stations are numbered left to right.

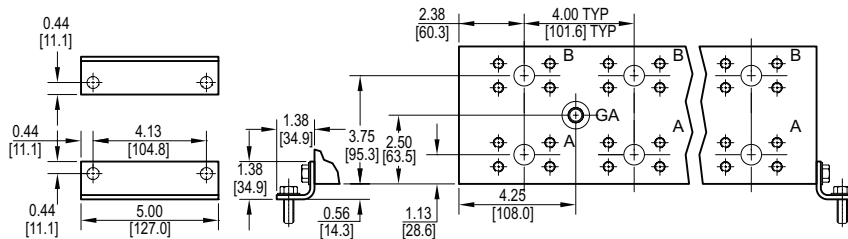
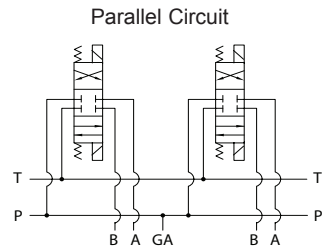
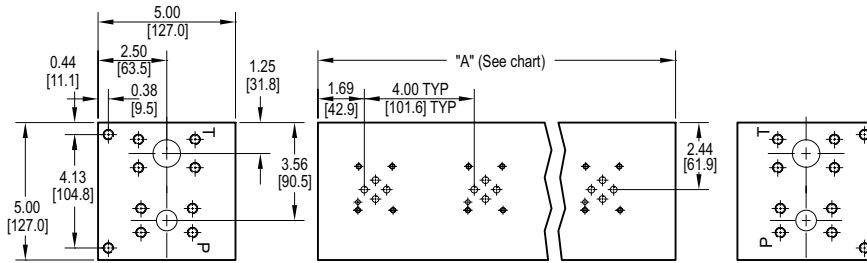
**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
- 3) Some cavity and isolation combinations are not possible with spacing code 2. Consult factory to determine availability.

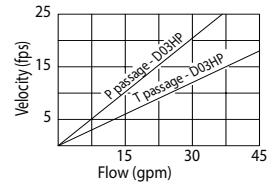
## Ordering Information



# D03 High Flow Parallel Circuit Manifold - Flange Ports



Flow Curve



Rated flow Pressure 21 gpm @ 15 fps  
Rated flow Tank 37 gpm @ 15 fps

No. of stations	* 01	02	03	04	05	06	07	08	09	10	11	12
"A" length inch [mm]	4.75 [120.7]	8.75 [222.3]	12.75 [323.9]	16.75 [425.5]	20.75 [527.1]	24.75 [628.7]	28.75 [730.3]	32.75 [831.9]	36.75 [933.5]	40.75 [1035.1]	44.75 [1136.7]	48.75 [1238.3]
apx. weight alum lb [kg]	12 [5.5]	22 [10]	32 [14.5]	42 [19]	52 [23.5]	62 [28]	72 [33]	82 [37]	92 [42]	102 [46]	112 [51]	122 [55]
apx. weight ferrous lb [kg]	31 [14]	57 [26]	83 [38]	109 [49]	135 [61]	161 [73]	187 [85]	213 [97]	239 [108]	265 [120]	291 [132]	317 [144]

\* Length of 01 station with relief cavity is 5.75 [146.1]. Gauge port not available on 01 station.

Port code	Valve mtg.	Manifold mtg.	Flange mtg.	GA Port
<b>F</b>	#10-24 UNC x 0.63 [16] DP	0.38-16 UNC x 0.75 [19] DP	ISO 6162 Type II - Inch	-6 SAE J1926
<b>F / M</b>	M5 ISO 6H x 0.63 [16] DP	M10 ISO 6H x 0.75 [19] DP	ISO 6162 Type I - metric	NONE

All mounting hardware is supplied.  
See page 64 for itemized list.

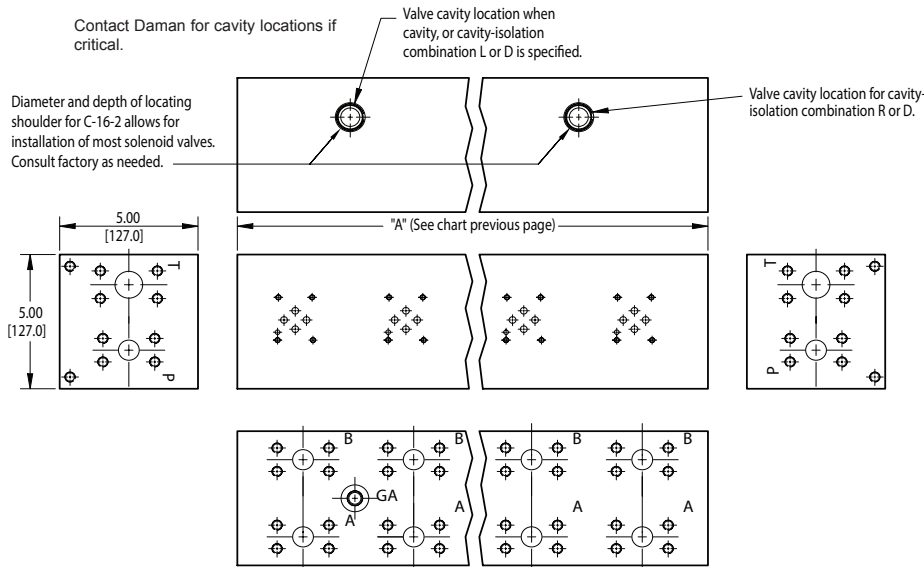
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## Ordering Information

For **coating options**  
see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																						
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# Options - D03 High Flow Parallel Manifold Flange Ports



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-10
B	02 & 03	03-11
C	03 & 04	04-12
D	04 & 05	05-12
E	05 & 06	06-12
F	06 & 07	07-12
G	07 & 08	08-12

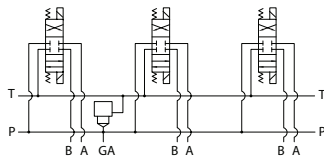
\* Stations are numbered left to right.

NOTES:	
1)	The GA port is not available when a pressure isolation is located between stations 1 & 2.
2)	Some cavity and isolation combinations are not possible. Consult factory to determine availability.

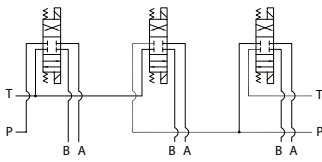
Parallel Circuit with Cavity

Parallel Circuit with Isolations

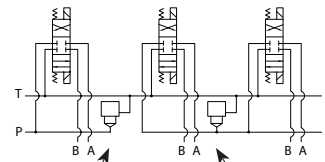
Cavity & Isolation Combinations



Valves with P in the nose and T out the side must be used.

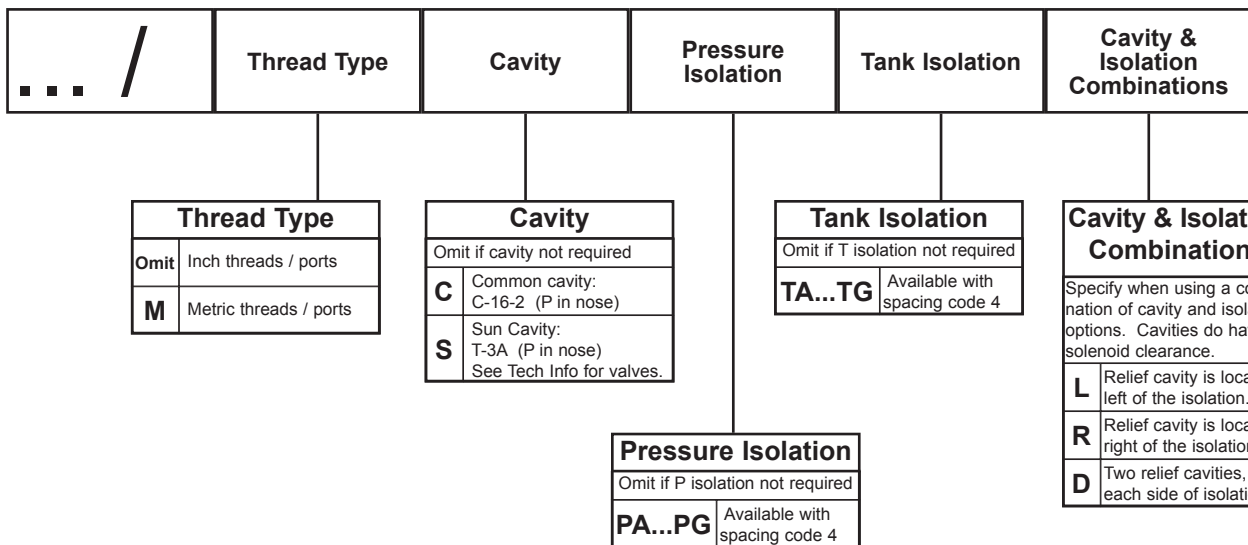


Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

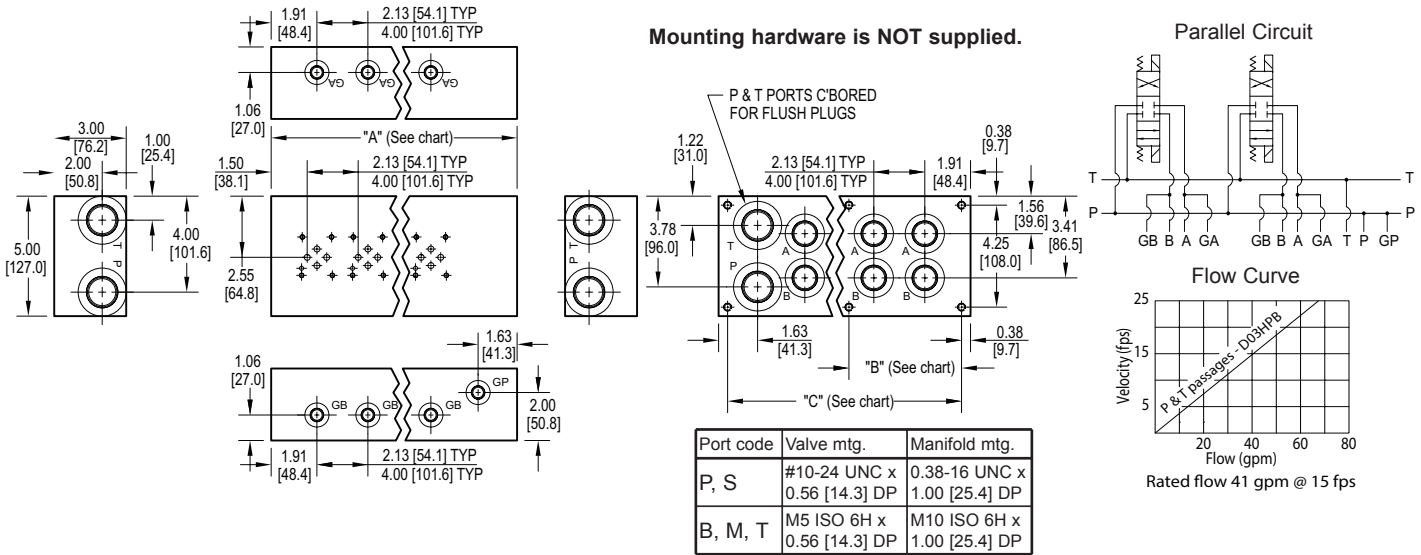


Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

## Ordering Information



# D03 High Flow Bottom Ported Manifold With A & B Test Ports



No. of stations	01	02	03	04	05	06	07	08	09	10	No. of stations	02	03	04	05	06
"A" length (code 2 spa.) inch [mm]	5.50 [139.7]	7.63 [193.7]	9.75 [247.7]	11.88 [301.6]	14.00 [355.6]	16.13 [409.6]	18.25 [463.6]	20.38 [517.5]	22.50 [571.5]	24.63 [625.5]	"A" length (code 4 spa.) inch [mm]	9.50 [241.3]	13.50 [342.9]	17.50 [444.5]	21.50 [546.1]	25.50 [647.7]
"B" dim (code 2 spa.) inch [mm]	--	--	--	--	--	--	--	8.97 [227.8]	11.09 [281.8]	11.09 [281.8]	"B" dim (code 4 spa.) inch [mm]	--	--	--	11.53 [292.9]	11.53 [292.9]
"C" dim (code 2 spa.) inch [mm]	4.75 [120.7]	6.88 [174.6]	9.00 [228.6]	11.13 [282.6]	13.25 [336.6]	15.38 [390.5]	17.50 [444.5]	19.63 [498.5]	21.75 [552.5]	23.88 [606.4]	"C" dim (code 4 spa.) inch [mm]	8.75 [222.3]	12.75 [323.9]	16.75 [425.5]	20.75 [527.1]	24.75 [628.7]
apx. weight alum lb [kg]	8 [4]	11 [5]	15 [7]	18 [8]	21 [10]	24 [11]	27 [12]	31 [14]	34 [15]	37 [17]	apx. weight alum lb [kg]	14 [6]	20 [9]	26 [12]	32 [15]	38 [17]
apx. weight ferrous lb [kg]	21 [10]	30 [13]	38 [17]	46 [21]	55 [25]	63 [29]	71 [32]	79 [36]	88 [40]	96 [44]	apx. weight ferrous lb [kg]	37 [17]	53 [24]	68 [31]	84 [38]	99 [45]

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Circuit	
<b>HPB</b>	Parallel Circuit High Flow Bottom Ported


Valve Spacing	
<b>2</b>	2.13 inch 54.0 mm
<b>4</b>	4.00 inch 101.6 mm

Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFFPA T3.5.1-D03 See Tech Information

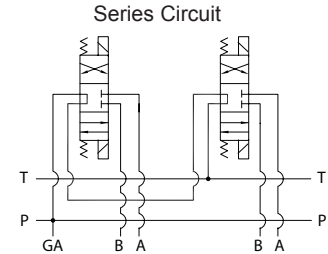
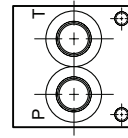
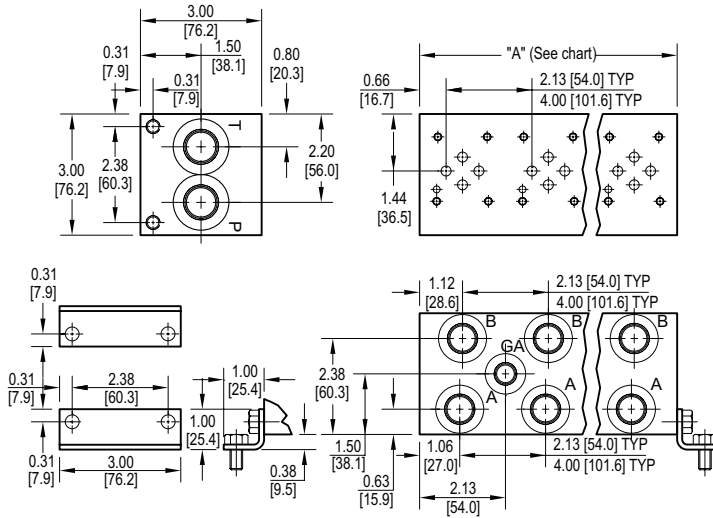
No. of Stations	
Aluminum	
<b>01...10</b>	Available with spacing code 2
<b>02...06</b>	Available with spacing code 4
Ductile Iron	
<b>01...10</b>	Available with spacing code 2
<b>02...06</b>	Available with spacing code 4

Port Threads				
	P & T	A & B	G*	
<b>P</b>	NPTF • ANSI B1.20.3	1.00	0.75	0.25
<b>S</b>	SAE • ISO 11926	-16	-12	-4
<b>B</b>	BSPP • ISO 1179	1.00	0.75	0.25
<b>M</b>	ISO • ISO 6149	M33	M27	M10
<b>T</b>	BSPT • ISO 7	1.00	0.75	0.25



D03 Series Circuit Manifolds 

# D03 Series Circuit Manifold



**All mounting hardware is supplied, except for stainless.**  
See page 64 for itemized list.

No. of stations	02	03	04	05	06	07	08
"A" length (code 2 spa.) inch [mm]	4.25 [108.0]	6.38 [162.1]	8.50 [215.9]	10.63 [270.0]	12.75 [323.9]	14.88 [378.0]	17.00 [431.8]
apx. weight alum lb [kg]	4 [2]	6 [3]	8 [4]	9 [4]	11 [5]	12 [5]	14 [6]
apx. weight ferrous lb [kg]	9 [4]	13 [6]	17 [8]	23 [10]	26 [12]	--	--
"A" length (code 4 spa.) inch [mm]	6.13 [155.7]	10.13 [257.3]	14.13 [358.9]				
apx. weight alum lb [kg]	6 [3]	9 [4]	12 [5]				
apx. weight ferrous lb [kg]	12 [5]	20 [9]	28 [13]				

Port code	Valve mtg.	Manifold mtg.
P, S	#10-24 UNC x 0.63 [16] DP	0.31-18 UNC x 0.44 [11.1] DP
B, M, T	M5 ISO 6H x 0.63 [16] DP	M8 ISO 6H x 0.44 [11.1] DP

**Note:** Both Daman's parallel and series D03 manifolds have pressure and tank lines that run the length of the manifold. Consequently it is commonly assumed that an error was made by marking a parallel manifold incorrectly as a series. Upon closer inspection it can be seen that the valve patterns are indeed connected in series.

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## Ordering Information

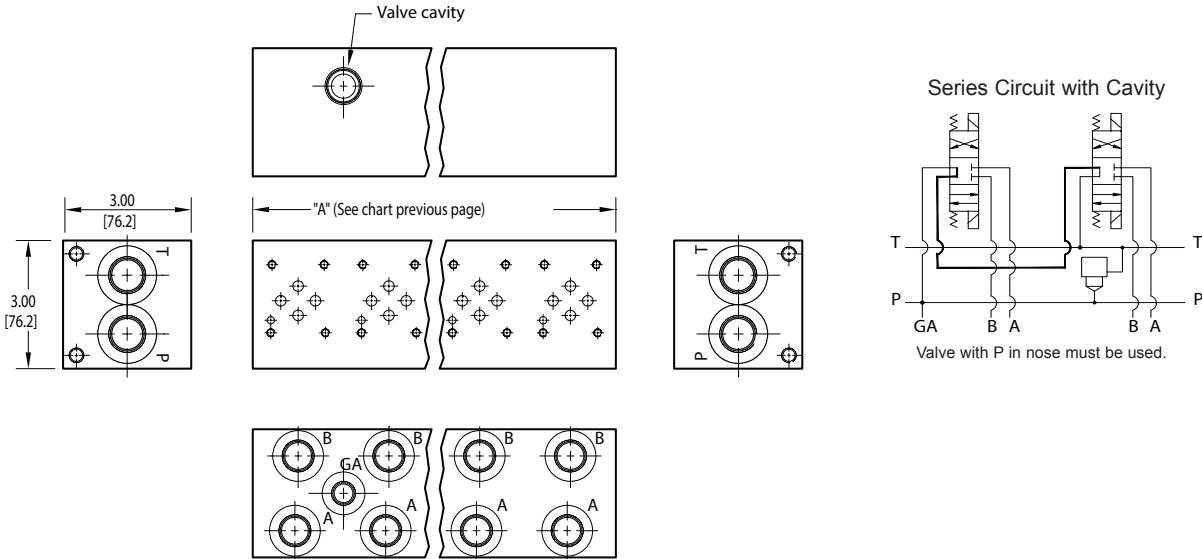
For **coating options**  
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\* Pipe ports in stainless can experience galling

# Options - D03 Series Manifold

Contact Daman for cavity locations if critical.

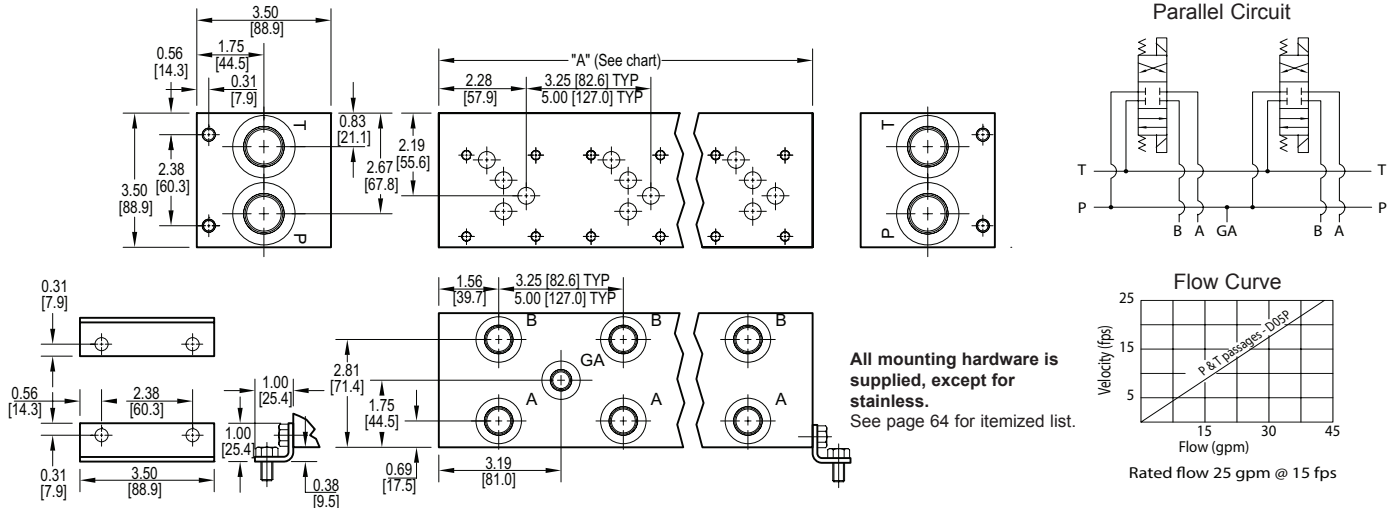


## Ordering Information



Cavity	
Omit if cavity not required.	
<b>C</b>	Common cavity: No solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.
<b>S</b>	Sun Cavity T-10A (P in nose) See Tech Info for valves.

# D05 Standard Flow Parallel Manifold



No. of stations	* 01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21
"A" length (code 3 spa.) inch [mm]	3.25 [82.6]	6.50 [165.1]	9.75 [247.7]	13.00 [330.2]	16.25 [412.8]	19.50 [495.3]	22.75 [577.9]	26.00 [660.4]	29.25 [743.0]	32.50 [825.5]	35.75 [908.1]	39.00 [990.6]	42.25 [1073.2]	45.50 [1155.7]	48.75 [1238.3]	52.00 [1320.8]	55.25 [1403.4]	58.50 [1485.9]	61.75 [1568.5]	65.00 [1651.0]	68.25 [1733.6]
apx. weight alum lb [kg]	4 [2]	8 [4]	11 [5]	14 [7]	17 [8]	21 [10]	24 [11]	27 [12]	30 [14]	34 [15]	37 [17]	41 [19]	44 [20]	47 [21]	51 [23]	55 [25]	58 [26]	61 [28]	64 [29]	67 [30]	71 [32]
apx. weight ferrous lb [kg]	9 [4]	17 [8]	26 [12]	34 [15]	43 [20]	51 [23]	60 [27]	68 [31]	77 [35]	85 [39]	94 [43]	102 [46]	111 [50]	--	--	--	--	--	--	--	--
"A" length (code 5 spa.) inch [mm]	--	8.25 [209.6]	13.25 [336.6]	18.25 [463.6]	23.25 [590.6]	28.25 [717.6]	33.25 [844.6]	38.25 [971.6]	43.25 [1098.6]	48.25 [1225.6]	53.25 [1352.6]	58.25 [1479.6]	63.25 [1606.6]	68.25 [1733.6]							
apx. weight alum lb [kg]	--	9 [4]	15 [7]	20 [9]	25 [11]	30 [14]	35 [16]	41 [19]	46 [21]	50 [23]	55 [25]	60 [27]	65 [29]	71 [32]							
apx. weight ferrous lb [kg]	--	22 [10]	36 [16]	49 [22]	62 [28]	76 [34]	89 [40]	102 [46]	116 [53]	--	--	--	--	--							

Port code	Valve mtg.	Manifold mtg.
P, S	0.25-20 UNC x 0.75 [19] DP	0.31-18 UNC x 0.44 [11.1] DP
B, M, T	M6 ISO 6H x 0.75 [19] DP	M8 ISO 6H x 0.44 [11.1] DP

\* Length of 01 station with relief cavity is 4.50 [114.3]. Gauge port not available on 01 station.

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## Ordering Information

For **coating options** see pages 245-246.

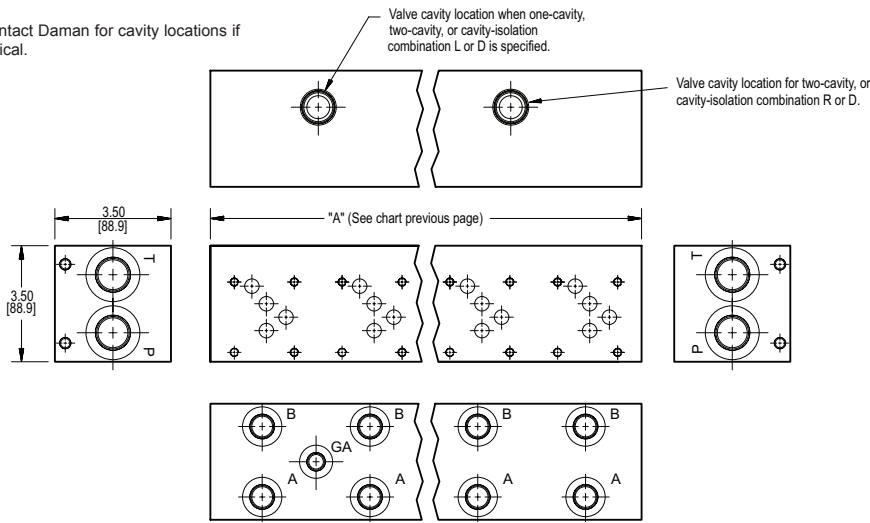
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\*All stainless steel products are passivated.

\* Pipe ports in stainless can experience galling

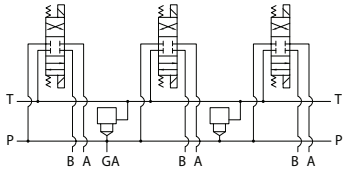
# Options - D05 Standard Flow Parallel Manifold

Contact Daman for cavity locations if critical.



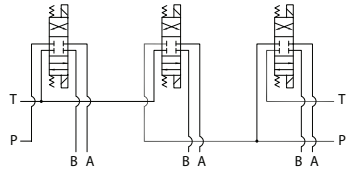
ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
3.25 [82.6] spacing		
A	01 & 02	02-10
B	02 & 03	03-11
C	03 & 04	04-12
D	04 & 05	05-13
E	05 & 06	06-14
F	06 & 07	07-15
G	07 & 08	08-16
H	08 & 09	09-17
J	09 & 10	10-18
5.00 [127.0] spacing		
A	01 & 02	02-07
B	02 & 03	03-08
C	03 & 04	04-09
D	04 & 05	05-10
E	05 & 06	06-11
F	06 & 07	07-12

Parallel Circuit with one or two Cavities



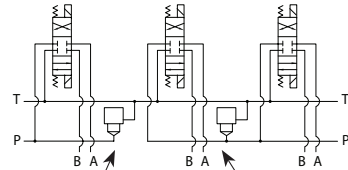
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations



Option code L  
Cavity left of isolation

Option code R  
Cavity right of isolation

Option code D includes both cavities

\* Stations are numbered left to right.

**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
- 3) Some cavity and isolation combinations are not possible with spacing code 3. Consult factory to determine availability.

## Ordering Information



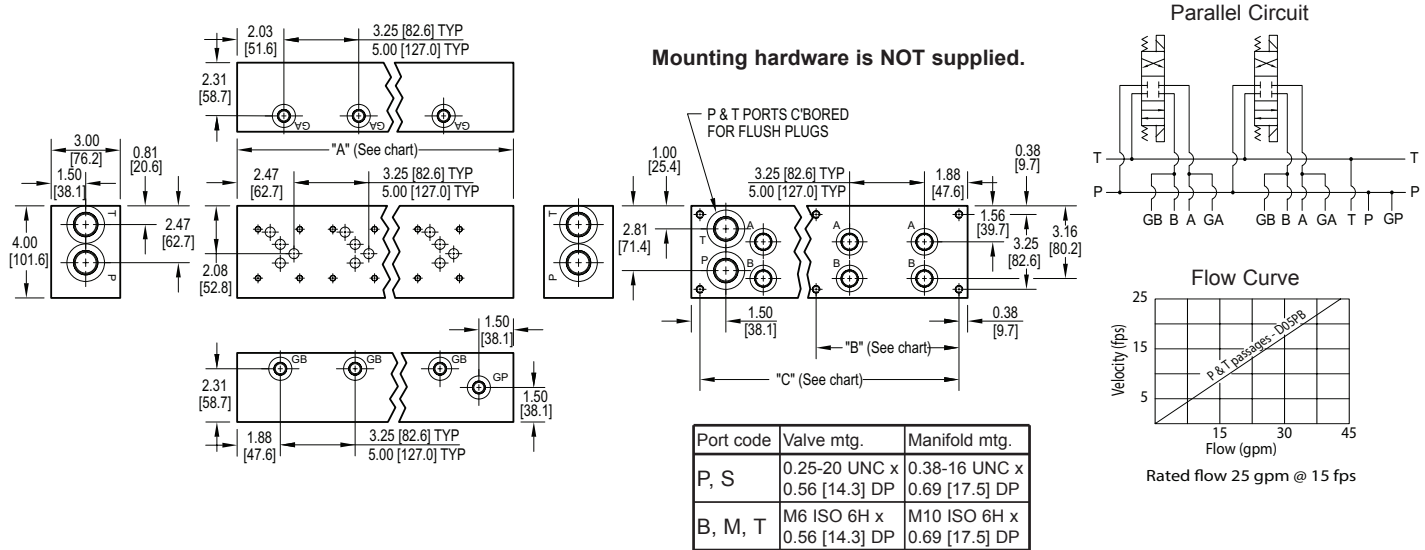
Cavity	
Omit if cavities not required	
<b>C</b>	One Common cavity: With solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.
<b>CC</b>	Two Common cavities: With solenoid clearance C-10-2 (P in nose) Available 03-21 stations with spacing code 3; Available 02-14 stations with spacing code 5. Not available in combination with isolation options.
<b>S</b>	One Sun Cavity: T-3A (P in nose) See Tech Info for valves.

Pressure Isolation	
Omit if P isolation not required	
<b>PA...PJ</b>	Available with spacing code 3
<b>PA...PF</b>	Available with spacing code 5

Tank Isolation	
Omit if T isolation not required	
<b>TA...TJ</b>	Available with spacing code 3
<b>TA...TF</b>	Available with spacing code 5

Cavity & Isolation Combinations	
Specify when using a combination of cavity and isolation options. Cavities do have solenoid clearance.	
<b>L</b>	Cavity is located left of the isolation.
<b>R</b>	Cavity is located right of the isolation.
<b>D</b>	Two cavities, one each side of isolation. (Use with cavity option codes C or S only.)

# D05 Standard Flow Bottom Ported Manifold With A & B Test Ports



No. of stations	*01	02	03	04	05	06	07	08	09	10	No. of stations	02	03	04	05	06	07	08	09	10
"A" length - inch [mm]	5.00 [127.0]	8.25 [209.6]	11.50 [292.1]	14.75 [374.7]	18.00 [457.2]	21.25 [539.8]	24.50 [622.3]	27.75 [704.9]	31.00 [787.4]	34.25 [870.0]	"A" length - inch [mm]	10.00 [254.0]	15.00 [381.0]	20.00 [508.0]	25.00 [635.0]	30.00 [762.0]	35.00 [889.0]	40.00 [1016.0]	45.00 [1143.0]	50.00 [1270.0]
Code 3 spacing	--	--	--	--	--	9.63 [244.5]	9.63 [244.5]	12.88 [327.0]	12.88 [327.0]	16.13 [409.6]	Code 5 spacing	--	--	9.00 [228.6]	14.00 [355.6]	14.00 [355.6]	14.00 [355.6]	19.00 [482.6]	19.00 [482.6]	24.00 [609.6]
"B" dim - inch [mm]	4.25 [108.0]	7.50 [190.5]	10.75 [273.1]	14.00 [355.6]	17.25 [438.2]	20.50 [520.7]	23.75 [603.3]	27.00 [685.8]	30.25 [768.4]	33.50 [850.9]	"B" dim - inch [mm]	--	--	9.00 [228.6]	14.00 [355.6]	14.00 [355.6]	14.00 [355.6]	19.00 [482.6]	19.00 [482.6]	24.00 [609.6]
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"C" dim - inch [mm]	4.25 [108.0]	7.50 [190.5]	10.75 [273.1]	14.00 [355.6]	17.25 [438.2]	20.50 [520.7]	23.75 [603.3]	27.00 [685.8]	30.25 [768.4]	33.50 [850.9]	"C" dim - inch [mm]	9.25 [235.0]	14.25 [362.0]	19.25 [489.0]	24.25 [616.0]	29.25 [743.0]	34.25 [870.0]	39.25 [997.0]	44.25 [1124.0]	49.25 [1251.0]
apx. weight alum lb [kg]	6 [3]	10 [4]	14 [6]	18 [8]	22 [10]	26 [12]	29 [13]	33 [15]	37 [17]	41 [19]	apx. weight alum lb [kg]	12 [5]	18 [8]	24 [11]	30 [14]	36 [16]	42 [19]	48 [22]	54 [24]	60 [27]
apx. weight ferrous lb [kg]	16 [7]	26 [12]	36 [16]	46 [21]	56 [25]	66 [30]	76 [35]	87 [39]	97 [44]	107 [48]	apx. weight ferrous lb [kg]	31 [14]	47 [21]	62 [28]	78 [35]	94 [42]	109 [49]	125 [57]	140 [64]	156 [71]

\* Length of 01 station with relief cavity is 6.25 [158.8]

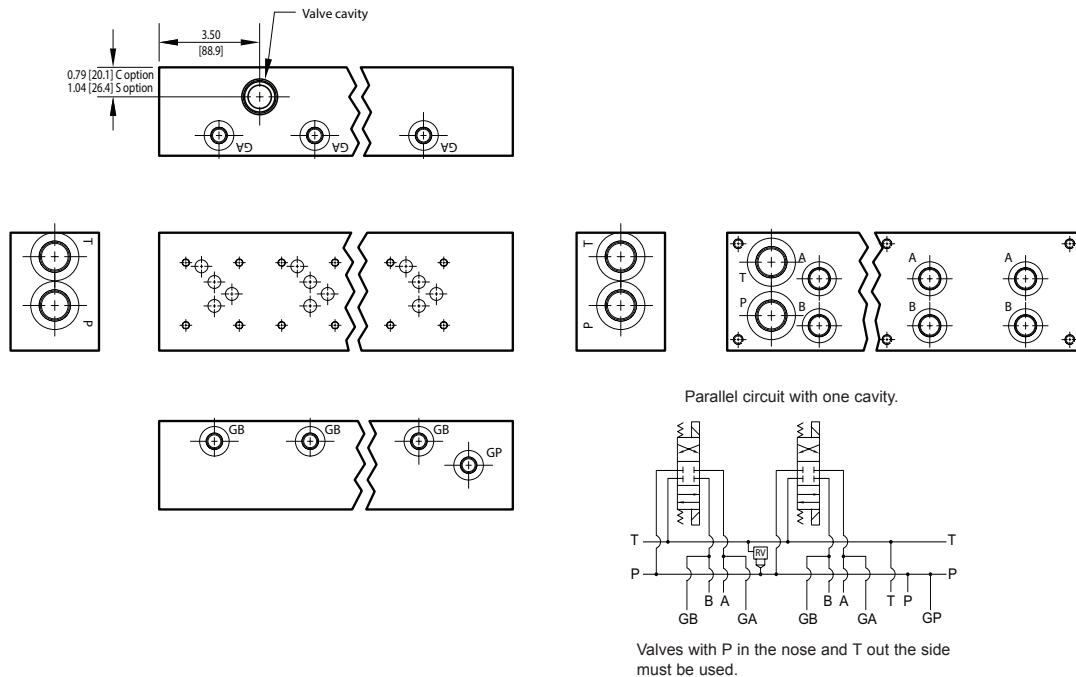
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For **coating options** see pages 245-246.

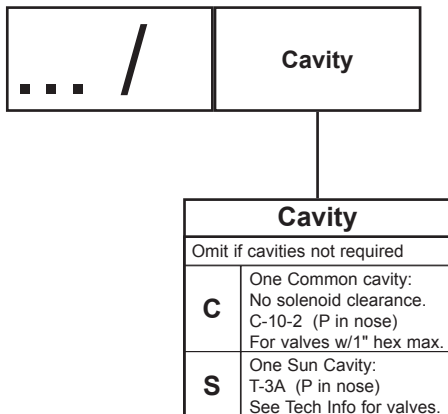
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# Options - D05 Standard Flow Bottom Ported Manifold With A & B Test Ports



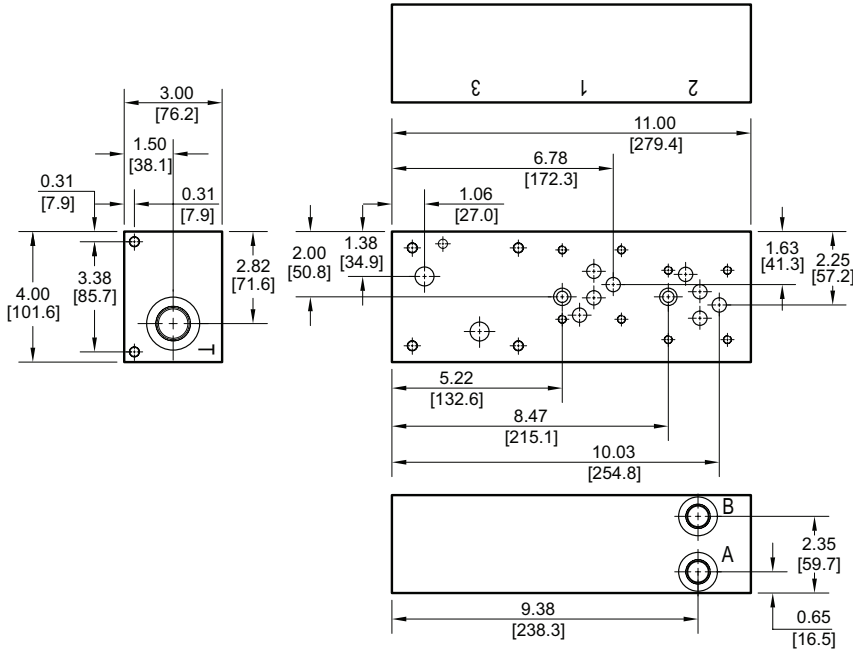
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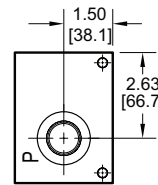
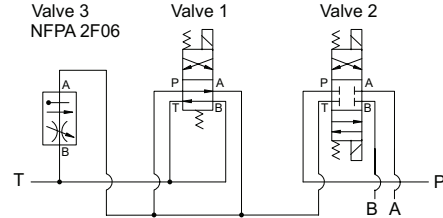
# D05 Tank Line Feed Circuit Manifold

## D05 Directional Valves 2F06 Flow Control Valve

Valve mtg: D05: UNC 0.25-20 x 0.50 DP  
2F06: UNC 0.31-18 x 0.63 DP



### “Meter Out” Tank Feed Circuit



#### Manifold Mounting:

Manifold bracket mounting kit is supplied. See page 64 for itemized mounting kit list.

Two SHCS clearance holes are provided for optional 5/16 (M8) SHCS mounting. Screws are user provided; minimum 3.00 in [75mm] long GR8 SHCS should be used.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Valve Pattern	Circuit	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Circuit	
<b>TF</b>	Tank Line Feed Circuit

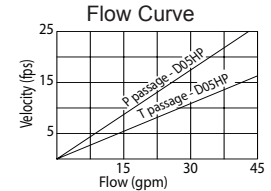
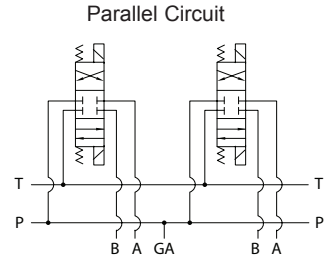
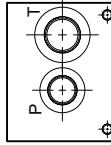
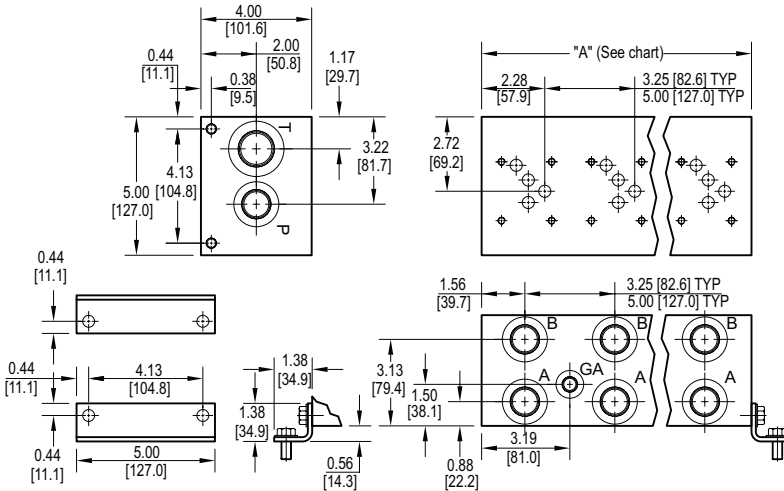
Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFFPA T3.5.1-D05 See Tech Information
	Flow Control Pattern (REF): 2F06 Pattern ISO 6263-06-05 NFFPA T3.5.1-2F06

Port Threads			
	P & T	A & B	
<b>P</b>	NPTF • ANSI B1.20.3	0.75	0.50
<b>S</b>	SAE • ISO 11926	-12	-8



## D05 High Flow Parallel Circuit Manifolds

# D05 High Flow Parallel Circuit Manifold



All mounting hardware is supplied. See page 64 for itemized list.

No. of stations	* 01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21
"A" length (code 3 spa.) inch [mm]	3.25 [82.6]	6.50 [165.1]	9.75 [247.7]	13.00 [330.2]	16.25 [412.8]	19.50 [495.3]	22.75 [577.9]	26.00 [660.4]	29.25 [743.0]	32.50 [825.5]	35.75 [908.1]	39.00 [990.6]	42.25 [1073.2]	45.50 [1155.7]	48.75 [1238.3]	52.00 [1320.8]	55.25 [1403.4]	58.50 [1485.9]	61.75 [1568.5]	65.00 [1651.0]	68.25 [1733.6]
apx. weight alum lb [kg]	7 [3]	12 [5]	17 [8]	22 [10]	27 [12]	33 [15]	38 [17]	43 [20]	48 [22]	53 [24]	58 [26]	63 [29]	68 [31]	74 [34]	79 [36]	84 [38]	89 [40]	94 [43]	99 [45]	104 [47]	110 [50]
apx. weight ferrous lb [kg]	19 [9]	38 [17]	57 [26]	75 [34]	85 [39]	113 [51]	132 [60]	151 [69]	170 [77]	189 [86]	208 [94]	226 [103]	245 [111]	264 [120]	283 [128]	302 [137]	320 [145]	339 [154]	358 [162]	377 [171]	396 [180]
"A" length (code 5 spa.) inch [mm]	--	8.25 [209.6]	13.25 [336.6]	18.25 [463.6]	23.25 [590.6]	28.25 [717.6]	33.25 [844.6]	38.25 [971.6]	43.25 [1098.6]	48.25 [1225.6]	53.25 [1352.6]	58.25 [1479.6]	63.25 [1606.6]	68.25 [1733.6]							
apx. weight alum lb [kg]	--	18 [8]	26 [12]	33 [15]	41 [19]	48 [22]	56 [25]	63 [29]	71 [32]	79 [36]	87 [39]	95 [43]	103 [47]	111 [50]							
apx. weight ferrous lb [kg]	--	48 [22]	77 [35]	106 [48]	135 [61]	164 [74]	188 [85]	222 [101]	251 [114]	280 [127]	309 [140]	338 [153]	367 [166]	396 [180]							
															Port code		Valve mtg.		Manifold mtg.		
															P, S		0.25-20 UNC x 0.75 [19] DP		0.38-16 UNC x 0.75 [19] DP		
															B, M, T		M6 ISO 6H x 0.75 [19] DP		M10 ISO 6H x 0.75 [19] DP		

\* Length of 01 station with relief cavity is 4.50 [114.3]. Gauge port not available on 01 station.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	/	Options
----------	---------------	---------	-----------------	---------------	--------------	---	---------

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Circuit	
<b>HP</b>	Parallel Circuit High Flow

Valve Spacing	
<b>3</b>	3.25 inch 82.6 mm
<b>5</b>	5.00 inch 127.0 mm

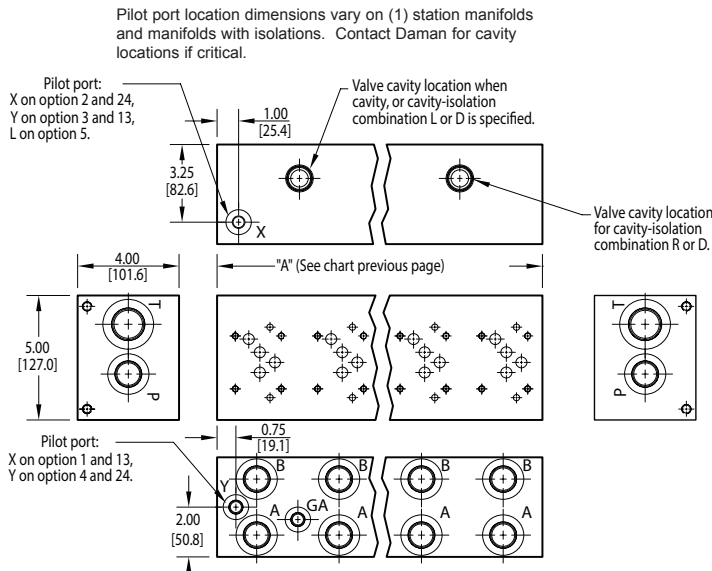
Options	
See next page for available options and ordering codes.	

Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information

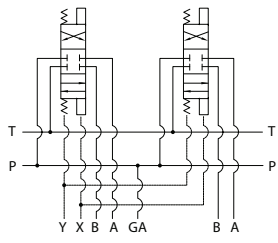
No. of Stations	
Aluminum	
<b>01...21</b>	Available with spacing code 3
<b>02...14</b>	Available with spacing code 5
Ductile Iron	
<b>01...21</b>	Available with spacing code 3
<b>02...14</b>	Available with spacing code 5

Port Threads	P,A,B	T	X,Y,L optional	GA
<b>P</b>	NPTF • ANSI B1.20.3	0.75	1.00	0.38 0.25
<b>S</b>	SAE • ISO 11926	-12	-16	-6 -6
<b>B</b>	BSPP • ISO 1179	0.75	1.00	0.38 none
<b>M</b>	ISO • ISO 6149	M27	M33	M14 none
<b>T</b>	BSPT • ISO 7	0.75	1.00	0.38 none

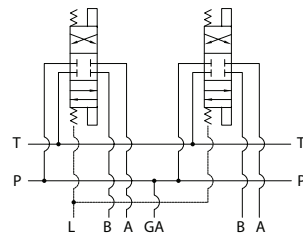
# Options - D05 High Flow Parallel Manifold



Parallel Circuit with X & Y



Parallel Circuit with L

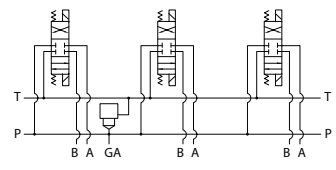


## ISOLATIONS

Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.

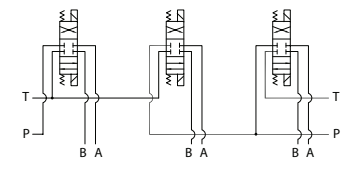
Ordering code letter:	* Isolation is between stations:	Available # of stations:
3.25 [82.6] spacing		
A	01 & 02	02-10
B	02 & 03	03-11
C	03 & 04	04-12
D	04 & 05	05-13
E	05 & 06	06-14
F	06 & 07	07-15
G	07 & 08	08-16
H	08 & 09	09-17
J	09 & 10	10-18
5.00 [127.0] spacing		
A	01 & 02	02-07
B	02 & 03	03-08
C	03 & 04	04-09
D	04 & 05	05-10
E	05 & 06	06-11
F	06 & 07	07-12

Parallel Circuit with Cavity



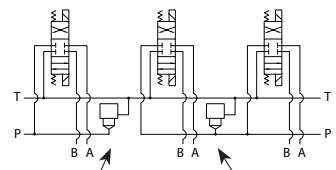
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations



Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

\* Stations are numbered left to right.

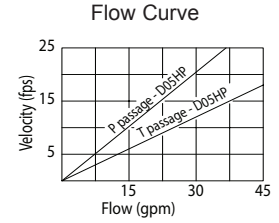
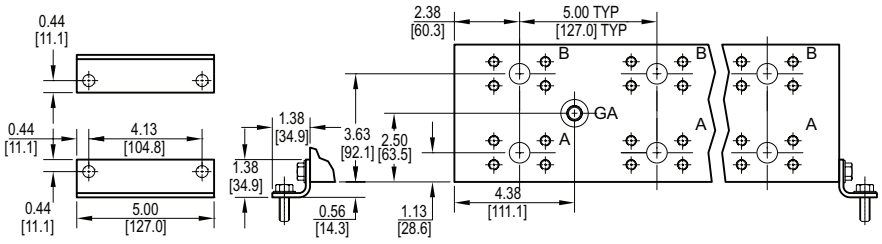
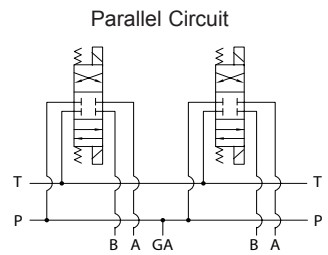
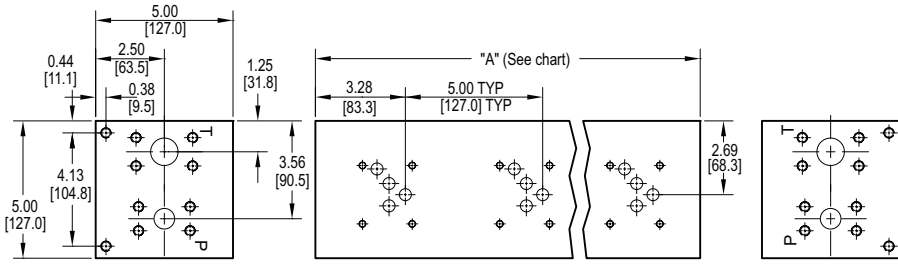
### NOTES:

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
- 3) Some cavity and isolation combinations are not possible. Consult factory to determine availability.

# Ordering Information

	Pilot Ports	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations																																																				
... /	<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Pilot Ports</th> </tr> </thead> <tbody> <tr> <td colspan="2">Omit if pilot ports not required</td> </tr> <tr> <td style="text-align:center">1</td> <td>X port (USA std) NFFPA T3.5.1-D05 Alt-B</td> </tr> <tr> <td style="text-align:center">3</td> <td>Y port (USA std) NFFPA T3.5.1-D05 Alt-B</td> </tr> <tr> <td style="text-align:center">13</td> <td>X &amp; Y ports (USA std) NFFPA T3.5.1-D05 Alt-B</td> </tr> <tr> <td style="text-align:center">2</td> <td>X port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A</td> </tr> <tr> <td style="text-align:center">4</td> <td>Y port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A</td> </tr> <tr> <td style="text-align:center">24</td> <td>X &amp; Y ports ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A</td> </tr> <tr> <td style="text-align:center">5</td> <td>L ports Proportional valves</td> </tr> </tbody> </table>	Pilot Ports		Omit if pilot ports not required		1	X port (USA std) NFFPA T3.5.1-D05 Alt-B	3	Y port (USA std) NFFPA T3.5.1-D05 Alt-B	13	X & Y ports (USA std) NFFPA T3.5.1-D05 Alt-B	2	X port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A	4	Y port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A	24	X & Y ports ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A	5	L ports Proportional valves	<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Cavity</th> </tr> </thead> <tbody> <tr> <td colspan="2">Omit if cavity not required</td> </tr> <tr> <td style="text-align:center">C</td> <td>Common cavity: With solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.</td> </tr> <tr> <td style="text-align:center">S</td> <td>Sun Cavity T-3A (P in nose) See Tech Info for valves.</td> </tr> </tbody> </table>	Cavity		Omit if cavity not required		C	Common cavity: With solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.	S	Sun Cavity T-3A (P in nose) See Tech Info for valves.	<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Pressure Isolation</th> </tr> </thead> <tbody> <tr> <td colspan="2">Omit if P isolation not required</td> </tr> <tr> <td style="text-align:center">PA...PJ</td> <td>Available with spacing code 3</td> </tr> <tr> <td style="text-align:center">PA...PF</td> <td>Available with spacing code 5</td> </tr> </tbody> </table>	Pressure Isolation		Omit if P isolation not required		PA...PJ	Available with spacing code 3	PA...PF	Available with spacing code 5	<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Tank Isolation</th> </tr> </thead> <tbody> <tr> <td colspan="2">Omit if T isolation not required</td> </tr> <tr> <td style="text-align:center">TA...TJ</td> <td>Available with spacing code 3</td> </tr> <tr> <td style="text-align:center">TA...TF</td> <td>Available with spacing code 5</td> </tr> </tbody> </table>	Tank Isolation		Omit if T isolation not required		TA...TJ	Available with spacing code 3	TA...TF	Available with spacing code 5	<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Cavity &amp; Isolation Combinations</th> </tr> </thead> <tbody> <tr> <td colspan="2">Specify when using a combination of cavity and isolation options. Cavities do have solenoid clearance.</td> </tr> <tr> <td style="text-align:center">L</td> <td>Relief cavity is located left of the isolation.</td> </tr> <tr> <td style="text-align:center">R</td> <td>Relief cavity is located right of the isolation.</td> </tr> <tr> <td style="text-align:center">D</td> <td>Two relief cavities, one each side of isolation.</td> </tr> </tbody> </table>	Cavity & Isolation Combinations		Specify when using a combination of cavity and isolation options. Cavities do have solenoid clearance.		L	Relief cavity is located left of the isolation.	R	Relief cavity is located right of the isolation.	D	Two relief cavities, one each side of isolation.
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# D05 High Flow Parallel Circuit Manifold - Flange Ports



Rated flow Pressure 21 gpm @ 15 fps  
 Rated flow Tank 37 gpm @ 15 fps

All mounting hardware is supplied. See page 64 for itemized list.

No. of stations	* 01	02	03	04	05	06	07	08	09	10
"A" length inch [mm]	5.00 [127.0]	10.00 [254.0]	15.00 [381.0]	20.00 [508.0]	25.00 [635.0]	30.00 [762.0]	35.00 [889.0]	40.00 [1016.0]	45.00 [1143.0]	50.00 [1270.0]
apx. weight alum lb [kg]	13 [5.7]	25 [11]	38 [17]	50 [23]	63 [28]	75 [34]	88 [40]	100 [45]	112 [51]	125 [57]
apx. weight ferrous lb [kg]	34 [15.3]	68 [31]	101 [46]	135 [61]	169 [77]	203 [92]	236 [107]	270 [123]	304 [138]	338 [153]

Port code	Valve mtg.	Manifold mtg.	Flange mtg.	GA Port	Pilot Ports *
<b>F</b>	0.25-20 UNC x 0.75 [19] DP	0.38-16 UNC x 0.75 [19] DP	ISO 6162 Type II - Inch	-6 SAE J1926	-6 SAE J1926
<b>F / M</b>	M6 ISO 6H x 0.75 [19] DP	M10 ISO 6H x 0.75 [19] DP	ISO 6162 Type I - metric	NONE	<b>M14</b> ISO 6149

\* Length of 01 station with relief cavity or pilot port options increases to 5.75 [146.1].

\* Pilot ports are optional. See options on next page.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options
----------	---------------	---------	-----------------	---------------	--------------	---------

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

Circuit	
<b>HP</b>	Parallel Circuit High Flow

Valve Spacing	
<b>5</b>	5.00 inch 127.0 mm

Options	
See next page for available options and ordering codes.	

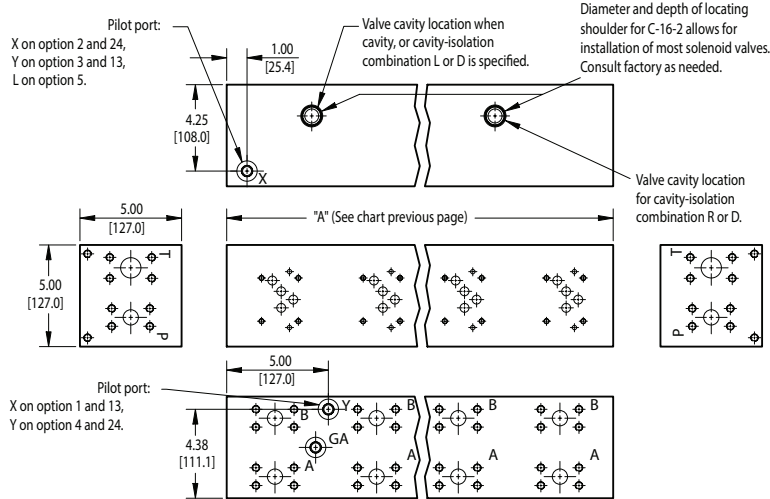
Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information

No. of Stations	
Aluminum	
<b>01...10</b>	Available with spacing code 5
Ductile Iron	
<b>01...10</b>	Available with spacing code 5

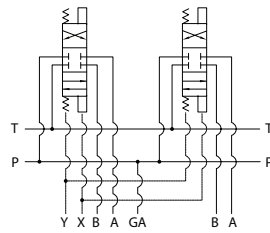
Port Threads		
	P,A,B	T
<b>F</b>	<b>CODE 61 4-Bolt Flange</b> SAE J518 - CODE 61 ISO 6162 - 2.5 to 35 MPa	1.00 CODE 61

# Options - D05 High Flow Parallel Manifold Flange Ports

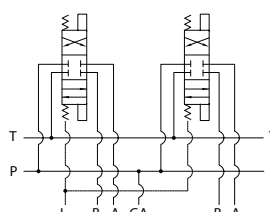
Contact Daman for cavity locations if critical.



Parallel Circuit with X & Y



Parallel Circuit with L



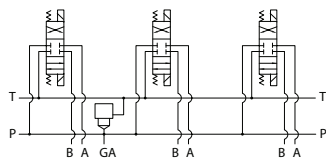
ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-08
B	02 & 03	03-09
C	03 & 04	04-10
D	04 & 05	05-10
E	05 & 06	06-10
F	06 & 07	07-10
G	07 & 08	08-10
H	08 & 09	09-10

\* Stations are numbered left to right.

**NOTES:**

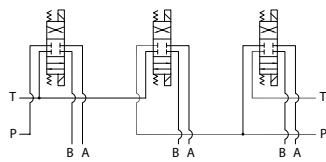
1) The GA port is not available when a pressure isolation is located between stations 1 & 2.

Parallel Circuit with Cavity



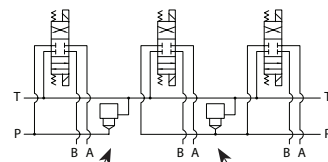
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations

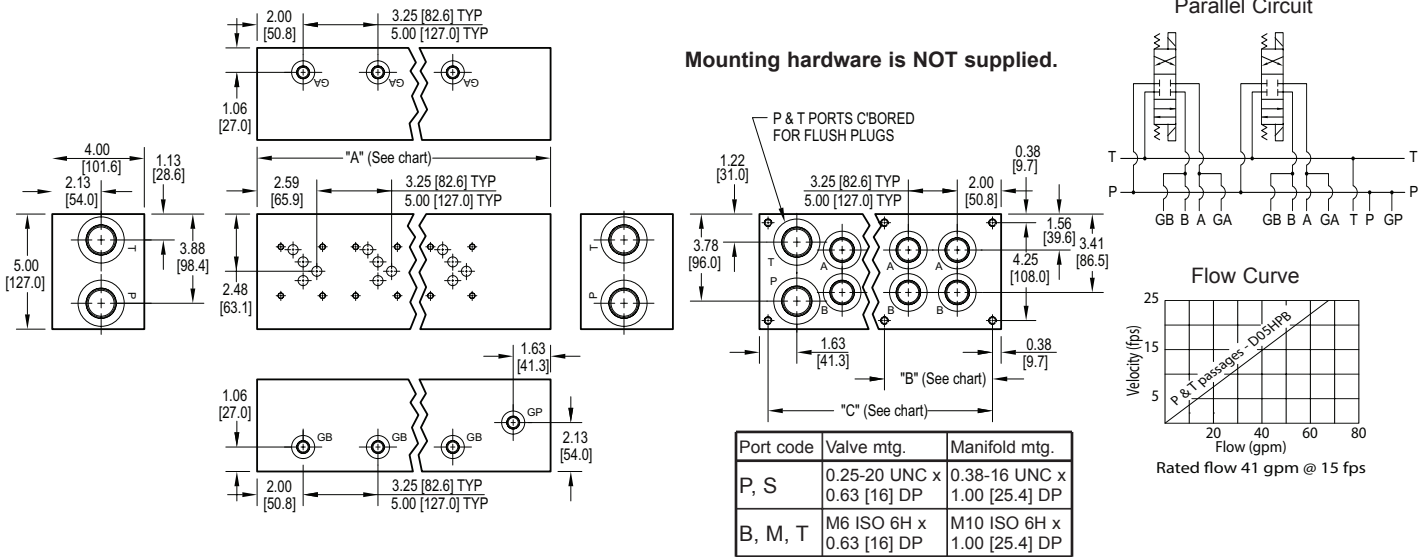


Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

## Ordering Information

...	Thread Type	Pilot Ports	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations																																																						
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# D05 High Flow Bottom Ported Manifold With A & B Test Ports



No. of stations	01	02	03	04	05	06	07	08	09	10	No. of stations	02	03	04	05	06
"A" length (code 3 spa.) inch [mm]	5.75 [146.1]	9.00 [228.6]	12.25 [311.2]	15.50 [393.7]	18.75 [476.3]	22.00 [558.8]	25.25 [641.4]	28.50 [723.9]	31.75 [806.5]	35.00 [889.0]	"A" length (code 5 spa.) inch [mm]	10.75 [273.1]	15.75 [400.1]	20.75 [527.1]	25.75 [654.1]	30.75 [781.1]
"B" dim (code 3 spa.) inch [mm]	--	--	--	--	--	9.75 [247.7]	13.00 [330.2]	13.00 [330.2]	16.25 [412.8]	16.25 [412.8]	"B" dim (code 5 spa.) inch [mm]	--	--	9.00 [228.6]	9.00 [228.6]	14.00 [355.6]
"C" dim (code 3 spa.) inch [mm]	5.00 [127.0]	8.25 [209.6]	11.50 [292.1]	14.75 [374.7]	18.00 [457.2]	21.25 [539.8]	24.50 [622.3]	27.75 [704.9]	31.00 [787.4]	34.25 [870.0]	"C" dim (code 5 spa.) inch [mm]	10.00 [254.0]	15.00 [381.0]	20.00 [508.0]	25.00 [635.0]	30.00 [762.0]
apx. weight alum lb [kg]	12 [5]	18 [8]	25 [11]	31 [14]	38 [17]	44 [20]	51 [23]	57 [26]	64 [29]	70 [32]	apx. weight alum lb [kg]	22 [10]	32 [14]	42 [19]	52 [23]	62 [28]
apx. weight ferrous lb [kg]	30 [14]	47 [21]	64 [29]	81 [37]	98 [44]	114 [52]	131 [60]	148 [67]	165 [75]	182 [82]	apx. weight ferrous lb [kg]	56 [25]	82 [37]	108 [49]	134 [61]	160 [73]

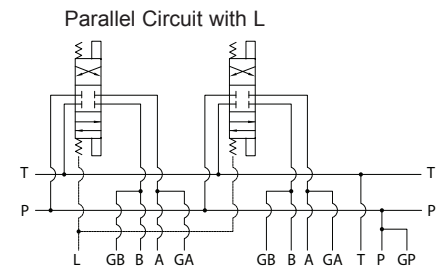
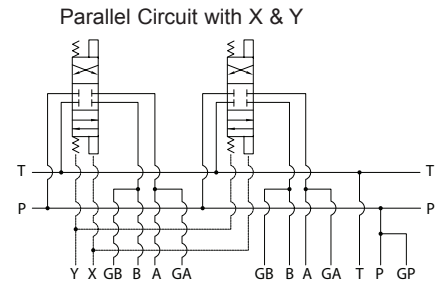
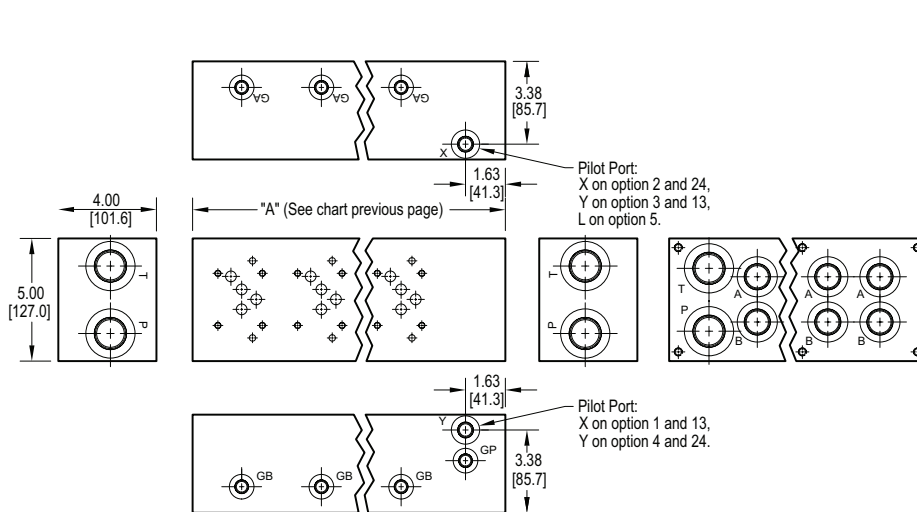
Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

For **coating options** see pages 245-246.

## Ordering Information

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# Options - D05 High Flow Bottom Ported Manifold With A & B Test Ports



## Ordering Information



Pilot Ports	
Omit if pilot ports not required	
<b>1</b>	X port (USA std) NFPA T3.5.1-D05 Alt-B
<b>3</b>	Y port (USA std) NFPA T3.5.1-D05 Alt-B
<b>13</b>	X & Y ports (USA std) NFPA T3.5.1-D05 Alt-B
<b>2</b>	X port ISO 4401-05-05 NFPA T3.5.1-D05 Alt-A
<b>4</b>	Y port ISO 4401-05-05 NFPA T3.5.1-D05 Alt-A
<b>24</b>	X & Y ports ISO 4401-05-05 NFPA T3.5.1-D05 Alt-A
<b>5</b>	L ports Proportional valves

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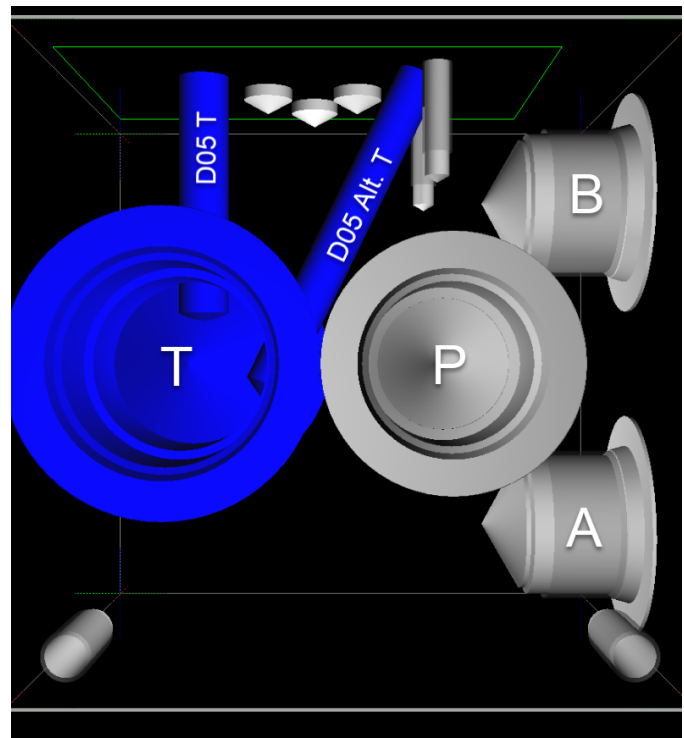
# D05J SOLUTIONS

**D05 valve pattern machined with alternate T port improves flow & reduces pressure drop.**

By machining the 2nd tank port, aka Alternate T or T<sub>b</sub>, to the D05 pattern, we are able to double the return flow from the valve back to the main tank gallery while reducing the pressure drop (Delta P) that commonly exists in high-flow D05 applications on manifolds.

## **Why choose D05J manifold solutions?**

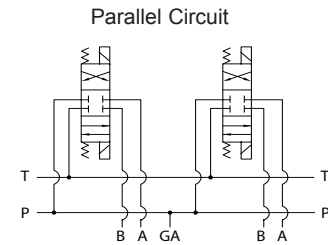
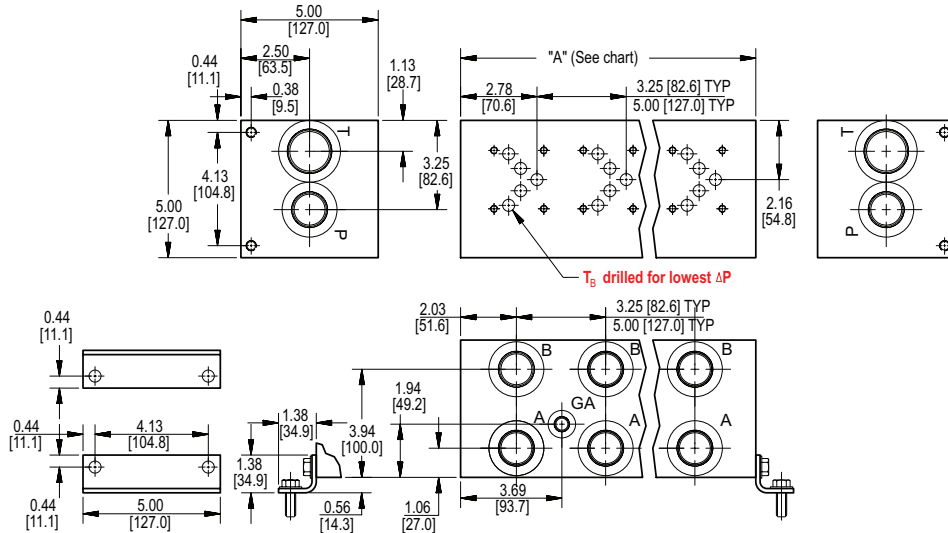
- Extra high return flow
- Reduced valve footprint
- Reduced pressure drop
- Flow rates equivalent to D07
- Extra-large termination ports throughout the manifold facilitates the increased flow potential and need for reduced pressure drop.



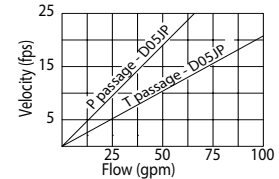
**CONTACT US AT [INFO@DAMAN.COM](mailto:INFO@DAMAN.COM) TO LEARN MORE**

# D05J Extra High Flow Parallel Circuit Manifold

## Delta P Reduced Thru Valve Pattern



Parallel Circuit



Rated flow Pressure 41 gpm @ 15 fps  
Rated flow Tank 72 gpm @ 15 fps

No. of stations	* 01	02	03	04	05	06	07	08	09	10
"A" length (code 3 spa.) inch [mm]	4.25 [108.0]	7.50 [190.5]	10.75 [273.1]	14.00 [355.6]	17.25 [438.2]	20.50 [520.7]	23.75 [603.3]	27.00 [685.8]	30.25 [768.4]	33.50 [850.9]
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apx. weight ferrous lb [kg]	27 [12]	48 [22]	69 [31]	91 [41]	112 [51]	133 [60]	154 [70]	175 [79]	196 [89]	217 [99]
"A" length (code 5 spa.) inch [mm]	--	9.25 [235.0]	14.25 [362.0]	19.25 [489.0]	24.25 [616.0]	29.25 [743.0]				
apx. weight alum lb [kg]	--	23 [10]	35 [16]	48 [22]	60 [27]	73 [33]				
apx. weight ferrous lb [kg]	--	60 [27.2]	92 [41.8]	125 [56.8]	157 [71.3]	190 [86.3]				

\* Length of 01 station with relief cavity is 5.50 [139.7]. Gauge port not available on 01 station.

All mounting hardware is supplied.  
See page 65 for itemized list.

Port code	Valve mtg.	Manifold mtg.
P, S	0.25-20 UNC x 0.75 [19] DP	0.38-16 UNC x 0.75 [19] DP
B, M, T	M6 ISO 6H x 0.75 [19] DP	M10 ISO 6H x 0.75 [19] DP

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

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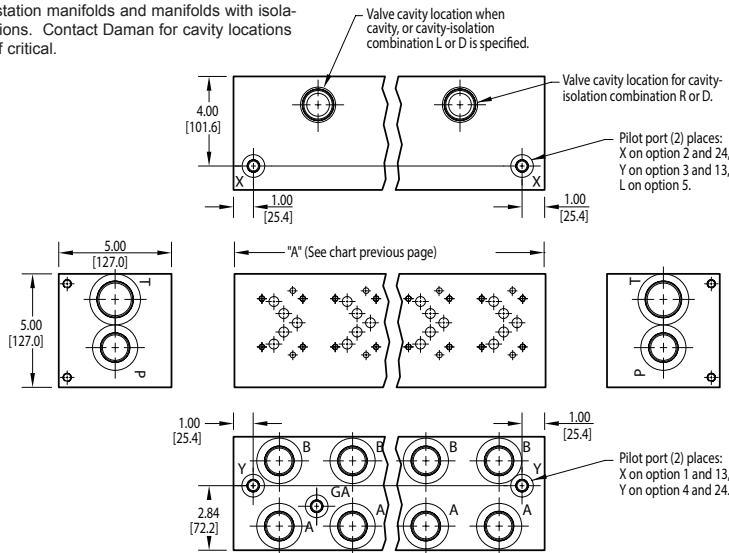
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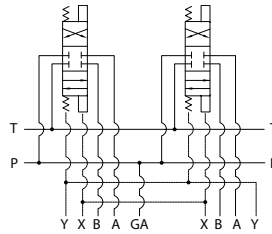
# Options - D05J Extra High Flow Parallel Manifold

## Delta P Reduced Thru Valve Pattern

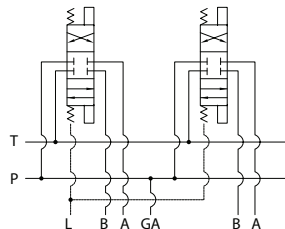
Pilot port location dimensions vary on (1) station manifolds and manifolds with isolations. Contact Daman for cavity locations if critical.



Parallel Circuit with X & Y



Parallel Circuit with L



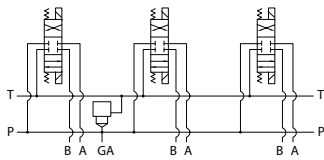
### ISOLATIONS

Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.

Ordering code letter:	* Isolation is between stations:	Available # of stations:
3.25 [82.6] spacing		
A	01 & 02	02-10
B	02 & 03	03-10
C	03 & 04	04-10
D	04 & 05	05-10
E	05 & 06	06-10
F	06 & 07	07-10
G	07 & 08	08-10
H	08 & 09	09-10
J	09 & 10	10
5.00 [127.0] spacing		
A	01 & 02	02-06
B	02 & 03	03-06
C	03 & 04	04-06
D	04 & 05	05-06
E	05 & 06	06

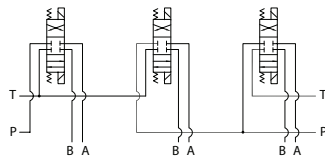
\* Stations are numbered left to right.

Parallel Circuit with Cavity



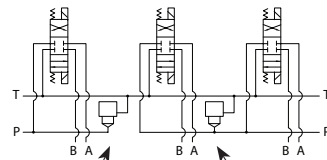
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations



Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

### NOTES:

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
- 3) Some cavity and isolation combinations are not possible. Consult factory to determine availability.

# Ordering Information

...	Pilot Ports	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations
-----	-------------	--------	--------------------	----------------	---------------------------------

Pilot Ports	
Omit if pilot ports not required	
1	X port (USA std) NFFPA T3.5.1-D05 Alt-B
3	Y port (USA std) NFFPA T3.5.1-D05 Alt-B
13	X & Y ports (USA std) NFFPA T3.5.1-D05 Alt-B
2	X port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A
4	Y port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A
24	X & Y ports ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A
5*	L ports Proportional valves

Cavity	
Omit if cavity not required	
C	Common cavity: With solenoid clearance. C-16-2 (P in nose)
S	Sun Cavity: T-16A (P in nose) See Tech Info for valves.

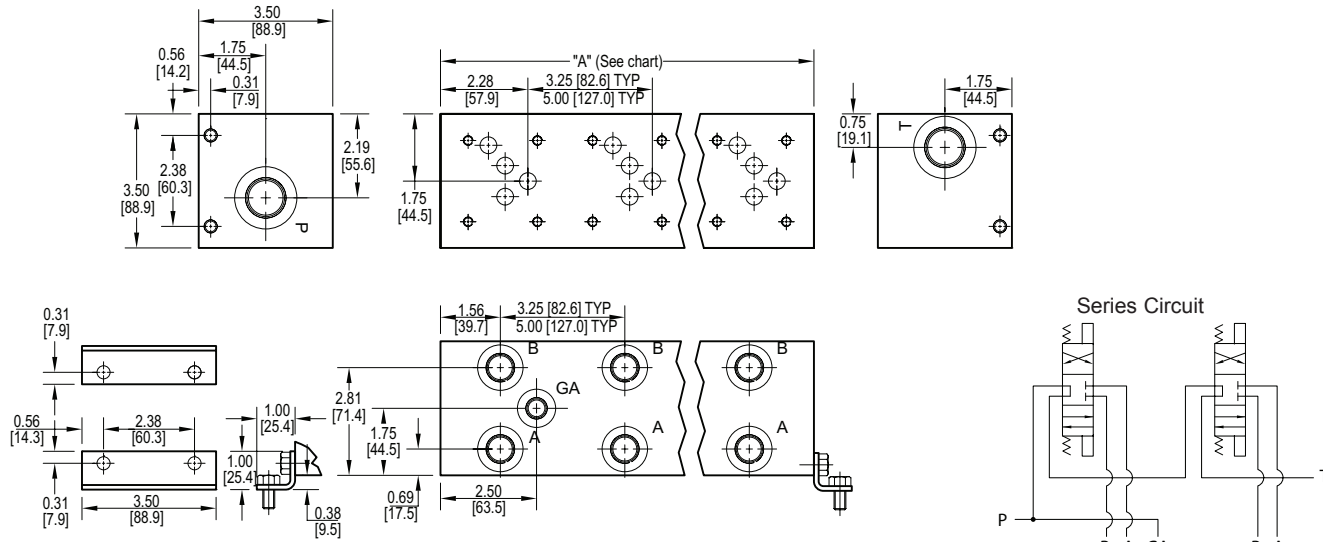
Tank Isolation	
Omit if T isolation not required	
TA...TJ	Available with spacing code 3
TA...TE	Available with spacing code 5

Pressure Isolation	
Omit if P isolation not required	
PA...PJ	Available with spacing code 3
PA...PE	Available with spacing code 5

Cavity & Isolation Combinations	
Specify when using a combination of cavity and isolation options. Cavities do have solenoid clearance.	
L	Relief cavity is located left of the isolation.
R	Relief cavity is located right of the isolation.
D	Two relief cavities, one each side of isolation.

\* Cannot be combined with the following other pilot port options: /3, /13, /2, or /24

# D05 Standard Flow Series Circuit Manifold



No. of stations	02	03	04
"A" length (code 3 spa.) inch [mm]	6.50 [165.1]	9.75 [247.7]	13.00 [330.2]
apx. weight alum lb [kg]	8 [4]	11 [5]	14 [7]
apx. weight ferrous lb [kg]	17 [8]	26 [12]	34 [15]
"A" length (code 5 spa.) inch [mm]	8.25 [209.6]	13.25 [336.6]	18.25 [463.6]
apx. weight alum lb [kg]	9 [4]	15 [7]	20 [9]
apx. weight ferrous lb [kg]	22 [10]	36 [16]	49 [22]

All mounting hardware is supplied, except for stainless. See page 64 for itemized list.

Port code	Valve mtg.	Manifold mtg.
P, S	0.25-20 UNC x 0.75 [19] DP	0.31-18 UNC x 0.44 [11.1] DP
B, M, T	M6 ISO 6H x 0.75 [19] DP	M8 ISO 6H x 0.44 [11.1] DP

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	/	Options
----------	---------------	---------	-----------------	---------------	--------------	---	---------

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa
<b>S*</b>	Stainless Steel - 17-4 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

\*All stainless steel products are passivated.

Valve Pattern	
<b>D05</b>	ISO-4401-05-04 NFPA T3.5.1-D05 See Tech Information

Circuit	
<b>S</b>	Series Circuit Standard Flow

No. of Stations	
Aluminum	
<b>02...04</b>	Available with spacing code 3
<b>02...04</b>	Available with spacing code 5
Ductile Iron	
<b>02...04</b>	Available with spacing code 3
<b>02...04</b>	Available with spacing code 5
Stainless Steel	
<b>02...04</b>	Available with spacing code 3
<b>02...04</b>	Available with spacing code 5

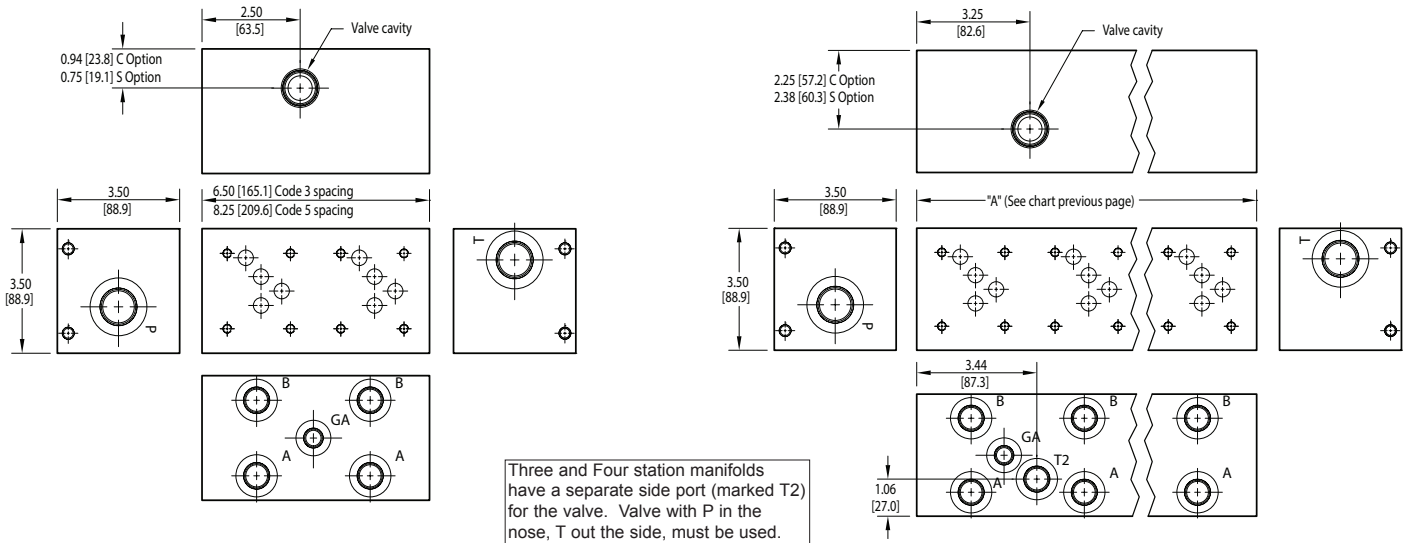
Valve Spacing	
<b>3</b>	3.25 inch 82.6 mm
<b>5</b>	5.00 inch 127.0 mm

Port Threads			
	P & T	A & B	GA
<b>P*</b>	NPTF • ANSI B1.20.3	0.75	0.50
<b>S</b>	SAE • ISO 11926	-12	-8
<b>B</b>	BSPP • ISO 1179	0.75	0.50
<b>M</b>	ISO • ISO 6149	M27	M18
<b>T*</b>	BSPT • ISO 7	0.75	0.50

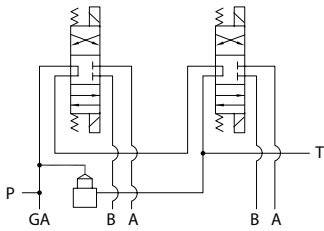
\* Pipe ports in stainless can experience galling

Options	
See next page for available options and ordering codes.	

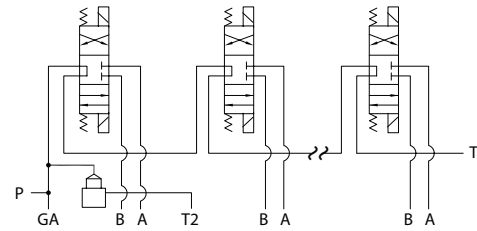
# Options - D05 Standard Flow Series Manifold



Series Circuit with Cavity - (2) station



Series Circuit with Cavity - (3) or (4) station



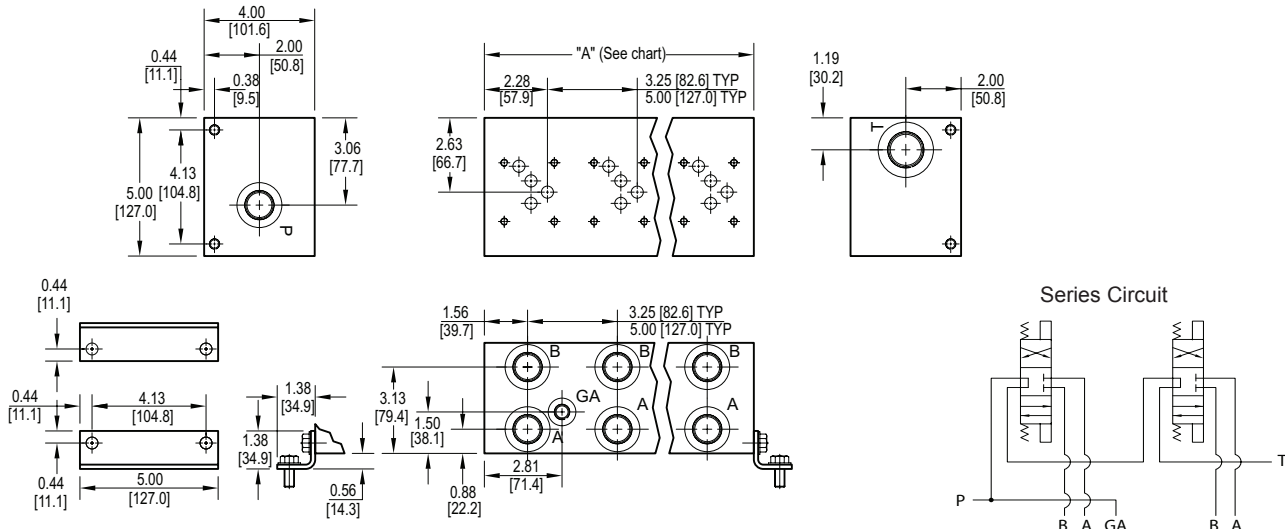
## Ordering Information



Cavity	
Omit if cavity not required.	
<b>C</b>	Common cavity: 2-station has solenoid clearance. 3 & 4 station does not have solenoid clearance. C-10-2 (P in nose) For valves w/1" hex max.
<b>S</b>	Sun Cavity: T-3A (P in nose) See Tech Info for valves.

Port Code (ref.)	T2 Port Size 3 and 4 Station Manifold
<b>P</b>	0.50 NPTF • ANSI B1.20.3
<b>S</b>	-8 SAE • ISO 11926
<b>B</b>	0.50 BSPP • ISO 1179
<b>M</b>	M18 ISO • ISO 6149
<b>T</b>	0.50 BSPT • ISO 7

# D05 High Flow Series Circuit Manifold



No. of stations	02	03	04
"A" length (code 3 spa.) inch [mm]	6.50 [165.1]	9.75 [247.7]	13.00 [330.2]
apx. weight alum lb [kg]	12 [5]	17 [8]	22 [10]
apx. weight ferrous lb [kg]	38 [17]	57 [26]	75 [34]
"A" length (code 5 spa.) inch [mm]	8.25 [209.6]	13.25 [336.6]	18.25 [463.6]
apx. weight alum lb [kg]	18 [8]	26 [12]	33 [15]
apx. weight ferrous lb [kg]	48 [22]	77 [35]	106 [48]

All mounting hardware is supplied.  
See page 64 for itemized list.

Port code	Valve mtg.	Manifold mtg.
P, S	0.25-20 UNC x 0.75 [19] DP	0.38-16 UNC x 0.75 [19] DP
B, M, T	M6 ISO 6H x 0.75 [19] DP	M10 ISO 6H x 0.75 [19] DP

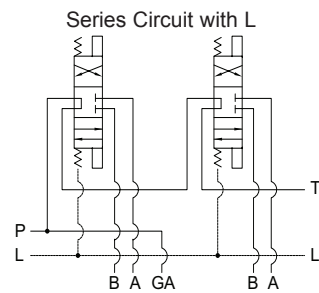
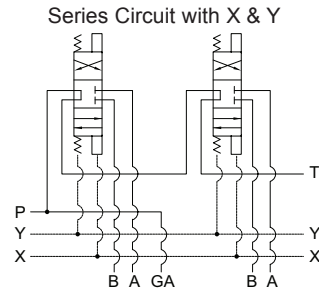
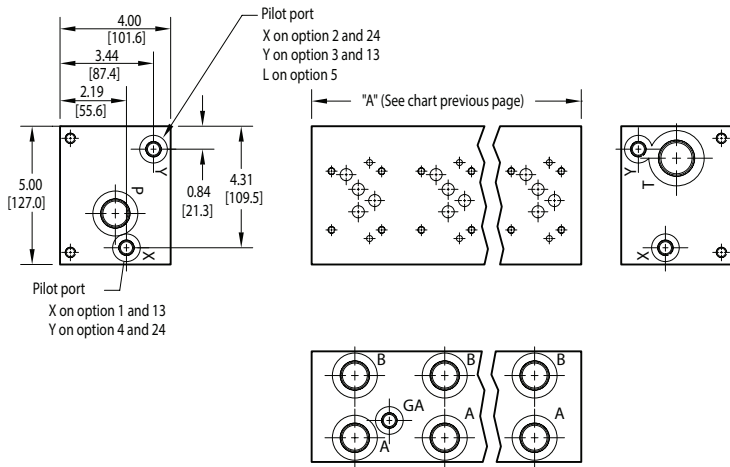
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## Ordering Information

For **coating options**  
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# Options - D05 High Flow Series Manifold

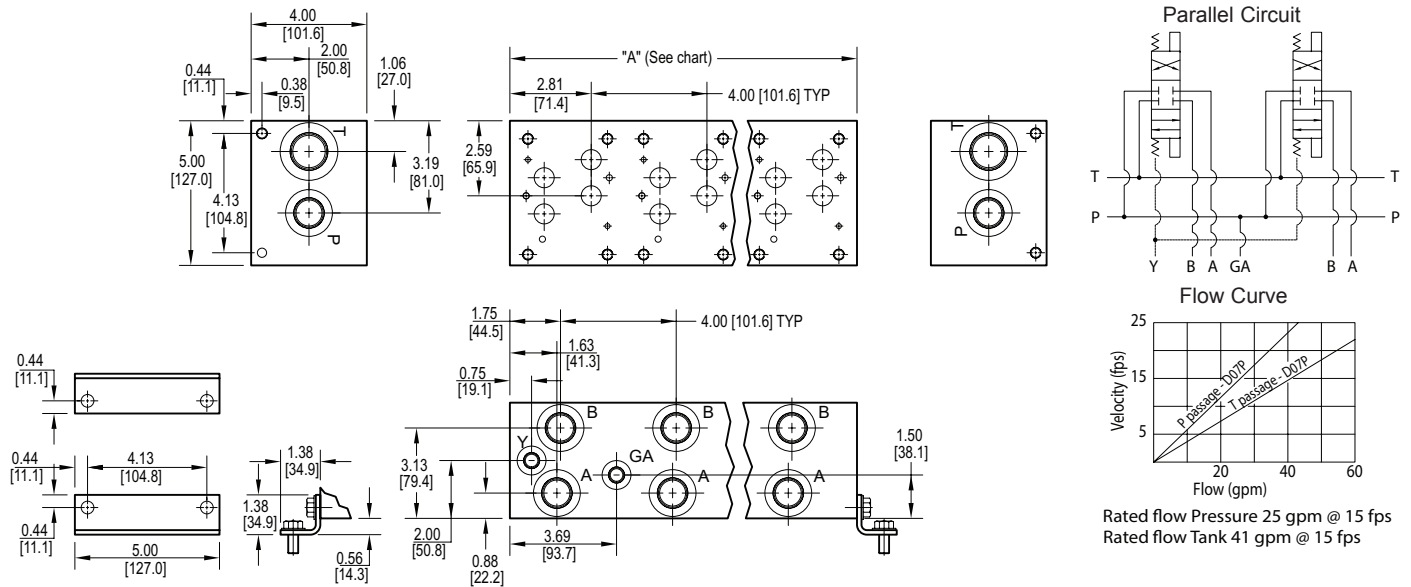


## Ordering Information



Pilot Ports	
Omit if pilot ports not required	
<b>1</b>	X port (USA std) NFFPA T3.5.1-D05 Alt-B
<b>3</b>	Y port (USA std) NFFPA T3.5.1-D05 Alt-B
<b>13</b>	X & Y ports (USA std) NFFPA T3.5.1-D05 Alt-B
<b>2</b>	X port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A
<b>4</b>	Y port ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A
<b>24</b>	X & Y ports ISO 4401-05-05 NFFPA T3.5.1-D05 Alt-A
<b>5</b>	L ports Proportional valves

# D07 Standard Flow Parallel Circuit Manifold



All mounting hardware is supplied.  
See page 65 for itemized list.

No. of stations	* 01	02	03	04	05	06	07	08
"A" length (code 4 spa.) inch [mm]	4.00 [101.6]	8.00 [203.2]	12.00 [304.8]	16.00 [406.4]	20.00 [508.0]	24.00 [609.6]	28.00 [711.2]	32.00 [812.8]
apx. weight alum lb [kg]	6 [3]	14 [6]	22 [10]	30 [14]	38 [17]	46 [21]	52 [24]	60 [27]
apx. weight ferrous lb [kg]	24 [11]	46 [21]	69 [31]	90 [41]	114 [52]	135 [61]	158 [72]	180 [82]

\* Length of 01 sta. with "C" relief cavity 5.50 [139.7]. Gauge port not available on 01 station.

Port code	Valve mtg.	Manifold mtg.
P, S	0.38-16 UNC x 1.00 [25] DP 0.25-20 UNC x 0.75 [19] DP	0.38-16 UNC x 0.75 [19] DP
B, M, T	M10 ISO 6H x 1.00 [25] DP M6 ISO 6H x 0.75 [19] DP	M10 ISO 6H x 0.75 [19] DP

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation.  
Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

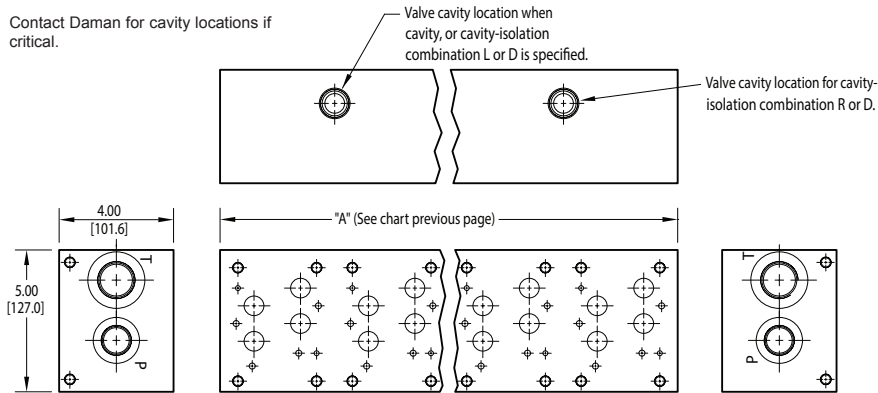
For **coating options**  
see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																																																																			
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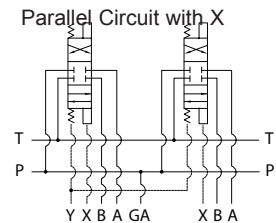
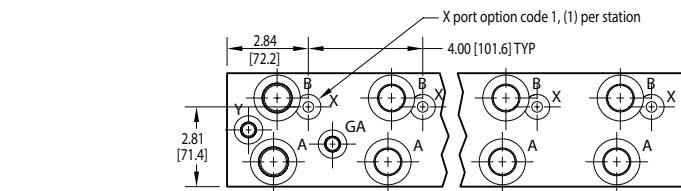
# Options - D07 Standard Flow Parallel Manifold

Contact Daman for cavity locations if critical.



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-08
B	02 & 03	03-08
C	03 & 04	04-08
D	04 & 05	05-08
E	05 & 06	06-08
F	06 & 07	07-08
G	07 & 08	08

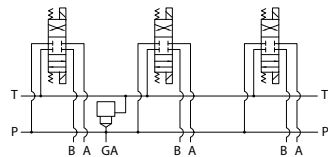
\* Stations are numbered left to right.



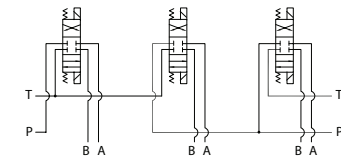
Parallel Circuit with Cavity

Parallel Circuit with Isolations

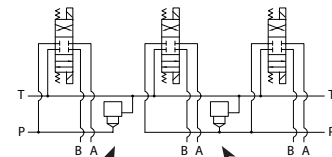
Cavity & Isolation Combinations



Valves with P in the nose and T out the side must be used.



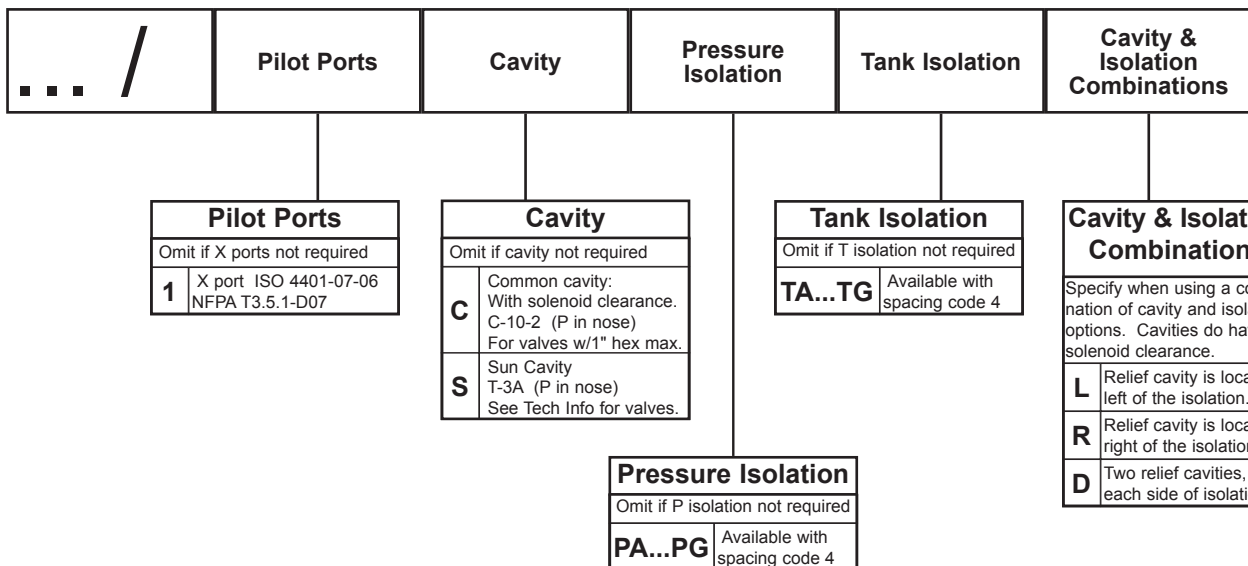
Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).



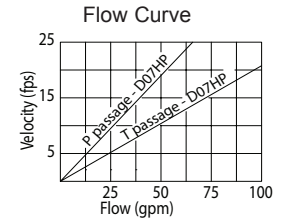
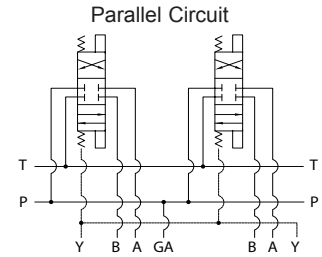
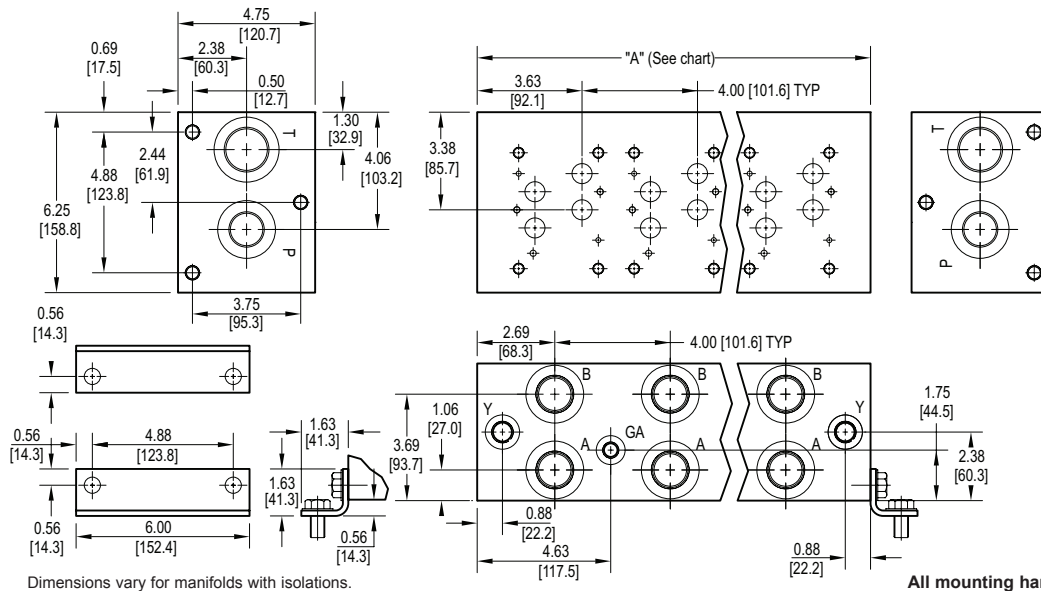
Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

NOTES:	
1)	The GA port is not available on a (1) station manifold.
2)	The GA port is not available when a pressure isolation is located between stations 1 & 2.
3)	Some cavity and isolation combinations are not possible. Consult factory to determine availability.

## Ordering Information



# D07 High Flow Parallel Circuit Manifold



Rated flow Pressure 41 gpm @ 15 fps  
Rated flow Tank 72 gpm @ 15 fps

All mounting hardware is supplied.  
See page 65 for itemized list.

No. of stations	* 01	02	03	04	05	06	07	08
"A" length (code 4 spa.) inch [mm]	5.63 [142.9]	9.63 [244.5]	13.63 [346.1]	17.63 [447.7]	21.63 [549.3]	25.63 [650.9]	29.63 [752.5]	33.63 [854.1]
apx. weight alum lb [kg]	17 [8]	29 [13]	41 [18]	52 [24]	64 [29]	76 [35]	88 [40]	100 [45]
apx. weight ferrous lb [kg]	43 [20]	74 [34]	105 [47]	136 [62]	167 [76]	198 [90]	228 [103]	260 [118]

Port code	Valve mtg.	Manifold mtg.
P, S	0.38-16 UNC x 1.00 [25] DP 0.25-20 UNC x 0.75 [19] DP	0.50-13 UNC x 0.88 [22.3] DP
B, M, T	M10 ISO 6H x 1.00 [25] DP M6 ISO 6H x 0.75 [19] DP	M12 ISO 6H x 0.88 [22.3] DP

\* Length of 01 station with Sun relief cavity 7.00 [177.8]. Length of 01 station with Common relief cavity 6.75 [171.5]. Gauge port not available on 01 station.

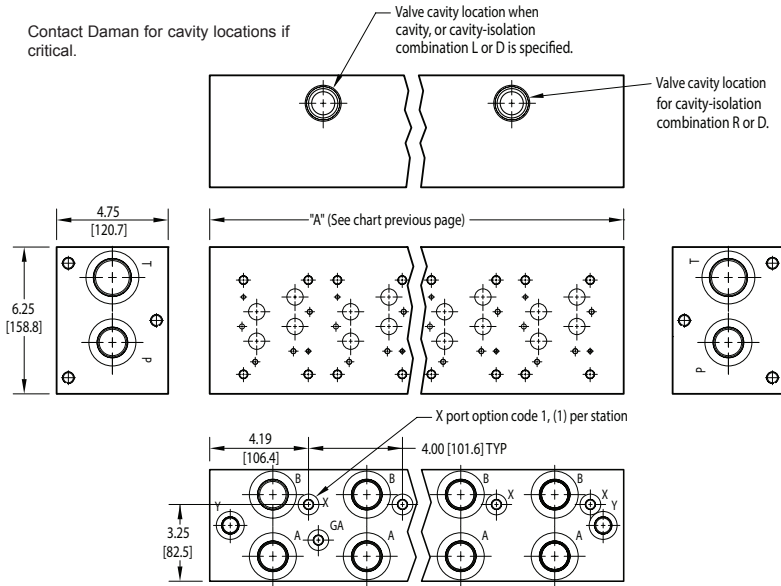
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## Ordering Information

For **coating options**  
see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																																																																	
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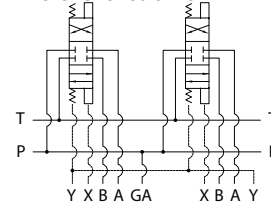
# Options - D07 High Flow Parallel Manifold



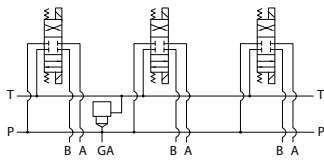
ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-08
B	02 & 03	03-08
C	03 & 04	04-08
D	04 & 05	05-08
E	05 & 06	06-08
F	06 & 07	07-08
G	07 & 08	08

\* Stations are numbered left to right.

Parallel circuit with X

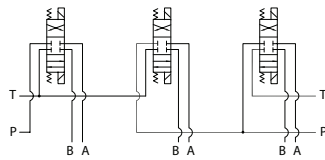


Parallel Circuit with Cavity



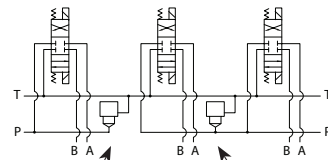
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations

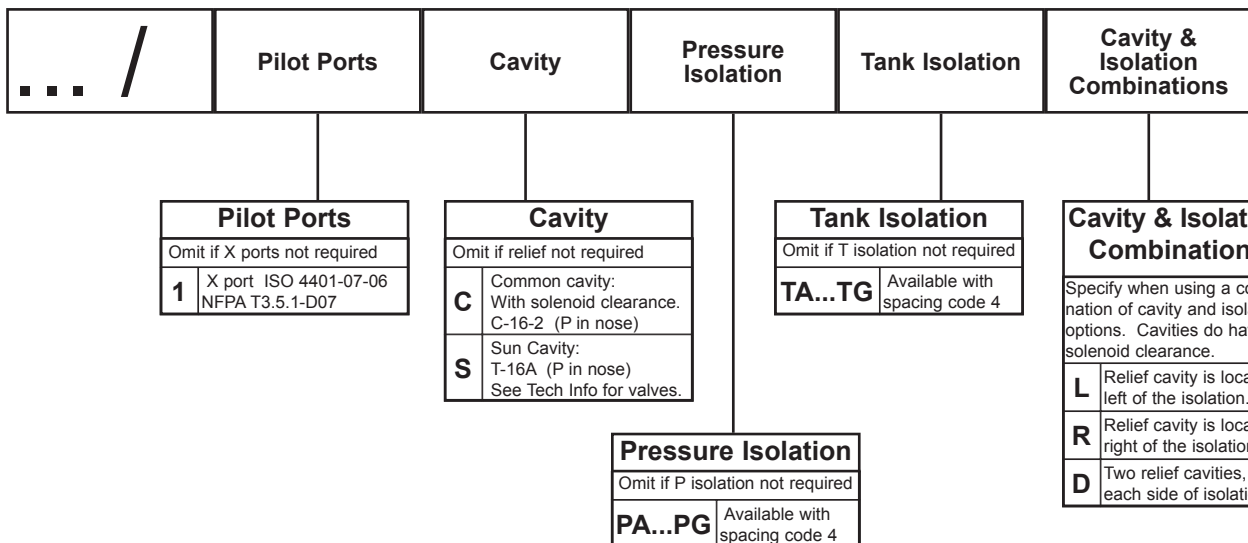


Option code L: Cavity left of isolation  
Option code R: Cavity right of isolation  
Option code D includes both cavities

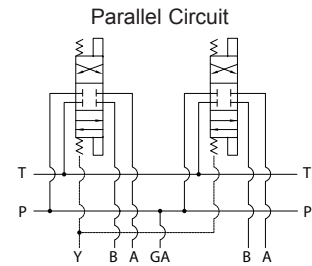
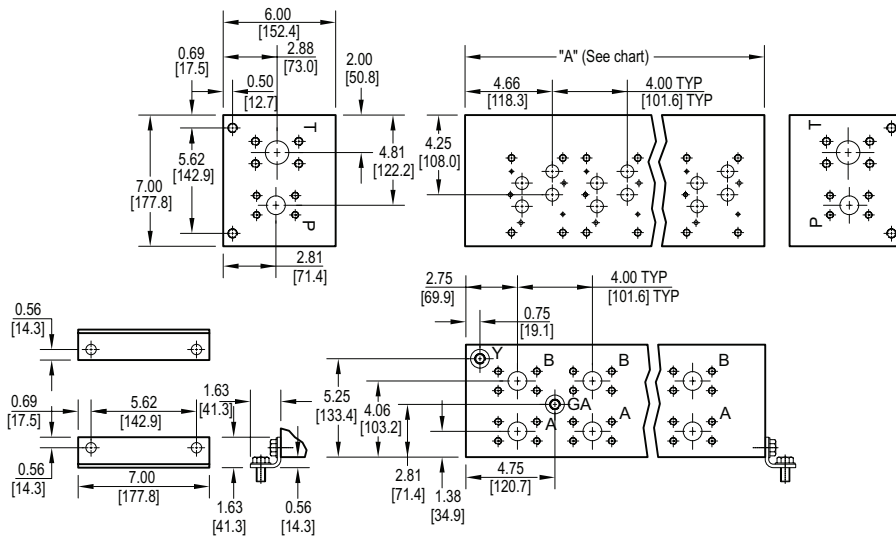
**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.
- 3) Some cavity and isolation combinations are not possible. Consult factory to determine availability.

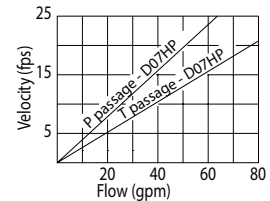
## Ordering Information



# D07 High Flow Parallel Circuit Manifold - Flange Ports



Flow Curve



Rated flow Pressure 37 gpm @ 15 fps  
Rated flow Tank 57 gpm @ 15 fps

All mounting hardware is supplied.  
See page 65 for itemized list.

No. of stations	* 01	02	03	04	05	06	07	08
"A" length inch [mm]	6.63 [168.3]	10.63 [269.9]	14.63 [371.5]	18.63 [473.1]	22.63 [574.7]	26.63 [676.3]	30.63 [777.9]	34.63 [879.5]
apx. weight alum lb [kg]	28 [12.6]	45 [20]	61 [28]	78 [36]	95 [43]	112 [51]	129 [59]	145 [66]
apx. weight ferrous lb [kg]	75 [34]	120 [55]	166 [75]	211 [96]	257 [116]	302 [137]	344 [156]	389 [176]

\* Length of 01 station with relief cavity 7.13 [181.0].

Port code	Valve mtg.	Manifold mtg.	Flange mtg.	GA Port	Y Port	X Port *
<b>F</b>	0.38-16 UNC x 1.00 [25] DP	0.50-13 UNC x	ISO 6162	-6 SAE	-6 SAE	-4 SAE
	0.25-20 UNC x 0.75 [19] DP	0.88 [22] DP	Type II - Inch	J1926	J1926	J1926
<b>F / M</b>	M10 ISO 6H x 1.00 [25] DP	M12 ISO 6H x	ISO 6162	NONE	<b>M14</b>	<b>M10</b>
	M6 ISO 6H x 0.75 [19] DP	0.88 [22] DP	Type I - metric		ISO 6149	ISO 6149

\* X port is optional. See options on next page.

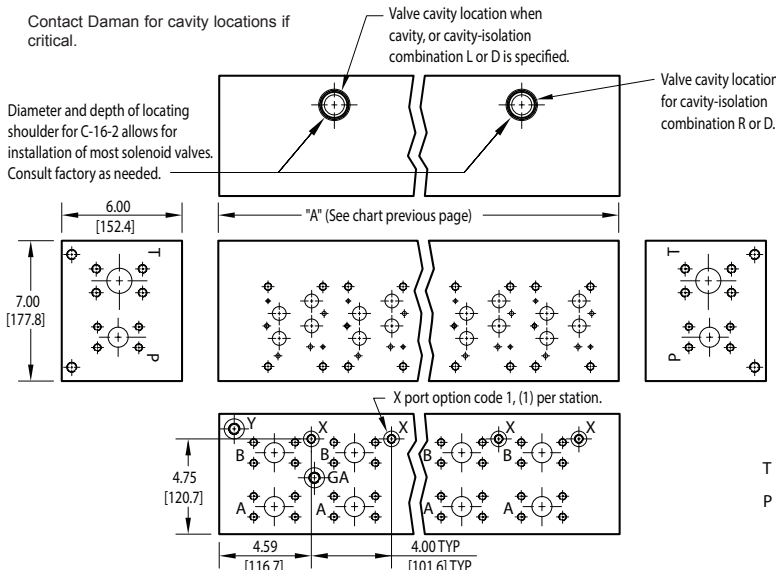
Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options**  
see pages 245-246.

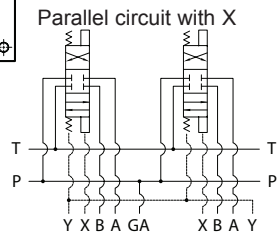
Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																				
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# Options - D07 High Flow Parallel Manifold - Flange Ports



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-08
B	02 & 03	03-08
C	03 & 04	04-08
D	04 & 05	05-08
E	05 & 06	06-08
F	06 & 07	07-08
G	07 & 08	08

\* Stations are numbered left to right.

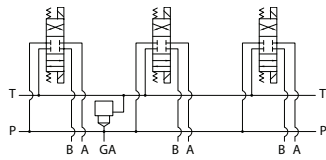


- NOTES:**
- 1) The GA port is not available on a (1) station manifold.
  - 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.

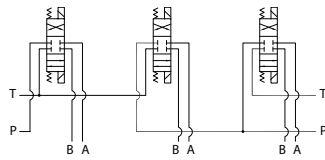
Parallel Circuit with Cavity

Parallel Circuit with Isolations

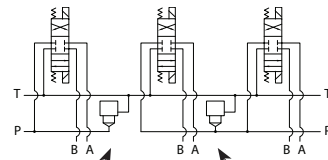
Cavity & Isolation Combinations



Valves with P in the nose and T out the side must be used.



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

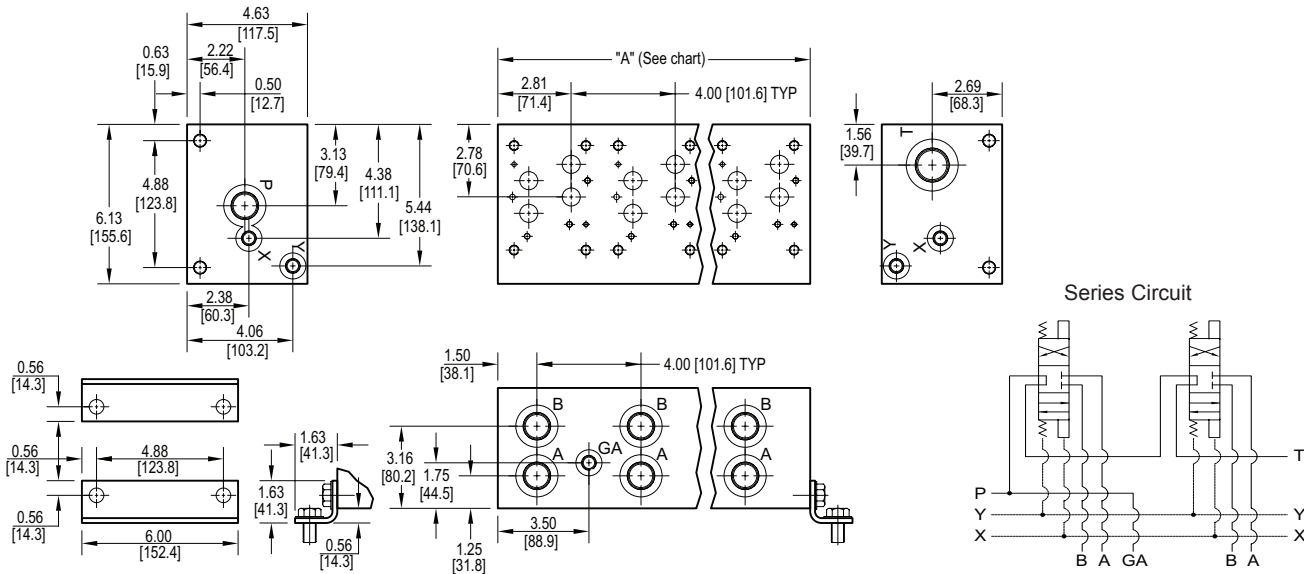


Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

## Ordering Information

...	Thread Type	Pilot Ports	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations																																										
	<table border="1"> <tr><th colspan="2">Thread Type</th></tr> <tr><td>Omit</td><td>Inch threads / ports</td></tr> <tr><td>M</td><td>Metric threads / ports</td></tr> </table>	Thread Type		Omit	Inch threads / ports	M	Metric threads / ports	<table border="1"> <tr><th colspan="2">Pilot Ports</th></tr> <tr><td>Omit</td><td>if X ports not required</td></tr> <tr><td>1</td><td>X port ISO 4401-07-06 NFPA T3.5.1-D07</td></tr> </table>	Pilot Ports		Omit	if X ports not required	1	X port ISO 4401-07-06 NFPA T3.5.1-D07	<table border="1"> <tr><th colspan="2">Cavity</th></tr> <tr><td>Omit</td><td>if cavity not required</td></tr> <tr><td>C</td><td>Common cavity: C-16-2 (P in nose)</td></tr> <tr><td>S</td><td>Sun Cavity: T-16A (P in nose) See Tech Info for valves.</td></tr> </table>	Cavity		Omit	if cavity not required	C	Common cavity: C-16-2 (P in nose)	S	Sun Cavity: T-16A (P in nose) See Tech Info for valves.	<table border="1"> <tr><th colspan="2">Pressure Isolation</th></tr> <tr><td>Omit</td><td>if P isolation not required</td></tr> <tr><td>PA...PG</td><td>Available with spacing code 4</td></tr> </table>	Pressure Isolation		Omit	if P isolation not required	PA...PG	Available with spacing code 4	<table border="1"> <tr><th colspan="2">Tank Isolation</th></tr> <tr><td>Omit</td><td>if T isolation not required</td></tr> <tr><td>TA...TG</td><td>Available with spacing code 4</td></tr> </table>	Tank Isolation		Omit	if T isolation not required	TA...TG	Available with spacing code 4	<table border="1"> <tr><th colspan="2">Cavity &amp; Isolation Combinations</th></tr> <tr><td colspan="2">Specify when using a combination of cavity and isolation options. Cavities do not have solenoid clearance.</td></tr> <tr><td>L</td><td>Relief cavity is located left of the isolation.</td></tr> <tr><td>R</td><td>Relief cavity is located right of the isolation.</td></tr> <tr><td>D</td><td>Two relief cavities, one each side of isolation.</td></tr> </table>	Cavity & Isolation Combinations		Specify when using a combination of cavity and isolation options. Cavities do not have solenoid clearance.		L	Relief cavity is located left of the isolation.	R	Relief cavity is located right of the isolation.	D	Two relief cavities, one each side of isolation.
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# D07 Series Circuit Manifold



All mounting hardware is supplied.  
See page 65 for itemized list.

No. of stations	02	03	04
"A" length (code 4 spa.) inch [mm]	8.00 [203.2]	12.00 [304.8]	16.00 [406.4]
apx. weight alum lb [kg]	23 [10]	32 [15]	40 [18]
apx. weight ferrous lb [kg]	68 [31]	103 [47]	137 [62]


Port code	Valve mtg.	Manifold mtg.
P, S	0.38-16 UNC x 1.00 [25] DP 0.25-20 UNC x 0.75 [19] DP	0.50-13 UNC x 0.88 [22.3] DP
B, M, T	M10 ISO 6H x 1.00 [25] DP M6 ISO 6H x 0.75 [19] DP	M12 ISO 6H x 0.88 [22.3] DP

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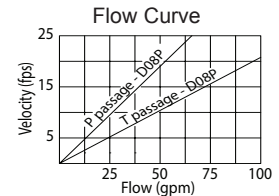
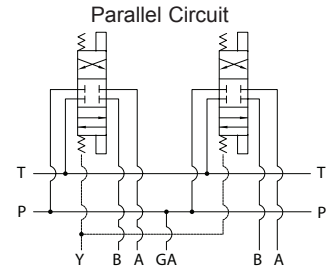
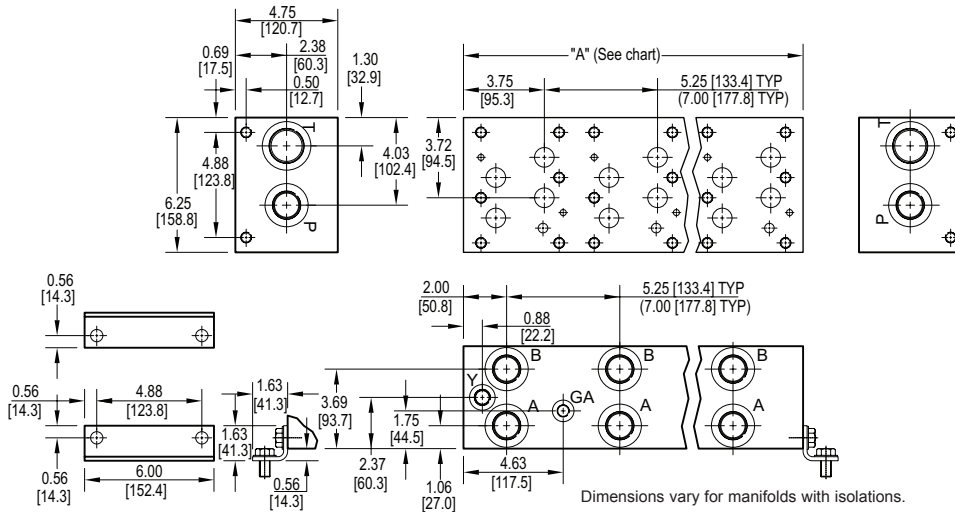
## Ordering Information

For **coating options**  
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Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																																																												
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D08 Manifolds 

# D08 Standard Flow Parallel Manifold



No. of stations	* 01	02	03	04	05	06	07	08
"A" length (code 5 spa.) inch [mm]	5.25 [133.4]	10.50 [266.7]	15.75 [400.1]	21.00 [533.4]	26.25 [666.8]	31.50 [800.1]	36.75 [933.5]	42.00 [1066.8]
apx. weight alum lb [kg]	12 [5]	24 [11]	35 [16]	49 [22]	61 [28]	75 [34]	89 [40]	102 [46]
apx. weight ferrous lb [kg]	45 [20]	90 [41]	136 [62]	181 [82]	226 [103]	271 [123]	316 [143]	362 [164]
"A" length (code 7 spa.) inch [mm]	--	12.25 [311.2]	19.25 [489.0]	26.25 [666.8]	33.25 [844.6]			
apx. weight alum lb [kg]	--	28 [13]	44 [20]	60 [27]	76 [34]			
apx. weight ferrous lb [kg]	--	105 [48]	166 [75]	226 [103]	286 [130]			

All mounting hardware is supplied.  
See page 65 for itemized list.

Port code	Valve mtg.	Manifold mtg.
P, S	0.50-13 UNC x 1.19 [30] DP	0.50-13 UNC x 0.88 [22.3] DP
B, M, T	M12 ISO 6H x 1.19 [30] DP	M12 ISO 6H x 0.88 [22.3] DP

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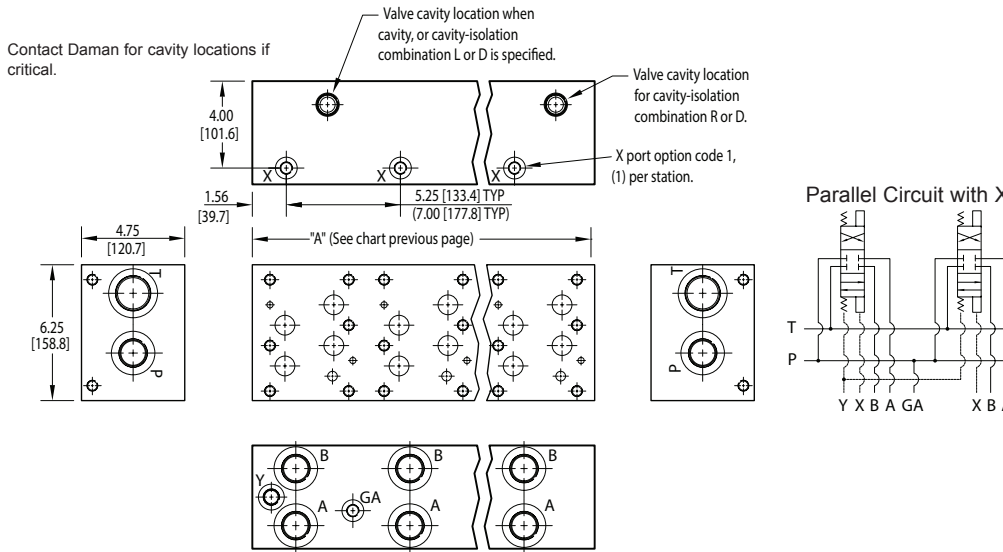
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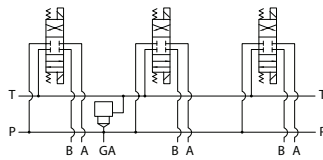
# Options - D08 Standard Flow Parallel Manifold



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
5.25 [133.4] spacing		
A	01 & 02	02-08
B	02 & 03	03-08
C	03 & 04	04-08
D	04 & 05	05-08
E	05 & 06	06-08
F	06 & 07	07-08
G	07 & 08	08
7.00 [177.8] spacing		
A	01 & 02	02-05
B	02 & 03	03-05
C	03 & 04	04-05
D	04 & 05	05

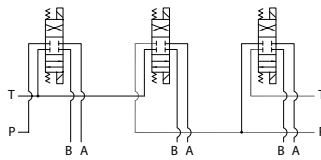
\* Stations are numbered left to right.

Parallel Circuit with Cavity



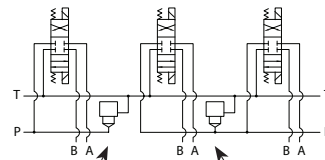
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations

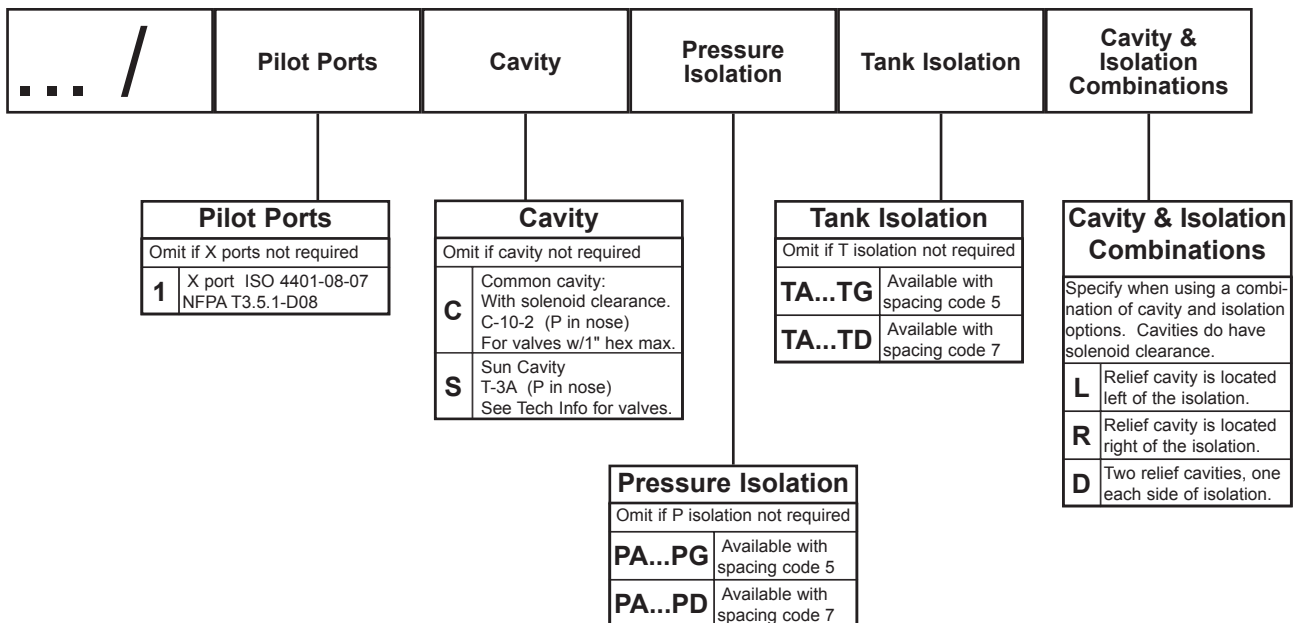


Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

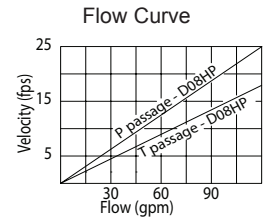
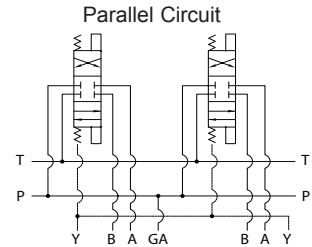
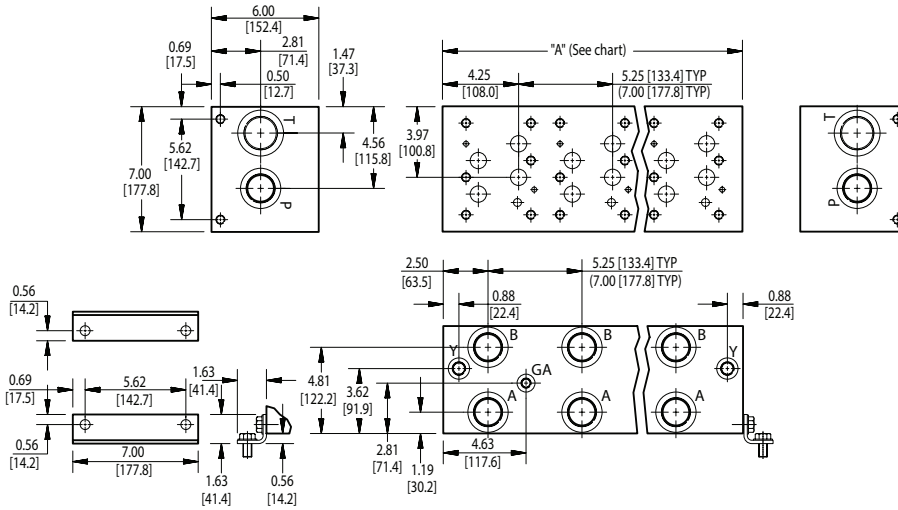
**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.

## Ordering Information



# D08 High Flow Parallel Circuit Manifold



Rated flow Pressure 72 gpm @ 15 fps  
Rated flow Tank 100 gpm @ 15 fps

No. of stations	* 01	02	03	04	05	06	07
"A" length (code 5 spa.) inch [mm]	6.25 [158.8]	11.50 [292.1]	16.75 [425.5]	22.00 [558.8]	27.25 [692.2]	32.50 [825.5]	37.75 [958.9]
apx. weight alum lb [kg]	26 [12]	48 [22]	70 [32]	92 [42]	114 [52]	136 [62]	158 [72]
apx. weight ferrous lb [kg]	69 [31]	126 [57]	183 [83]	240 [109]	298 [135]	355 [161]	412 [187]
"A" length (code 7 spa.) inch [mm]	--	13.25 [336.6]	20.25 [514.4]	27.25 [692.2]	34.25 [870.0]	41.25 [1047.8]	--
apx. weight alum lb [kg]	--	55 [25]	85 [39]	114 [52]	143 [65]	173 [78]	--
apx. weight ferrous lb [kg]	--	145 [66]	221 [100]	298 [135]	374 [170]	450 [204]	--

\* Gauge port not available on 01 station.

All mounting hardware is supplied.  
See page 65 for itemized list.

Port code	Valve mtg.	Manifold mtg.
P, S	0.50-13 UNC x 1.19 [30] DP	0.50-13 UNC x 0.88 [22.3] DP
B, M, T	M12 ISO 6H x 1.19 [30] DP	M12 ISO 6H x 0.88 [22.3] DP

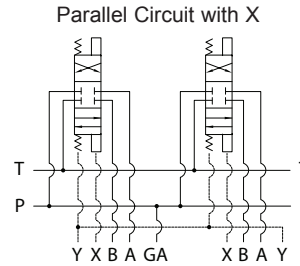
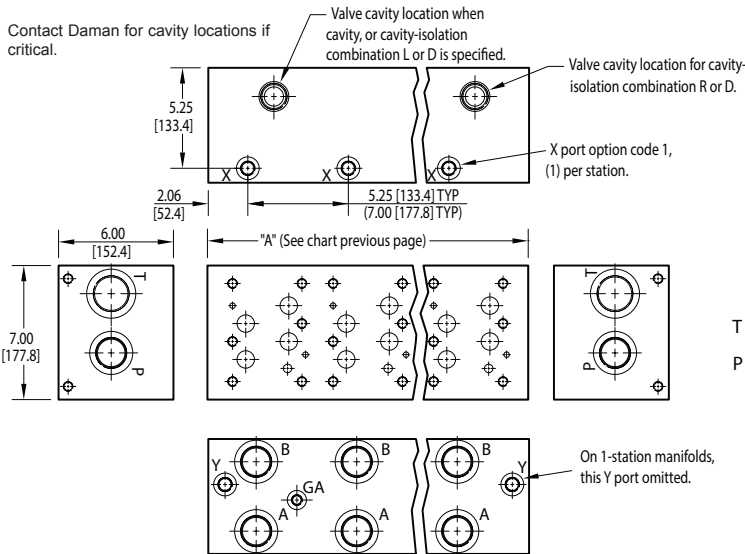
Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation.  
Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options**  
see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																																																																							
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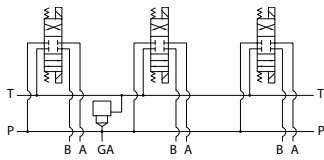
# Options - D08 High Flow Parallel Manifold



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
5.25 [133.4] spacing		
A	01 & 02	02-07
B	02 & 03	03-07
C	03 & 04	04-07
D	04 & 05	05-07
E	05 & 06	06-07
F	06 & 07	07
7.00 [177.8] spacing		
A	01 & 02	02-06
B	02 & 03	03-06
C	03 & 04	04-06
D	04 & 05	05-06
E	05 & 06	06

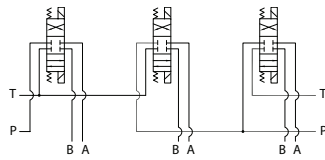
\* Stations are numbered left to right.

Parallel Circuit with Cavity



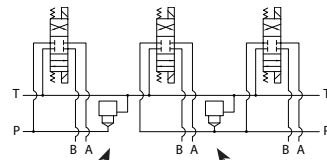
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations

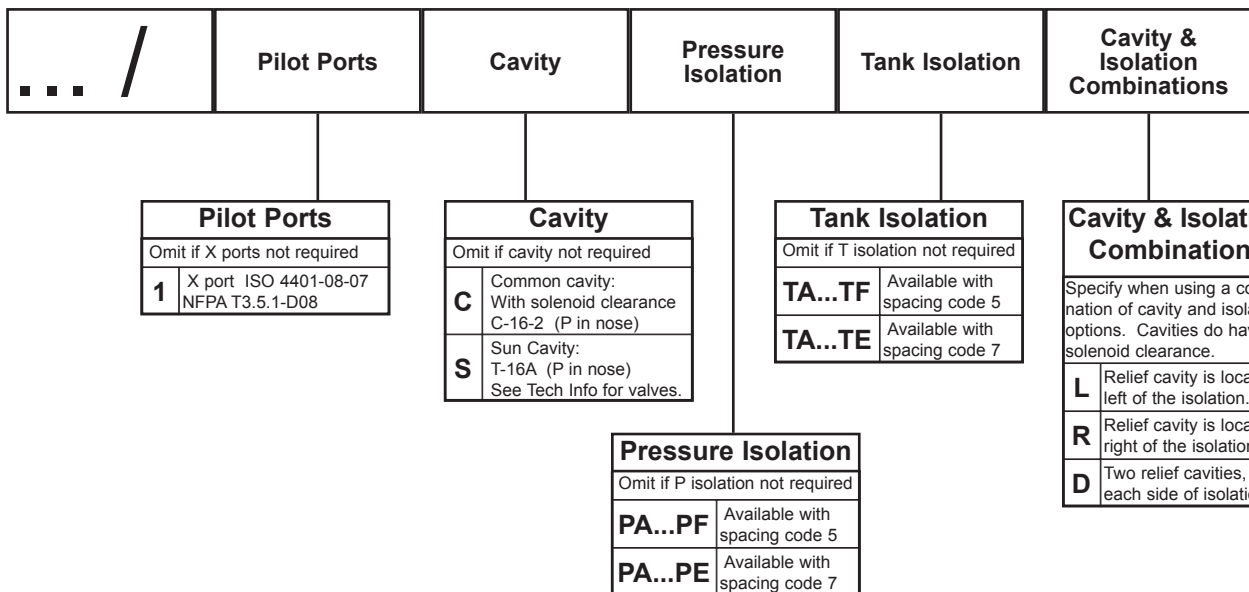


Option code L  
Cavity left of isolation  
Option code R  
Cavity right of isolation  
Option code D includes both cavities

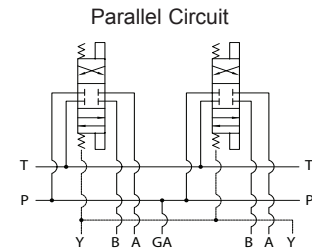
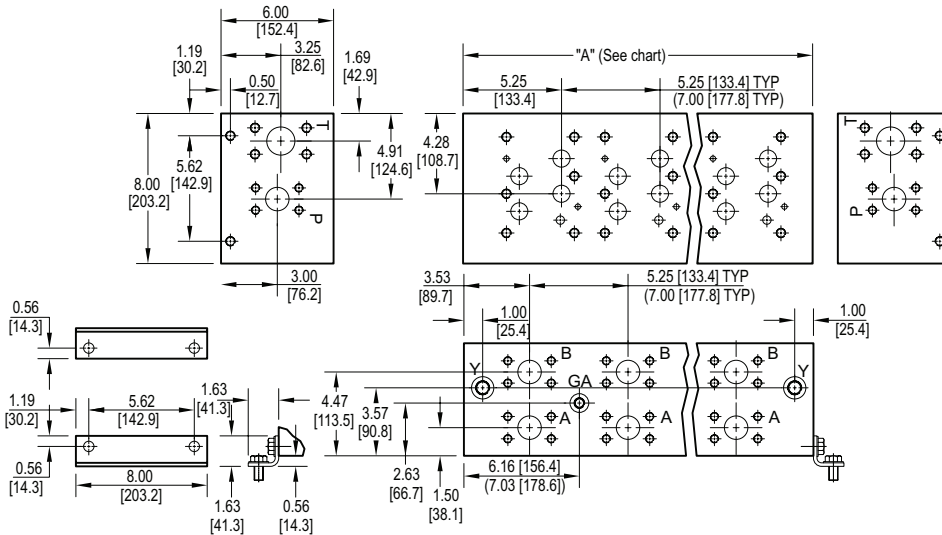
**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is located between stations 1 & 2.

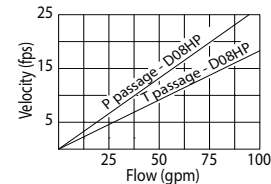
## Ordering Information



# D08 High Flow Parallel Circuit Manifold - Flange Ports



Parallel Circuit



Rated flow Pressure 57 gpm @ 15 fps  
Rated flow Tank 83 gpm @ 15 fps

No. of stations	01	02	03	04	05	06	07
"A" length (code 5 spa.) inch [mm]	7.63 [193.7]	12.88 [327.0]	18.13 [460.4]	23.38 [593.7]	28.63 [727.1]	33.88 [860.4]	39.13 [993.8]
apx. weight alum lb [kg]	37 [16.6]	62 [28]	87 [40]	112 [51]	137 [62]	163 [74]	188 [85]
apx. weight ferrous lb [kg]	99 [45]	167 [76]	235 [107]	303 [137]	371 [168]	439 [199]	507 [230]
"A" length (code 7 spa.) inch [mm]	--	14.63 [371.5]	21.63 [549.3]	28.63 [727.1]	35.63 [904.9]	42.63 [1082.7]	--
apx. weight alum lb [kg]	--	70 [32]	104 [47]	137 [62]	171 [78]	204 [93]	--
apx. weight ferrous lb [kg]	--	190 [86]	280 [127]	371 [168]	462 [210]	552 [250]	--

All mounting hardware is supplied.  
See page 65 for itemized list.

Port code	Valve mtg.	Manifold mtg.	Flange mtg.	GA port	Y port	X port *
<b>F</b>	0.50-13 UNC x 1.19 [30] DP	0.50-13 UNC x 0.88 [22] DP	ISO 6162 Type II - Inch	-6 SAE J1926	-8 SAE J1926	-4 SAE J1926
<b>F / M</b>	M12 ISO 6H x 1.19 [30] DP	M12 ISO 6H x 0.88 [22] DP	ISO 6162 Type I - metric	NONE	<b>M16</b> ISO 6149	<b>M10</b> ISO 6149

\* X port is optional. See options on next page.

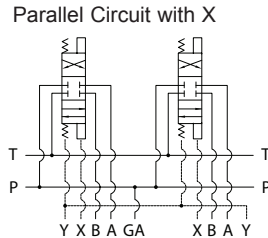
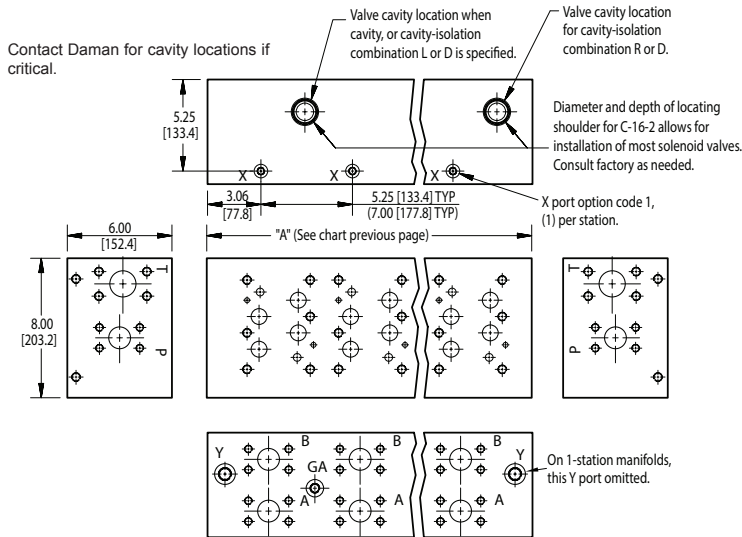
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Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																															
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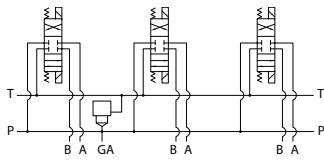
# Options - D08 High Flow Parallel Manifold - Flange Ports



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
5.25 [133.4] spacing		
A	01 & 02	02-07
B	02 & 03	03-07
C	03 & 04	04-07
D	04 & 05	05-07
E	05 & 06	06-07
F	06 & 07	07
7.00 [177.8] spacing		
A	01 & 02	02-06
B	02 & 03	03-06
C	03 & 04	04-06
D	04 & 05	05-06
E	05 & 06	06

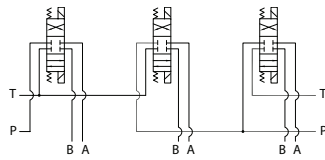
\* Stations are numbered left to right.

Parallel Circuit with Cavity



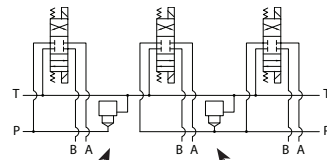
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations



Option code L Cavity left of isolation  
Option code R Cavity right of isolation  
Option code D includes both cavities

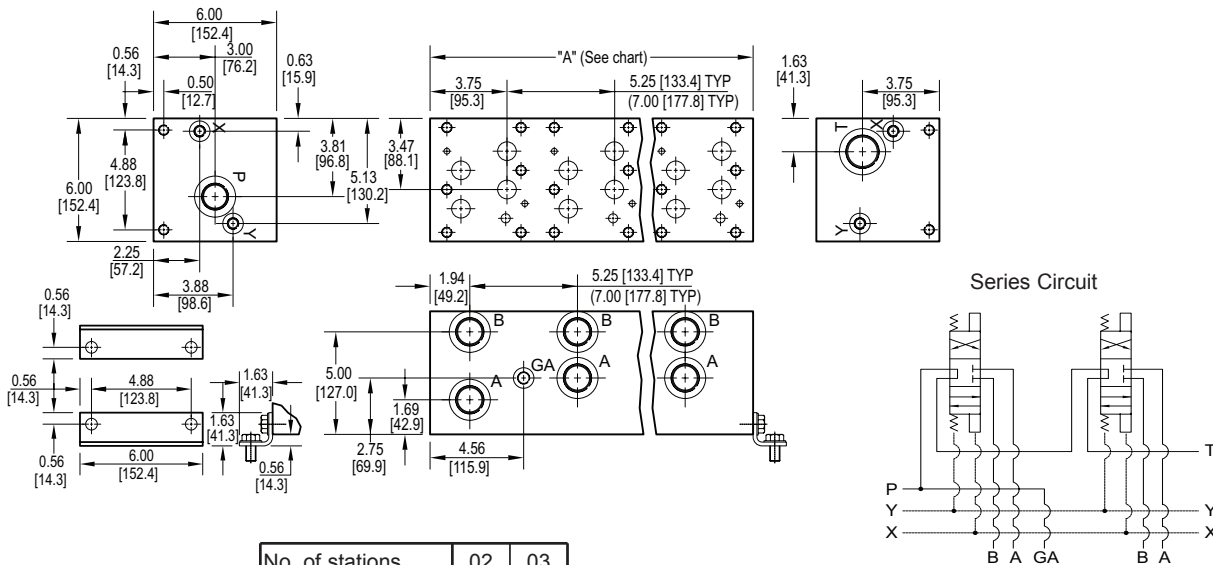
**NOTES:**

1) The GA port is not available when a pressure isolation is located between stations 1 & 2.

## Ordering Information

...	Thread Type	Pilot Ports	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations																																														
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# D08 Series Circuit Manifold



No. of stations	02	03
"A" length (code 5 spa.) inch [mm]	10.50 [266.7]	15.75 [400.1]
apx. weight alum lb [kg]	37 [17]	51 [23]
apx. weight ferrous lb [kg]	109 [49]	164 [74]
"A" length (code 7 spa.) inch [mm]	12.25 [311.2]	19.25 [489.0]
apx. weight alum lb [kg]	51 [23]	63 [29]
apx. weight ferrous lb [kg]	127 [58]	200 [91]

All mounting hardware is supplied.  
See page 65 for itemized list.

Port code	Valve mtg.	Manifold mtg.
P, S	0.50-13 UNC x 1.19 [30] DP	0.50-13 UNC x 0.88 [22.3] DP
B, M, T	M12 ISO 6H x 1.19 [30] DP	M12 ISO 6H x 0.88 [22.3] DP

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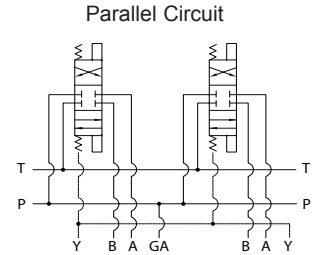
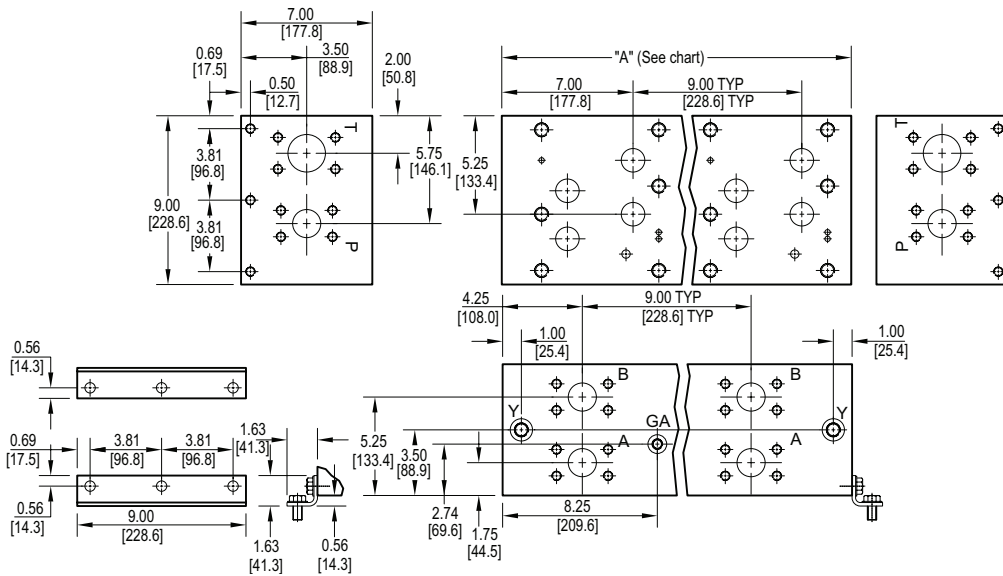
## Ordering Information

For **coating options**  
see pages 245-246.

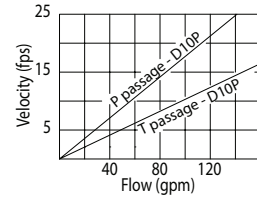
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D10 Manifolds 

# D10 Parallel Circuit Manifold - Flange Ports



Flow Curve



Rated flow Pressure 83 gpm @ 15 fps  
 Rated flow Tank 147 gpm @ 15 fps

No. of stations	01	02	03	04	05
"A" length inch [mm]	10.00 [254.0]	19.00 [482.6]	28.00 [711.2]	37.00 [939.8]	46.00 [1168.4]
apx. weight alum lb [kg]	63 [29]	120 [54]	176 [80]	233 [106]	290 [132]
apx. weight ferrous lb [kg]	170 [77]	323 [147]	476 [216]	629 [285]	

All mounting hardware is supplied.  
 See page 65 for itemized list.

Port code	Valve mtg.	Manifold mtg.	Flange mtg.	GA port	Y port	X port
<b>F</b>	0.75-10 UNC x 1.63 [41] DP	0.50-13 UNC x 0.88 [22] DP	ISO 6162 Type II - Inch	-6 SAE J1926	-8 SAE J1926	-6 SAE J1926
<b>F / M</b>	M20 ISO 6H x 1.63 [41] DP	M12 ISO 6H x 0.88 [22] DP	ISO 6162 Type I - metric	NONE	<b>M16</b> ISO 6149	<b>M14</b> ISO 6149

\* X port is optional. See options on next page.

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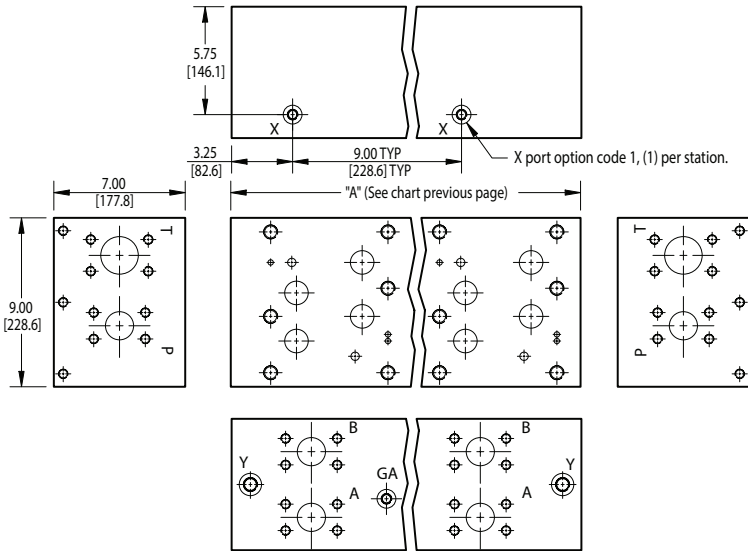
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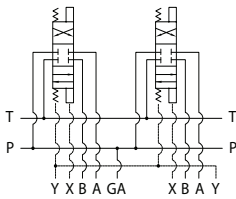
# Options - D10 Parallel Manifold - Flange Ports



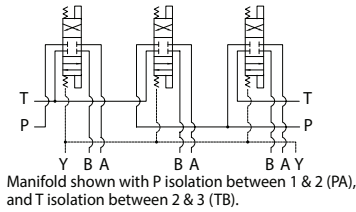
ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
A	01 & 02	02-05
B	02 & 03	03-05
C	03 & 04	04-05
D	04 & 05	05

\* Stations are numbered left to right.

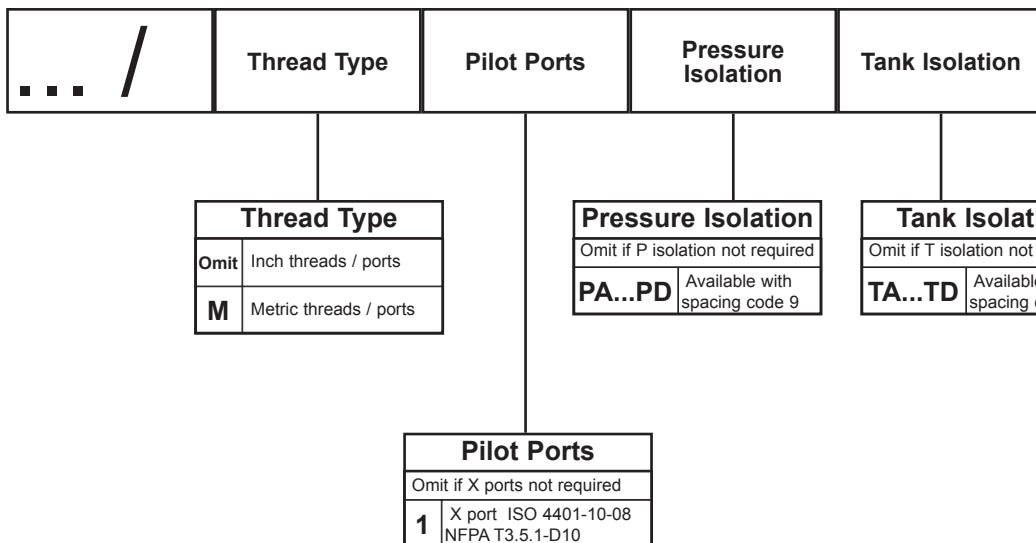
Parallel Circuit with X



Parallel Circuit with Isolations



## Ordering Information



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# FLEXMOUNT

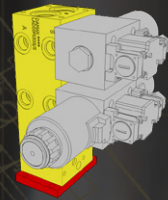
## FLEXIBLE STANDARD MANIFOLD SOLUTIONS

FlexMount manifolds offer three flexible mounting options to choose from (vertical mounting, thru bolt mounting, and foot bracket mounting) in a more compact layout package than our traditional D03 and D05 bar manifolds.

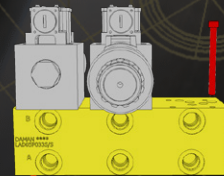
### Why choose FlexMount solutions?

- Choose your mounting preference: vertical, thru bolt, or foot bracket.
- Opt for no mounting hardware to reduce cost when you have your own mounting solution.
- Narrow 2.00" valve spacing instead of traditional 2.125" for compact space requirements.
- Pressure gauge port is optional for additional cost savings when GA is not required.
- Smaller compact block size to minimize your manifold footprint.

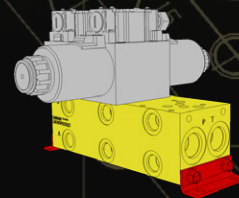
### VERTICAL MOUNTING OPTION



### THRU BOLT MOUNTING OPTION

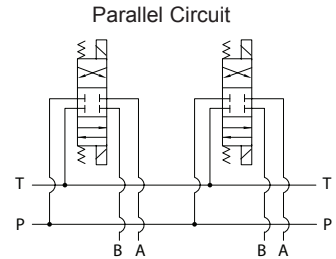
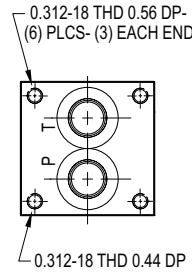
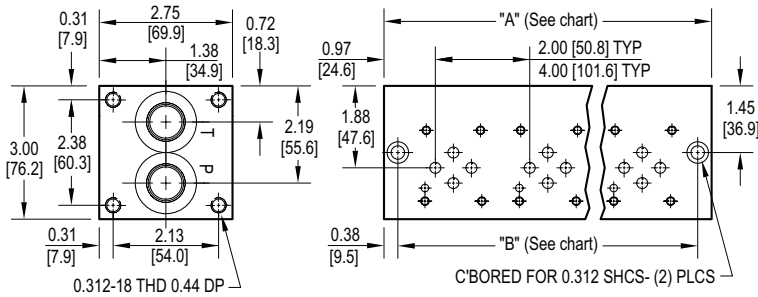


### FOOT BRACKET MOUNTING OPTION



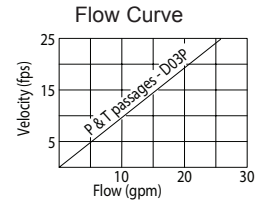
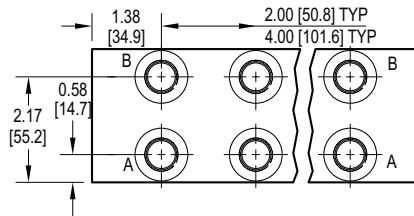
**CONTACT US AT [INFO@DAMAN.COM](mailto:INFO@DAMAN.COM) TO LEARN MORE**

# D03 FlexMount Parallel Circuit Manifold



**NOTE:**  
Mounting hardware is sold separately.

See page 62 for available bracket, screw, flange and gasket mounting kits.



Rated flow 14 gpm @ 15 fps

Code 2 (2.00") valve spacing										
No. of stations	* 01	02	03	04	05	06	07	08	09	10
"A" length inch [mm]	2.75 [69.9]	4.75 [120.7]	6.75 [171.5]	8.75 [222.3]	10.75 [273.1]	12.75 [323.9]	14.75 [374.7]	16.75 [425.5]	18.75 [476.3]	20.75 [527.1]
"B" dimension inch [mm]	2.00 [50.8]	4.00 [101.6]	6.00 [152.4]	8.00 [203.2]	10.00 [254.0]	12.00 [304.8]	14.00 [355.6]	16.00 [406.4]	18.00 [457.2]	20.00 [508.0]
apx. weight alum lb [kg]	2.5 [1.2]	4 [2]	6 [3]	7.5 [4]	9 [4.5]	11 [5]	12 [5.5]	14 [6.5]	15.5 [7]	17 [8]
apx. weight ferrous lb [kg]	6 [3]	10.5 [5]	15 [7]	19 [9]	23 [11]	28 [13]				

\* "A" length of 01 station with relief cavity is 3.75 [95.3]. "B" dimension is 3.00 [76.2].

Code 4 (4.00") valve spacing				
No. of stations	02	03	04	05
"A" length inch [mm]	6.75 [171.5]	10.75 [273.1]	14.75 [374.7]	18.75 [476]
"B" dimension inch [mm]	6.00 [152.4]	10.00 [254.0]	14.00 [355.6]	18.00 [457.2]
apx. weight alum lb [kg]	6 [3]	9 [4.5]	13 [6]	15 [7]
apx. weight ferrous lb [kg]	15 [8]	23 [12]	32 [15]	

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

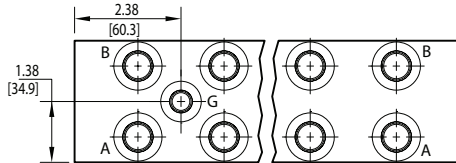
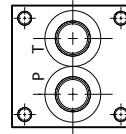
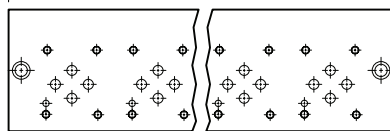
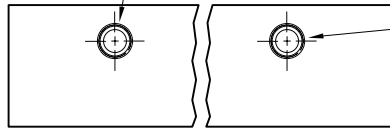
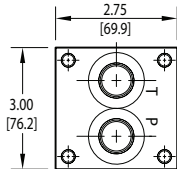
Product Line	Material	Valve Pattern	Circuit	No. of Stations	Valve Spacing	Port Threads	Options																																													
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# Options - D03 FlexMount Parallel Manifold

Contact Daman for cavity locations if critical.

Valve cavity location when cavity, or cavity-isolation combination L or D is specified.

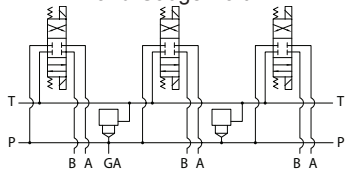
Valve cavity location for cavity-isolation combination R or D.



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
2.00 [50.8] spacing		
A	01 & 02	02-10
B	02 & 03	03-10
C	03 & 04	04-10
D	04 & 05	05-10
E	05 & 06	06-10
F	06 & 07	07-10
G	07 & 08	08-10
H	08 & 09	09-10
J	09 & 10	10
4.00 [101.6] spacing		
A	01 & 02	02-05
B	02 & 03	03-05
C	03 & 04	04-05
D	04 & 05	05

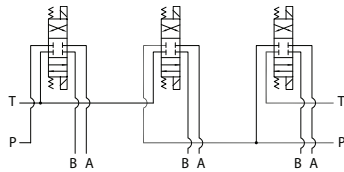
\* Stations are numbered left to right.

Parallel Circuit with Cavity and Gauge Port



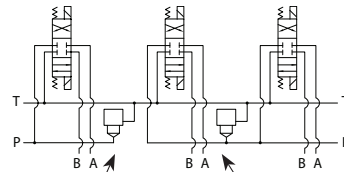
Valves with P in the nose and T out the side must be used.

Parallel Circuit with Isolations



Manifold shown with P isolation between 1 & 2 (PA), and T isolation between 2 & 3 (TB).

Cavity & Isolation Combinations



Option code L: Cavity left of isolation  
Option code R: Cavity right of isolation  
Option code D includes both cavities

**NOTES:**

- 1) The GA port is not available on a (1) station manifold.
- 2) The GA port is not available when a pressure isolation is specified.
- 3) Some cavity and isolation combinations are not possible. Consult factory to determine availability.

## Ordering Information

...	<b>Gauge Port</b>	<b>Cavity</b>	<b>Pressure Isolation</b>	<b>Tank Isolation</b>	<b>Cavity &amp; Isolation Combinations</b>
-----	-------------------	---------------	---------------------------	-----------------------	--

Gauge Port	
Omit if gauge port not required.	
<b>G</b>	Gauge Port for system pressure
If Port Thread code is: P, then Gauge port = 0.25 NPTF S, then Gauge port = -4 SAE	

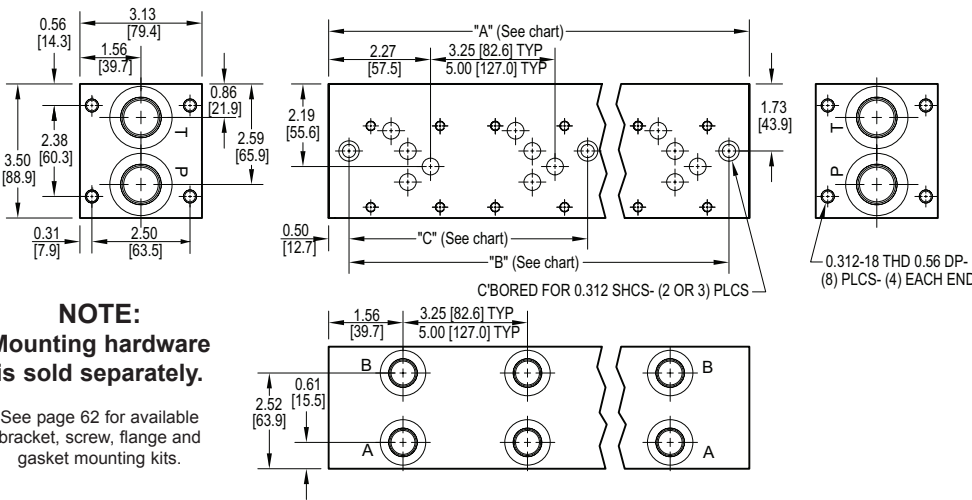
Cavity	
Omit if cavity not required.	
<b>C</b>	Common cavity: No solenoid clearance C-10-2 (P in nose) For valves w/1" hex max.
<b>S</b>	Sun Cavity: T-10A (P in nose) See Tech Info for valves.

Tank Isolation	
Omit if T isolation not required.	
<b>TA...TJ</b>	Available with spacing code 2
<b>TA...TD</b>	Available with spacing code 4

Relief / Isolation Combinations	
Specify when using a combination of cavity and isolation options. Cavities do not have solenoid clearance.	
<b>L</b>	Relief cavity is located left of the isolation.
<b>R</b>	Relief cavity is located right of the isolation.
<b>D</b>	Two relief cavities, one each side of isolation.

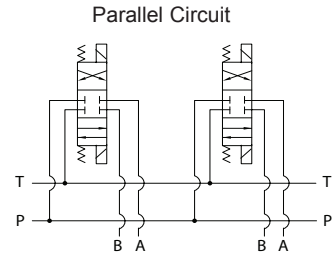
Pressure Isolation	
Omit if P isolation not required. Not available with G option.	
<b>PA...PJ</b>	Available with spacing code 2
<b>PA...PD</b>	Available with spacing code 4

# D05 FlexMount Parallel Circuit Manifold

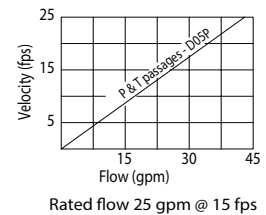


**NOTE:**  
Mounting hardware is sold separately.

See page 62 for available bracket, screw, flange and gasket mounting kits.



Flow Curve



Code 3 (3.25") valve spacing							
No. of stations	* 01	02	03	04	05	06	07
"A" length inch [mm]	3.25 [82.6]	6.50 [165.1]	9.75 [247.7]	13.00 [330.2]	16.25 [412.8]	19.50 [495.3]	22.75 [577.9]
"B" dimension inch [mm]	2.25 [57.2]	5.50 [139.7]	8.75 [222.3]	12.00 [304.8]	15.25 [387.4]	18.50 [469.9]	21.75 [552.5]
"C" dimension inch [mm]	--	--	--	--	6.00 [152.4]	9.25 [235.0]	12.50 [317.5]
apx. weight alum lb [kg]	4 [2]	7.5 [3]	11 [5]	14.5 [7]	18 [8]	21.5 [10]	25 [12]
apx. weight ferrous lb [kg]	9.5 [4.5]	19 [8.5]	28 [13]	37 [17]	46.5 [21]	56 [25.5]	

Code 5 (5.00") valve spacing				
No. of stations	02	03	04	05
"A" length inch [mm]	8.25 [209.6]	13.25 [336.6]	18.25 [463.6]	23.25 [590.6]
"B" dimension inch [mm]	7.25 [184.2]	12.25 [311.2]	17.25 [438.2]	22.25 [565.2]
"C" dimension inch [mm]	--	--	8.63 [219.1]	13.63 [346.1]
apx. weight alum lb [kg]	9 [4]	15 [7]	20 [9]	25 [12]
apx. weight ferrous lb [kg]	24 [11]	38 [17]	52 [24]	

\* "A" length of 01 station with relief cavity is 4.50 [114.3]. "B" dimension is 3.50 [88.9].

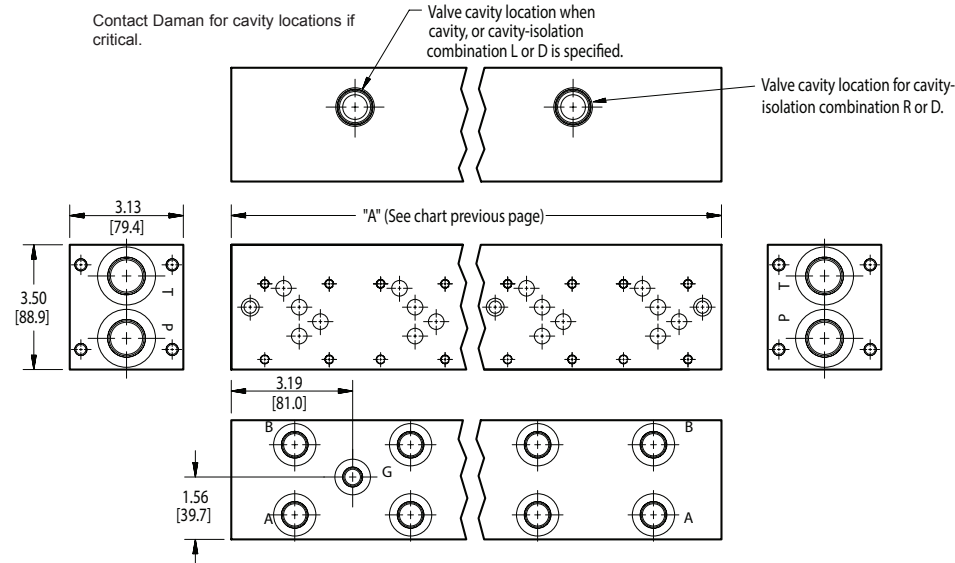
Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

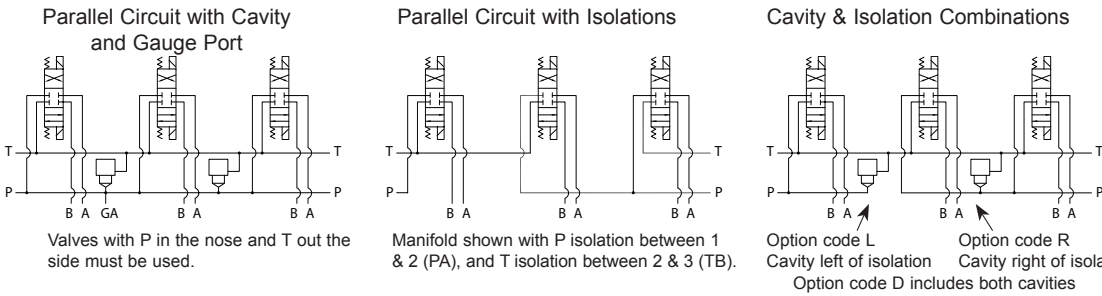
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<b>5</b>	5.00 inch [127.0 mm]																																																		
Port Threads		P & T	A & B																																																
<b>P</b>	NPTF • ANSI B1.20.3	0.75	0.50																																																
<b>S</b>	SAE • ISO 11926	-12	-8																																																
Options																																																			
See next page for available options and ordering codes.																																																			

# Options - D05 FlexMount Parallel Manifold



ISOLATIONS		
Daman isolation options allow a manifold to have two independent pressure and/or tank ports. Isolations are drilled rather than plugged to ensure a leakproof and failproof isolation.		
Ordering code letter:	* Isolation is between stations:	Available # of stations:
3.25 [82.6] spacing		
A	01 & 02	02-07
B	02 & 03	03-07
C	03 & 04	04-07
D	04 & 05	05-07
E	05 & 06	06-07
F	06 & 07	07
5.00 [127.0] spacing		
A	01 & 02	02-05
B	02 & 03	03-05
C	03 & 04	04-05
D	04 & 05	05

\* Stations are numbered left to right.



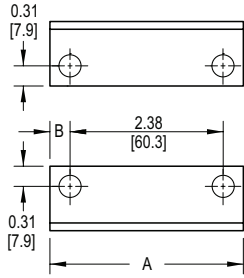
- NOTES:**
- 1) The GA port is not available on a (1) station manifold.
  - 2) The GA port is not available when a pressure isolation is specified.
  - 3) Some cavity and isolation combinations are not possible. Consult factory to determine availability.

## Ordering Information

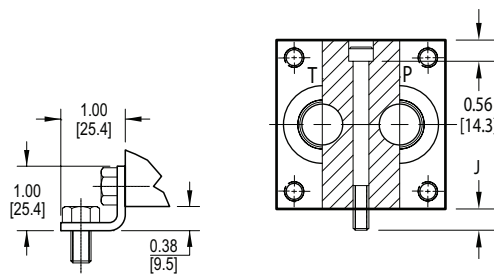
...	Gauge Port	Cavity	Pressure Isolation	Tank Isolation	Cavity & Isolation Combinations
	<p style="text-align: center;"><b>Gauge Port</b></p> <p>Omit if gauge port not required.</p> <p><b>G</b> Gauge Port for system pressure</p> <p>If Port Thread code is: P, then Gauge port = 0.25 NPTF S, then Gauge port = -4 SAE</p>	<p style="text-align: center;"><b>Cavity</b></p> <p>Omit if cavity not required.</p> <p><b>C</b> Common cavity: With solenoid clearance C-10-2 (P in nose) For valves w/1" hex max.</p> <p><b>S</b> Sun Cavity: T-3A (P in nose) See Tech Info for valves.</p>	<p style="text-align: center;"><b>Pressure Isolation</b></p> <p>Omit if P isolation not required. Not available with G option.</p> <p><b>PA...PF</b> Available with spacing code 3</p> <p><b>PA...PD</b> Available with spacing code 5</p>	<p style="text-align: center;"><b>Tank Isolation</b></p> <p>Omit if T isolation not required.</p> <p><b>TA...TF</b> Available with spacing code 3</p> <p><b>TA...TD</b> Available with spacing code 5</p>	<p style="text-align: center;"><b>Cavity &amp; Isolation Combinations</b></p> <p>Specify when using a combination of cavity and isolation options. Cavities do have solenoid clearance.</p> <p><b>L</b> Relief cavity is located left of the isolation.</p> <p><b>R</b> Relief cavity is located right of the isolation.</p> <p><b>D</b> Two relief cavities, one each side of isolation.</p>

# Mounting Kits for FlexMount Manifolds

## Mounting Bracket

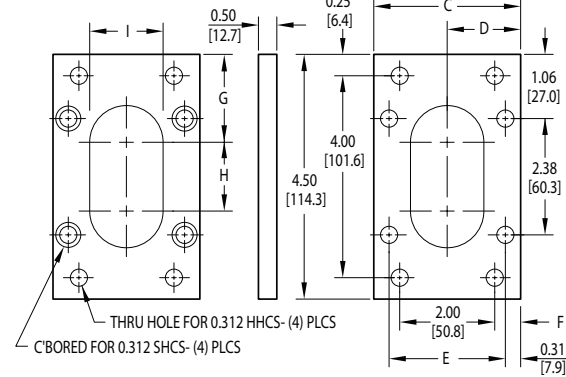


## Mounting Screw

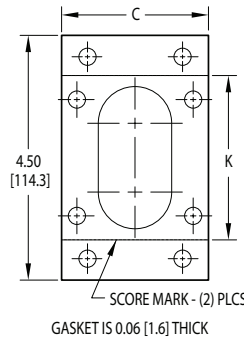


Dim	A	B	C	D	E	F	G	H	I	J	K
D03	3.00 [76.2]	0.31 [7.9]	2.75 [69.9]	1.38 [34.9]	2.13 [54.0]	0.38 [9.5]	1.47 [37.3]	1.47 [37.3]	1.33 [33.7]	0.56 [14.3]	3.25 [82.6]
D05	3.50 [88.9]	0.56 [14.3]	3.13 [79.4]	1.56 [39.7]	2.50 [63.5]	0.56 [14.3]	1.36 [34.6]	1.73 [44.0]	1.61 [41.0]	0.69 [17.5]	3.53 [89.7]

## Mounting Flange



## Gasket

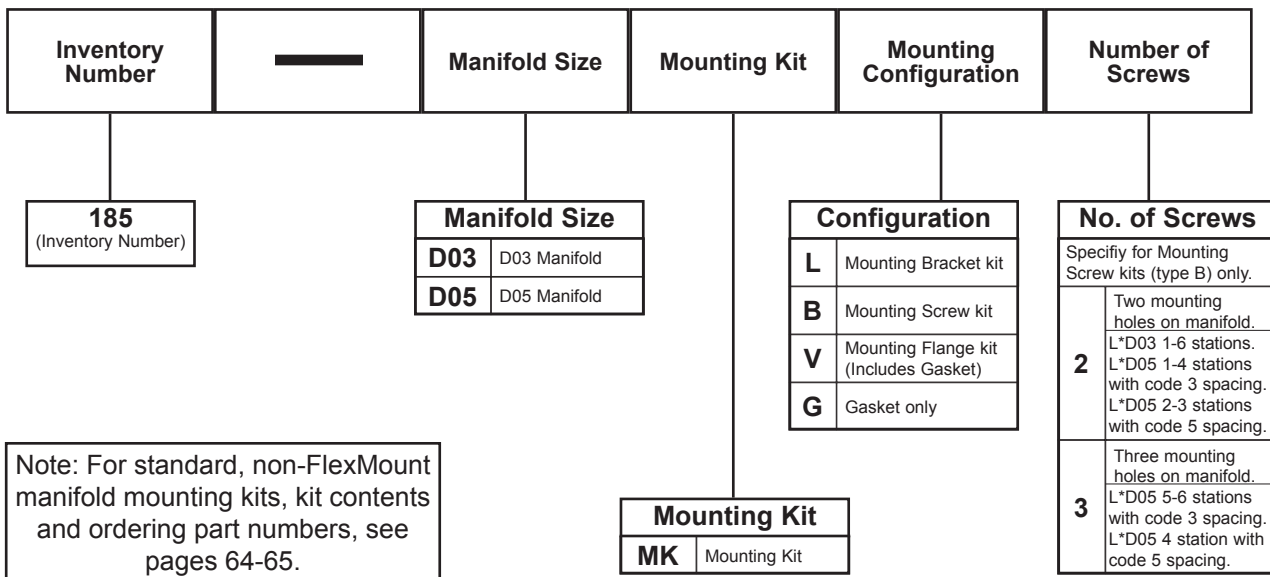


## Bill of Materials

Mounting Bracket and Mounting Flange Kits	185-D03MKL	185-D03MKV	185-D05MKL	185-D05MKV
(2) zinc coated steel brackets	•	•	•	•
(1) zinc coated steel end mounting plate		•		•
(8) 0.312-18 x 0.63 long hex washer head cap screws	•	•	•	•
(1) 0.312-18 x 0.50 long socket head cap screw		•		
(3) 0.312-18 x 0.63 long socket head cap screws		•		
(4) 0.312-18 x 0.75 long socket head cap screws				•
(4) 0.312-18 x 1.00 long hex head cap screws		•		•
(4) 0.312 high collar lock washers		•		•
(1) Tank top gasket		•		•
Mounting Screw Kits	185-D03MKB2	185-D05MKB2	185-D05MKB3	
(2) 0.312-18 x 2.75 long socket head cap screws	•			
(2) 0.312-18 x 3.25 long socket head cap screws		•		
(3) 0.312-18 x 3.25 long socket head cap screws			•	

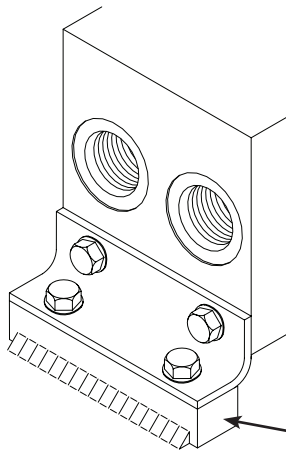
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# Ordering Information

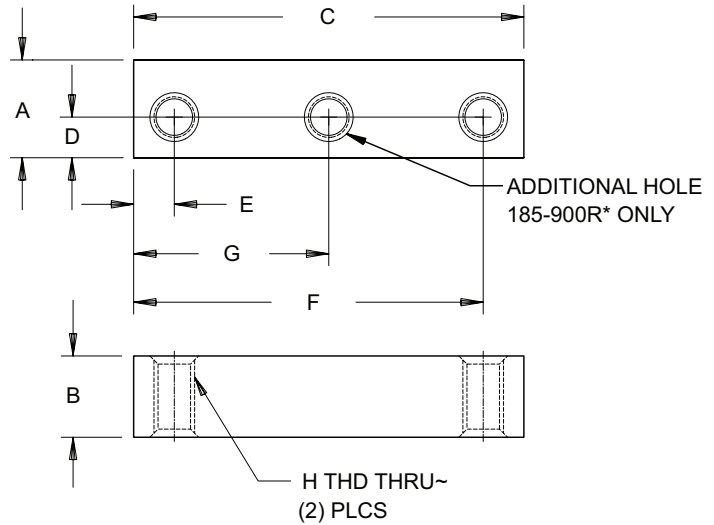




# Mounting Bracket Riser Blocks



**Riser block**  
Material mild steel  
Weldable • uncoated

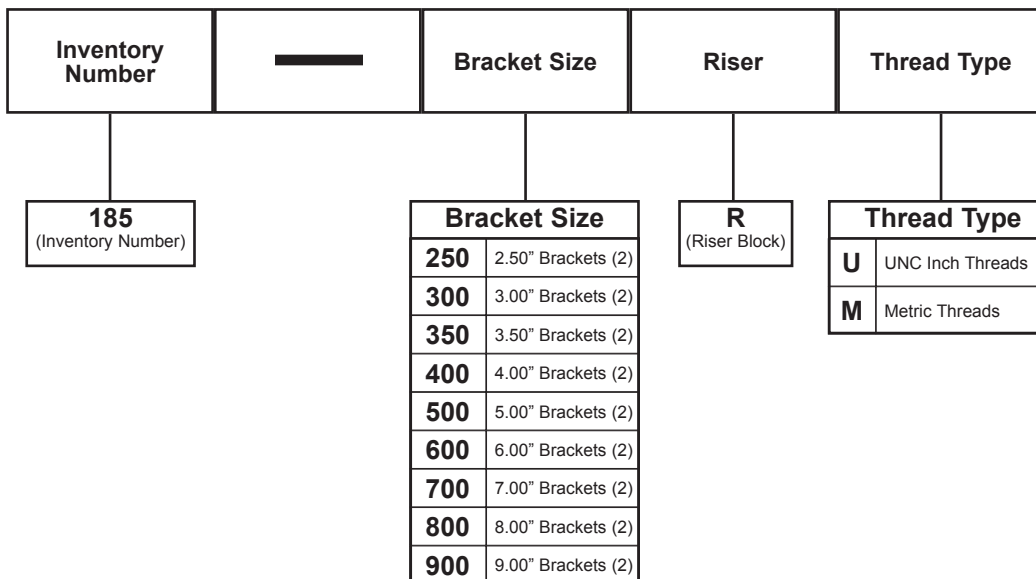


Part No.	A	B	C	D	E	F	G	H THD
185-250RU	0.63	0.50	2.50	0.25	0.25	2.25	--	0.250-20 UNC-2B
185-250RM	[16.0]	[12.7]	[63.5]	[6.4]	[6.4]	[57.2]	--	M6 x 1 ISO 6H
185-300RU	0.75	0.63	3.00	0.31	0.31	2.69	--	0.312-18 UNC-2B
185-300RM	[19.1]	[16.0]	[76.2]	[7.9]	[7.9]	[68.3]	--	M8 x 1.25 ISO 6H
185-350RU	0.75	0.63	3.50	0.31	0.56	2.94	--	0.312-18 UNC-2B
185-350RM	[19.1]	[16.0]	[88.9]	[7.9]	[14.2]	[74.6]	--	M8 x 1.25 ISO 6H
185-400RU	0.75	0.63	4.00	0.31	0.31	3.69	--	0.312-18 UNC-2B
185-400RM	[19.1]	[16.0]	[101.6]	[7.9]	[7.9]	[93.7]	--	M8 x 1.25 ISO 6H
185-500RU	1.00	0.75	5.00	0.44	0.44	4.56	--	0.375-16 UNC-2B
185-500RM	[25.4]	[19.1]	[127.0]	[11.2]	[11.2]	[115.9]	--	M10 x 1.5 ISO 6H

Part No.	A	B	C	D	E	F	G	H THD
185-600RU	1.25	1.00	6.00	0.56	0.56	5.44	--	0.500-13 UNC-2B
185-600RM	[31.8]	[25.4]	[152.4]	[14.2]	[14.2]	[138.1]	--	M12 x 1.75 ISO 6H
185-700RU	1.25	1.00	7.00	0.56	0.69	6.31	--	0.500-13 UNC-2B
185-700RM	[31.8]	[25.4]	[177.8]	[14.2]	[17.5]	[160.3]	--	M12 x 1.75 ISO 6H
185-800RU	1.25	1.00	8.00	0.56	1.19	6.81	--	0.500-13 UNC-2B
185-800RM	[31.8]	[25.4]	[203.2]	[14.2]	[30.2]	[173.0]	--	M12 x 1.75 ISO 6H
185-900RU	1.25	1.00	9.00	0.56	0.69	8.31	4.50	0.500-13 UNC-2B
185-900RM	[31.8]	[25.4]	[228.6]	[14.2]	[17.5]	[211.1]	[114.3]	M12 x 1.75 ISO 6H

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## Ordering Information



# Manifold Mounting Hardware\*

Part no.	Cat. pg.	Mtg. Kit no.	Gauge Port Plug	Mounting Screws	Brackets
* D02 P 01 1 P	8-9	185-250-MKO	n/a		
* D02 P 01 1 S	8-9	185-250-MKO	n/a	(8) UNC 0.25-20 x 0.50 long hex washer cap screw	
* D02 *** 1 P	8-11	185-250-MKP	(1) 0.25-18 NPTF LSPP		(2) Steel brackets
* D02 *** 1 S	8-11	185-250-MKS	(1) -6 SAE hex socket plug		
* D02 *** 1 B	8-11	185-250-MKM	n/a	(8) ISO 6H M6-1.0 x 12mm HHCS	
* D02 *** 1 M	8-11	185-250-MKM	n/a	and (8) 0.25 SAE N series washers	
* D02 *** 1 T	8-11	185-250-MKM	n/a		
* D03 P 01 2 P	12-13	185-300-MKO	n/a		
* D03 P 01 2 S	12-13	185-300-MKO	n/a	(8) UNC 0.31-18 x 0.63 long hex washer cap screw	
* D03 *** * P	12-13, 22-23	185-300-MKP	(1) 0.25-18 NPTF LSPP		(2) Steel brackets
* D03 *** * S	12-13, 22-23	185-300-MKS	(1) -6 SAE hex socket plug		
* D03 *** * B	12-13, 22-23	185-300-MKM	n/a	(8) ISO 6H M8-1.25 x 16mm HHCS	
* D03 *** * M	12-13, 22-23	185-300-MKM	n/a	and (8) 0.31 SAE N series washers	
* D03 *** * T	12-13, 22-23	185-300-MKM	n/a		
* D03 TF *	15	185-400-MKO	n/a	(8) UNC 0.31-18 x 0.63 long hex washer cap screw	
* D03 HP 01 2 P	16-17	185-400-MKO	n/a		
* D03 HP 01 2 S	16-17	185-400-MKO	n/a	(8) UNC 0.31-18 x 0.63 long hex washer cap screw	
* D03 HP *** P	16-17	185-400-MKP	(1) 0.25-18 NPTF LSPP		(2) Steel brackets
* D03 HP ** * S	16-17	185-400-MKS	(1) -6 SAE hex socket plug		
* D03 HP ** * B	16-17	185-400-MKM	n/a	(8) ISO 6H M8-1.25 x 16mm HHCS	
* D03 HP ** * M	16-17	185-400-MKM	n/a	and (8) 0.31 SAE N series washers	
* D03 HP ** * T	16-17	185-400-MKM	n/a		
* D03 HP 01 4 F	18-19	185-500-MKO	n/a	(8) UNC 0.38-16 x 0.88 long HHCS	
* D03 HP ** 4 F	18-19	185-500-MKS	(1) -6 SAE hex socket plug	and (8) 0.38 SAE N series washers	
* D03 HP ** 4 F/M	18-19	185-500-MKM	n/a	(8) ISO 6H M10-1.5 x 24mm HHCS and (8) 0.38 SAE N series washers	(2) Steel brackets
* D05 P 01 3 P	24-25	185-350-MKO	n/a		
* D05 P 01 3 S	24-25	185-350-MKO	n/a	(8) UNC 0.31-18 x 0.63 long hex washer cap screw	
* D05 *** * P	24-25, 36-37	185-350-MKP	(1) 0.25-18 NPTF LSPP		(2) Steel brackets
* D05 *** * S	24-25, 36-37	185-350-MKS	(1) -6 SAE hex socket plug		
* D05 *** * B	24-25, 36-37	185-350-MKM	n/a	(8) ISO 6H M8-1.25 x 16mm HHCS	
* D05 *** * M	24-25, 36-37	185-350-MKM	n/a	and (8) 0.31 SAE N series washers	
* D05 *** * T	24-25, 36-37	185-350-MKM	n/a		
* D05 TF *	27	185-400-MKO	n/a	(8) UNC 0.31-18 x 0.63 long hex washer cap screw	
* D05 HP 01 3 P	28-29	185-500-MKO	n/a		
* D05 HP 01 3 S	28-29	185-500-MKO	n/a	(8) UNC 0.38-16 x 0.88 long HHCS	(2) Steel brackets
* D05 H* ** * P	28-29, 38-39	185-500-MKP	(1) 0.25-18 NPTF LSPP	and (8) 0.38 SAE N series washers	
* D05 H* ** * S	28-29, 38-39	185-500-MKS	(1) -6 SAE hex socket plug		
* D05 H* ** * B	28-29, 38-39	185-500-MKM	n/a	(8) ISO 6H M10-1.5 x 24mm HHCS	
* D05 H* ** * M	28-29, 38-39	185-500-MKM	n/a	and (8) 0.38 SAE N series washers	
* D05 H* ** * T	28-29, 38-39	185-500-MKM	n/a		
* D05 HP 01 5 F	30-31	185-500-MKO	n/a	(8) UNC 0.38-16 x 0.88 long HHCS	(2) Steel brackets
* D05 HP ** 5 F	30-31	185-500-MKS	(1) -6 SAE hex socket plug	and (8) 0.38 SAE N series washers	
* D05 HP ** 5 F/M	30-31	185-500-MKM	n/a	(8) ISO 6H M10-1.5 x 24mm HHCS and (8) 0.38 SAE N series washers	(2) Steel brackets

\*Mounting hardware not supplied for stainless steel products.

# Manifold Mounting Hardware\*

Part no.	Cat. pg.	Mtg. Kit no.	Gauge Port Plug	Mounting Screws	Brackets
* D05 JP 01 3 P	34-35	185-500-MKO	n/a	(8) UNC 0.38-16 x 0.88 long HHCS and (8) 0.38 SAE N series washers	(2) Steel brackets
* D05 JP 01 3 S	34-35	185-500-MKO	n/a		
* D05 JP ** P	34-35	185-500-MKP	(1) 0.25-18 NPTF LSPP		
* D05 JP ** S	34-35	185-500-MKS	(1) -6 SAE hex socket plug		
* D05 JP ** B	34-35	185-500-MKM	n/a		
* D05 JP ** M	34-35	185-500-MKM	n/a		
* D05 JP ** T	34-35	185-500-MKM	n/a	(8) ISO 6H M10-1.5 x 24mm HHCS and (8) 0.38 SAE N series washers	
* D07 P 01 3 P	40-41	185-500-MKO	n/a	(8) UNC 0.38-16 x 0.88 long HHCS and (8) 0.38 SAE N series washers	(2) Steel brackets
* D07 P 01 3 S	40-41	185-500-MKO	n/a		
* D07 P ** P	40-41	185-500-MKP	(1) 0.25-18 NPTF LSPP		
* D07 P ** S	40-41	185-500-MKS	(1) -6 SAE hex socket plug		
* D07 P ** B	40-41	185-500-MKM	n/a		
* D07 P ** M	40-41	185-500-MKM	n/a		
* D07 P ** T	40-41	185-500-MKM	n/a	(8) ISO 6H M10-1.5 x 24mm HHCS and (8) 0.38 SAE N series washers	
* D07 HP 01 4 P	42-43	185-600-MKO	n/a	(8) UNC 0.50-13 x 1.00 long HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D07 HP 01 4 S	42-43	185-600-MKO	n/a		
* D07 HP ** 4 P	42-43	185-600-MKP	(1) 0.25-18 NPTF LSPP		
* D07 HP ** 4 S	42-43	185-600-MKS	(1) -6 SAE hex socket plug		
* D07 HP ** 4 B	42-43	185-600-MKM	n/a		
* D07 HP ** 4 M	42-43	185-600-MKM	n/a		
* D07 HP ** 4 T	42-43	185-600-MKM	n/a	(8) ISO 6H M12-1.75 x 25mm HHCS and (8) 0.50 SAE N series washers	
* D07 HP 01 4 F	44-45	185-700-MKO	n/a	(8) UNC 0.50-13 x 1.00 long HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D07 HP ** 4 F	44-45	185-700-MKS	(1) -6 SAE hex socket plug		
* D07 HP ** 4 F/M	44-45	185-700-MKM	n/a	(8) ISO 6H M12-1.75 x 25mm HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D07 S ** 4 P	46	185-600-MKP	(1) 0.25-18 NPTF LSPP	(8) UNC 0.50-13 x 1.00 long HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D07 S ** 4 S	46	185-600-MKS	(1) -6 SAE hex socket plug		
* D07 S ** 4 B	46	185-600-MKM	n/a		
* D07 S ** 4 M	46	185-600-MKM	n/a		
* D07 S ** 4 T	46	185-600-MKM	n/a		
* D08 P 01 5 P	48-49	185-600-MKO	n/a	(8) UNC 0.50-13 x 1.00 long HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D08 P 01 5 S	48-49	185-600-MKO	n/a		
* D08 * ** P	48-49, 54	185-600-MKP	(1) 0.25-18 NPTF LSPP		
* D08 * ** S	48-49, 54	185-600-MKS	(1) -6 SAE hex socket plug		
* D08 * ** B	48-49, 54	185-600-MKM	n/a		
* D08 * ** M	48-49, 54	185-600-MKM	n/a		
* D08 * ** T	48-49, 54	185-600-MKM	n/a	(8) ISO 6H M12-1.75 x 25mm HHCS and (8) 0.50 SAE N series washers	
* D08 HP 01 5 P	50-51	185-700-MKO	n/a	(8) UNC 0.50-13 x 1.00 long HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D08 HP 01 5 S	50-51	185-700-MKO	n/a		
* D08 HP ** P	50-51	185-700-MKP	(1) 0.25-18 NPTF LSPP		
* D08 HP ** S	50-51	185-700-MKS	(1) -6 SAE hex socket plug		
* D08 HP ** B	50-51	185-700-MKM	n/a		
* D08 HP ** M	50-51	185-700-MKM	n/a		
* D08 HP ** T	50-51	185-700-MKM	n/a	(8) ISO 6H M12-1.75 x 25mm HHCS and (8) 0.50 SAE N series washers	
* D08 HP ** F	52-53	185-800-MKS	(1) -6 SAE hex socket plug	(8) UNC 0.50-13 x 1.00 long HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D08 HP ** F/M	52-53	185-800-MKM	n/a	(8) ISO 6H M12-1.75 x 25mm HHCS and (8) 0.50 SAE N series washers	(2) Steel brackets
* D10 P ** 9 F	56-57	185-900-MKS	(1) -6 SAE hex socket plug	(12) UNC 0.50-13 x 1.00 long HHCS and (12) 0.50 SAE N series washers	(2) Steel brackets
* D10 P ** 9 F/M	56-57	185-900-MKM	n/a	(12) ISO 6H M12-1.75 x 25mm HHCS and (12) 0.50 SAE N series washers	(2) Steel brackets

\*Mounting hardware not supplied for stainless steel products.

# COVERPLATES



  
**Daman**<sup>®</sup>

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[www.mfcp.com](http://www.mfcp.com)

## COVER PLATES

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# Cover Plates

The pages in this section are our standard product offerings for cover plates. If you need a custom cover plate solution please visit [www.daman.com](http://www.daman.com) for Request For Quote (RFQ) instructions.

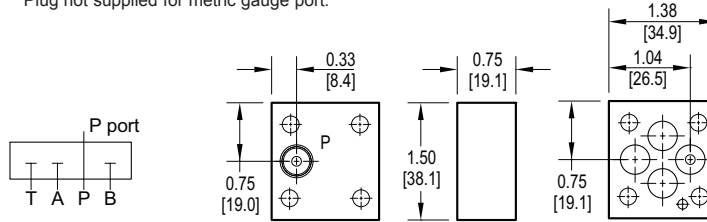
# D02 Cover Plates

## Parallel Circuit Cover Plate with Gauge Port

Cover Plate mounting hardware is supplied. \*

See page 82 for itemized list.

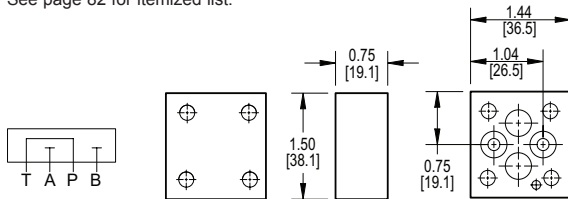
\* Plug not supplied for metric gauge port.



## Series Circuit Cover Plate: P to T

Cover Plate mounting hardware is supplied.

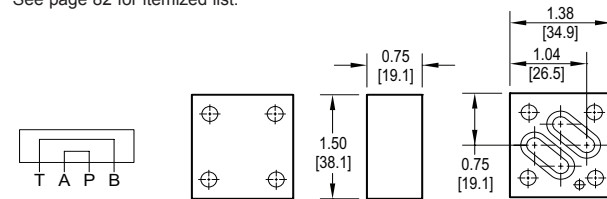
See page 82 for itemized list.



## Crossover Cover Plate: P to A; B to T

Cover Plate mounting hardware is supplied.

See page 82 for itemized list.



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# Ordering Information

Material	Valve Pattern	Circuit	Gauge Port	Bolt Threads																																
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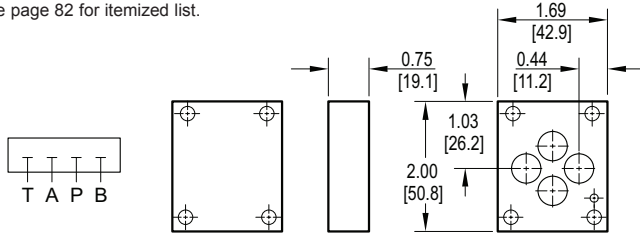
For **coating options** see pages 245-246.



# D03 Cover Plates

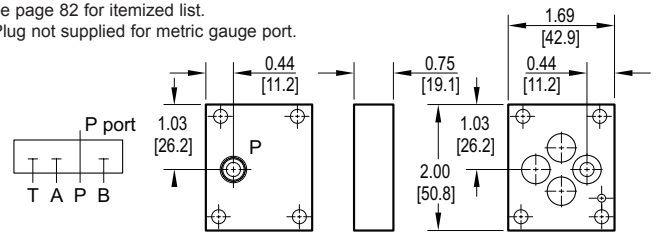
## Parallel Circuit Cover Plate

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



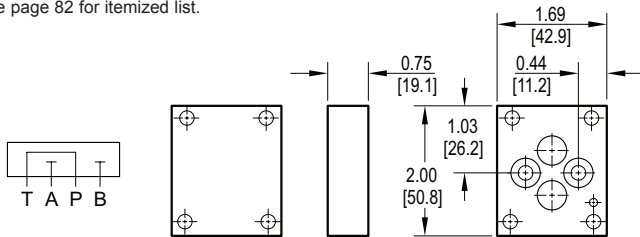
## Parallel Circuit Cover Plate with Gauge Port

Cover Plate mounting hardware is supplied. \*  
See page 82 for itemized list.  
\* Plug not supplied for metric gauge port.



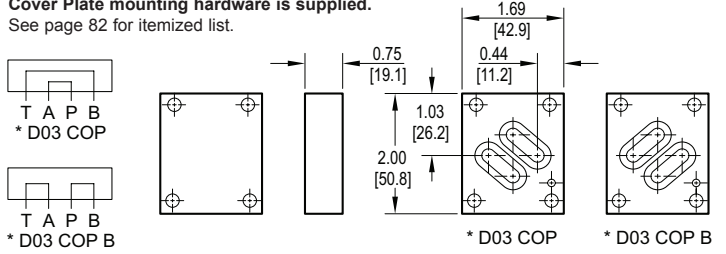
## Series Circuit Cover Plate: P to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



## Crossover Cover Plate: P to A; B to T or P to B; A to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



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# Ordering Information

Material	Valve Pattern	Circuit	Gauge Port	Bolt Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Circuit	
<b>CPP</b>	Parallel Circuit
<b>CPS</b>	Series Circuit
<b>COP</b>	Crossover Circuit (P to A, B to T)
<b>COPB</b>	Crossover Circuit (P to B, A to T)

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

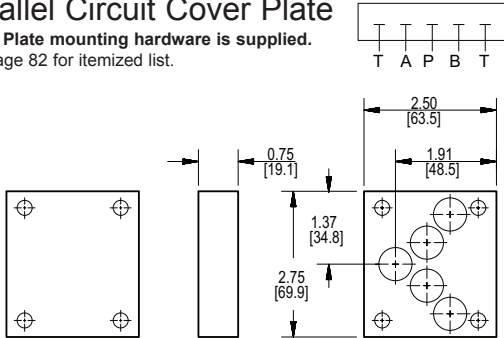
Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information

Gauge Port	
Available with parallel circuit only. Omit if not required.	
<b>G</b>	0.125 NPTF or 0.125 BSPT (M option)

# D05 Cover Plates

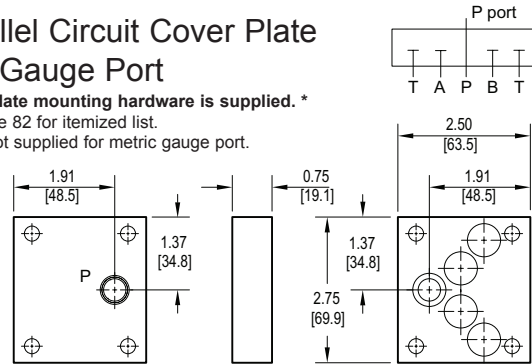
## Parallel Circuit Cover Plate

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



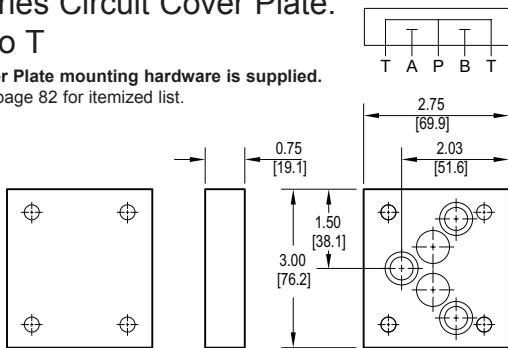
## Parallel Circuit Cover Plate with Gauge Port

Cover Plate mounting hardware is supplied.\*  
See page 82 for itemized list.  
\* Plug not supplied for metric gauge port.



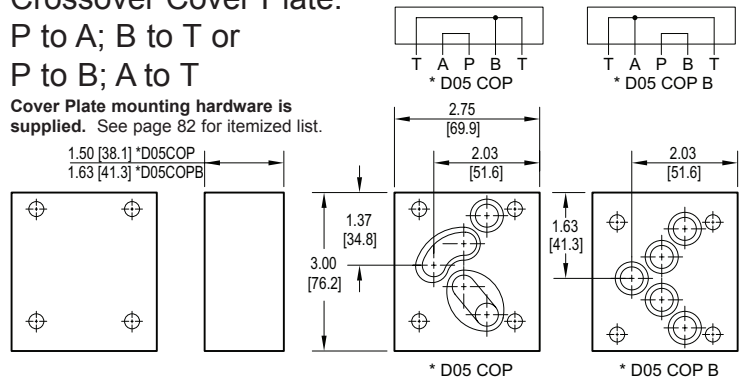
## Series Circuit Cover Plate: P to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



## Crossover Cover Plate: P to A; B to T or P to B; A to T

Cover Plate mounting hardware is supplied. See page 82 for itemized list.



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# Ordering Information

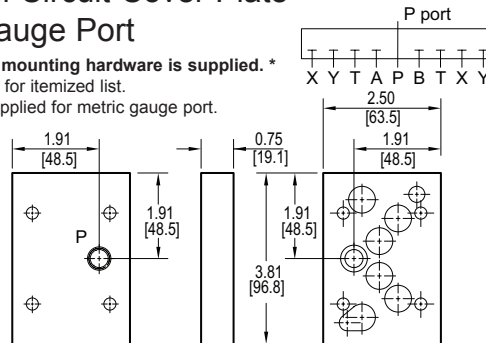
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For **coating options**  
see pages 245-246.

# D05 Cover Plates with Pilot Ports

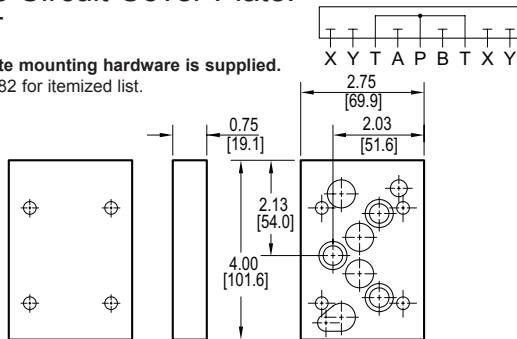
## Parallel Circuit Cover Plate with Gauge Port

Cover Plate mounting hardware is supplied.\*  
See page 82 for itemized list.  
\* Plug not supplied for metric gauge port.



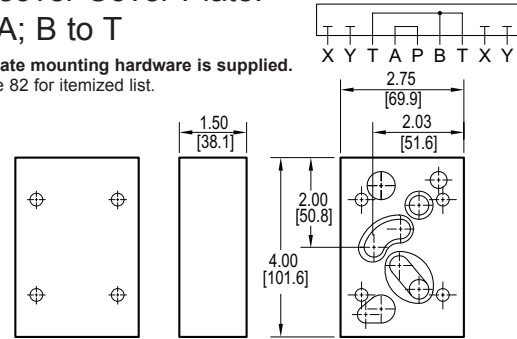
## Series Circuit Cover Plate: P to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



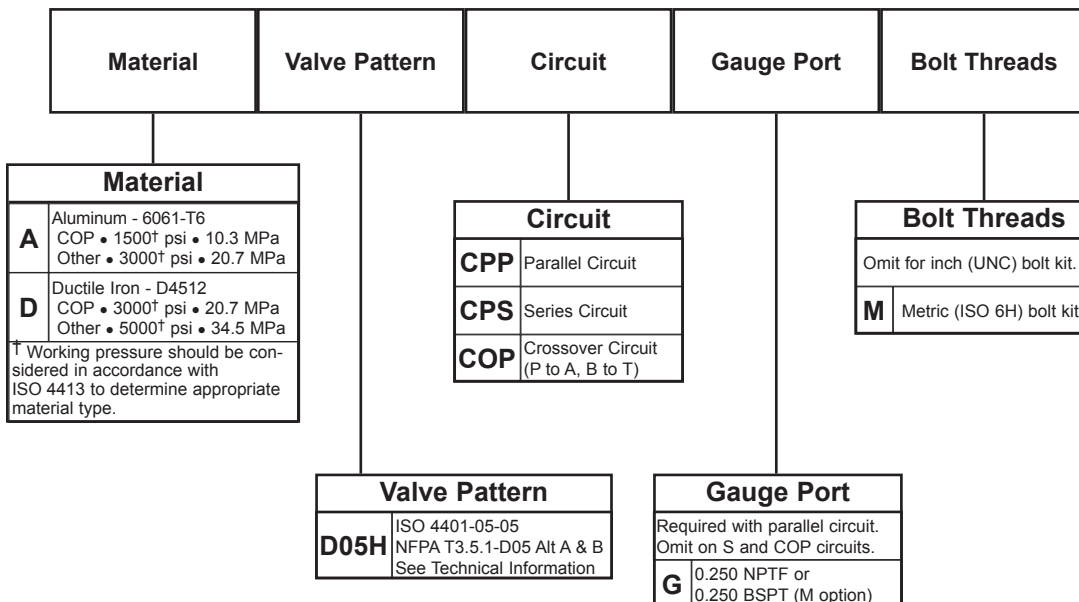
## Crossover Cover Plate: P to A; B to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



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# Ordering Information

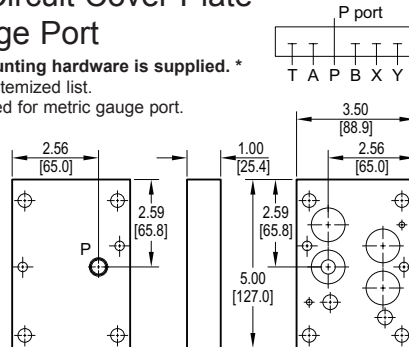


For **coating options** see pages 245-246.

# D07 Cover Plates

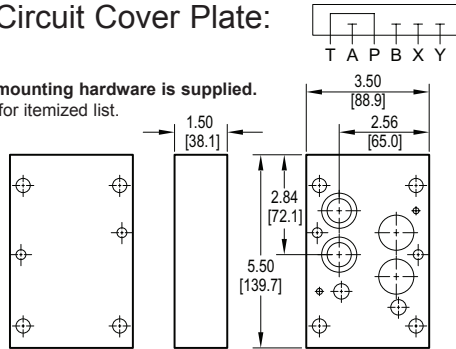
## Parallel Circuit Cover Plate with Gauge Port

Cover Plate mounting hardware is supplied.\*  
See page 82 for itemized list.  
\* Plug not supplied for metric gauge port.



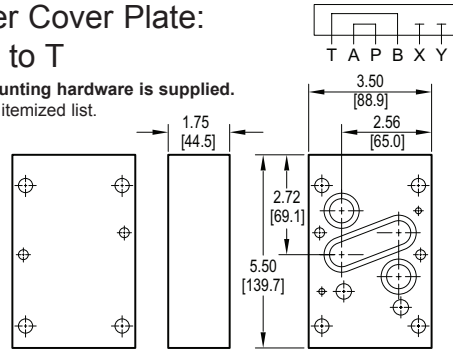
## Series Circuit Cover Plate: P to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



## Crossover Cover Plate: P to A; B to T

Cover Plate mounting hardware is supplied.  
See page 82 for itemized list.



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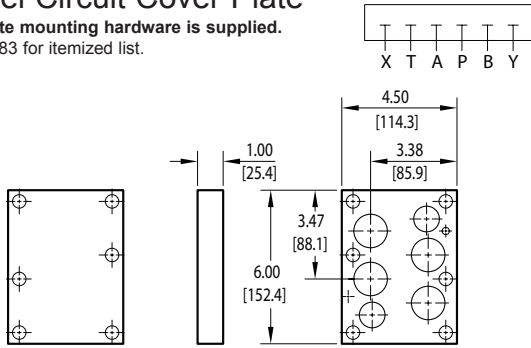
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For **coating options** see pages 245-246.

# D08 Cover Plates

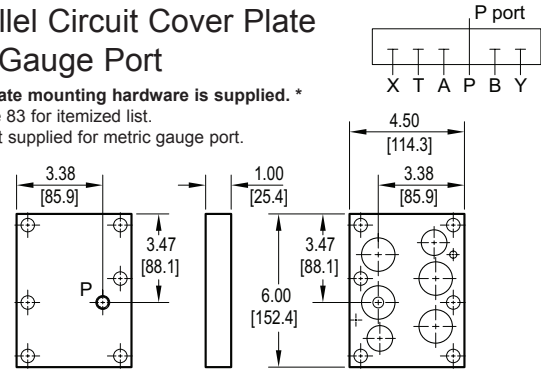
## Parallel Circuit Cover Plate

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



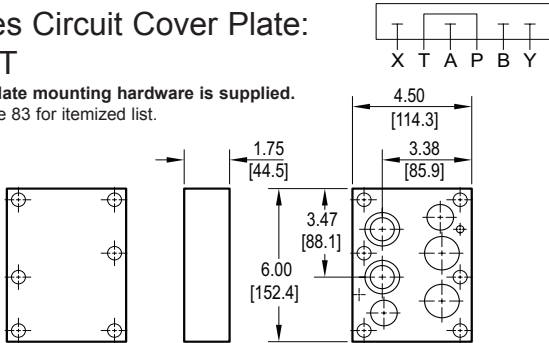
## Parallel Circuit Cover Plate with Gauge Port

Cover Plate mounting hardware is supplied.\*  
See page 83 for itemized list.  
\* Plug not supplied for metric gauge port.



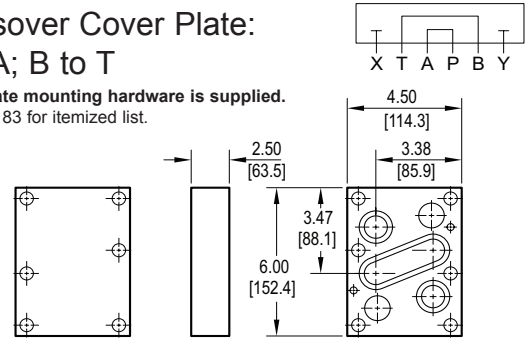
## Series Circuit Cover Plate: P to T

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



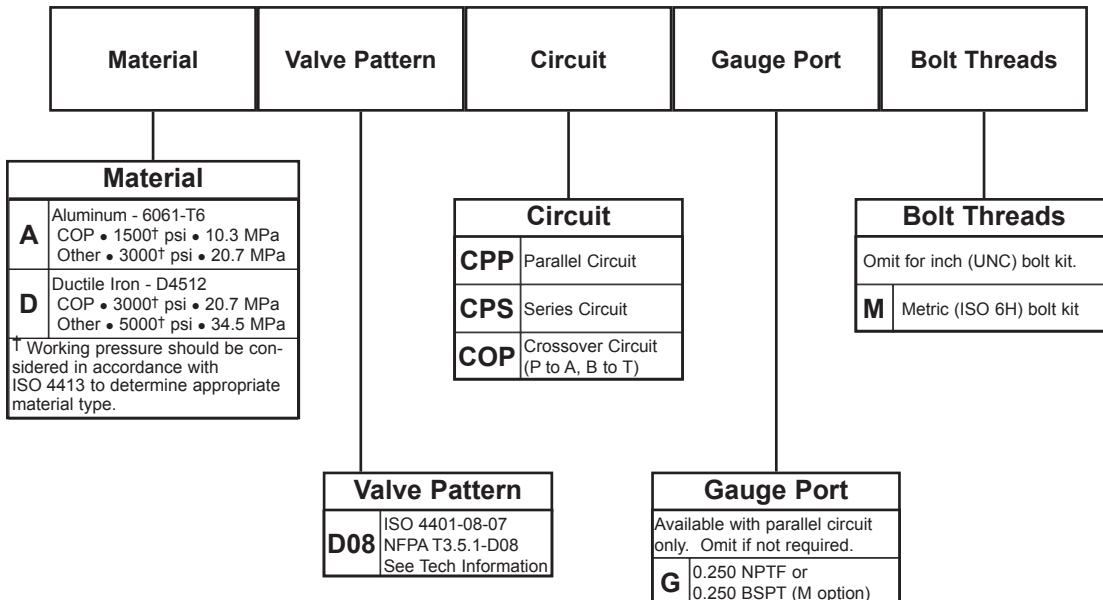
## Crossover Cover Plate: P to A; B to T

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



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# Ordering Information

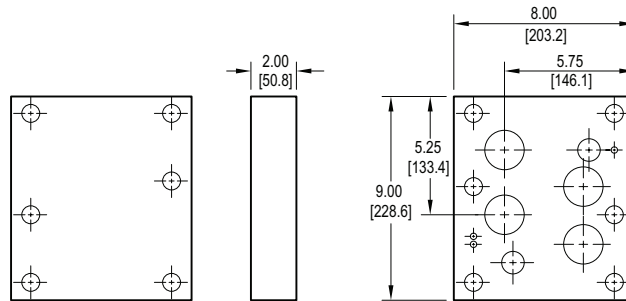


For **coating options** see pages 245-246.

# D10 Cover Plates

## Parallel Circuit Cover Plate

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



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## Ordering Information

Material	Valve Pattern	Circuit	Bolt Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Circuit	
<b>CPP</b>	Parallel Circuit

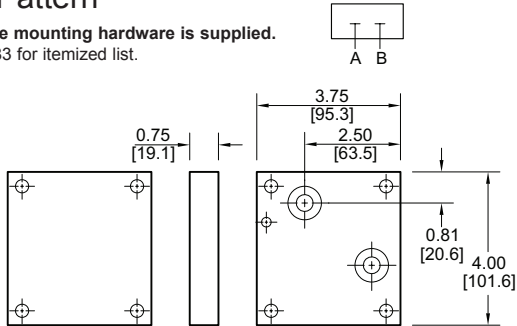
Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

Valve Pattern	
<b>D10</b>	ISO 4401-10-08 NFPA T3.5.1-D10 See Tech Information

# 2F06, 2F07 Flow Control Cover Plates

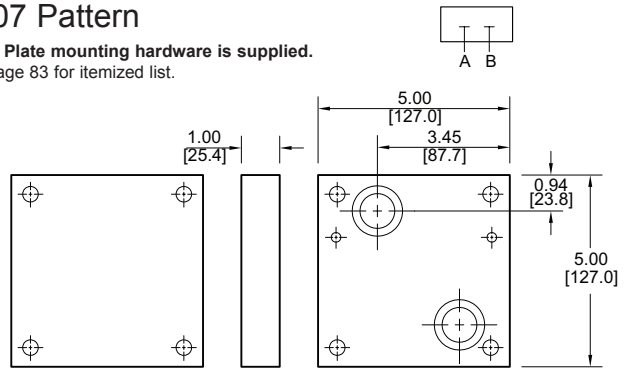
## Parallel Circuit Cover Plate 2F06 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



## Parallel Circuit Cover Plate 2F07 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



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## Ordering Information

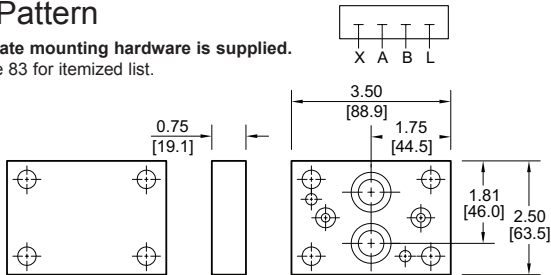
Material	Valve Pattern	Circuit	Bolt Threads																								
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000<sup>†</sup> psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000<sup>†</sup> psi • 34.5 MPa</td> </tr> <tr> <td colspan="2"><sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa	<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <thead> <tr> <th colspan="2">Valve Pattern</th> </tr> </thead> <tbody> <tr> <td><b>2F06</b></td> <td>ISO 6263-06-05 NFPA T3.5.1-2F06 See Tech Information</td> </tr> <tr> <td><b>2F07</b></td> <td>ISO 6263-07-09 NFPA T3.5.1-2F07 See Tech Information</td> </tr> </tbody> </table>	Valve Pattern		<b>2F06</b>	ISO 6263-06-05 NFPA T3.5.1-2F06 See Tech Information	<b>2F07</b>	ISO 6263-07-09 NFPA T3.5.1-2F07 See Tech Information	<table border="1"> <thead> <tr> <th colspan="2">Circuit</th> </tr> </thead> <tbody> <tr> <td><b>CPP</b></td> <td>Parallel Circuit</td> </tr> </tbody> </table>	Circuit		<b>CPP</b>	Parallel Circuit	<table border="1"> <thead> <tr> <th colspan="2">Bolt Threads</th> </tr> </thead> <tbody> <tr> <td colspan="2">Omit for inch (UNC) bolt kit.</td> </tr> <tr> <td><b>M</b></td> <td>Metric (ISO 6H) bolt kit</td> </tr> </tbody> </table>	Bolt Threads		Omit for inch (UNC) bolt kit.		<b>M</b>	Metric (ISO 6H) bolt kit
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Bolt Threads																											
Omit for inch (UNC) bolt kit.																											
<b>M</b>	Metric (ISO 6H) bolt kit																										

For **coating options**  
see pages 245-246.

# P06, P08, P10 Pressure Control Cover Plates

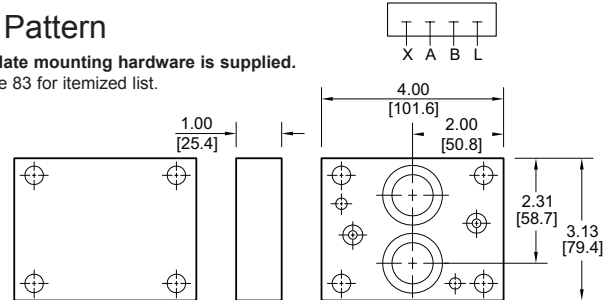
## Parallel Circuit Cover Plate P06 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



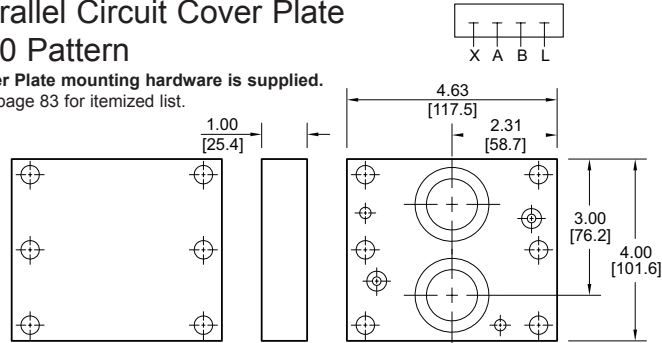
## Parallel Circuit Cover Plate P08 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



## Parallel Circuit Cover Plate P10 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



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# Ordering Information

Material	Valve Pattern	Circuit	Bolt Threads
----------	---------------	---------	--------------

For **coating options**  
see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

Valve Pattern	
<b>P06</b>	ISO 6264-06-07 ISO 5781-06-07 NFPA T3.5.1-[R]P06 See Tech Information
<b>P08</b>	ISO 6264-08-11 ISO 5781-08-10 NFPA T3.5.1-[R]P08 See Tech Information
<b>P10</b>	ISO 6264-10-15 ISO 5781-10-13 NFPA T3.5.1-[R]P10 See Tech Information

Circuit	
<b>CPP</b>	Parallel Circuit

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

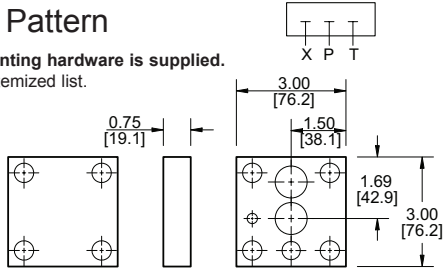
† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.



# R06, R08, I08, R10, I10 Relief Valve Cover Plates

## Parallel Circuit Cover Plate R06 (I06) Pattern

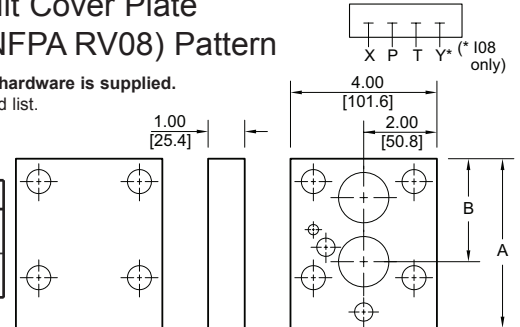
Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



## Parallel Circuit Cover Plate R08 or I08 (NFPA RV08) Pattern

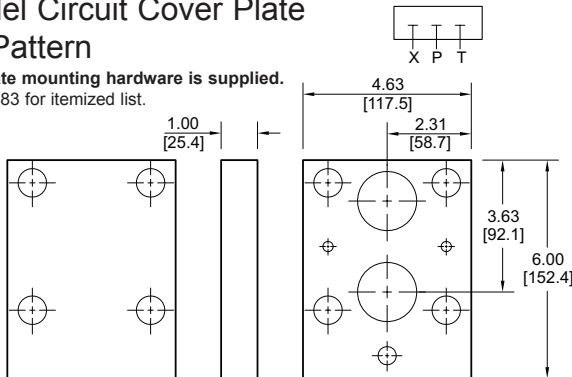
Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.

Dimension	A	B
*R08CPP*	4.63 [117.5]	2.81 [71.4]
*I08CPP*	4.00 [101.6]	2.56 [65.1]



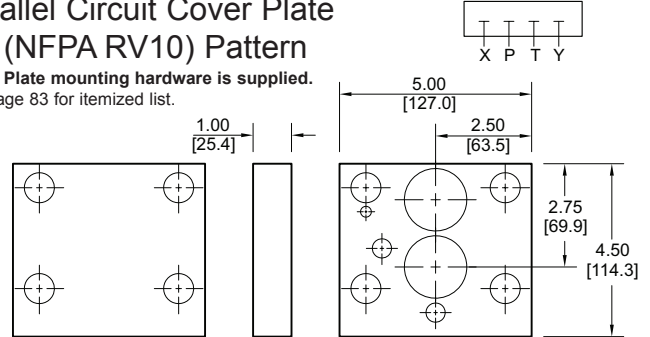
## Parallel Circuit Cover Plate R10 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



## Parallel Circuit Cover Plate I10 (NFPA RV10) Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



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## Ordering Information

Material	Valve Pattern	Circuit	Bolt Threads
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For **coating options**  
see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Valve Pattern	
<b>R06</b>	ISO 6264-06-09 NFPA T3.5.1-R06 See Tech Information
<b>R08</b>	ISO 6264-08-13 NFPA T3.5.1-R08 See Tech Information
<b>I08</b>	NFPA T3.5.1-RV08 See Tech Information
<b>R10</b>	ISO 6264-10-17 NFPA T3.5.1-R10 See Tech Information
<b>I10</b>	NFPA T3.5.1-RV10 See Tech Information

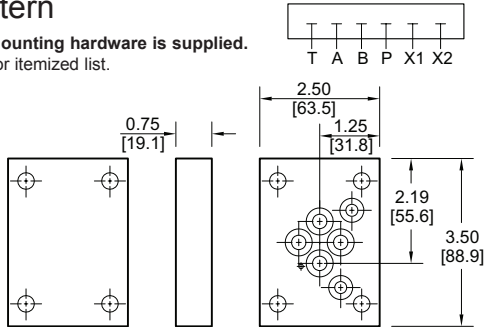
Circuit	
<b>CPP</b>	Parallel Circuit

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

# S04, S06 Servo Valve Cover Plates

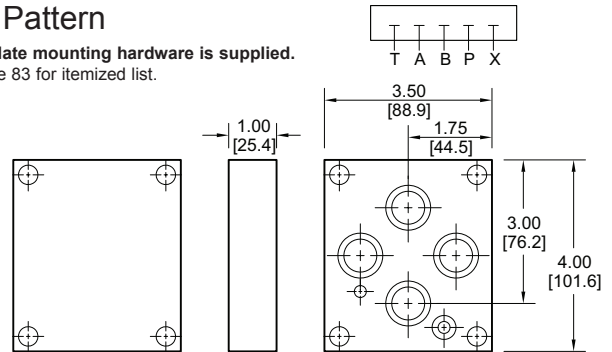
## Parallel Circuit Cover Plate S04 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



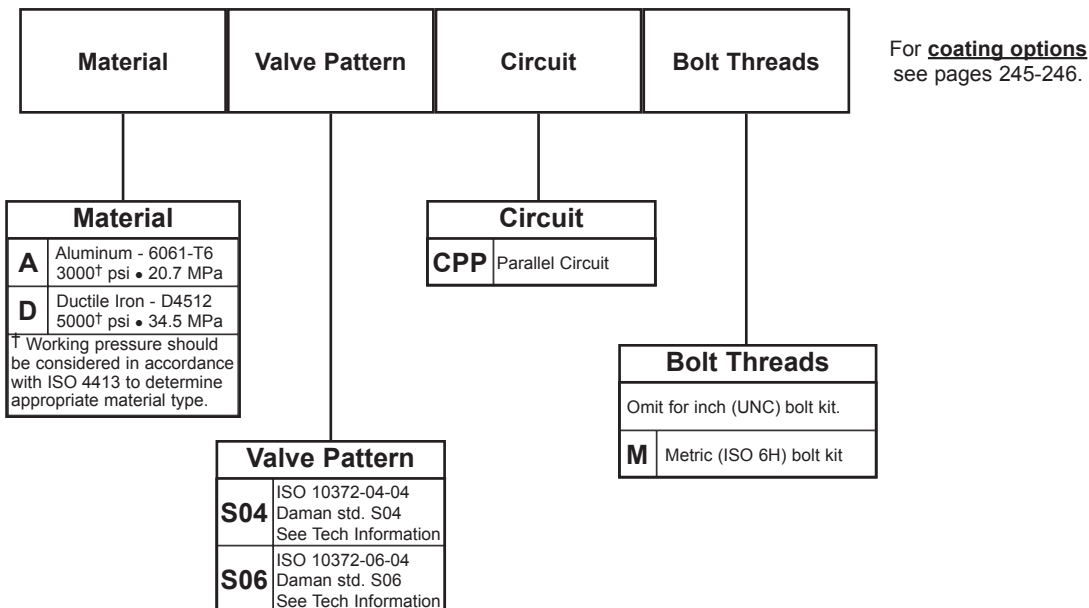
## Parallel Circuit Cover Plate S06 Pattern

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



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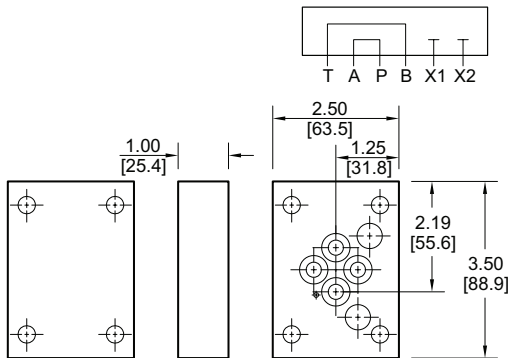
## Ordering Information



# S04, S06 Servo Valve Cover Plates

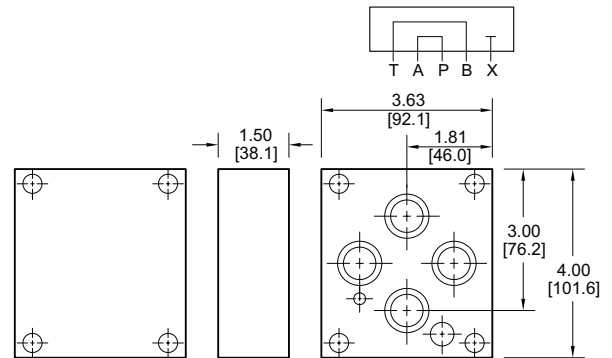
## S04 Crossover Cover Plate: P to A; B to T

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



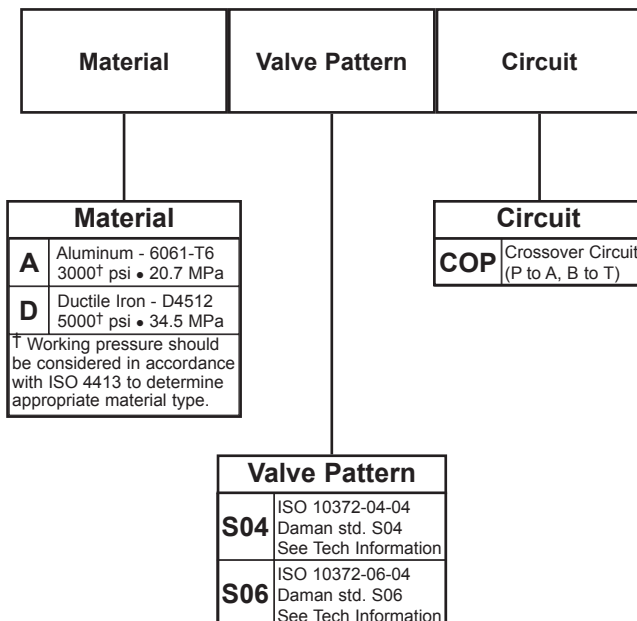
## S06 Crossover Cover Plate: P to A; B to T

Cover Plate mounting hardware is supplied.  
See page 83 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information



For **coating options**  
see pages 245-246.

# Cover Plate Mounting Hardware

AVAILABLE FOR PURCHASE. ORDERING INFORMATION: REMOVE ASTERISK AND ADD "185-" TO BEGINNING OF PART NUMBER LISTED. CONSULT PRICE LIST FOR PRICING.

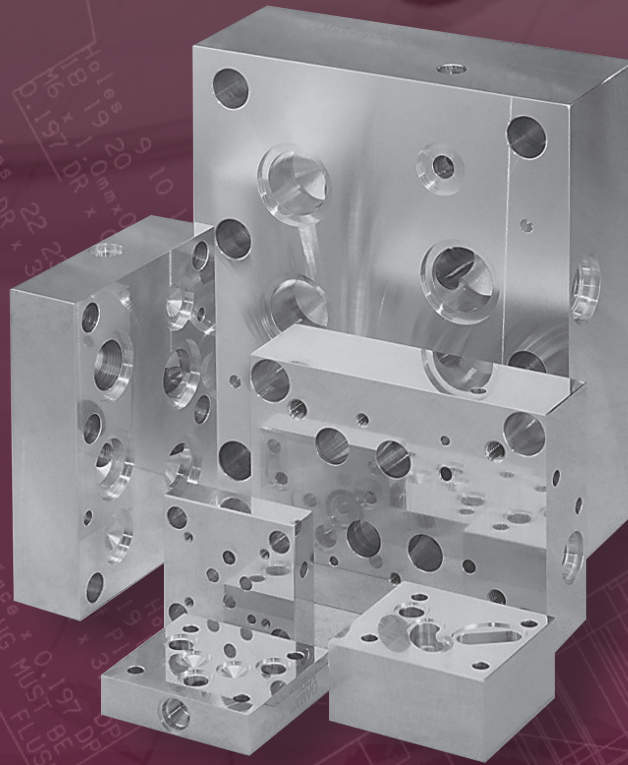
Part no.	Pg.	GA port Plug	Viton O-rings, 90 duro.	Mounting Screws	Locating Pins
* D02 CP P G * D02 CP S * D02 COP	70	(1) 0.12-27 NPTF n/a n/a	(4) -010 (4) -010 (2) -015	(4) UNC #10-24 x 1.00 long SHCS	(1) 0.12 dia x 0.25 long
* D02 CP P G M * D02 CP S M * D02 COP M	70	n/a n/a n/a	(4) -010 (4) -010 (2) -015	(4) ISO 6H M5-0.8 x 25mm SHCS	
* D03 CP P * D03 CP P G * D03 CP S * D03 COP * D03 COPB	71	n/a (1) 0.12-27 NPTF n/a n/a n/a	(4) -012 (4) -012 (4) -012 (2) -016 (2) -016	(4) UNC #10-24 x 1.00 long SHCS	(1) 0.12 dia x 0.25 long
* D03 CP P M * D03 CP P G M * D03 CP S M * D03 COP M * D03 COPB M	71	n/a n/a n/a n/a n/a	(4) -012 (4) -012 (4) -012 (2) -016 (2) -016	(4) ISO 6H M5-0.8 x 25mm SHCS	
* D05 CP P * D05 CP P G * D05 CP S * D05 COP * D05 COPB	72	n/a (1) 0.25-18 NPTF n/a n/a n/a	(5) -014 (5) -014 (5) -014 (1) -014; (2) -022 (5) -014	(4) UNC 0.25-20 x 1.25 long SHCS (4) UNC 0.25-20 x 1.25 long SHCS (4) UNC 0.25-20 x 1.25 long SHCS (4) UNC 0.25-20 x 2.00 long SHCS (4) UNC 0.25-20 x 2.00 long SHCS	n/a
* D05 CP P M * D05 CP P G M * D05 CP S M * D05 COP M * D05 COPB M	72	n/a n/a n/a n/a n/a	(5) -014 (5) -014 (5) -014 (1) -014; (2) -022 (5) -014	(4) ISO 6H M6-1.0 x 30mm SHCS (4) ISO 6H M6-1.0 x 30mm SHCS (4) ISO 6H M6-1.0 x 30mm SHCS (4) ISO 6H M6-1.0 x 50mm SHCS (4) ISO 6H M6-1.0 x 50mm SHCS	
* D05H CP P G * D05H CP S * D05H COP	73	(1) 0.25-18 NPTF n/a n/a	(1) -011; (6) -014; (1) -016 (1) -011; (6) -014; (1) -016 (1) -011; (2) -014; (1) -016; (2) -022	(4) UNC 0.25-20 x 1.25 long SHCS (4) UNC 0.25-20 x 1.25 long SHCS (4) UNC 0.25-20 x 2.00 long SHCS	n/a
* D05H CP P G M * D05H CP S M * D05H COP M	73	n/a n/a n/a	(1) -011; (6) -014; (1) -016 (1) -011; (6) -014; (1) -016 (1) -011; (2) -014; (1) -016; (2) -022	(4) ISO 6H M6-1.0 x 30mm SHCS (4) ISO 6H M6-1.0 x 30mm SHCS (4) ISO 6H M6-1.0 x 50mm SHCS	
* D07 CP P G * D07 CP S * D07 COP	74	(1) 0.25-18 NPTF n/a n/a	(2) -011; (4) -210 (2) -011; (4) -210 (2) -011; (2) -210; (1) -225	(4) UNC 0.38-16 x 1.75 long and (2) UNC 0.25-20 x 1.50 long SHCS (4) UNC 0.38-16 x 2.00 long and (2) UNC 0.25-20 x 2.00 long SHCS (4) UNC 0.38-16 x 2.50 long and (2) UNC 0.25-20 x 2.25 long SHCS	(2) 0.12 dia x 0.25 long
* D07 CP P G M * D07 CP S M * D07 COP M	74	n/a n/a n/a	(2) -011; (4) -210 (2) -011; (4) -210 (2) -011; (2) -210; (1) -225	(4) ISO 6H M10-1.5 x 40mm and (2) ISO 6H M6-1.0 x 35mm SHCS (4) ISO 6H M10-1.5 x 50mm and (2) ISO 6H M6-1.0 x 50mm SHCS (4) ISO 6H M10-1.5 x 60mm and (2) ISO 6H M6-1.0 x 55mm SHCS	

# Cover Plate Mounting Hardware

AVAILABLE FOR PURCHASE. ORDERING INFORMATION: REMOVE ASTERISK AND ADD "185-" TO BEGINNING OF PART NUMBER LISTED. CONSULT PRICE LIST FOR PRICING.

Part no.	Pg.	GA port Plug	Viton O-rings, 90 duro.	Mounting Screws	Locating Pins
* D08 CP P * D08 CP P G * D08 CP S * D08 COP	75	n/a (1) 0.25-18 NPTF n/a n/a	(2) -210; (4) -215 (2) -210; (4) -215 (2) -210; (4) -215 (2) -210; (2) -215; (1) -231	(6) UNC 0.50-13 x 1.75 long SHCS (6) UNC 0.50-13 x 1.75 long SHCS (6) UNC 0.50-13 x 2.50 long SHCS (6) UNC 0.50-13 x 3.50 long SHCS	(2) 0.25 dia x 0.50 long
* D08 CP P M * D08 CP P G M * D08 CP S M * D08 COP M	75	n/a n/a n/a n/a	(2) -210; (4) -215 (2) -210; (4) -215 (2) -210; (4) -215 (2) -210; (2) -215; (1) -231	(6) ISO 6H M12-1.75 x 45mm SHCS (6) ISO 6H M12-1.75 x 45mm SHCS (6) ISO 6H M12-1.75 x 65mm SHCS (6) ISO 6H M12-1.75 x 90mm SHCS	(2) 0.25 dia x 0.50 long
* D10 CP P * D10 CP P M	76	n/a n/a	(2) -210; (4) -222 (2) -210; (4) -222	(6) UNC 0.75-10 x 3.25 long SHCS (6) ISO 6H M20-2.5 x 80mm SHCS	(2) 0.25 dia x 0.50 long
* 2F06 CP P * 2F07 CP P	77	n/a n/a	(2) -018 (2) -215	(4) UNC 0.31-18 x 1.25 long SHCS (4) UNC 0.38-16 x 1.75 long SHCS	(1) 0.25 d. x 0.50 long (2) 0.25 d. x 0.50 long
* 2F06 CP P M * 2F07 CP P M	77	n/a n/a	(2) -018 (2) -215	(4) ISO 6H M8-1.25 x 35mm SHCS (4) ISO 6H M10-1.5 x 45mm SHCS	(1) 0.25 d. x 0.50 long (2) 0.25 d. x 0.50 long
* P06 CP P * P08 CP P * P10 CP P	78	n/a n/a n/a	(2) -011; (2) -018 (2) -011; (2) -215 (2) -011; (2) -220	(4) UNC 0.38-16 x 1.50 long SHCS (4) UNC 0.38-16 x 1.50 long SHCS (6) UNC 0.38-16 x 1.75 long SHCS	(2) 0.25 dia x 0.50 long
* P06 CP P M * P08 CP P M * P10 CP P M	78	n/a n/a n/a	(2) -011; (2) -018 (2) -011; (2) -215 (2) -011; (2) -220	(4) ISO 6H M10-1.5 x 35mm SHCS (4) ISO 6H M10-1.5 x 40mm SHCS (6) ISO 6H M10-1.5 x 45mm SHCS	(2) 0.25 dia x 0.50 long
* R06 CP P * R08 CP P * R10 CP P	79	n/a n/a n/a	(1) -012; (2) -018 (1) -012; (2) -216 (1) -012; (2) -220	(4) UNC 0.50-13 x 1.50 long SHCS (4) UNC 0.63-11 x 2.00 long SHCS (4) UNC 0.75-10 x 2.25 long SHCS	(1) 0.25 d. x 0.50 long (1) 0.25 d. x 0.50 long (2) 0.25 d. x 0.50 long
* R06 CP P M * R08 CP P M * R10 CP P M	79	n/a n/a n/a	(1) -012; (2) -018 (1) -012; (2) -216 (1) -012; (2) -220	(4) ISO 6H M12-1.75 x 40mm SHCS (4) ISO 6H M16-2 x 50mm SHCS (4) ISO 6H M20-2.5 x 55mm SHCS	(1) 0.25 d. x 0.50 long (1) 0.25 d. x 0.50 long (2) 0.25 d. x 0.50 long
* I08 CP P * I10 CP P	79	n/a n/a	(2) -012; (2) -216 (2) -012; (2) -220	(4) UNC 0.63-11 x 2.00 long SHCS (4) UNC 0.75-10 x 2.25 long SHCS	(1) 0.25 dia x 0.50 long
* I08 CP P M * I10 CP P M	79	n/a n/a	(2) -012; (2) -216 (2) -012; (2) -220	(4) ISO 6H M16-2 x 50mm SHCS (4) ISO 6H M20-2.5 x 55mm SHCS	(1) 0.25 dia x 0.50 long
* S04 CP P * S06 CP P	80	n/a n/a	(2) -012; (4) -013 (1) -012; (4) -019	(4) UNC 0.31-18 x 1.50 long SHCS (4) UNC 0.38-16 x 1.75 long SHCS	(1) 0.09 d. x 0.25 long (1) 0.25 d. x 0.50 long
* S04 CP P M * S06 CP P M	80	n/a n/a	(2) -012; (4) -013 (1) -012; (4) -019	(4) ISO 6H M8-1.25 x 30mm SHCS (4) ISO 6H M10-1.5 x 45mm SHCS	(1) 0.09 d. x 0.25 long (1) 0.25 d. x 0.50 long
* S04 COP * S06 COP	81	n/a n/a	(2) -012; (4) -013 (1) -012; (4) -019	(4) UNC 0.31-18 x 1.50 long SHCS (4) UNC 0.38-16 x 2.25 long SHCS	(1) 0.09 d. x 0.25 long (1) 0.25 d. x 0.50 long

# VALVE ADAPTORS



  
**Daman**<sup>®</sup>

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## VALVE ADAPTORS

### Directional Valve Adaptors

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Valve Adaptors for D06 Manifolds	Page 94
Valve Adaptors for D07 Manifolds	Pages 95-96
Valve Adaptors for D08 Manifolds	Pages 97-98
Valve Adaptors for D10 Manifolds	Page 100
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### Relief Valve Adaptors

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Valve Adaptors for D08 Manifolds	Page 99

### "Obsolete Valve" Adaptors

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D05 Adaptors for Obsolete Manifolds	Page 105
D08 Adaptors for Obsolete Manifolds	Page 106
D10 Adaptors for Obsolete Manifolds	Page 107

Mounting Hardware	Pages 108-109
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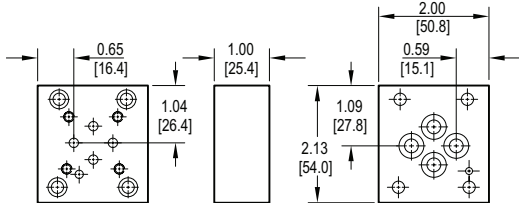
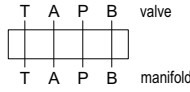
# Valve Adaptors

The pages in this section are our standard product offerings for valve adaptors. If you need a custom valve adaptor solution please visit [www.daman.com](http://www.daman.com) for Request For Quote (RFQ) instructions.

# Valve Adaptors for D03 Manifolds

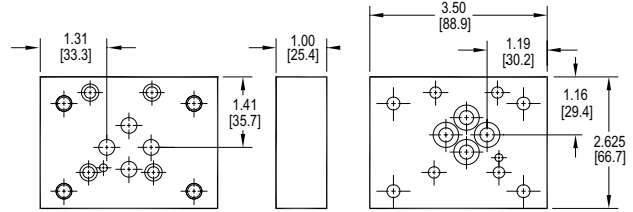
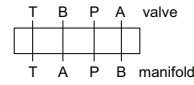
## Adapt D02 valve to D03 manifold

**Valve mtg:** UNC #10-24 x 0.50 DP or  
Metric M5-0.8mm ISO 6H x [12.7] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



## Adapt S04 valve to D03 manifold • BA oriented

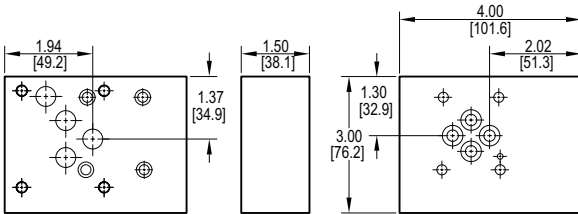
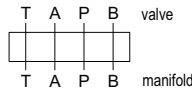
**Valve mtg:** UNC 0.31-18 x 0.88 DP or  
Metric M8 x 1.25mm ISO 6H x [22.2] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



This adaptor does not orient the A & B ports on the manifold to the respective valve solenoids.

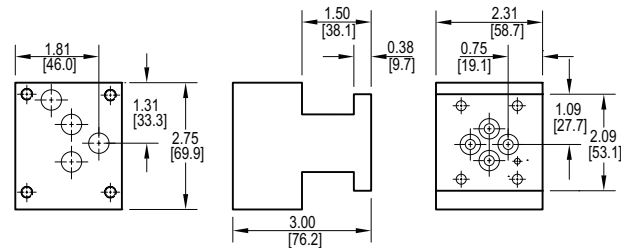
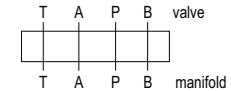
## Adapt D05 valve to D03 manifold • style A

**Valve mtg:** UNC 0.25-20 x 0.50 DP or  
Metric M6-1.0mm ISO 6H x [12.7] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



## Adapt D05 valve to D03 manifold • style B

**Valve mtg:** UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information

For **coating options** see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Style	Bolt Threads
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Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Manifold Pattern	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information

Valve Pattern	
<b>D02</b>	ISO 4401-02-01 NFPA T3.5.1-D02 See Tech Information
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information
<b>S04</b>	ISO 10372-04-04 Daman standard S04 See Tech Information

Product Type	
<b>VA</b>	Valve Adaptor

Port Orientation	
<b>AB</b>	A <sub>V</sub> common to A <sub>M</sub> B <sub>V</sub> common to B <sub>M</sub>
<b>BA</b>	A <sub>V</sub> common to B <sub>M</sub> B <sub>V</sub> common to A <sub>M</sub> S04 valve pattern only.

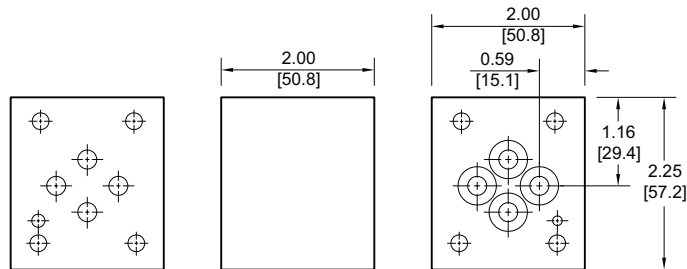
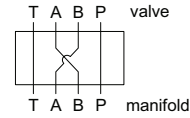
Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

D05-D03 Style	
Required with D05 valve pattern. Omit with D02 or S04 patterns.	
<b>A</b>	Style A Low height, wide design
<b>B</b>	Style B Tall height, narrow design

# Valve Adaptors for D03 Manifolds

## D03 A & B Port Swap Block • (BA oriented)

Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



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## Ordering Information

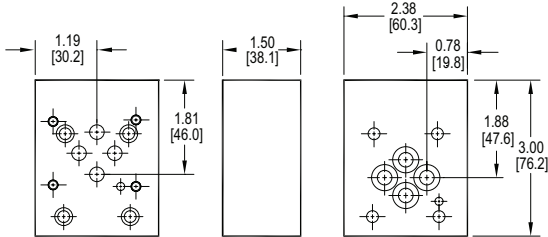
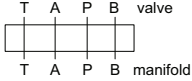
For coating options see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads																														
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000<sup>†</sup> psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000<sup>†</sup> psi • 34.5 MPa</td> </tr> <tr> <td colspan="2"><sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa	<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <thead> <tr> <th colspan="2">Valve Pattern</th> </tr> </thead> <tbody> <tr> <td><b>D03</b></td> <td>ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information</td> </tr> </tbody> </table>	Valve Pattern		<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information	<table border="1"> <thead> <tr> <th colspan="2">Manifold Pattern</th> </tr> </thead> <tbody> <tr> <td><b>D03</b></td> <td>ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information</td> </tr> </tbody> </table>	Manifold Pattern		<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information	<table border="1"> <thead> <tr> <th colspan="2">Product Type</th> </tr> </thead> <tbody> <tr> <td><b>VA</b></td> <td>Valve Adaptor</td> </tr> </tbody> </table>	Product Type		<b>VA</b>	Valve Adaptor	<table border="1"> <thead> <tr> <th colspan="2">Port Orientation</th> </tr> </thead> <tbody> <tr> <td><b>BA</b></td> <td>B<sub>v</sub> common to A<sub>m</sub> A<sub>v</sub> common to B<sub>m</sub> D03 valve pattern only.</td> </tr> </tbody> </table>	Port Orientation		<b>BA</b>	B <sub>v</sub> common to A <sub>m</sub> A <sub>v</sub> common to B <sub>m</sub> D03 valve pattern only.	<table border="1"> <thead> <tr> <th colspan="2">Bolt Threads</th> </tr> </thead> <tbody> <tr> <td><b>M</b></td> <td>Mounting holes sized for Metric (ISO 6H) bolts.</td> </tr> <tr> <td colspan="2">Omit: Mounting holes sized for inch (UNC) bolts.</td> </tr> </tbody> </table>	Bolt Threads		<b>M</b>	Mounting holes sized for Metric (ISO 6H) bolts.	Omit: Mounting holes sized for inch (UNC) bolts.	
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# Valve Adaptors for D03 Manifolds

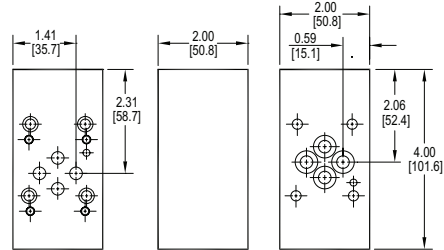
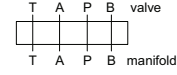
## Rotate D03 Valve 90°

Valve mtg: UNC #10-24 x 0.63  
 Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



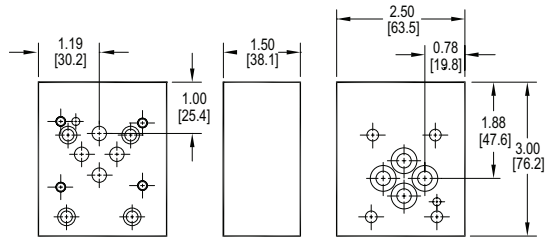
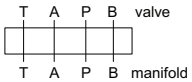
## Rotate D03 Valve 180°

Valve mtg: UNC #10-24 x 0.50  
 Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



## Rotate D03 Valve 270°

Valve mtg: UNC #10-24 x 0.63 DP  
 Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



# Ordering Information

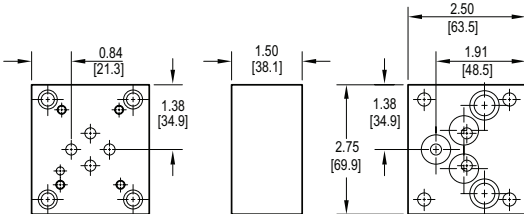
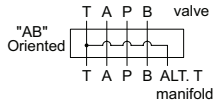
For **coating options**  
 see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Rotation																														
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# Valve Adaptors for D05 Manifolds

## Adapt D03 valve to D05 manifold • AB oriented

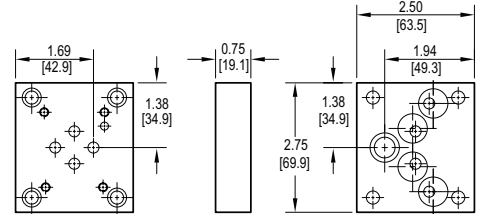
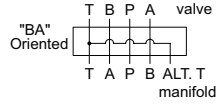
Valve mtg: UNC #10-24 x 0.50 DP or  
Metric M5-0.8mm ISO 6H x [12.7] DP  
Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



This adaptor permits the installation of a D03 valve on a D05 manifold. This adaptor, unlike \*D03D05VABA\*, properly orients the A & B ports on the manifold to the respective valve solenoids.

## Adapt D03 valve to D05 manifold • BA oriented

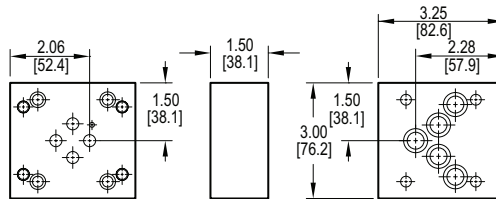
Valve mtg: UNC #10-24 x 0.44 DP or  
Metric M5 x 0.8mm ISO 6H x [11] DP  
Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



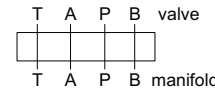
This adaptor permits the installation of a D03 valve on a D05 manifold. This adaptor, while low in cost, does not orient the A & B ports on the manifold to the respective valve solenoids.

## Adapt S04 valve to D05 manifold • AB oriented

Valve mtg: UNC 0.31-18 x 0.63 DP or  
Metric M8 x 1.25mm ISO 6H x [15.9] DP  
Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



This adaptor properly orients the A & B ports on the manifold to the respective valve solenoids.



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# Ordering Information

For coating options  
see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads
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Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Manifold Pattern	
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information

Port Orientation	
<b>AB</b>	A <sub>v</sub> common to A <sub>m</sub> B <sub>v</sub> common to B <sub>m</sub>
<b>BA</b>	B <sub>v</sub> common to A <sub>m</sub> A <sub>v</sub> common to B <sub>m</sub> D03 valve pattern only.

Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information
<b>S04</b>	ISO 10372-04-04 Daman standard S04 See Tech Information

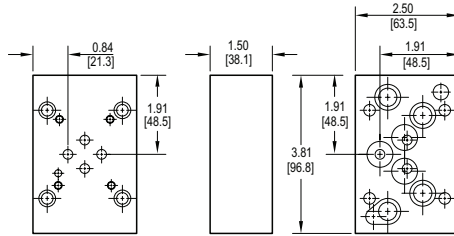
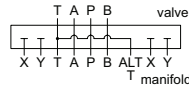
Product Type	
<b>VA</b>	Valve Adaptor

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

# Valve Adaptors for D05 Manifolds with Pilot Ports

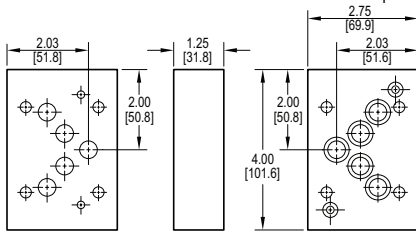
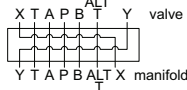
## Adapt D03 valve to D05H or D05HE manifold

Valve mtg: #10-24 UNC x 0.50 DP or  
Metric M5-0.8mm ISO 6H x [12.7] DP  
Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



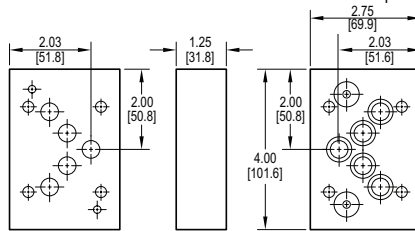
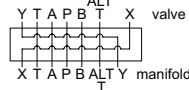
## Adapt D05HE valve to D05H manifold

Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



## Adapt D05H valve to D05HE manifold

Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



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# Ordering Information

For **coating options**  
see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads
----------	---------------	------------------	--------------	------------------	--------------

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Manifold Pattern	
See Tech Information	
<b>D05H</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A & B
<b>D05HE</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A

Port Orientation	
<b>AB</b>	A <sub>V</sub> common to A <sub>M</sub> B <sub>V</sub> common to B <sub>M</sub>

Valve Pattern	
See Tech Information	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03
<b>D05H</b>	(USA std) NFPA T3.5.1-D05 Alt B
<b>D05HE</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A

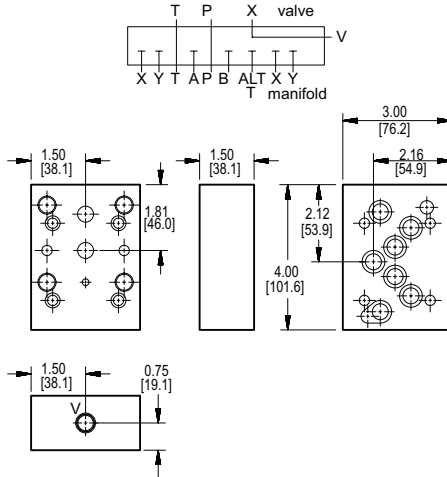
Product Type	
<b>VA</b>	Valve Adaptor

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

# Relief Valve Adaptors for D05(H) Manifolds

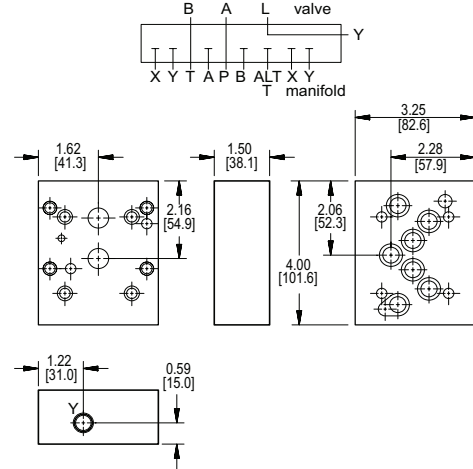
## Adapt I06 (NFPA R06) valve to D05H manifold

**Valve mtg:** UNC 0.50-13 x 1.00 DP or Metric M12 x 1.75mm ISO 6H x [25.4] DP  
**Vent port:** 0.25 NPTF or 0.25 BSPT (M option).  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



## Adapt P06 valve to D05H manifold

**Valve mtg:** UNC 0.38-16 x 1.00 DP or Metric M10-1.5mm ISO 6H x [25.4] DP  
**Vent port:** 0.25 NPTF or 0.25 BSPT (M option).  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



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## Ordering Information

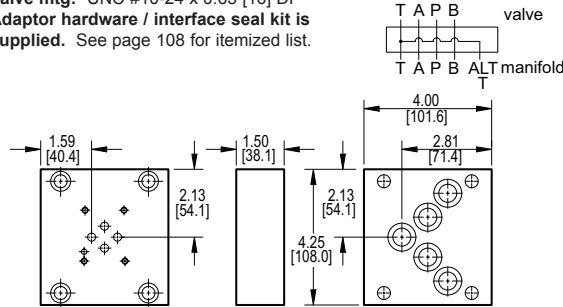
Material	Valve Pattern	Manifold Pattern	Product Type	Bolt Threads																												
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For **coating options** see pages 245-246.

# Valve Adaptors for D06 Manifolds

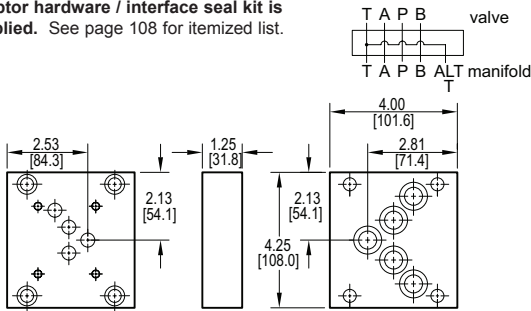
## Adapt D03 valve to D06 manifold

Valve mtg: UNC #10-24 x 0.63 [16] DP  
Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



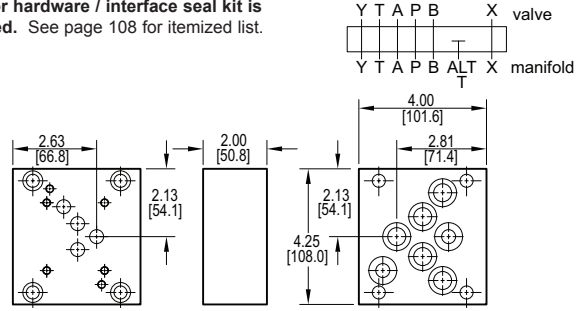
## Adapt D05 valve to D06 manifold

Valve mtg: UNC 0.25-20 x 0.56 [14.2] DP  
Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



## Adapt D05H valve to D06H manifold

Valve mtg: UNC 0.25-20 x 0.50 [12.7] DP  
Adaptor hardware / interface seal kit is supplied. See page 108 for itemized list.



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# Ordering Information

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation															
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000<sup>†</sup> psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000<sup>†</sup> psi • 34.5 MPa</td> </tr> <tr> <td colspan="2"><sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa	<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <thead> <tr> <th colspan="2">Valve Pattern</th> </tr> <tr> <td colspan="2">See Tech Information</td> </tr> <tr> <td><b>D03</b></td> <td>ISO 4401-03-02 NFFPA T3.5.1-D03</td> </tr> <tr> <td><b>D05</b></td> <td>ISO 4401-05-04 NFFPA T3.5.1-D05</td> </tr> <tr> <td><b>D05H</b></td> <td>(USA std) NFFPA T3.5.1-D05 Alt B</td> </tr> </thead></table>	Valve Pattern		See Tech Information		<b>D03</b>	ISO 4401-03-02 NFFPA T3.5.1-D03	<b>D05</b>	ISO 4401-05-04 NFFPA T3.5.1-D05	<b>D05H</b>	(USA std) NFFPA T3.5.1-D05 Alt B
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See Tech Information																			
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<b>D05</b>	ISO 4401-05-04 NFFPA T3.5.1-D05																		
<b>D05H</b>	(USA std) NFFPA T3.5.1-D05 Alt B																		

 | Manifold Pattern     |                                      | |----------------------|--------------------------------------| | See Tech Information |                                      | | <b>D06</b>           | NFFPA T3.5.1-D06<br>(X & Y omitted)  | | <b>D06H</b>          | NFFPA T3.5.1-D06<br>(X & Y included) | | | Product Type |               | |--------------|---------------| | <b>VA</b>    | Valve Adaptor | | | Port Orientation |  | |------------------|--| | <b>AB</b>        | A <sub>V</sub> common to A <sub>M</sub><br>B <sub>V</sub> common to B <sub>M</sub> | |

For **coating options** see pages 245-246.

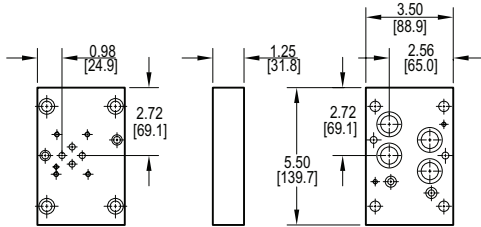
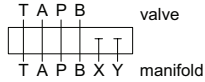


# Valve Adaptors for D07 Manifolds

## Adapt D03 valve to D07 manifold

Valve mtg: UNC #10-24 x 0.44 DP or  
Metric M5-0.8mm ISO 6H x [11.1] DP

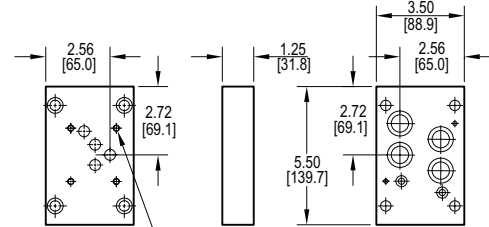
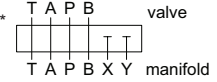
Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



## Adapt D05 valve to D07 manifold

Valve mtg: UNC 0.25-20 x 0.50 DP\* or  
Metric M6-1.0mm ISO 6H x [12.7] DP\*

Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.

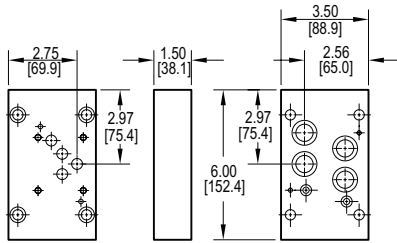
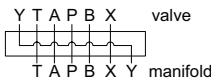


\*Note: This hole only: 0.38 [9.5] DP

## Adapt D05H valve to D07 manifold

Valve mtg: UNC 0.25-20 x 0.50 DP or  
Metric M6-1.0mm ISO 6H x [12.7] DP

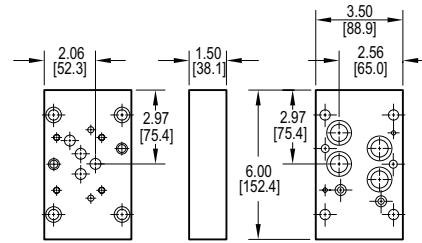
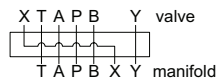
Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



## Adapt D05HE valve to D07 manifold

Valve mtg: UNC 0.25-20 x 0.50 DP or  
Metric M6-1.0mm ISO 6H x [12.7] DP

Adaptor hardware / interface seal kit is  
supplied. See page 108 for itemized list.



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# Ordering Information

For coating options  
see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads
----------	---------------	------------------	--------------	------------------	--------------

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa
† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.	

Manifold Pattern	
<b>D07</b>	ISO 4401-07-06 NFFPA T3.5.1-D07 See Tech Information

Port Orientation	
<b>AB</b>	A <sub>v</sub> common to A <sub>m</sub> B <sub>v</sub> common to B <sub>m</sub>

Valve Pattern	
See Tech Information	
<b>D03</b>	ISO 4401-03-02 NFFPA T3.5.1-D03
<b>D05</b>	ISO 4401-05-04 NFFPA T3.5.1-D05
<b>D05H</b>	(USA std) NFFPA T3.5.1-D05 Alt B
<b>D05HE</b>	ISO 4401-05-05 NFFPA T3.5.1-D05 Alt A

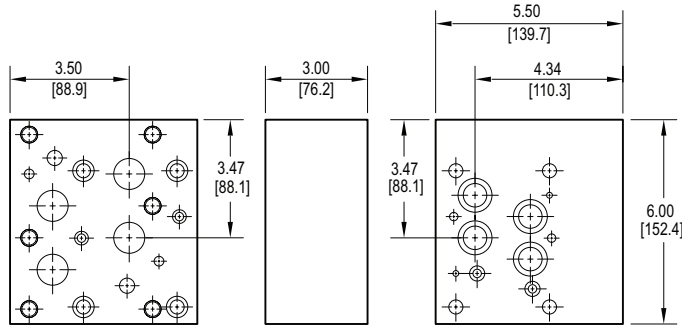
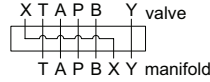
Product Type	
<b>VA</b>	Valve Adaptor

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

# Valve Adaptors for D07 Manifolds

## Adapt D08 valve to D07 manifold

**Valve mtg:** UNC 0.50-13 x 1.19 DP or  
Metric M12-1.75mm ISO 6H x [30.2] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 108 for itemized list.



**Note:** This adaptor is too wide to use on any position other than station one of a multi-station manifold.

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## Ordering Information

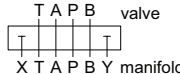
For **coating options** see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads																														
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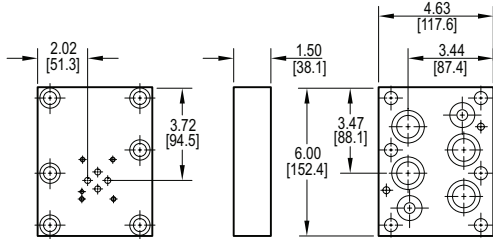
# Valve Adaptors for D08 Manifolds

## Adapt D03 valve to D08 manifold

Valve mtg: UNC #10-24 x 0.50 DP or  
Metric M5-0.8mm ISO 6H x [12.7] DP

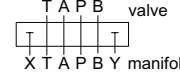


Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.

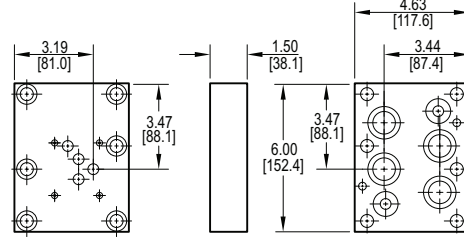


## Adapt D05 valve to D08 manifold

Valve mtg: UNC 0.25-20 x 0.50 DP or  
Metric M6-1.0mm ISO 6H x [12.7] DP

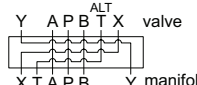


Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.

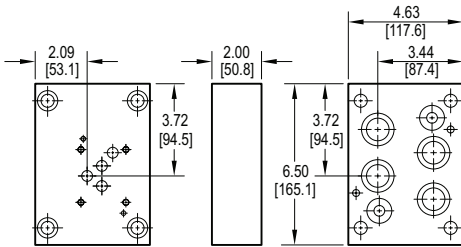


## Adapt D05H valve to D08 manifold

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP

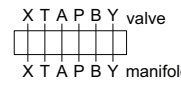


Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.

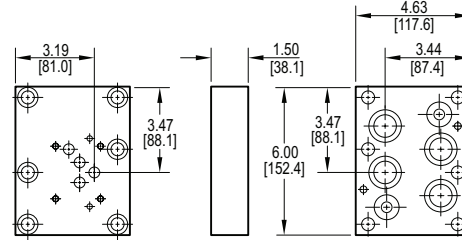


## Adapt D05HE valve to D08 manifold

Valve mtg: 0.25-20 UNC x 0.50 DP or  
Metric M6-1.0mm ISO 6H x [12.7] DP



Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



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# Ordering Information

For coating options see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads
----------	---------------	------------------	--------------	------------------	--------------

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Manifold Pattern	
<b>D08</b>	ISO 4401-08-07 NFPA T3.5.1-D08 See Tech Information

Port Orientation	
<b>AB</b>	A <sub>v</sub> common to A <sub>m</sub> B <sub>v</sub> common to B <sub>m</sub>

Valve Pattern	
See Tech Information	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05
<b>D05H</b>	(USA std) NFPA T3.5.1-D05 Alt B
<b>D05HE</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A

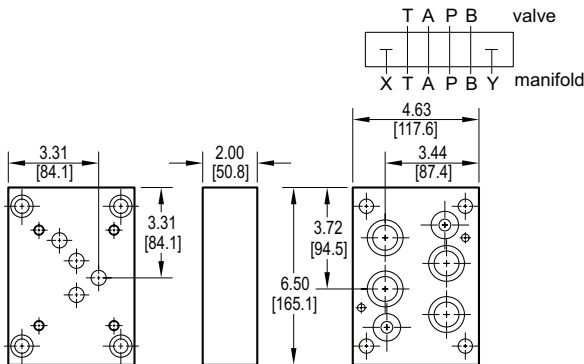
Product Type	
<b>VA</b>	Valve Adaptor

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

# Valve Adaptors for D08 Manifolds

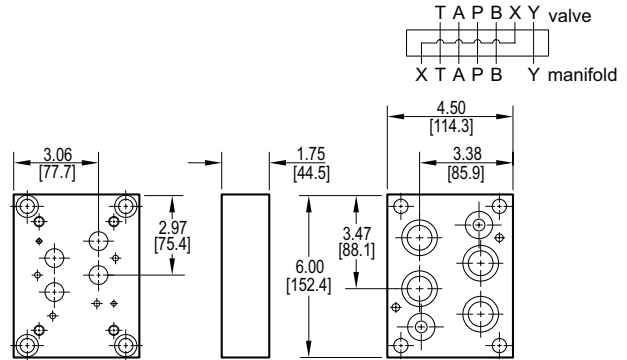
## Adapt D06 valve to D08 manifold

**Valve mtg:** UNC 0.38-16 x 0.75 DP or Metric M10-1.5mm ISO 6H x [19.1] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



## Adapt D07 valve to D08 manifold

**Valve mtg:** UNC 0.25-20 x 0.5 DP and UNC 0.38-16 x 0.75 DP or Metric M6-1.0mm ISO 6H x [12.7] DP and M10-1.5mm ISO 6H x [19.1] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



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# Ordering Information

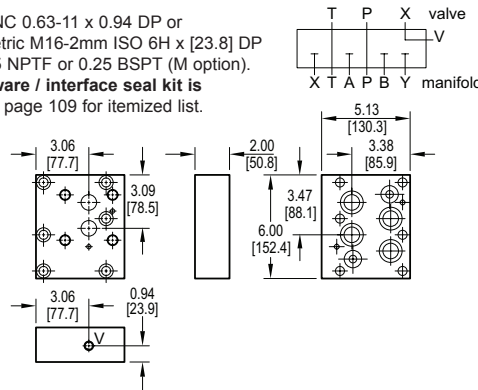
For **coating options** see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads																																
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# Relief Valve Adaptors for D08 Manifolds

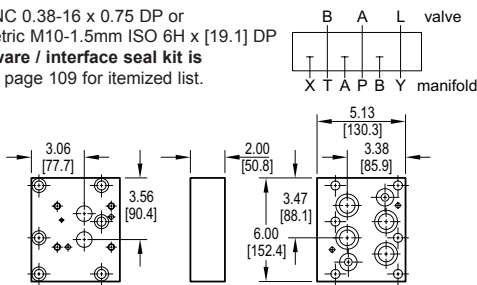
## Adapt I08 (NFPA RV08) valve to D08 manifold

**Valve mtg:** UNC 0.63-11 x 0.94 DP or Metric M16-2mm ISO 6H x [23.8] DP  
**Vent port:** 0.25 NPTF or 0.25 BSPT (M option).  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



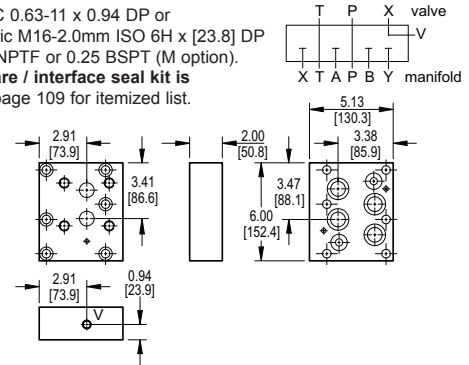
## Adapt P08 valve to D08 manifold

**Valve mtg:** UNC 0.38-16 x 0.75 DP or Metric M10-1.5mm ISO 6H x [19.1] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



## Adapt R08 valve to D08 manifold

**Valve mtg:** UNC 0.63-11 x 0.94 DP or Metric M16-2.0mm ISO 6H x [23.8] DP  
**Vent port:** 0.25 NPTF or 0.25 BSPT (M option).  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



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# Ordering Information

Material	Valve Pattern	Manifold Pattern	Product Type	Bolt Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Manifold Pattern	
<b>D08</b>	ISO 4401-08-07 NFPA T3.5.1-D08 See Tech Information

Bolt Threads	
Omit for inch (UNC) bolt kit.	
<b>M</b>	Metric (ISO 6H) bolt kit

Valve Pattern	
See Tech Information	
<b>I08</b>	NFPA T3.5.1-RV08
<b>P08</b>	ISO 6264-08-11- <sup>*</sup> -97 ISO 5781-08-10-0-00 NFPA T3.5.1-RP08
<b>R08</b>	ISO 6264-08-13- <sup>*</sup> -97 NFPA T3.5.1-R08

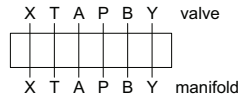
Product Type	
<b>RVA</b>	Relief Valve Adaptor

# Valve Adaptors for D10 Manifolds

## Adapt D07 valve to D10 manifold

Valve mtg: 0.25-20 UNC x 0.75 DP and  
0.38-16 UNC x 1.00 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP and  
M10-1.5mm ISO 6H x [25.4] DP

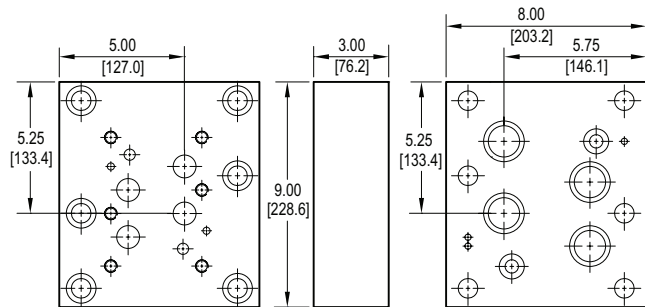
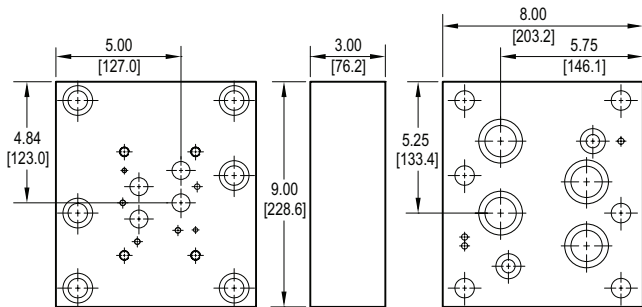
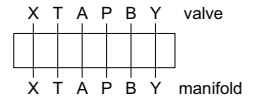
Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



## Adapt D08 valve to D10 manifold

Valve mtg: UNC 0.50-13 x 1.19 DP or  
Metric M12-1.75mm ISO 6H x [30.2] DP

Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



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## Ordering Information

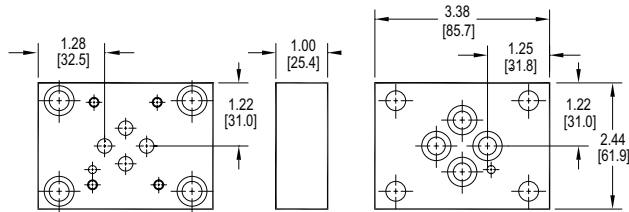
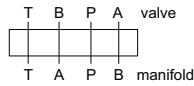
For **coating options** see pages 245-246.

Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation	Bolt Threads																																
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# D03 / D05 Valve Adaptors for S04 Subplates

## Adapt D03 valve to S04 manifold • BA oriented

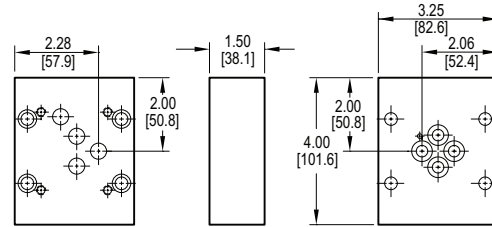
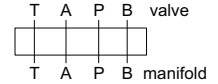
**Valve mtg:** UNC #10-24 x 0.63 DP or Metric M5 x 0.8mm ISO 6H x [15.9] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



This adaptor does not orient the A & B ports on the manifold to the respective valve solenoids.

## Adapt D05 valve to S04 manifold • AB oriented

**Valve mtg:** UNC 0.25-20 x 0.63 DP or Metric M6 x 1.0mm ISO 6H x [15.9] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



This adaptor properly orients the A & B ports on the manifold to the respective valve solenoids.

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## Ordering Information

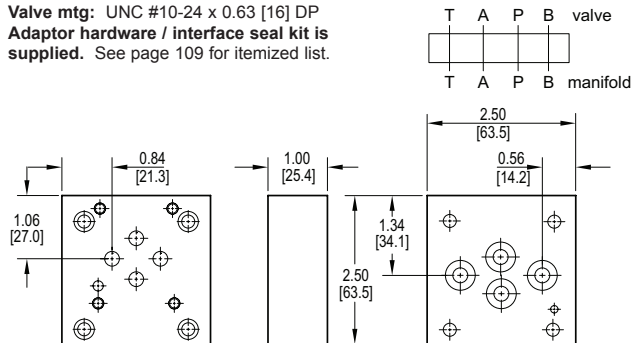
For coating options see pages 245-246.

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# D03 to "Obsolete Valve" Adaptors

## Adapt D03 valve to Racine 01Q manifold

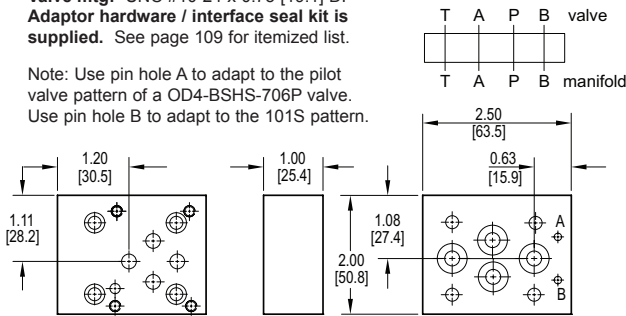
Valve mtg: UNC #10-24 x 0.63 [16] DP  
 Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



## Adapt D03 valve to Racine 01S manifold

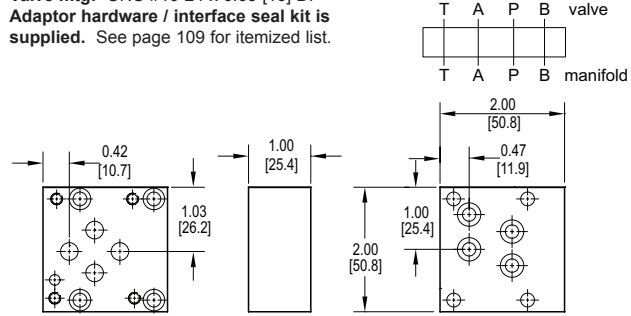
Valve mtg: UNC #10-24 x 0.75 [19.1] DP  
 Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.

Note: Use pin hole A to adapt to the pilot valve pattern of a OD4-BSHS-706P valve.  
 Use pin hole B to adapt to the 101S pattern.



## Adapt D03 valve to Parker D1B manifold

Valve mtg: UNC #10-24 x 0.63 [16] DP  
 Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



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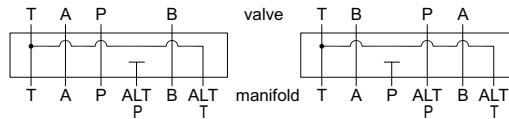
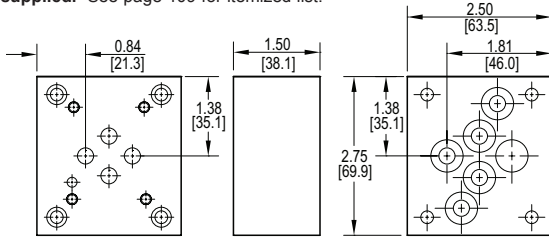
For **coating options**  
 see pages 245-246.



# D03 to “Obsolete Valve” Adaptors

## Adapt D03 valve to Denison D1D04 manifold

**Valve mtg:** UNC #10-24 x 0.50 [12.7] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.

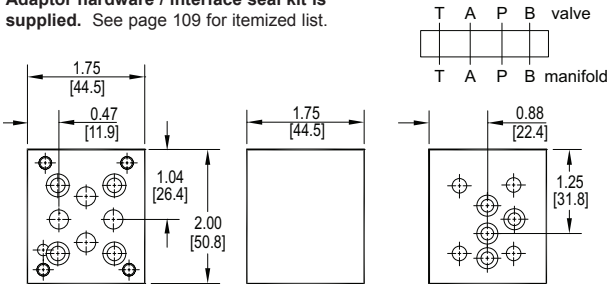


Schematic of typical installation. Replaces D1D04 valves that utilized the standard P port.

Schematic of optional installation. Replaces D1D04 pilot valves that utilized the alternate P port. The adaptor is rotated 180° in this case, which swaps A & B orientation.

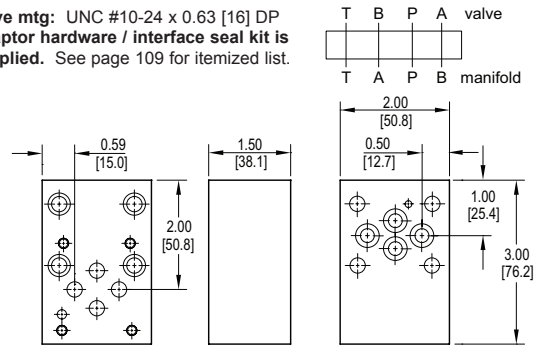
## Adapt D03 valve to Vickers D1L manifold

**Valve mtg:** UNC #10-24 x 0.63 [16] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



## Adapt D03 valve to Vickers DG4M4 manifold

**Valve mtg:** UNC #10-24 x 0.63 [16] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information

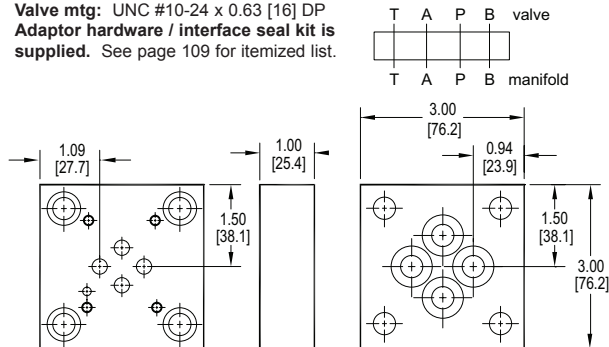
Material	Valve Pattern	Manifold Pattern	Product Type	Port Orientation																																
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000† psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000† psi • 34.5 MPa</td> </tr> <tr> <td colspan="2">† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa	† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <thead> <tr> <th colspan="2">Valve Pattern</th> </tr> </thead> <tbody> <tr> <td><b>D03</b></td> <td>ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information</td> </tr> </tbody> </table>	Valve Pattern		<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information	<table border="1"> <thead> <tr> <th colspan="2">Manifold Pattern</th> </tr> <tr> <td colspan="2">See Tech Information</td> </tr> </thead> <tbody> <tr> <td><b>D1D04</b></td> <td>Denison D1D04-3*...</td> </tr> <tr> <td><b>D1L</b></td> <td>Vickers D1L...</td> </tr> <tr> <td><b>DG4M4</b></td> <td>Vickers DG4M4... Tokimec DG4M4...</td> </tr> </tbody> </table>	Manifold Pattern		See Tech Information		<b>D1D04</b>	Denison D1D04-3*...	<b>D1L</b>	Vickers D1L...	<b>DG4M4</b>	Vickers DG4M4... Tokimec DG4M4...	<table border="1"> <thead> <tr> <th colspan="2">Product Type</th> </tr> </thead> <tbody> <tr> <td><b>VA</b></td> <td>Valve Adaptor</td> </tr> </tbody> </table>	Product Type		<b>VA</b>	Valve Adaptor	<table border="1"> <thead> <tr> <th colspan="2">Port Orientation</th> </tr> </thead> <tbody> <tr> <td><b>AB</b></td> <td>A<sub>v</sub> common to A<sub>m</sub> B<sub>v</sub> common to B<sub>m</sub> (D1D04 and D1L)</td> </tr> <tr> <td><b>BA</b></td> <td>B<sub>v</sub> common to A<sub>m</sub> A<sub>v</sub> common to B<sub>m</sub> (DG4M4 only)</td> </tr> </tbody> </table>	Port Orientation		<b>AB</b>	A <sub>v</sub> common to A <sub>m</sub> B <sub>v</sub> common to B <sub>m</sub> (D1D04 and D1L)	<b>BA</b>	B <sub>v</sub> common to A <sub>m</sub> A <sub>v</sub> common to B <sub>m</sub> (DG4M4 only)
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<b>D1L</b>	Vickers D1L...																																			
<b>DG4M4</b>	Vickers DG4M4... Tokimec DG4M4...																																			
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For coating options see pages 245-246.

# D03 to “Obsolete Valve” Adaptors

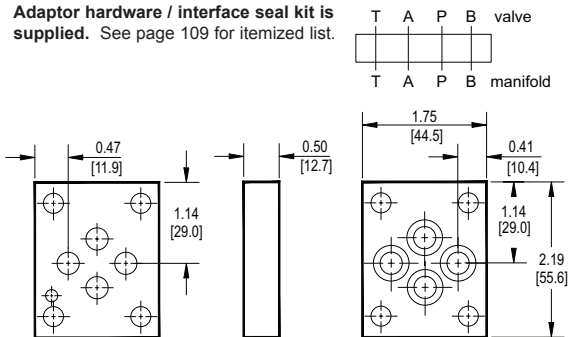
## Adapt D03 valve to Republic R8143 manifold

Valve mtg: UNC #10-24 x 0.63 [16] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



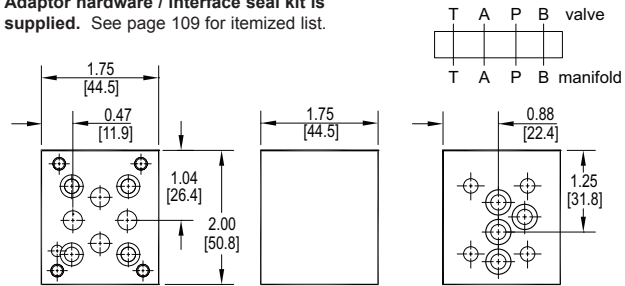
## Adapt D03 valve to Rivett RVT65 manifold

**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



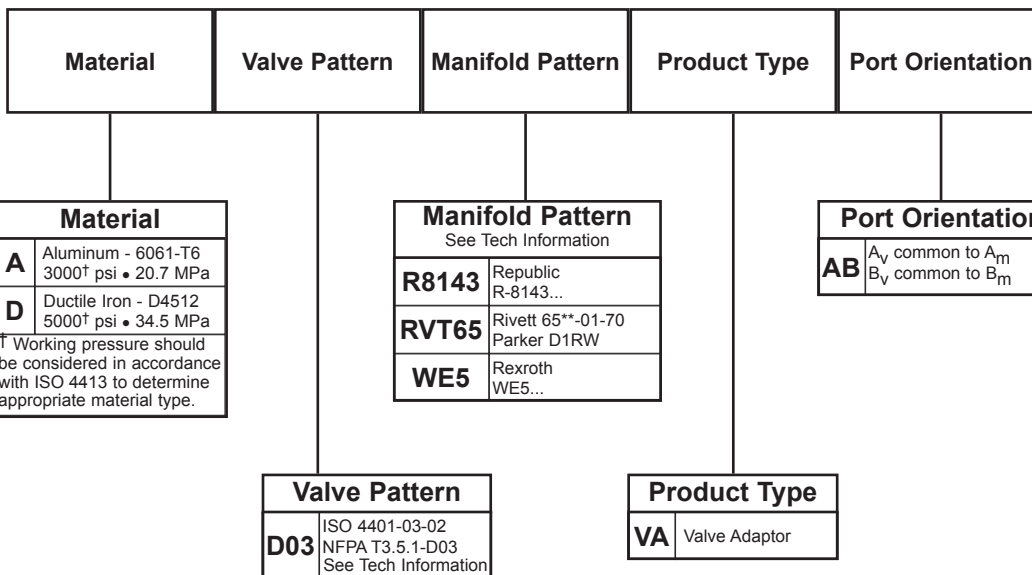
## Adapt D03 valve to Rexroth WE5 manifold

Valve mtg: UNC #10-24 x 0.63 [16] DP  
**Adaptor hardware / interface seal kit is supplied.** See page 109 for itemized list.



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# Ordering Information

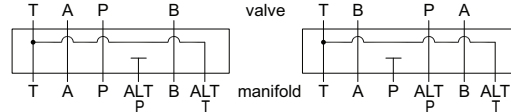
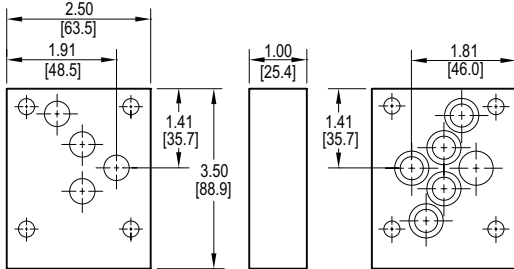


For **coating options** see pages 245-246.

# D05 to “Obsolete Valve” Adaptors

## Adapt D05 valve to Denison D1D04 manifold

Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.

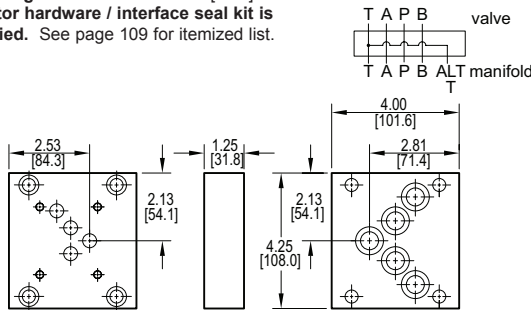


Schematic of typical installation. Replaces D1D04 valves that utilized the standard P port.

Schematic of optional installation. Replaces D1D04 pilot valves that utilized the alternate P port. The adaptor is rotated 180° in this case, which swaps A & B orientation.

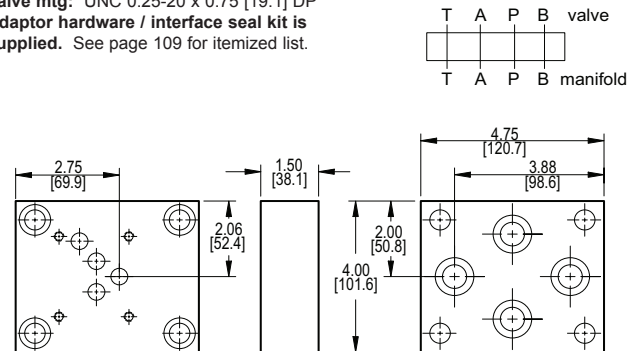
## Adapt D05 valve to D06 manifold (Vickers DG4S4-02)

Valve mtg: UNC 0.25-20 x 0.56 [14.2] DP  
Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



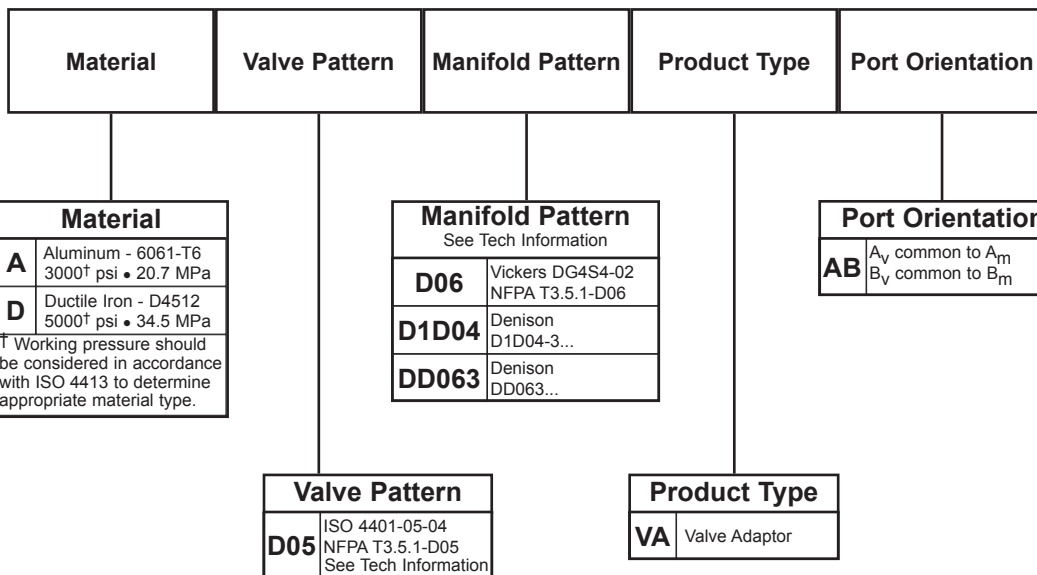
## Adapt D05 valve to Denison DD063 manifold

Valve mtg: UNC 0.25-20 x 0.75 [19.1] DP  
Adaptor hardware / interface seal kit is supplied. See page 109 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information



For **coating options** see pages 245-246.

# D08 to “Obsolete Valve” Adaptors

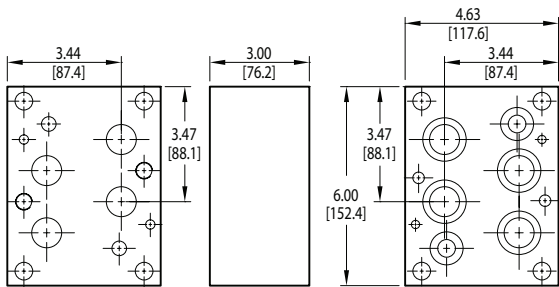
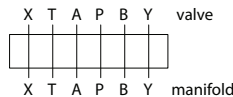
## Adapt D08 valve to Denison D1D12 manifold

Valve mtg: (2) UNC 0.50-13 x 0.75 [19.1] DP

Adaptor hardware / interface seal kit is

supplied.\* See page 109 for itemized list.

\* (4) bolts are user supplied; bolts must pass through valve and adaptor to thread into manifold.

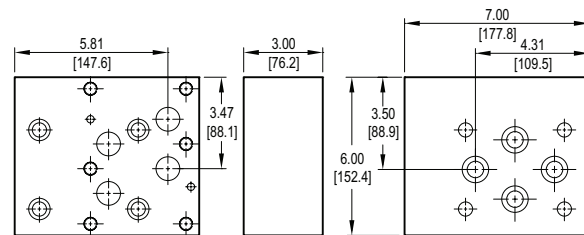
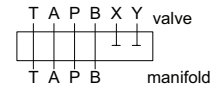


## Adapt D08 valve to Denison D2D06 manifold

Valve mtg: UNC 0.50-13 x 1.19 [30.2] DP

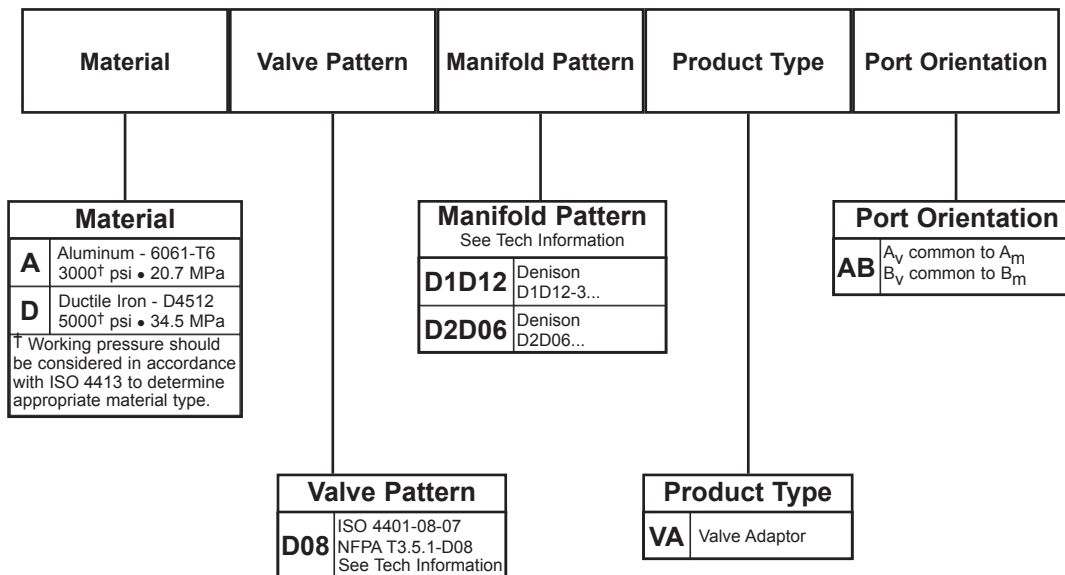
Adaptor hardware / interface seal kit is

supplied. See page 109 for itemized list.



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# Ordering Information

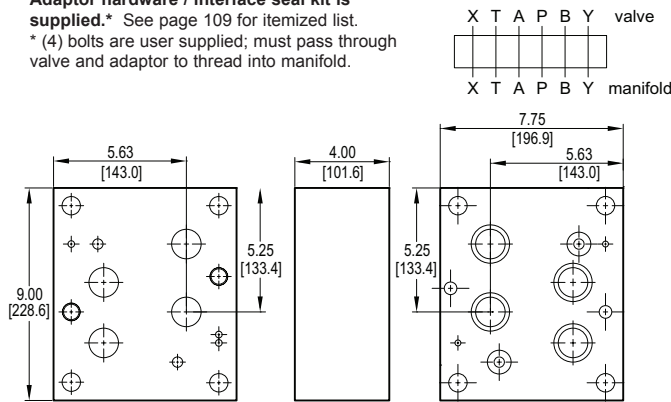


For **coating options** see pages 245-246.

# D10 to “Obsolete Valve” Adaptors

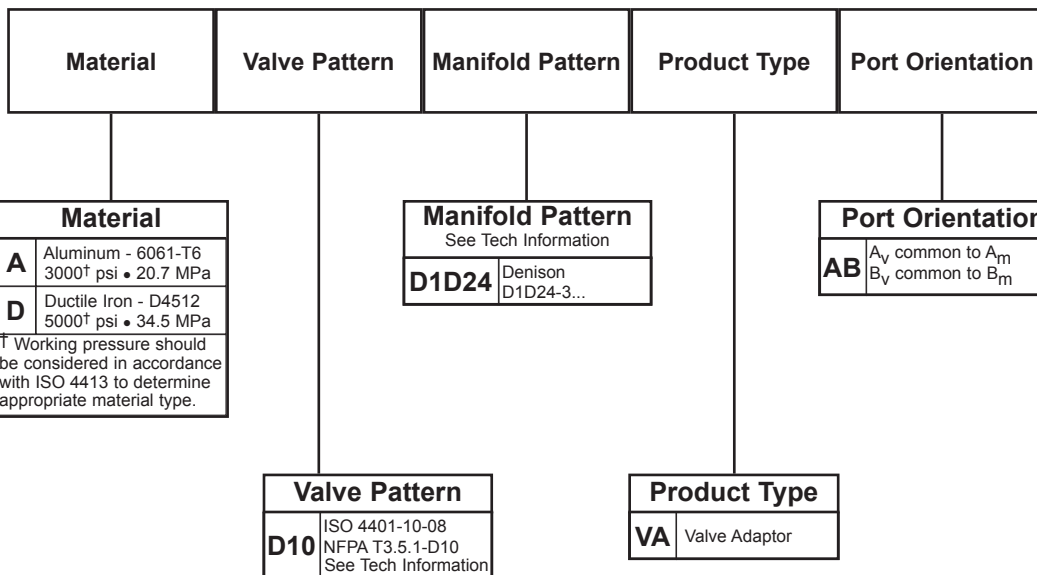
## Adapt D10 valve to Denison D1D24 manifold

**Valve mtg:** (2) UNC 0.75-10 x 1.12 [28.4] DP  
**Adaptor hardware / interface seal kit is supplied.\*** See page 109 for itemized list.  
 \*(4) bolts are user supplied; must pass through valve and adaptor to thread into manifold.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information



For coating options see pages 245-246.

# Valve Adaptor Mounting Hardware

AVAILABLE FOR PURCHASE. ORDERING INFORMATION: REMOVE ASTERISK AND ADD "185-" TO BEGINNING OF PART NUMBER LISTED. CONSULT PRICE LIST FOR PRICING.

Part no.	Cat. pg.	Viton O-rings 90 durometer	Mounting Screws	Locating Pins	Plugs
* D02 D03 VA AB	88	(4) -012	(4) UNC #10-24 x 0.88 long SHCS	(1) 0.12 dia x 0.25 long	n/a
* D05 D03 VA AB A	88	(4) -012	(4) UNC #10-24 x 1.50 long SHCS		
* D05 D03 VA AB B	88	(4) -012	(4) UNC #10-24 x 0.75 long SHCS		
* S04 D03 VA BA	88	(4) -012	(4) UNC #10-24 x 1.00 long SHCS		
* D03 D03 VA BA	89	(4) -012	n/a		
* D03 D03 VA AB 090	90	(4) -012	(4) UNC #10-24 x 1.50 long SHCS	(1) 0.12 dia x 0.25 long	n/a
* D03 D03 VA AB 180	90	(4) -012	(4) UNC #10-24 x 2.00 long SHCS		
* D03 D03 VA AB 270	90	(4) -012	(4) UNC #10-24 x 1.50 long SHCS		
* D02 D03 VA AB M	88	(4) -012	(4) ISO 6H M5-0.8 x 20mm SHCS	(1) 0.12 dia x 0.25 long	n/a
* D05 D03 VA AB A M	88	(4) -012	(4) ISO 6H M5-0.8 x 40mm SHCS		
* D05 D03 VA AB B M	88	(4) -012	(4) ISO 6H M5-0.8 x 20mm SHCS		
* S04 D03 VA BA M	88	(4) -012	(4) ISO 6H M5-0.8 x 25mm SHCS		
* D03 D03 VA BA M	89	(4) -012	n/a		
* D03 D05 VA AB	91	(5) -014	(4) UNC 0.25-20 x 1.25 long SHCS	n/a	n/a
* D03 D05 VA BA	91	(5) -014	(4) UNC 0.25-20 x 0.75 long SHCS		
* S04 D05 VA AB	91	(5) -014	(4) UNC 0.25-20 x 1.50 long SHCS		
* D03 D05 VA AB M	91	(5) -014	(4) ISO 6H M6-1.0 x 35mm SHCS	n/a	n/a
* D03 D05 VA BA M	91	(5) -014	(4) ISO 6H M6-1.0 x 20mm SHCS		
* S04 D05 VA AB M	91	(5) -014	(4) ISO 6H M6-1.0 x 40mm SHCS		
* D03 D05H VA AB	92	(1) -011, (6) -014, (1) -016	(4) UNC 0.25-20 x 1.50 long SHCS	n/a	n/a
* D05HE D05H VA AB	92	(2) -011, (5) -014	n/a		
* D05H D05HE VA AB	92	(7) -014	n/a		
* D03 D05H VA AB M	92	(1) -011, (6) -014, (1) -016	(4) ISO 6H M6-1.0 x 35mm SHCS	n/a	n/a
* D05HE D05H VA AB M	92	(2) -011, (5) -014	n/a		
* D05H D05HE VA AB M	92	(7) -014	n/a		
* I06 D05H RVA	93	(1) -011, (6) -014, (1) -016	(4) UNC 0.25-20 x 1.50 long SHCS	n/a	(1) 0.25 NPTF LSPP
* P06 D05H RVA	93	(1) -011, (6) -014, (1) -016	(4) UNC 0.25-20 x 1.50 long SHCS		
* I06 D05H RVA M	93	(1) -011, (6) -014, (1) -016	(4) ISO 6H M6-1.0 x 40mm SHCS	n/a	n/a
* P06 D05H RVA M	93	(1) -011, (6) -014, (1) -016	(4) ISO 6H M6-1.0 x 40mm SHCS		
* D03 D06 VA AB	94	(5) -018	(4) UNC 0.38-16 x 1.25 long SHCS	n/a	n/a
* D05 D06 VA AB	94	(5) -018	(4) UNC 0.38-16 x 1.25 long SHCS		
* D05H D06H VA AB	94	(7) -018	(4) UNC 0.38-16 x 2.00 long SHCS		
* D03 D07 VA AB	95	(2) -011, (4) -210	(2) UNC 0.25-20 x 1.25 long and (4) UNC 0.38-16 x 1.25 long SHCS	(2) 0.12 dia x 0.25 long	n/a
* D05 D07 VA AB	95	(2) -011, (4) -210	(4) UNC 0.38-16 x 1.25 long SHCS		
* D05H D07 VA AB	95	(2) -011, (4) -210	(4) UNC 0.38-16 x 1.25 long SHCS		
* D05HE D07 VA AB	95	(3) -011, (1) -014, (4) -210	(2) UNC 0.25-20 x 1.50 long and (4) UNC 0.38-16 x 1.50 long SHCS		
* D08 D07 VA AB	96	(2) -011, (4) -210	(2) UNC 0.25-20 x 3.00 long and (4) UNC 0.38-16 x 3.00 long SHCS		
* D03 D07 VA AB M	95	(2) -011, (4) -210	(2) ISO 6H M6-1.0 x 35mm and (4) ISO 6H M10-1.5 x 35mm SHCS	(2) 0.12 dia x 0.25 long	n/a
* D05 D07 VA AB M	95	(2) -011, (4) -210	(4) ISO 6H M10-1.5 x 35mm SHCS		
* D05H D07 VA AB M	95	(2) -011, (4) -210	(4) ISO 6H M10-1.5 x 35mm SHCS		
* D05HE D07 VA AB M	95	(3) -011, (1) -014, (4) -210	(2) ISO 6H M6-1.0 x 40mm and (4) ISO 6H M10-1.5 x 40mm SHCS		
* D08 D07 VA AB M	96	(2) -011, (4) -210	(2) ISO 6H M6-1.0 x 75mm and (4) ISO 6H M10-1.5 x 75mm SHCS		

# Valve Adaptor Mounting Hardware

AVAILABLE FOR PURCHASE. ORDERING INFORMATION: REMOVE ASTERISK AND ADD "185-" TO BEGINNING OF PART NUMBER LISTED. CONSULT PRICE LIST FOR PRICING.

Part no.	Cat. pg.	Viton O-rings 90 durometer	Mounting Screws	Locating Pins	Plugs
* D03 D08 VA AB	97	(2) -210, (4) -215	(6) UNC 0.50-13 x 1.50 long SHCS	(2) 0.25 dia x 0.50 long	n/a
* D05 D08 VA AB	97	(2) -210, (4) -215	(6) UNC 0.50-13 x 1.50 long SHCS		
* D05H D08 VA AB	97	(2) -210, (4) -215	(4) UNC 0.50-13 x 2.00 long SHCS		
* D05HE D08 VA AB	97	(2) -210, (4) -215	(6) UNC 0.50-13 x 1.50 long SHCS		
* D06 D08 VA AB	98	(2) -210, (4) -215	(4) UNC 0.50-13 x 2.00 long SHCS		
* D07 D08 VA AB	98	(2) -210, (4) -215	(4) UNC 0.50-13 x 1.50 long SHCS		
* D03 D08 VA AB M	97	(2) -210, (4) -215	(6) ISO 6H M12-1.75 x 40mm SHCS	(2) 0.25 dia x 0.50 long	n/a
* D05 D08 VA AB M	97	(2) -210, (4) -215	(6) ISO 6H M12-1.75 x 40mm SHCS		
* D05H D08 VA AB M	97	(2) -210, (4) -215	(4) ISO 6H M12-1.75 x 50mm SHCS		
* D05HE D08 VA AB M	97	(2) -210, (4) -215	(6) ISO 6H M12-1.75 x 40mm SHCS		
* D06 D08 VA AB M	98	(2) -210, (4) -215	(4) ISO 6H M12-1.75 x 50mm SHCS		
* D07 D08 VA AB M	98	(2) -210, (4) -215	(4) ISO 6H M12-1.75 x 40mm SHCS		
* I08 D08 RVA	99	(2) -210, (4) -215	(6) UNC 0.50-13 x 2.00 long SHCS	(2) 0.25 dia x 0.50 long	(1) 0.25 NPTF LSPP
* P08 D08 RVA	99	(2) -210, (4) -215	(6) UNC 0.50-13 x 2.00 long SHCS	(2) 0.25 dia x 0.50 long	n/a
* R08 D08 RVA	99	(2) -210, (4) -215	(6) UNC 0.50-13 x 2.00 long SHCS	(2) 0.25 dia x 0.50 long	(1) 0.25 NPTF LSPP
* I08 D08 RVA M	99	(2) -210, (4) -215	(6) ISO 6H M12-1.75 x 50mm SHCS	(2) 0.25 dia x 0.50 long	n/a
* P08 D08 RVA M	99	(2) -210, (4) -215	(6) ISO 6H M12-1.75 x 50mm SHCS	(2) 0.25 dia x 0.50 long	
* R08 D08 RVA M	99	(2) -210, (4) -215	(6) ISO 6H M12-1.75 x 50mm SHCS	(2) 0.25 dia x 0.50 long	
* D07 D10 VA AB	100	(2) -210, (4) -222	(6) UNC 0.75-10 x 3.00 SHCS	(2) 0.25 dia x 0.50 long	n/a
* D08 D10 VA AB	100	(2) -210, (4) -222	(6) UNC 0.75-10 x 3.00 SHCS	(2) 0.25 dia x 0.50 long	
* D07 D10 VA AB M	100	(2) -210, (4) -222	(6) ISO 6H M20-2.5 x 80mm SHCS	(2) 0.25 dia x 0.50 long	n/a
* D08 D10 VA AB M	100	(2) -210, (4) -222	(6) ISO 6H M20-2.5 x 80mm SHCS	(2) 0.25 dia x 0.50 long	
* D03 S04 VA BA	101	(4) -013	(4) UNC 0.31-18 x 1.00 long SHCS	(2) 0.09 dia x 0.25 long	n/a
* D05 S04 VA AB	101	(4) -013	(4) UNC 0.31-18 x 1.50 long SHCS	(2) 0.09 dia x 0.25 long	
* D03 S04 VA BA M	101	(4) -013	(4) ISO 6H M8-1.25 x 25mm SHCS	(2) 0.09 dia x 0.25 long	n/a
* D05 S04 VA AB M	101	(4) -013	(4) ISO 6H M8-1.25 x 40mm SHCS	(2) 0.09 dia x 0.25 long	
* D03 01Q VA AB	102	(4) -012	(4) UNC #10-24 x 1.00 long SHCS	(1) 0.12 dia x 0.25 long	n/a
* D03 01S VA AB	102	(4) -012	(4) UNC 0.25-20 x 1.25 long SHCS	(1) 0.12 dia x 0.25 long	
* D03 D1B VA AB	102	(4) -010	(4) UNF #10-32 x 1.00 long SHCS	n/a	
* D03 D1D04 VA AB	103	(6) -013	(4) UNC 0.25-20 x 1.50 long SHCS	n/a	n/a
* D03 D1L VA AB	103	(4) -008	(4) UNC #10-24 x 1.75 long SHCS	n/a	
* D03 DG4M4 VA BA	103	(4) -011	(4) UNC 0.25-20 x 1.50 long SHCS	(1) 0.12 dia x 0.25 long	
* D03 R8143 VA AB	104	(4) -016	(4) UNC 0.38-16 x 1.00 long SHCS	n/a	n/a
* D03 RVT65 VA AB	104	(4) -012	n/a	n/a	
* D03 WE5 VA AB	104	(4) -010	(4) UNC #10-24 x 1.75 long SHCS	n/a	
* D05 D06 VA AB	105	(5) -018	(4) UNC 0.38-16 x 1.25 long SHCS	n/a	n/a
* D05 D1D04 VA AB	105	(6) -013	n/a	n/a	
* D05 DD063 VA AB	105	(4) -210	(4) UNC 0.50-13 x 1.50 long SHCS	n/a	
* D08 D1D12 VA AB	106	(2) -210, (4) -215	(2) UNC 0.31-18 x 1.00 long SHCS	(2) 0.25 dia x 0.50 long	n/a
* D08 D2D06 VA AB	106	(4) -210	(4) UNC 0.50-13 x 3.00 long SHCS	n/a	
* D10 D1D24 VA AB	107	(2) -210, (4) -222	(2) UNC 0.50-13 x 1.50 long SHCS	(2) 0.25 dia x 0.50 long	

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## SUBPLATES

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D03 Subplates	Pages 115-118
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R06, R08, R10 Subplates	Page 133
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# Subplates

The pages in this section are our standard product offerings for subplates. If you need a custom subplate solution please visit [www.daman.com](http://www.daman.com) for Request For Quote (RFQ) instructions.

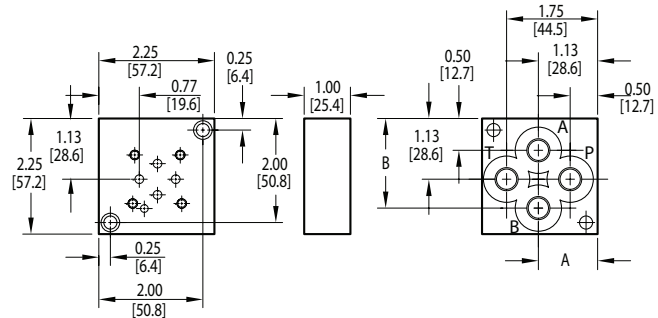
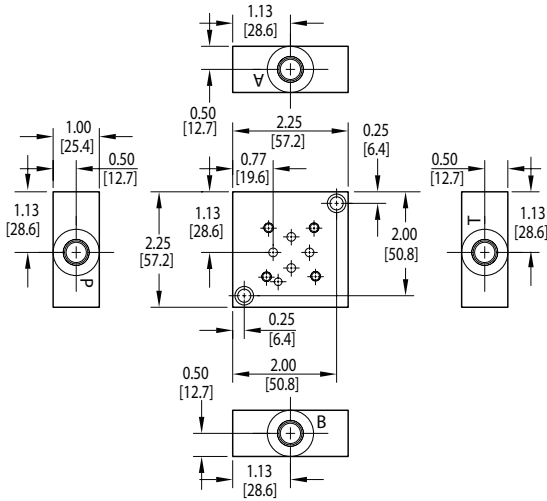
# D02 Subplates

## Side Ported Subplate

Valve mtg: UNC #10-24 x 0.56 DP or  
Metric M5-0.8mm ISO 6H x [14] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.

## Back Ported Subplate

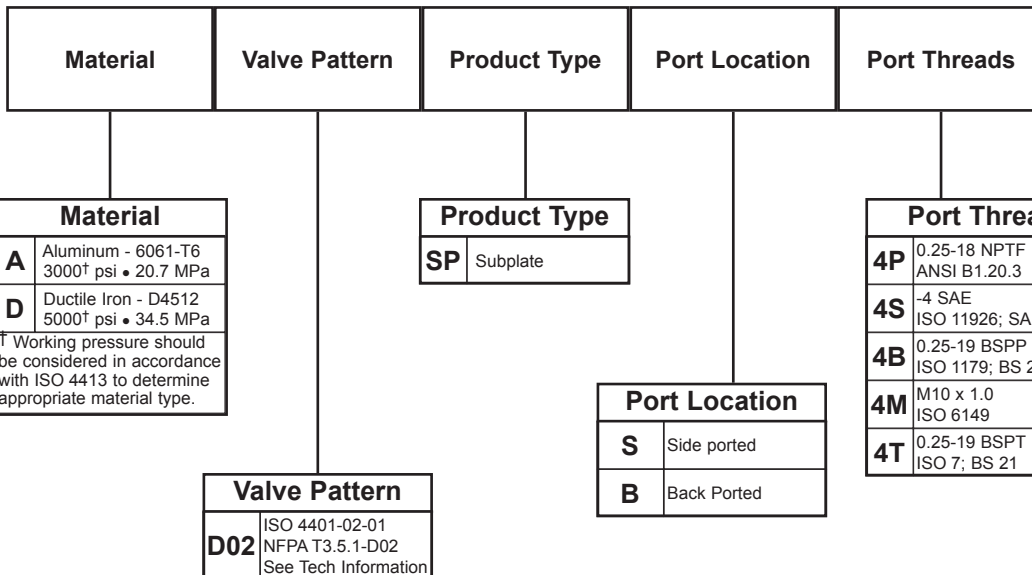
Valve mtg: UNC #10-24 x 0.56 DP or  
Metric M5-0.8mm ISO 6H x [14] DP  
Subplate mounting hardware is supplied.  
See page 134 for itemized list.



Dimension	A	B
*D02SPB4P	1.22 [31.0]	1.88 [47.6]
*D02SPB4T		
*D02SPB4S	1.13 [28.6]	1.75 [44.5]
*D02SPB4B		
*D02SPB4M		

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information

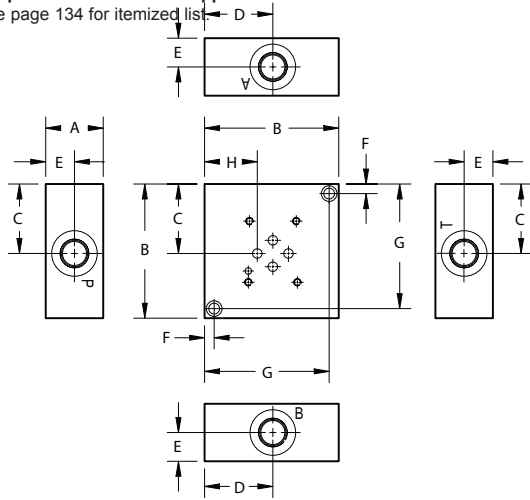


For **coating options**  
see pages 245-246.

# D03 Subplates

## Side Ported Subplate

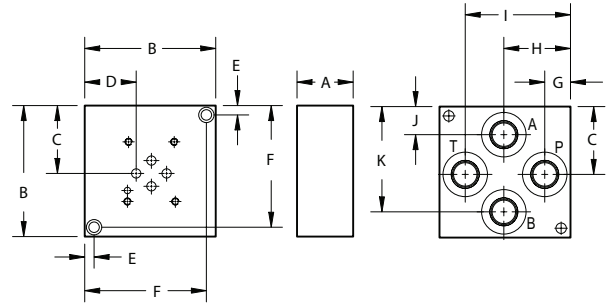
Valve mtg: UNC #10-24 x 0.63 DP or  
Metric M5-0.8mm ISO 6H x [16] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H
*D03SPS4P	1.00	2.50	1.31	1.25	0.50	0.25	2.25	0.88
*D03SPS6*	[25.4]	[63.5]	[33.3]	[31.8]	[12.7]	[6.4]	[57.2]	[22.4]
*D03SPS8*	1.50	3.50	1.81	1.78	0.75	0.25	3.25	1.38
	[38.1]	[88.9]	[46.0]	[45.2]	[19.1]	[6.4]	[82.6]	[34.9]
*D03SPS12*	1.75	4.00	2.06	2.03	0.88	0.38	3.63	1.63
	[44.5]	[101.6]	[52.4]	[51.6]	[22.2]	[9.5]	[92.1]	[41.3]

## Back Ported Subplate

Valve mtg: UNC #10-24 x 0.63 DP or  
Metric M5-0.8mm ISO 6H x [16] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I	J	K
*D03SPB4P	1.00	2.50	1.31	0.88	0.25	2.25	0.66	1.28	1.91	0.75	1.88
	[25.4]	[63.5]	[33.3]	[22.4]	[6.4]	[57.2]	[16.7]	[32.5]	[48.4]	[19.1]	[47.6]
*D03SPB6B	1.00	2.50	1.25	0.84	0.25	2.25	0.51	1.25	1.98	0.52	1.97
	[25.4]	[63.5]	[31.8]	[21.4]	[6.4]	[57.2]	[13.0]	[31.8]	[50.4]	[13.2]	[50.0]
*D03SPB6[M,P,S,T]	1.00	2.50	1.31	0.88	0.25	2.25	0.59	1.28	1.97	0.69	1.94
	[25.4]	[63.5]	[33.3]	[22.4]	[6.4]	[57.2]	[15.1]	[32.5]	[50.0]	[17.5]	[49.2]
*D03SPB8*	1.50	3.50	1.81	1.38	0.25	3.25	0.69	1.78	2.81	0.75	2.81
	[38.1]	[88.9]	[46.0]	[34.9]	[6.4]	[82.6]	[17.5]	[45.2]	[71.4]	[19.1]	[71.4]
*D03SPB12*	1.50	4.50	2.31	1.88	0.38	4.13	0.94	2.28	3.56	0.94	3.56
	[38.1]	[114.3]	[58.8]	[47.6]	[9.5]	[104.8]	[23.8]	[57.9]	[90.5]	[23.8]	[90.5]

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# Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For coating options see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

Port Location	
<b>S</b>	Side ported
<b>B</b>	Back Ported

Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information

Port Threads					
<b>4P</b>	0.25-18 NPTF ANSI B1.20.3				
<b>6P</b>	0.38-18 NPTF ANSI B1.20.3	<b>8P</b>	0.50-14 NPTF ANSI B1.20.3	<b>12P</b>	0.75-14 NPTF ANSI B1.20.3
<b>6S</b>	-6 SAE ISO 11926; SAE 1926	<b>8S</b>	-8 SAE ISO 11926; SAE 1926	<b>12S</b>	-12 SAE ISO 11926; SAE 1926
<b>6B</b>	0.38-19 BSPP ISO 1179; BS 2779	<b>8B</b>	0.50-14 BSPP ISO 1179; BS 2779	<b>12B</b>	0.75-14 BSPP ISO 1179; BS 2779
<b>6M</b>	M14 x 1.5 ISO 6149	<b>8M</b>	M18 x 1.5 ISO 6149	<b>12M</b>	M27 x 2.0 ISO 6149
<b>6T</b>	0.38-19 BSPT ISO 7; BS 21	<b>8T</b>	0.50-14 BSPT ISO 7; BS 21	<b>12T</b>	0.75-14 BSPT ISO 7; BS 21

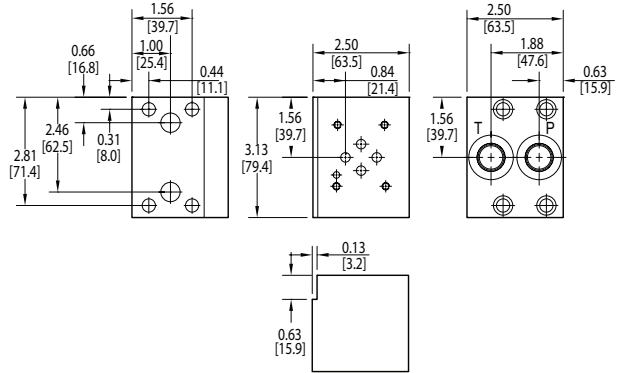
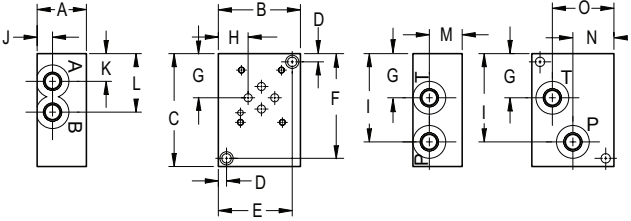
# D03 Subplates

## Dual Ported Subplate

Valve mtg: UNC #10-24 x 0.50 DP or  
Metric M5-0.8mm ISO 6H x [12.7] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.

## Motor Mounted Subplate

Available with NPTF or SAE ports only.  
Valve mtg: UNC #10-24 x 0.63 DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H
*D03SPSB6*	1.50 [38.1]	2.50 [63.5]	3.44 [87.4]	0.25 [6.4]	2.25 [57.2]	3.19 [81.0]	1.34 [34.0]	0.91 [23.1]
*D03SPSB8*	2.00 [50.8]	2.75 [69.9]	3.75 [95.3]	0.25 [6.4]	2.50 [63.5]	3.50 [88.9]	1.34 [34.0]	0.91 [23.1]

Dimension	I	J	K	L	M	N	O
*D03SPSB6B	2.69 [68.3]	0.50 [12.7]	0.72 [18.3]	1.78 [45.2]	1.00 [25.4]	1.25 [31.8]	1.88 [47.8]
*D03SPSB6[M,P,S,T]	2.69 [68.3]	0.47 [11.9]	0.84 [21.4]	1.78 [45.2]	1.00 [25.4]	1.25 [31.8]	1.88 [47.8]
*D03SPSB8B	3.00 [76.2]	0.88 [22.2]	0.69 [17.5]	1.97 [50.0]	1.38 [34.9]	1.44 [36.5]	1.94 [49.2]
*D03SPSB8[M,P,S,T]	3.00 [76.2]	0.88 [22.2]	0.69 [17.5]	1.94 [49.2]	1.38 [34.9]	1.44 [36.5]	1.94 [49.2]

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# Ordering Information



For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

Port Location	
<b>SB</b>	Side P,A,B,T ports Back P & T ports
<b>M</b>	Motor mounting 8P or 8S ports only

Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information

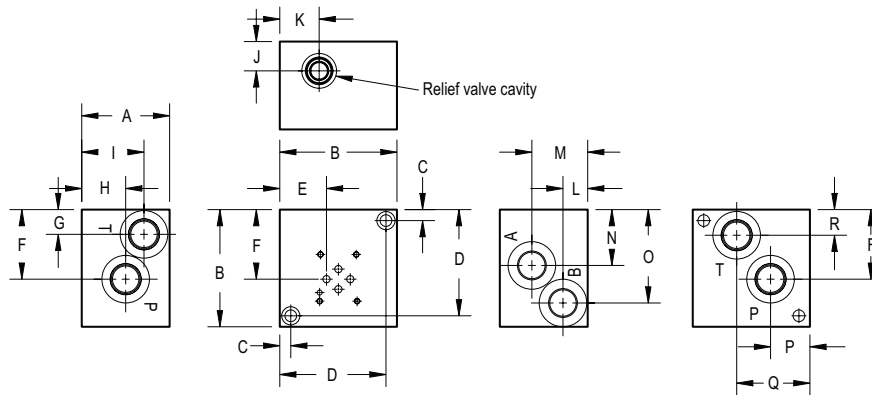
Port Threads			
Port location SB only		Port location SB or M	
<b>6P</b>	0.38-18 NPTF ANSI B1.20.3	<b>8P</b>	0.50-14 NPTF ANSI B1.20.3
<b>6S</b>	-6 SAE ISO 11926; SAE 1926	<b>8S</b>	-8 SAE ISO 11926; SAE 1926
<b>6B</b>	0.38-19 BSPP ISO 1179; BS 2779	Port location SB only	
<b>6M</b>	M14 x 1.5 ISO 6149	<b>8B</b>	0.50-14 BSPP ISO 1179; BS 2779
<b>6T</b>	0.38-19 BSPT ISO 7; BS 21	<b>8M</b>	M18 x 1.5 ISO 6149
		<b>8T</b>	0.50-14 BSPT ISO 7; BS 21

# D03 Subplates with Relief Cavity

## Dual Ported Subplate with Main Relief Cavity

Valve mtg: UNC #10-24 x 0.63 DP or  
Metric M5-0.8mm ISO 6H x [16] DP

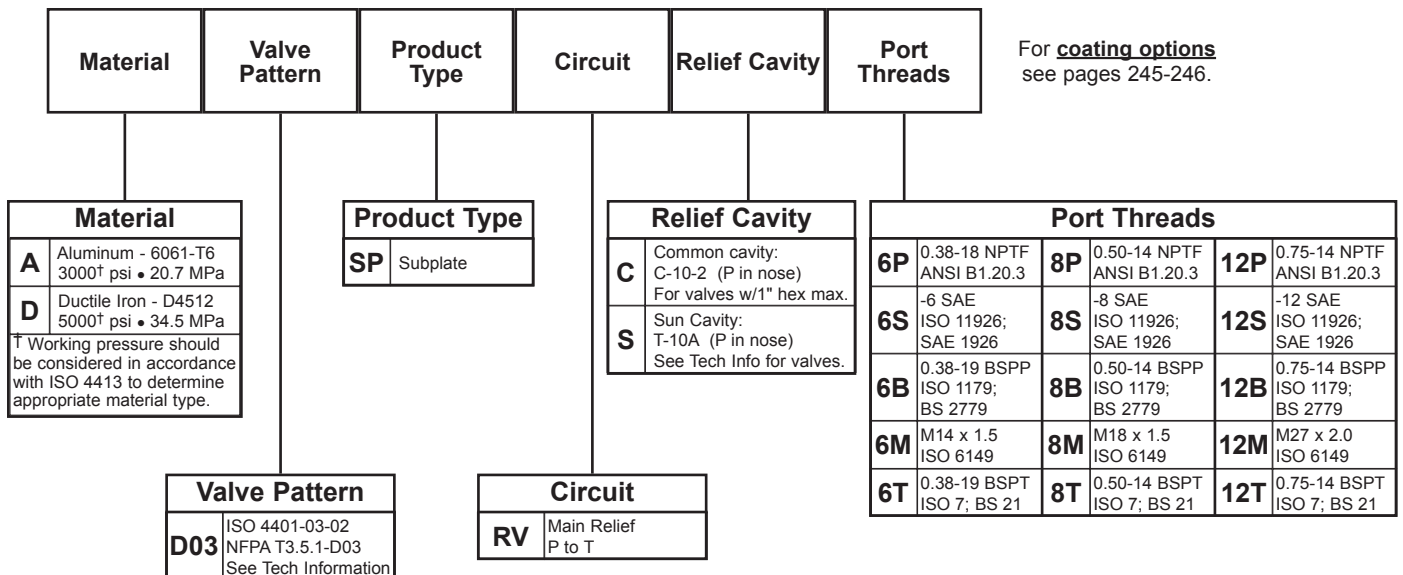
Subplate hardware kit is supplied.  
See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R
*D03SPRV*6*	2.25 [57.2]	3.00 [76.2]	0.31 [7.9]	2.69 [68.3]	0.97 [24.6]	2.00 [50.8]	0.69 [17.5]	1.66 [42.1]	1.66 [42.1]	0.88 [22.2]	0.84 [21.3]	0.88 [22.2]	1.63 [41.3]	1.53 [38.9]	2.37 [60.2]	0.97 [24.6]	1.69 [42.9]	0.69 [17.5]
*D03SPRV*8*	3.00 [76.2]	3.50 [88.9]	0.38 [9.5]	3.12 [79.4]	1.34 [34.1]	2.19 [55.6]	0.81 [20.6]	1.50 [38.1]	2.00 [50.8]	1.00 [25.4]	1.09 [22.8]	0.84 [21.4]	1.91 [48.4]	1.72 [43.6]	2.53 [64.3]	1.09 [22.8]	2.25 [57.2]	0.81 [20.6]
*D03SPRV*12*	3.00 [76.2]	4.00 [101.6]	0.38 [9.5]	3.63 [92.1]	1.59 [40.5]	2.38 [60.3]	0.84 [21.4]	1.50 [38.1]	2.13 [54.0]	1.00 [25.4]	1.34 [34.1]	0.84 [21.4]	1.91 [48.4]	1.91 [48.4]	3.19 [81.0]	1.34 [34.1]	2.50 [63.5]	0.88 [22.2]

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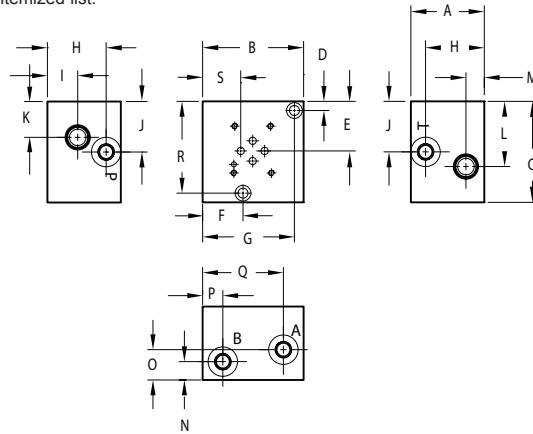
## Ordering Information



# D03 Subplates with Relief Cavity

## Side Ported Subplate with Cylinder Port Crossover Relief Cavities

Valve mtg: UNC #10-24 x 0.63 DP or  
Metric M5-0.8mm ISO 6H x [16] DP  
**Subplate hardware kit is supplied.**  
See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S
*D03SPCR*6*	2.50 [63.5]	3.50 [88.9]	3.50 [88.9]	0.31 [7.9]	1.69 [42.9]	1.41 [35.7]	3.19 [81.0]	2.00 [50.8]	1.03 [26.2]	1.72 [43.7]	1.22 [31.0]	2.22 [56.4]	0.63 [16.0]	0.63 [16.0]	1.03 [26.2]	0.69 [17.5]	2.81 [71.4]	3.19 [81.0]	1.33 [33.7]
*D03SPCR*12*	4.00 [101.6]	5.00 [127.0]	4.50 [114.3]	0.38 [9.5]	2.00 [50.8]	2.50 [63.5]	2.50 [63.5]	3.00 [76.2]	1.25 [31.8]	2.00 [50.8]	1.50 [38.1]	2.50 [63.5]	1.00 [25.4]	1.25 [31.8]	1.38 [35.1]	1.00 [25.4]	4.00 [101.6]	4.13 [104.8]	2.06 [52.8]

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options**  
see pages 245-246.

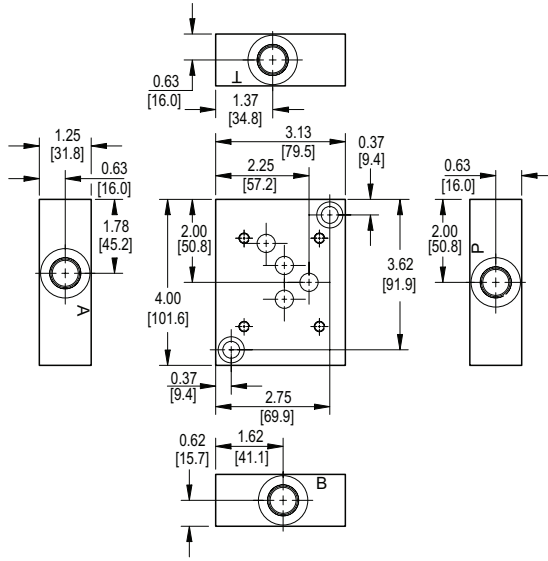
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# D05 Subplates

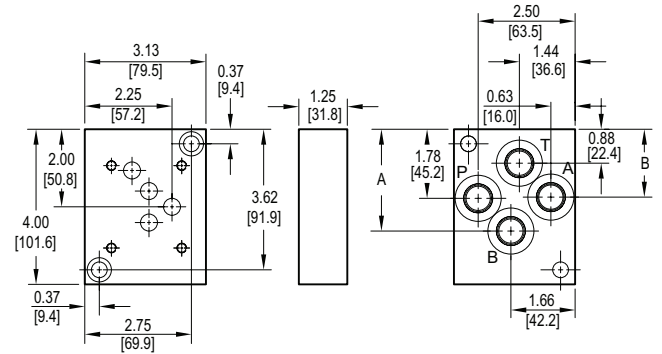
## Side Ported Subplate

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



## Back Ported Subplate

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



Dimension	A	B
*D05SPB6P	2.63 [66.8]	1.75 [44.5]
*D05SPB8B	2.94 [74.6]	2.00 [50.8]
*D05SPB8[M,P,S,T]	2.63 [66.8]	1.75 [44.5]

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# Ordering Information



For **coating options**  
see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFFPA T3.5.1-D05 See Tech Information

Port Location	
<b>S</b>	Side ported
<b>B</b>	Back Ported

Port Threads	
<b>6P</b>	0.38-18 NPTF ANSI B1.20.3
<b>8P</b>	0.50-14 NPTF ANSI B1.20.3
<b>8S</b>	-8 SAE ISO 11926; SAE 1926
<b>8B</b>	0.50-14 BSPP ISO 1179; BS 2779
<b>8M</b>	M18 x 1.5 ISO 6149
<b>8T</b>	0.50-14 BSPT ISO 7; BS 21

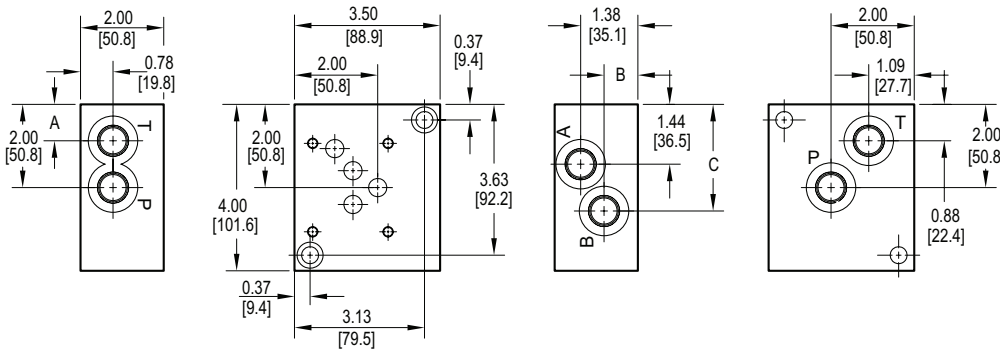
# D05 Subplates

## Dual Ported Subplate

Valve mtg: UNC 0.25-20 x 0.56 DP or  
Metric M6-1.0mm ISO 6H x [14.2] DP

Subplate hardware kit is supplied.

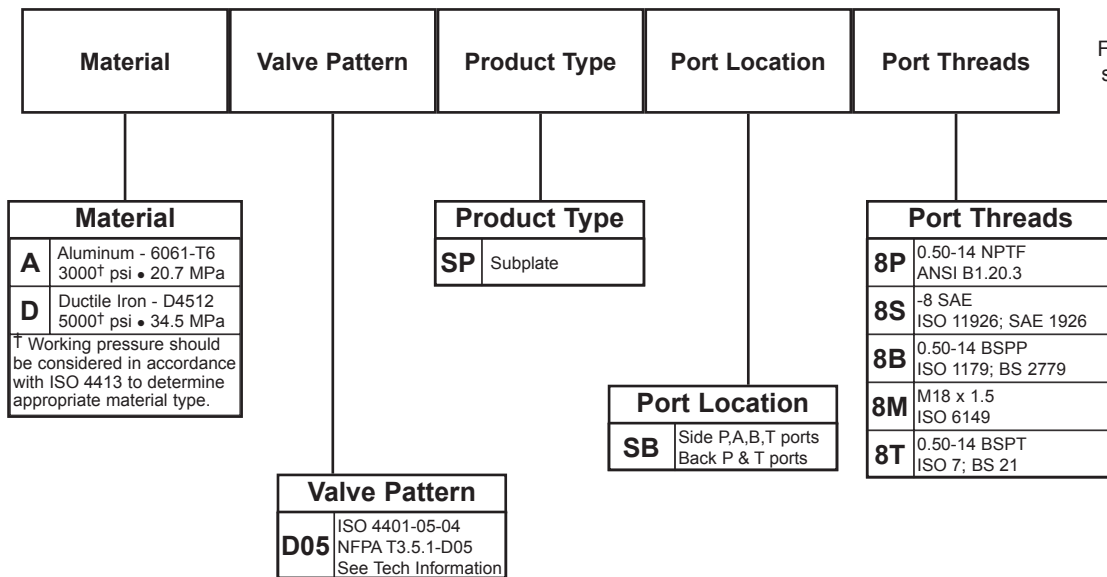
See page 134 for itemized list.



Dimension	A	B	C
*D05SPSB8B	0.66 [16.7]	0.78 [19.8]	2.81 [71.4]
*D05SPSB8[M,P,S,T]	0.88 [22.2]	1.38 [35.1]	2.56 [65.1]

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## Ordering Information

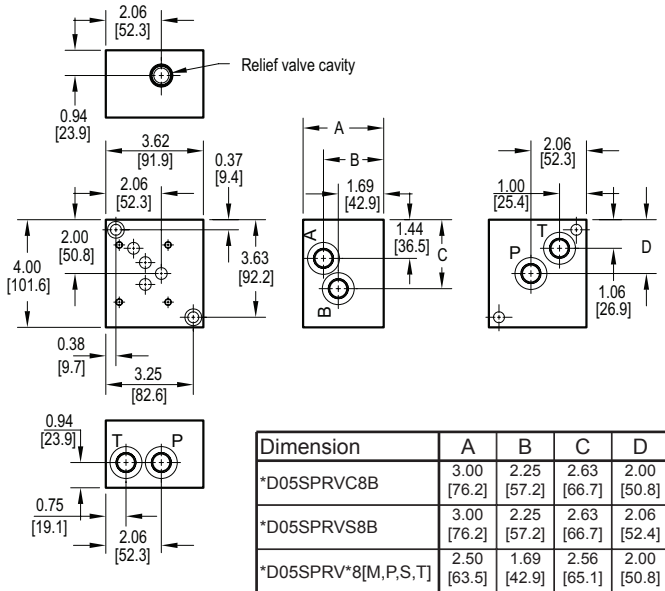


For coating options see pages 245-246.

# D05 Subplates with Relief Cavity

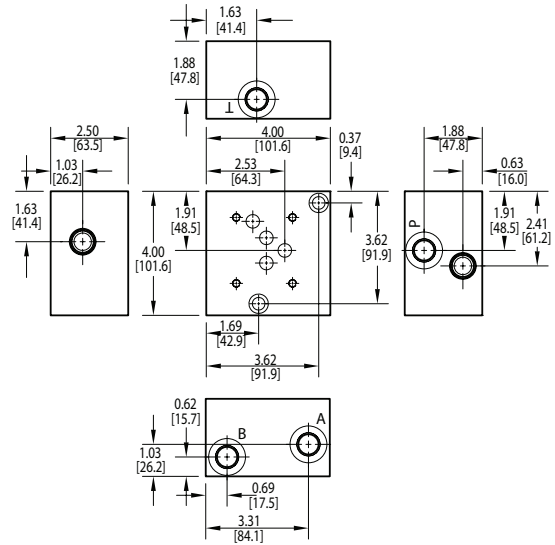
## Dual Ported Subplate with Main Relief Cavity

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



## Side Ported Subplate with Cylinder Port Crossover Relief Cavities

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP  
Subplate hardware kit is supplied.  
See page 135 for itemized list.



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# Ordering Information

For coating options  
see pages 245-246.

Material	Valve Pattern	Product Type	Circuit	Relief Cavity	Port Threads
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Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa
† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.	

Product Type	
<b>SP</b>	Subplate

Relief Cavity	
<b>C</b>	Common cavity: C-10-2 (P in nose) For valves w/1" hex max.
<b>S</b>	Sun Cavity: T-10A (P in nose) See Tech Info for valves.

Port Threads	
<b>8P</b>	0.50-14 NPTF ANSI B1.20.3
<b>8S</b>	-8 SAE ISO 11926; SAE 1926
<b>8B</b>	0.50-14 BSPP ISO 1179; BS 2779
<b>8M</b>	M18 x 1.5 ISO 6149
<b>8T</b>	0.50-14 BSPT ISO 7; BS 21

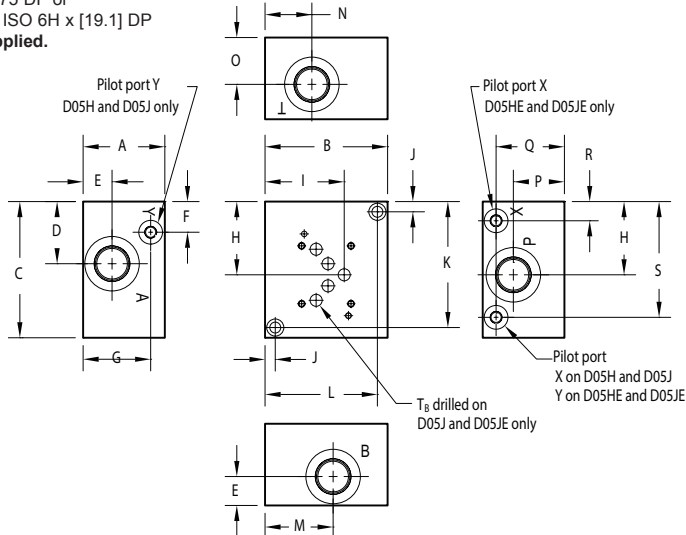
Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information

Circuit	
<b>RV</b>	Main Relief P to T
<b>CR</b>	Crossover Reliefs A to B and B to A

# D05 High Flow Subplates with Pilot Ports

## Side Ported Subplate

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP  
Subplate hardware kit is supplied.  
See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S		
*D05HSPS12*	1.75 [44.5]	3.75 [95.3]	4.75 [120.7]	2.13 [54.1]	0.88 [22.4]	0.81 [20.6]	0.88 [22.4]	2.37 [60.2]	2.53 [64.3]	0.38 [9.5]	4.37 [111.0]	3.38 [85.9]	1.88 [47.8]	1.88 [47.8]	0.88 [22.4]	0.88 [22.4]	0.88 [22.4]	0.88 [22.4]	0.44 [11.2]	1.00 [25.4]	3.94 [100.1]
*D05HESPS12*	1.75 [44.5]	3.75 [95.3]	4.75 [120.7]	2.13 [54.1]	0.88 [22.4]	--	--	2.37 [60.2]	2.53 [64.3]	0.38 [9.5]	4.37 [111.0]	3.38 [85.9]	1.88 [47.8]	1.88 [47.8]	0.88 [22.4]	0.88 [22.4]	0.88 [22.4]	0.88 [22.4]	0.44 [11.2]	1.00 [25.4]	3.94 [100.1]
*D05JSPS16*	3.00 [76.2]	4.50 [114.3]	5.00 [127.0]	2.28 [57.9]	1.06 [27.0]	1.25 [31.8]	2.50 [63.5]	2.69 [68.3]	2.91 [73.8]	0.38 [9.5]	4.63 [117.5]	4.13 [104.8]	2.50 [63.5]	1.72 [43.7]	1.72 [43.7]	1.88 [47.6]	1.88 [47.6]	2.50 [63.5]	--	4.19 [106.4]	4.19 [106.4]
*D05JESPS16*	3.00 [76.2]	4.50 [114.3]	5.00 [127.0]	2.28 [57.9]	1.06 [27.0]	--	--	2.69 [68.3]	2.91 [73.8]	0.38 [9.5]	4.63 [117.5]	4.13 [104.8]	2.50 [63.5]	1.72 [43.7]	1.72 [43.7]	1.88 [47.6]	2.25 [57.2]	1.13 [28.6]	4.25 [108.0]	4.25 [108.0]	4.25 [108.0]

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## Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Valve Pattern	
See Tech Information	
<b>D05H</b>	(USA std.) NFFPA T3.5.1-D05 Alt B High flow
<b>D05HE</b>	ISO 4401-05-05 NFFPA T3.5.1-D05 Alt A High flow
<b>D05J</b>	(USA std.) NFFPA T3.5.1-D05 Alt B Extra high flow
<b>D05JE</b>	ISO 4401-05-05 NFFPA T3.5.1-D05 Alt A Extra high flow

Port Location	
<b>S</b>	Side ported

P, T, A, B Port Threads			X & Y port size (reference)	
D05H or D05HE only	D05J or D05JE only			
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3	<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	0.25-18 NPTF ANSI B1.20.3
<b>12S</b>	-12 SAE ISO 11926; SAE 1926	<b>16S</b>	-16 SAE ISO 11926; SAE 1926	-4 SAE ISO 11926; SAE 1926
<b>12B</b>	0.75-14 BSPP ISO 1179; BS 2779	<b>16B</b>	1.00-11 BSPP ISO 1179; BS 2779	0.25-19 BSPP ISO 1179; BS 2779
<b>12M</b>	M27 x 2.0 ISO 6149	<b>16M</b>	M33 x 2.0 ISO 6149	M10 x 1.0 ISO 6149
<b>12T</b>	0.75-14 BSPT ISO 7; BS 21	<b>16T</b>	1.00-11 BSPT ISO 7; BS 21	0.25-19 BSPT ISO 7; BS 21

Product Type	
<b>SP</b>	Subplate

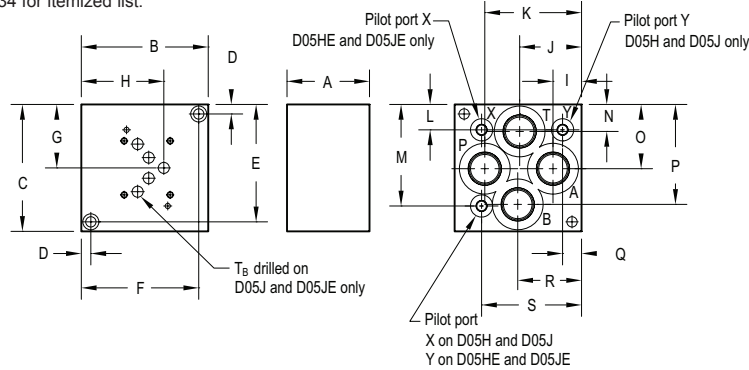
# D05 High Flow Subplates with Pilot Ports

## Back Ported Subplate

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19.1] DP

Subplate hardware kit is supplied.

See page 134 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S
*D05HSPB12*	1.75 [44.5]	4.50 [114.3]	4.75 [120.7]	0.38 [9.5]	4.38 [111.3]	4.13 [104.9]	2.37 [60.2]	2.91 [73.9]	1.13 [28.6]	2.19 [55.6]	3.31 [84.1]	0.88 [22.2]	3.88 [98.4]	1.13 [28.7]	2.38 [60.5]	3.56 [90.4]	0.59 [15.1]	2.25 [57.2]	3.56 [90.5]
*D05HESPB12*	1.75 [44.5]	4.50 [114.3]	4.75 [120.7]	0.38 [9.5]	4.38 [111.3]	4.13 [104.9]	2.37 [60.2]	2.91 [73.9]	1.13 [28.6]	2.25 [57.2]	3.31 [84.1]	0.81 [20.6]	3.94 [100.1]	1.13 [28.7]	2.38 [60.5]	3.56 [90.4]	--	2.25 [57.2]	3.50 [88.9]
*D05JSPB16B	3.25 [82.6]	5.00 [127.0]	5.00 [127.0]	0.38 [9.5]	4.63 [117.5]	4.63 [117.5]	2.50 [63.5]	3.25 [82.6]	1.00 [25.4]	2.44 [61.9]	3.84 [97.6]	0.88 [22.2]	4.13 [104.8]	1.00 [25.4]	2.53 [64.3]	4.00 [101.6]	0.75 [19.1]	2.44 [61.9]	4.25 [108.0]
*D05JSPB16[M,P,S,T]	3.25 [82.6]	5.00 [127.0]	5.00 [127.0]	0.38 [9.5]	4.63 [117.5]	4.63 [117.5]	2.50 [63.5]	3.25 [82.6]	1.13 [28.6]	2.44 [61.9]	3.81 [96.8]	1.06 [27.0]	4.00 [101.6]	1.06 [27.0]	2.53 [64.3]	3.94 [100.1]	0.75 [19.1]	2.44 [61.9]	3.94 [100.1]
*D05JESPB16*	3.25 [82.6]	5.00 [127.0]	5.00 [127.0]	0.38 [9.5]	4.63 [117.5]	4.63 [117.5]	2.50 [63.5]	3.25 [82.6]	1.00 [25.4]	2.44 [61.9]	3.84 [97.6]	1.00 [25.4]	4.00 [101.6]	1.00 [25.4]	2.53 [64.3]	4.00 [101.6]	--	2.44 [61.9]	3.94 [100.1]

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## Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options**  
see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Valve Pattern	
See Tech Information	
<b>D05H</b>	(USA std.) NFPA T3.5.1-D05 Alt B High flow
<b>D05HE</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A High flow
<b>D05J</b>	(USA std.) NFPA T3.5.1-D05 Alt B Extra high flow
<b>D05JE</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A Extra high flow

Port Location	
<b>B</b>	Back ported

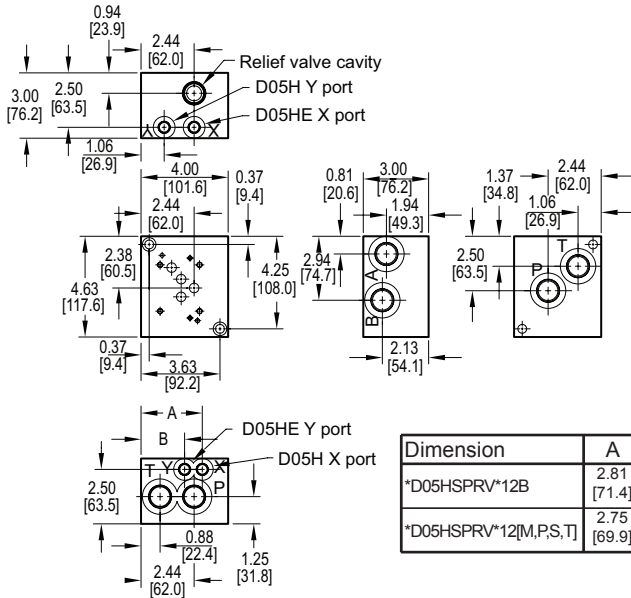
P, T, A, B Port Threads				X & Y port size (reference)
D05H or D05HE only		D05J or D05JE only		
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3	<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	0.25-18 NPTF ANSI B1.20.3
<b>12S</b>	-12 SAE ISO 11926; SAE 1926	<b>16S</b>	-16 SAE ISO 11926; SAE 1926	-4 SAE ISO 11926; SAE 1926
<b>12B</b>	0.75-14 BSPP ISO 1179; BS 2779	<b>16B</b>	1.00-11 BSPP ISO 1179; BS 2779	0.25-19 BSPP ISO 1179; BS 2779
<b>12M</b>	M27 x 2.0 ISO 6149	<b>16M</b>	M33 x 2.0 ISO 6149	M10 x 1.0 ISO 6149
<b>12T</b>	0.75-14 BSPT ISO 7; BS 21	<b>16T</b>	1.00-11 BSPT ISO 7; BS 21	0.25-19 BSPT ISO 7; BS 21

Product Type	
<b>SP</b>	Subplate

# D05 High Flow Subplates with Pilot Ports and Relief Cavity

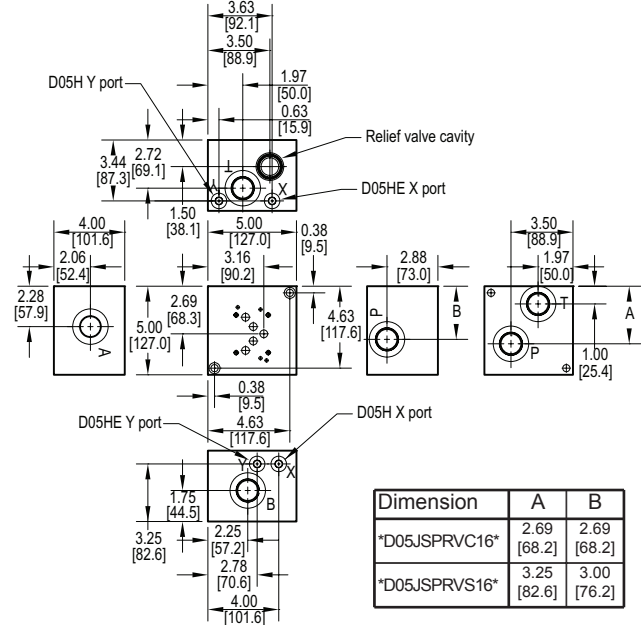
## D05H High Flow Subplate with Main Relief Cavity

Valve mtg: UNC 0.25-20 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19.1] DP  
 Subplate hardware kit is supplied. See page 134 for itemized list.



## D05J Extra High Flow Subplate with Main Relief Cavity

Valve mtg: UNC 0.25-20 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19.1] DP  
 Subplate hardware kit is supplied. See page 135 for itemized list.



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## Ordering Information

Material	Valve Pattern	Product Type	Circuit	Relief Cavity	Port Threads
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For coating options see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

Circuit	
<b>RV</b>	Main Relief P to T

Valve Pattern	
See Tech Information	
<b>D05H</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A & B High flow
<b>D05J</b>	ISO 4401-05-05 NFPA T3.5.1-D05 Alt A & B Extra high flow

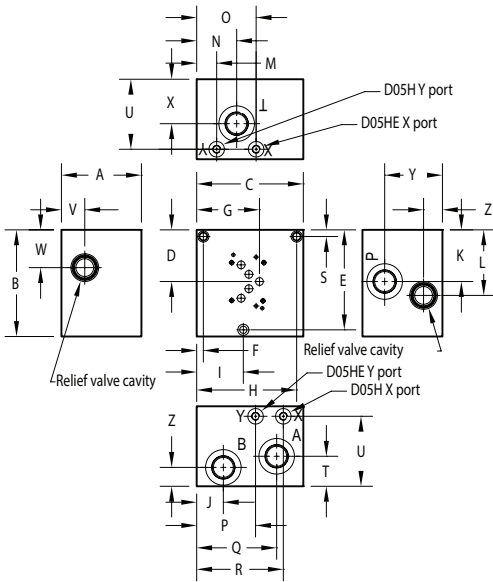
Relief Cavity	
<b>C</b>	Common cavity C-10-2 on D05H (P in nose) C-10-2 for valves w/1" hex max. C-16-2 on D05J (P in nose)
<b>S</b>	Sun Cavity T-3A on D05H (P in nose) T-16A on D05J (P in nose) See Tech Info for valves

P, T, A, B Port Threads			X & Y port size (reference)	
D05H only		D05J only		
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3	<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	0.25-18 NPTF ANSI B1.20.3
<b>12S</b>	-12 SAE ISO 11926; SAE 1926	<b>16S</b>	-16 SAE ISO 11926; SAE 1926	-4 SAE ISO 11926; SAE 1926
<b>12B</b>	0.75-14 BSPP ISO 1179; BS 2779	<b>16B</b>	1.00-11 BSPP ISO 1179; BS 2779	0.25-19 BSPP ISO 1179; BS 2779
<b>12M</b>	M27 x 2.0 ISO 6149	<b>16M</b>	M33 x 2.0 ISO 6149	M10 x 1.0 ISO 6149
<b>12T</b>	0.75-14 BSPT ISO 7; BS 21	<b>16T</b>	1.00-11 BSPT ISO 7; BS 21	0.25-19 BSPT ISO 7; BS 21

# D05 High Flow Subplates with Pilot Ports and Relief Cavity

## Side Ported Subplate with Cylinder Port Crossover Relief Cavities

Valve mtg: UNC 0.25-20 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19.1] DP  
 Subplate hardware kit is supplied.  
 See page 135 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I
*D05HSPCR*12*	4.50 [114.3]	5.00 [127.0]	5.00 [127.0]	2.41 [61.1]	4.63 [117.5]	--	3.03 [77.0]	4.63 [117.5]	2.13 [54.0]
*D05JSPCR*16*	4.50 [114.3]	5.00 [127.0]	5.00 [127.0]	2.41 [61.1]	4.63 [117.5]	--	3.03 [77.0]	4.63 [117.5]	2.13 [54.0]
*D05JSPCRS*16*	4.50 [114.3]	6.00 [152.4]	6.00 [152.4]	2.91 [73.8]	5.63 [142.9]	0.38 [9.7]	3.53 [89.7]	5.63 [142.9]	2.63 [66.7]

Dimension	J	K	L	M	N	O	P	Q	R
*D05HSPCR*12*	1.00 [25.4]	2.41 [61.1]	3.00 [76.2]	0.63 [15.9]	2.00 [50.8]	2.85 [72.3]	2.81 [71.4]	4.00 [101.6]	4.38 [111.1]
*D05JSPCR*16*	1.00 [25.4]	2.41 [61.1]	3.00 [76.2]	0.63 [15.9]	1.75 [44.5]	2.85 [72.3]	2.81 [71.4]	4.00 [101.6]	4.38 [111.1]
*D05JSPCRS*16*	1.50 [38.1]	2.91 [73.8]	3.69 [93.7]	1.13 [28.6]	2.25 [57.2]	3.35 [85.0]	3.31 [84.1]	4.50 [114.3]	4.88 [124.0]

Dimension	S	T	U	V	W	X	Y	Z
*D05HSPCR*12*	0.38 [9.5]	1.69 [42.9]	3.94 [100.0]	1.47 [37.3]	1.75 [44.5]	2.50 [63.5]	3.25 [82.6]	1.28 [32.5]
*D05HSPCRS*12*	0.38 [9.5]	1.69 [42.9]	3.94 [100.0]	1.31 [33.3]	1.75 [44.5]	2.50 [63.5]	3.25 [82.6]	1.06 [27.0]
*D05JSPCR*16*	0.38 [9.5]	1.69 [42.9]	3.94 [100.0]	1.31 [33.3]	1.75 [44.5]	2.50 [63.5]	3.25 [82.6]	1.06 [27.0]
*D05JSPCRS*16*	0.38 [9.5]	1.69 [42.9]	3.94 [100.0]	1.31 [33.3]	2.13 [54.0]	2.50 [63.5]	3.25 [82.6]	1.06 [27.0]

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## Ordering Information

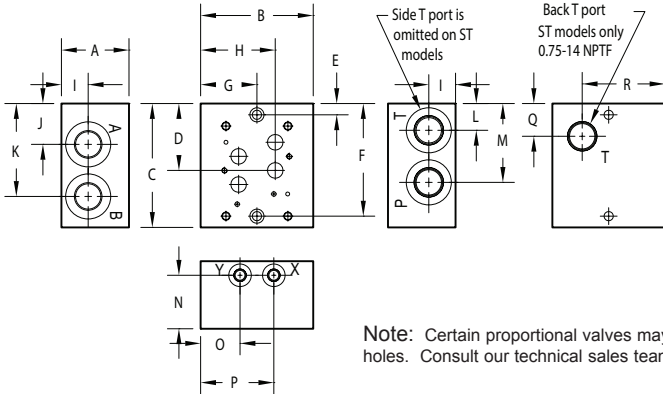
Material	Valve Pattern	Product Type	Circuit	Relief Cavity	Port Threads																																																	
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For **coating options** see pages 245-246.

# D07 Subplates

## Side Ported Subplate

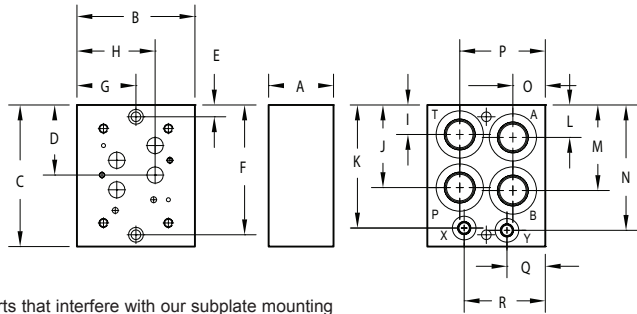
**Valve mtg:** UNC 0.25-20 x 0.75 DP and UNC 0.38-16 x 1.00 DP or Metric M6-1.0mm ISO 6H x [19.1] DP and M10-1.5mm ISO 6H x [25.4] DP  
**Subplate hardware kit is supplied.**  
 See page 135 for itemized list.



**Note:** Certain proportional valves may have ports that interfere with our subplate mounting holes. Consult our technical sales team for information or custom subplate pricing.

## Back Ported Subplate

**Valve mtg:** UNC 0.25-20 x 0.75 DP and UNC 0.38-16 x 1.00 DP or Metric M6-1.0mm ISO 6H x [19.1] DP and M10-1.5mm ISO 6H x [25.4] DP  
**Subplate hardware kit is supplied.**  
 See page 135 for itemized list.



Dimension	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R
*D07SPSO12*	1.75 [44.5]	3.75 [95.3]	4.75 [120.7]	2.34 [59.4]	0.38 [9.5]	4.38 [111.3]	1.88 [47.8]	2.69 [68.3]	0.81 [20.6]	1.50 [38.1]	3.13 [79.5]	1.19 [30.2]	2.78 [70.6]	1.25 [31.8]	1.12 [28.4]	2.62 [66.5]	--	--
*D07SPST12*	1.75 [44.5]	3.75 [95.3]	4.75 [120.7]	2.34 [59.4]	0.38 [9.5]	4.38 [111.3]	1.88 [47.8]	2.69 [68.3]	0.81 [20.6]	1.50 [38.1]	3.13 [79.5]	--	2.78 [70.6]	1.25 [31.8]	1.12 [28.4]	2.62 [66.5]	1.09 [27.7]	2.69 [68.3]
*D07SPSO16*	3.00 [76.2]	5.00 [127.0]	5.50 [139.7]	2.97 [75.4]	0.50 [12.7]	5.00 [127.0]	2.50 [63.5]	3.31 [84.2]	1.16 [29.5]	1.81 [46.0]	4.13 [104.8]	1.19 [30.2]	3.50 [88.9]	2.38 [60.3]	1.75 [44.5]	3.25 [82.6]	--	--
*D07SPB12B	1.50 [38.1]	4.00 [101.6]	4.75 [120.7]	2.34 [59.4]	0.38 [9.5]	4.37 [111.0]	2.00 [50.8]	2.81 [71.4]	1.09 [27.7]	2.75 [71.4]	4.00 [101.6]	1.19 [30.2]	2.81 [71.4]	4.09 [103.9]	1.13 [28.7]	2.94 [74.7]	1.13 [28.7]	2.94 [74.7]
*D07SPB12[M,P,S,T]	1.50 [38.1]	4.00 [101.6]	4.75 [120.7]	2.34 [59.4]	0.38 [9.5]	4.37 [111.0]	2.00 [50.8]	2.81 [71.4]	1.09 [27.7]	2.81 [71.4]	4.00 [101.6]	1.25 [31.8]	2.91 [73.9]	4.09 [103.9]	1.13 [28.7]	2.94 [74.7]	1.13 [28.7]	2.94 [74.7]
*D07SPB16*	2.75 [69.9]	5.00 [101.6]	6.00 [152.4]	2.97 [75.4]	0.50 [12.7]	5.50 [139.7]	2.50 [63.5]	3.31 [84.2]	1.25 [31.8]	3.50 [88.9]	5.31 [134.9]	1.38 [34.9]	3.63 [92.1]	5.31 [134.9]	1.38 [34.9]	3.63 [92.1]	1.63 [41.3]	3.44 [87.3]

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Valve Pattern	
<b>D07</b>	ISO 4401-07-06 NFPA T3.5.1-D07 See Tech Information

Port Location	
<b>SO</b>	Side ported
<b>ST</b>	Side P,A,B ports Back T port. Available on 12P and 12S only
<b>B</b>	Back ported

Product Type	
<b>SP</b>	Subplate

P, T, A, B Port Threads*				X & Y port size (reference)
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3	<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	0.25-18 NPTF ANSI B1.20.3
<b>12S</b>	-12 SAE ISO 11926; SAE 1926	<b>16S</b>	-16 SAE ISO 11926; SAE 1926	-6 SAE ISO 11926; SAE 1926
<b>12B</b>	0.75-14 BSPP ISO 1179; BS 2779	<b>16B</b>	1.00-11 BSPP ISO 1179; BS 2779	0.25-19 BSPP ISO 1179; BS 2779
<b>12M</b>	M27 x 2.0 ISO 6149	<b>16M</b>	M33 x 2.0 ISO 6149	M14 x 1.5 ISO 6149
<b>12T</b>	0.75-14 BSPT ISO 7; BS 21	<b>16T</b>	1.00-11 BSPT ISO 7; BS 21	0.25-19 BSPT ISO 7; BS 21

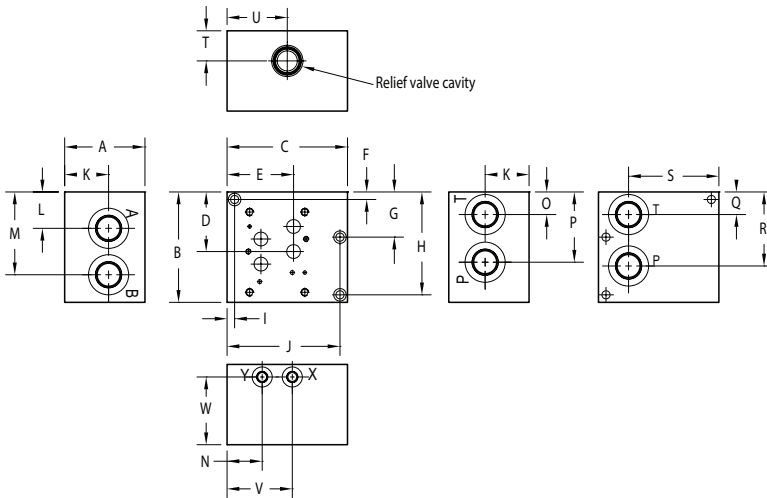
\* T port is always 0.75-14 NPTF on ST models.



# D07 Subplates with Relief Cavity

## Dual Ported Subplate with Main Relief Cavity

Valve mtg: UNC 0.25-20 x 0.50 DP and UNC 0.38-16 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [12.7] DP and M10-1.5mm ISO 6H x [19.1] DP  
Subplate hardware kit is supplied.  
See page 135 for itemized list.



Dimension	A	B	C	D	E	F	G	H
*D07SPRVC12*	2.75 [69.9]	4.75 [120.7]	4.00 [101.6]	2.34 [59.4]	2.81 [71.4]	0.38 [9.5]	--	4.37 [111.0]
*D07SPRVS12*	2.50 [63.5]	4.75 [120.7]	4.00 [101.6]	2.34 [59.4]	2.81 [71.4]	0.38 [9.5]	--	4.37 [111.0]
*D07SPRVC16*	4.00 [101.6]	5.50 [139.7]	6.00 [152.4]	2.97 [75.4]	3.31 [84.2]	0.38 [9.5]	2.25 [57.2]	5.13 [130.2]
*D07SPRVS16*	4.00 [101.6]	5.50 [139.7]	6.00 [152.4]	2.97 [75.4]	3.31 [84.2]	0.38 [9.5]	2.25 [57.2]	5.13 [130.2]

Dimension	I	J	K	L	M	N	O	P
*D07SPRVC12*	1.38 [35.1]	2.00 [50.8]	1.50 [38.1]	1.50 [38.1]	3.12 [79.2]	1.19 [30.2]	1.19 [30.2]	2.78 [70.6]
*D07SPRVS12*	1.38 [35.1]	2.00 [50.8]	1.25 [31.8]	1.50 [38.1]	3.12 [79.2]	1.19 [30.2]	1.19 [30.2]	2.78 [70.6]
*D07SPRVC16*	0.38 [9.5]	5.63 [142.9]	2.19 [55.6]	1.81 [46.0]	4.13 [104.8]	1.75 [44.5]	1.00 [25.4]	3.50 [88.9]
*D07SPRVS16*	0.38 [9.5]	5.63 [142.9]	2.19 [55.6]	1.81 [46.0]	4.13 [104.8]	1.75 [44.5]	1.13 [28.6]	3.50 [88.9]

Dimension	Q	R	S	T	U	V	W
*D07SPRVC12*	1.13 [28.6]	2.75 [69.9]	2.81 [71.4]	1.75 [44.5]	2.22 [56.4]	2.81 [71.4]	2.25 [57.2]
*D07SPRVS12*	1.13 [28.6]	2.75 [69.9]	2.81 [71.4]	1.25 [31.8]	2.31 [58.7]	2.81 [71.4]	2.00 [50.8]
*D07SPRVC16*	1.13 [28.6]	3.69 [93.7]	4.50 [114.3]	1.50 [38.1]	3.00 [76.2]	3.25 [82.6]	3.38 [85.7]
*D07SPRVS16*	1.13 [28.6]	3.69 [93.7]	4.50 [114.3]	1.63 [41.3]	3.00 [76.2]	3.25 [82.6]	3.38 [85.7]

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## Ordering Information

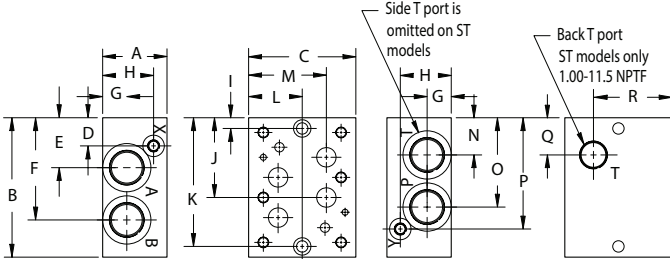
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# D08 Subplates

## Side Ported Subplate

Valve mtg: UNC 0.50-13 x 1.19 DP or Metric M12-1.75mm ISO 6H x [30.2] DP

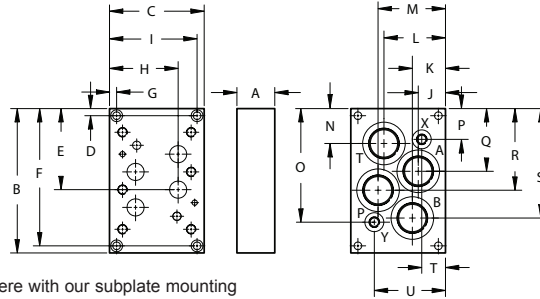
Subplate hardware kit is supplied. See page 135 for itemized list.



## Back Ported Subplate

Valve mtg: UNC 0.50-13 x 1.19 DP or Metric M12-1.75mm ISO 6H x [30.2] DP

Subplate hardware kit is supplied. See page 135 for itemized list.



Note: Certain proportional valves may have ports that interfere with our subplate mounting holes. Consult our technical sales team for information or custom subplate pricing.

Dimension	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U
*D08SPSO12P, *D08SPSO16*	2.00 [50.8]	6.13 [155.7]	4.50 [114.3]	1.19 [30.2]	2.53 [64.3]	4.53 [115.1]	1.00 [25.4]	1.00 [25.4]	0.50 [12.7]	3.53 [89.7]	5.62 [142.7]	2.25 [57.2]	3.38 [85.9]	1.56 [39.7]	3.59 [91.2]	4.94 [125.5]	--	--	--	--	--
*D08SPST12P, *D08SPST16*	2.00 [50.8]	6.13 [155.7]	4.50 [114.3]	1.19 [30.2]	2.53 [64.3]	4.53 [115.1]	1.00 [25.4]	1.00 [25.4]	0.50 [12.7]	3.53 [89.7]	5.62 [142.7]	2.25 [57.2]	3.38 [85.9]	--	3.59 [91.2]	4.94 [125.5]	1.66 [42.1]	3.38 [85.9]	--	--	--
*D08SPSO20*	3.00 [76.2]	6.50 [165.1]	5.00 [127.0]	1.31 [33.3]	2.33 [59.2]	4.77 [121.2]	1.13 [28.6]	1.13 [28.6]	0.50 [12.7]	3.72 [94.5]	6.00 [152.4]	2.50 [63.5]	3.63 [92.2]	1.73 [43.9]	4.17 [105.9]	5.19 [131.8]	--	--	--	--	--
*D08SPSO20M	4.00 [101.6]	6.50 [165.1]	5.00 [127.0]	1.38 [34.9]	2.33 [59.2]	4.77 [121.2]	1.63 [41.3]	3.13 [79.4]	0.50 [12.7]	3.72 [94.5]	6.00 [152.4]	2.50 [63.5]	3.63 [92.2]	1.73 [43.9]	4.17 [105.9]	5.13 [130.2]	--	--	--	--	--
*D08SPB16B	1.50 [38.1]	6.13 [155.7]	4.63 [117.6]	0.50 [12.7]	3.53 [89.7]	5.62 [142.7]	2.31 [58.7]	3.44 [87.4]	--	1.19 [30.2]	1.19 [30.2]	3.44 [87.4]	3.44 [87.4]	1.53 [38.9]	5.16 [131.0]	0.97 [24.6]	2.47 [62.7]	3.66 [92.9]	4.59 [116.7]	1.25 [31.8]	3.38 [85.9]
*D08SPB12P, *D08SPB16[M,P,S,T]	1.50 [38.1]	6.13 [155.7]	4.63 [117.6]	0.50 [12.7]	3.53 [89.7]	5.62 [142.7]	2.31 [58.7]	3.44 [87.4]	--	1.19 [30.2]	1.19 [30.2]	3.44 [87.4]	3.44 [87.4]	1.66 [42.2]	4.94 [125.5]	1.19 [30.2]	2.59 [65.8]	3.53 [89.7]	4.47 [113.5]	1.25 [31.8]	3.38 [85.9]
*D08SPB20*	2.00 [50.8]	7.63 [193.8]	5.00 [127.0]	0.38 [9.7]	4.28 [108.7]	7.25 [184.2]	0.38 [9.7]	3.63 [92.2]	4.63 [117.6]	1.44 [36.6]	1.75 [44.5]	3.25 [82.6]	3.56 [90.4]	1.84 [46.7]	6.00 [152.4]	1.63 [41.3]	3.31 [84.1]	4.31 [109.5]	5.78 [146.8]	1.44 [36.6]	3.56 [90.4]

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# Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

Valve Pattern	
<b>D08</b>	ISO 4401-08-07 NFPA T3.5.1-D08 See Tech Information

Port Location	
<b>SO</b>	Side ported
<b>ST</b>	Side P,A,B ports; back T port. Available on 12P, 16P and 16S only
<b>B</b>	Back ported

P, T, A, B Port Threads*				X & Y port size (reference)
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3			0.25-18 NPTF ANSI B1.20.3
<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	<b>20P</b>	1.25-11.5 NPTF ANSI B1.20.3	0.25-18 NPTF ANSI B1.20.3
<b>16S</b>	-16 SAE ISO 11926; SAE 1926	<b>20S</b>	-20 SAE ISO 11926; SAE 1926	-6 SAE ISO 11926; SAE 1926
<b>16B</b>	1.00-11 BSPP ISO 1179; BS 2779	<b>20B</b>	1.25-11 BSPP ISO 1179; BS 2779	0.25-19 BSPP ISO 1179; BS 2779
<b>16M</b>	M33 x 2.0 ISO 6149	<b>20M</b>	M42 x 2.0 ISO 6149	M14 x 1.5 ISO 6149
<b>16T</b>	1.00-11 BSPT ISO 7; BS 21	<b>20T</b>	1.25-11 BSPT ISO 7; BS 21	0.25-19 BSPT ISO 7; BS 21

\* T port is always 1.00-11.5 NPTF on ST models.

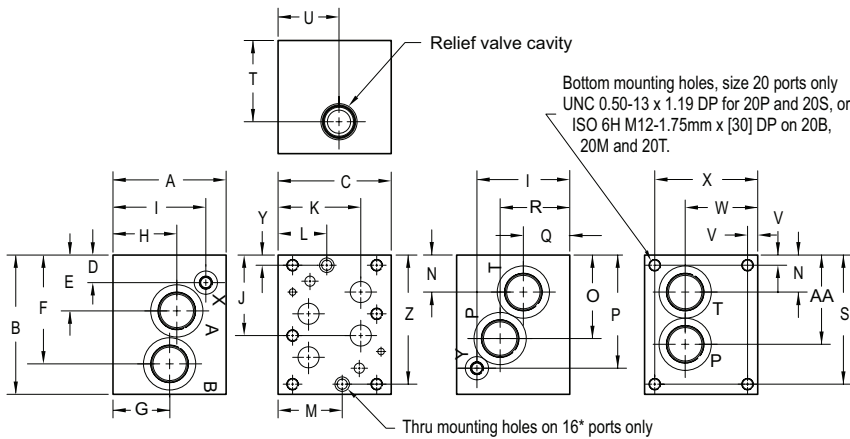
# D08 Subplates with Relief Valve

## Dual Ported Subplate with Main Relief Cavity

Valve mtg: UNC 0.50-13 x 1.19 DP or  
Metric M12-1.75mm ISO 6H x [30.2] DP

Subplate hardware kit is supplied.

See page 135 for itemized list.



Note: Certain proportional valves may have ports that interfere with our subplate mounting holes. Consult our technical sales team for information or custom subplate pricing.

Dimension	A	B	C	D	E	F	G
*D08SPRVC16*	3.00 [76.2]	6.00 [152.4]	4.50 [114.3]	0.91 [23.1]	2.41 [61.2]	4.53 [115.1]	1.87 [47.5]
*D08SPRVS16*	3.00 [76.2]	6.00 [152.4]	4.50 [114.3]	0.91 [23.1]	2.41 [61.2]	4.53 [115.1]	1.87 [47.5]
*D08SPRV*20*	4.88 [124.0]	6.00 [152.4]	4.88 [124.0]	1.19 [30.2]	2.41 [61.2]	4.69 [119.1]	2.75 [69.9]
*D08SPRV*20M	4.88 [124.0]	6.00 [152.4]	4.88 [124.0]	1.19 [30.2]	2.41 [61.2]	4.69 [119.1]	2.00 [50.8]

Dimension	H	I	J	K	L	M	N
*D08SPRVC16*	1.87 [47.5]	1.25 [31.8]	3.47 [88.1]	3.38 [85.9]	1.68 [42.7]	2.56 [65.0]	1.47 [37.3]
*D08SPRVS16*	1.87 [47.5]	1.25 [31.8]	3.47 [88.1]	3.38 [85.9]	1.68 [42.7]	2.56 [65.0]	1.47 [37.3]
*D08SPRV*20*	2.75 [69.9]	4.00 [101.6]	3.47 [88.1]	3.56 [90.4]	--	--	1.59 [40.4]
*D08SPRV*20M	2.75 [69.9]	4.00 [101.6]	3.47 [88.1]	3.56 [90.4]	--	--	1.59 [40.4]

Dimension	O	P	Q	R	S	T	U
*D08SPRVC16*	3.59 [91.2]	5.09 [129.3]	1.87 [47.5]	1.87 [47.5]	--	1.25 [31.8]	2.47 [62.7]
*D08SPRVS16*	3.59 [91.2]	5.09 [129.3]	1.87 [47.5]	1.87 [47.5]	--	1.87 [47.5]	2.81 [71.4]
*D08SPRV*20*	3.60 [91.4]	4.88 [124.0]	2.00 [50.8]	3.00 [76.2]	5.56 [141.2]	3.50 [88.9]	2.63 [66.7]
*D08SPRV*20M	4.00 [101.6]	4.88 [124.0]	2.00 [50.8]	2.38 [60.3]	5.56 [141.2]	3.50 [88.9]	2.63 [66.7]

Dimension	V	W	X	Y	Z	AA
*D08SPRVC16*	--	3.50 [88.9]	--	0.44 [11.2]	5.56 [141.2]	3.59 [91.2]
*D08SPRVS16*	--	3.50 [88.9]	--	0.44 [11.2]	5.56 [141.2]	3.59 [91.2]
*D08SPRV*20*	0.44 [11.2]	3.13 [79.5]	4.44 [112.8]	--	--	3.84 [97.6]
*D08SPRV*20M	0.44 [11.2]	3.13 [79.5]	4.44 [112.8]	--	--	4.00 [101.6]

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## Ordering Information

Material	Valve Pattern	Product Type	Circuit	Relief Cavity	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

Circuit	
<b>RV</b>	Main Relief P to T

Valve Pattern	
<b>D08</b>	ISO 4401-08-07 NFPA T3.5.1-D08 See Technical Info

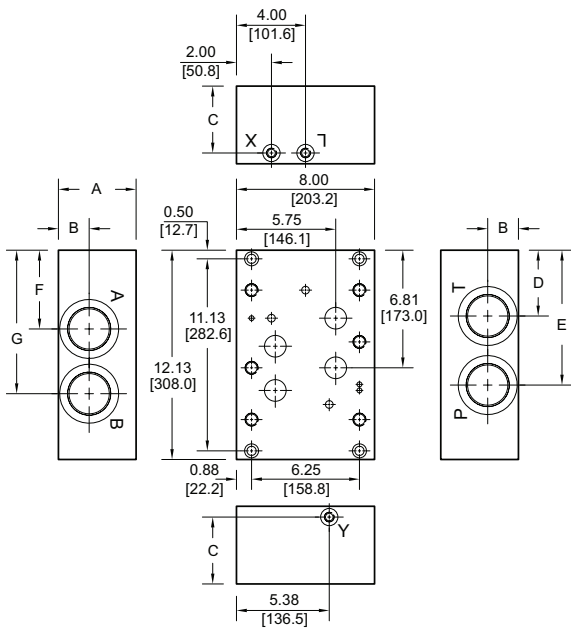
Relief Cavity	
<b>C</b>	Common cavity C-10-2 w/ 16* ports (P in nose) C-10-2 for valves w/1" hex max. C-16-2 w/ 20* ports (P in nose)
<b>S</b>	Sun Cavity T-3A w/ 16* ports (P in nose) T-16A w/ 20* ports (P in nose) See Tech Info for valves

P, T, A, B Port Threads			X & Y port size (reference)
<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	<b>20P</b>	1.25-11.5 NPTF ANSI B1.20.3
<b>16S</b>	-16 SAE ISO 11926; SAE 1926	<b>20S</b>	-20 SAE ISO 11926; SAE 1926
<b>16B</b>	1.00-11 BSPP ISO 1179; BS 2779	<b>20B</b>	1.25-11 BSPP ISO 1179; BS 2779
<b>16M</b>	M33 x 2.0 ISO 6149	<b>20M</b>	M42 x 2.0 ISO 6149
<b>16T</b>	1.00-11 BSPT ISO 7; BS 21	<b>20T</b>	1.25-11 BSPT ISO 7; BS 21

# D10 Subplates

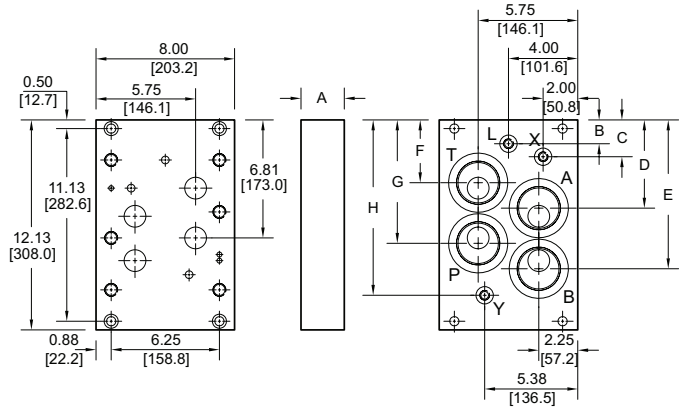
## Side Ported Subplate

Valve mtg: UNC 0.75-10 x 1.63 [41.3] DP  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



## Back Ported Subplate

Valve mtg: UNC 0.75-10 x 1.63 [41.3] DP  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



Dimension	A	B	C	D	E	F	G	H
*D10SPSO20P	3.50 [88.9]	1.75 [44.5]	2.88 [73.0]	3.81 [96.8]	7.13 [181.0]	5.22 [132.6]	8.31 [211.2]	--
*D10SPSO24*	4.00 [101.6]	1.75 [44.5]	3.38 [85.7]	3.81 [96.8]	7.13 [181.0]	5.22 [132.6]	8.31 [211.2]	--
*D10SPSO32*	4.50 [114.3]	1.78 [45.2]	3.88 [98.4]	3.81 [96.8]	7.81 [198.4]	4.56 [115.9]	8.31 [211.2]	--
*D10SPB20P	2.00 [50.8]	2.31 [58.7]	3.94 [100.0]	5.81 [147.6]	8.61 [218.7]	3.94 [100.0]	6.81 [173.0]	8.94 [227.0]
*D10SPB24*	2.50 [63.5]	1.38 [34.9]	2.13 [54.0]	5.09 [129.4]	8.59 [218.3]	3.63 [92.1]	7.13 [181.0]	10.13 [257.2]

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# Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options**  
 see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

P, T, A, B Port Threads				X, Y, & L port size (reference)
<b>20P</b>	1.25-11.5 NPTF ANSI B1.20.3			0.38-18 NPTF ANSI B1.20.3
<b>24P</b>	1.50-11.5 NPTF ANSI B1.20.3	<b>32P</b>	2.00-11.5 NPTF ANSI B1.20.3	0.38-18 NPTF ANSI B1.20.3
<b>24S</b>	-24 SAE ISO 11926; SAE 1926	<b>32S</b>	-32 SAE ISO 11926; SAE 1926	-6 SAE ISO 11926; SAE 1926

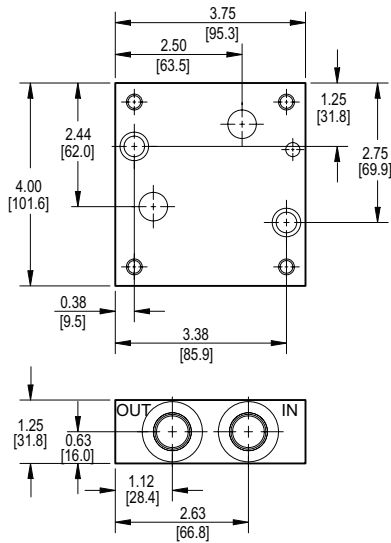
Valve Pattern	
<b>D10</b>	ISO 4401-10-08 NFPA T3.5.1-D10 See Tech Information

Port Location	
<b>SO</b>	Side ported
<b>B</b>	Back ported

# 2F06, 2F07 Flow Control Subplates

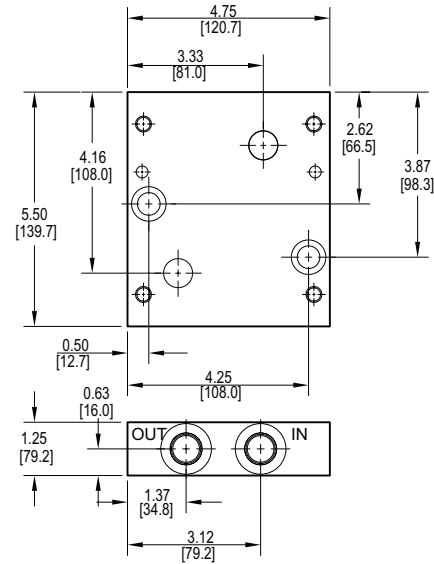
## 2F06 Side Ported Subplate

Valve mtg: UNC 0.31-18 x 0.88 DP  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



## 2F07 Side Ported Subplate

Valve mtg: UNC 0.38-16 x 1.00 DP  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



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## Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For coating options  
 see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>SP</b>	Subplate

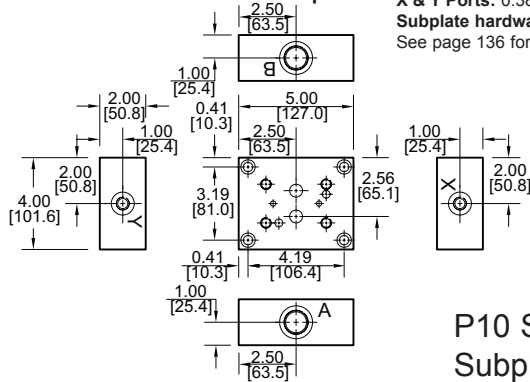
Port Threads	
2F06 only	
<b>6P</b>	0.38-18 NPTF ANSI B1.20.3
2F06 or 2F07	
<b>8P</b>	0.50-14 NPTF ANSI B1.20.3
<b>8S</b>	-8 SAE ISO 11926; SAE 1926

Valve Pattern	
<b>2F06</b>	ISO 6263-06-05 NFPA T3.5.1-2F06 See Tech Information
<b>2F07</b>	ISO 6263-07-09 NFPA T3.5.1-2F07 See Tech Information

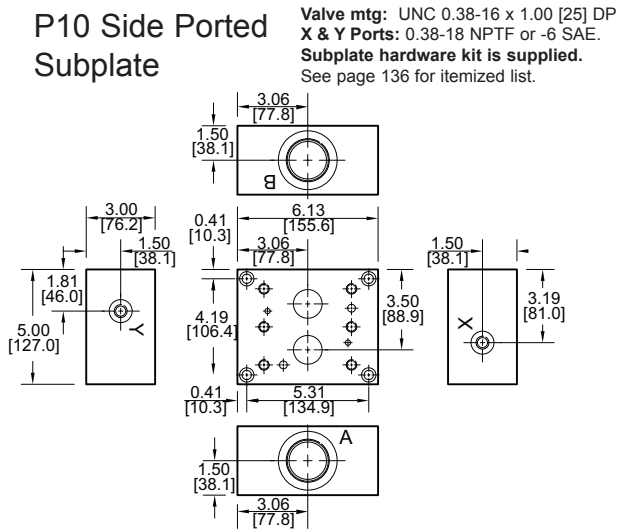
Port Location	
<b>S</b>	Side ported

# P06, P08, P10 Pressure Control Subplates

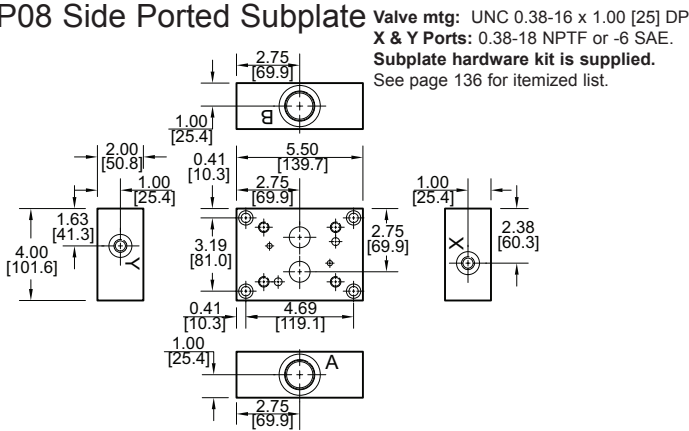
## P06 Side Ported Subplate



## P10 Side Ported Subplate



## P08 Side Ported Subplate



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# Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Valve Pattern	
<b>P06</b>	ISO 6264-06-07 ISO 5781-06-07 NFPA T3.5.1-[R]P06 See Tech Information
<b>P08</b>	ISO 6264-08-11 ISO 5781-08-10 NFPA T3.5.1-[R]P08 See Tech Information
<b>P10</b>	ISO 6264-10-15 ISO 5781-10-13 NFPA T3.5.1-[R]P10 See Tech Information

Port Location	
<b>S</b>	Side ported

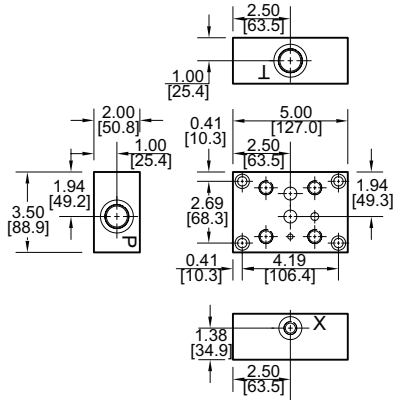
Product Type	
<b>SP</b>	Subplate

Port Threads			
<b>P06 only</b>			
<b>08P</b>	0.50-14 NPTF ANSI B1.20.3	<b>08S</b>	-8 SAE ISO 11926; SAE 1926
<b>P06 or P08</b>			
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3	<b>12S</b>	-12 SAE ISO 11926; SAE 1926
<b>P08 only</b>			
<b>16P</b>	1.00-11.5 NPTF ANSI B1.20.3	<b>16S</b>	-16 SAE ISO 11926; SAE 1926
<b>P10 only</b>			
<b>20P</b>	1.25-11.5 NPTF ANSI B1.20.3	<b>20S</b>	-20 SAE ISO 11926; SAE 1926
<b>24P</b>	1.50-11.5 NPTF ANSI B1.20.3	<b>24S</b>	-24 SAE ISO 11926; SAE 1926

# R06, R08, I08, R10, I10 Relief Valve Subplates

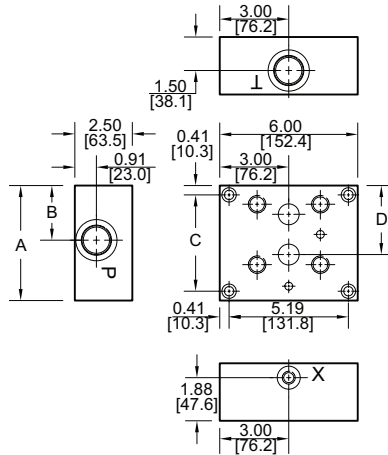
## R06 (I06) Side Ported Subplate

Valve mtg: UNC 0.50-13 x 1.00 [25] DP  
 X Port: 0.38-18 NPTF or -6 SAE.  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



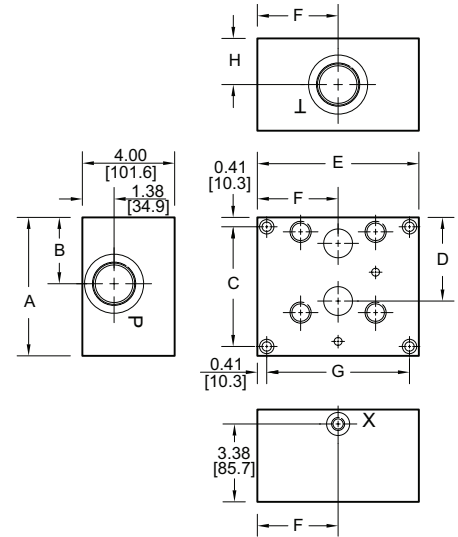
## R08, I08 Side Ported Subplate

Valve mtg: UNC 0.63-11 x 1.44 [36] DP  
 X Port: 0.38-18 NPTF or -6 SAE.  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



## R10, I10 Side Ported Subplate

Valve mtg: UNC 0.75-10 x 1.63 [41] DP  
 X Port: 0.38-18 NPTF or -6 SAE.  
 Subplate hardware kit is supplied.  
 See page 136 for itemized list.



Dimension	A	B	C	D	E	F	G	H
*R08SPS12*	5.00 [127.0]	** See Note	4.19 [106.4]	3.00 [76.2]	--	--	--	--
*R08SPS16*	4.50 [114.3]	2.44 [61.9]	3.69 [93.7]	2.75 [69.9]	--	--	--	--
*I08SPS12*	4.50 [114.3]	2.44 [61.9]	3.69 [93.7]	2.75 [69.9]	--	--	--	--
*I08SPS16*	4.50 [114.3]	2.44 [61.9]	3.69 [93.7]	2.75 [69.9]	--	--	--	--
*R10SPS20*	6.00 [152.4]	2.88 [73.0]	5.19 [131.8]	3.63 [92.1]	7.00 [177.8]	3.50 [88.9]	6.19 [157.2]	2.00 [50.8]
*R10SPS24*	6.00 [152.4]	2.88 [73.0]	5.19 [131.8]	3.63 [92.1]	7.00 [177.8]	3.50 [88.9]	6.19 [157.2]	2.00 [50.8]
*I10SPS20*	5.00 [127.0]	2.38 [60.3]	4.19 [106.4]	3.06 [77.8]	7.38 [187.3]	3.69 [93.7]	6.56 [166.7]	2.63 [66.7]
*I10SPS24*	5.00 [127.0]	2.38 [60.3]	4.19 [106.4]	3.06 [77.8]	7.38 [187.3]	3.69 [93.7]	6.56 [166.7]	2.63 [66.7]

\*\* Dimension "B" for \*R08SPS12\* is 2.50 [63.5].  
 Dimension "B" for \*R08SPS16\* is 2.38 [60.3].

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## Ordering Information

Material	Valve Pattern	Product Type	Port Location	Port Threads																																																																				
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# Subplate Mounting Hardware

Part no.	Cat. pg.	Mounting Screws	Plugs
* D02 SP * 4P, 4S	114	(2) UNC 0.25-20 x 0.88 long SHCS	n/a
* D02 SP * 4B, 4M, 4T	114	(2) ISO 6H M6-1.0 x 22mm SHCS	n/a
* D03 SP * 4P, 6P, 6S	115	(2) UNC 0.25-20 x 0.88 long SHCS	n/a
* D03 SP * 6B, 6M, 6T	115	(2) ISO 6H M6-1.0 x 22mm SHCS	n/a
* D03 SP * 8P, 8S	115	(2) UNC 0.25-20 x 1.50 long SHCS	n/a
* D03 SP * 8B, 8M, 8T	115	(2) ISO 6H M6-1.0 x 40mm SHCS	n/a
* D03 SP S 12P, 12S	115	(2) UNC 0.38-16 x 1.75 long SHCS	n/a
* D03 SP S 12B, 12M, 12T	115	(2) ISO 6H M10-1.5 x 45mm SHCS	n/a
* D03 SP B 12P, 12S	115	(2) UNC 0.38-16 x 1.50 long SHCS	n/a
* D03 SP B 12B, 12M, 12T	115	(2) ISO 6H M10-1.5 x 40mm SHCS	n/a
* D03 SP SB 6P	116	(2) UNC 0.25-20 x 1.50 long SHCS	(2) 0.38-18 NPTF LSPP
* D03 SP SB 6S	116		(2) -6 SAE hex socket plug
* D03 SP SB 6B, 6M, 6T	116	(2) ISO 6H M6-1.0 x 40mm SHCS	n/a
* D03 SP SB 8P	116	(2) UNC 0.25-20 x 2.00 long SHCS	(2) 0.50-14 NPTF LSPP
* D03 SP SB 8S	116		(2) -8 SAE hex socket plug
* D03 SP SB 8B, 8M, 8T	116	(2) ISO 6H M6-1.0 x 50mm SHCS	n/a
* D03 SP M 8*	116	(4) UNC 0.31-18 x 2.50 long SHCS	n/a
* D03 SP RV * 6P	117	(2) UNC 0.31-18 x 2.25 long SHCS	(2) 0.38-18 NPTF LSPP
* D03 SP RV * 6S	117		(2) -6 SAE hex socket plug
* D03 SP RV * 6B, 6M, 6T	117	(2) ISO 6H M8-1.25 x 60mm SHCS	n/a
* D03 SP RV * 8P	117	(2) UNC 0.38-16 x 3.00 long SHCS	(2) 0.50-14 NPTF LSPP
* D03 SP RV * 8S	117		(2) -8 SAE hex socket plug
* D03 SP RV * 8B, 8M, 8T	117	(2) ISO 6H M10-1.5 x 75mm SHCS	n/a
* D03 SP RV * 12P	117	(2) UNC 0.38-16 x 3.00 long SHCS	(2) 0.75-14 NPTF LSPP
* D03 SP RV * 12S	117		(2) -12 SAE hex socket plug
* D03 SP RV * 12B, 12M, 12T	117	(2) ISO 6H M10-1.5 x 75mm SHCS	n/a
* D03 SP CR * 6P, 6S	118	(2) UNC 0.31-18 x 2.50 long SHCS	n/a
* D03 SP CR * 6B, 6M, 6T	118	(2) ISO 6H M8-1.25 x 65mm SHCS	n/a
* D03 SP CR * 12P, 12S	118	(2) UNC 0.38-16 x 4.00 long SHCS	n/a
* D03 SP CR * 12B, 12M, 12T	118	(2) ISO 6H M10-1.5 x 100mm SHCS	n/a
* D05 SP S 6P, 8P, 8S	119	(2) UNC 0.38-16 x 1.25 long SHCS	n/a
* D05 SP S 8B, 8M, 8T	119	(2) ISO 6H M10-1.5 x 35mm SHCS	n/a
* D05 SP B 6P, 8P, 8S	119	(2) UNC 0.38-16 x 1.25 long SHCS	n/a
* D05 SP B 8B, 8M, 8T	119	(2) ISO 6H M10-1.5 x 35mm SHCS	n/a
* D05 SP SB 8P	120	(2) UNC 0.38-16 x 1.50 long SHCS	(2) 0.50-14 NPTF LSPP
* D05 SP SB 8S	120		(2) -8 SAE hex socket plug
* D05 SP SB 8B, 8M, 8T	120	(2) ISO 6H M10-1.5 x 40mm SHCS	n/a
* D05H(E) SP * 12P, 12S	121, 122	(2) UNC 0.38-16 x 1.75 long SHCS	n/a
* D05H(E) SP * 12B, 12M, 12T	121, 122	(2) ISO 6H M10-1.5 x 45mm SHCS	n/a
* D05J(E) SP S 16P, 16S	121, 122	(2) UNC 0.38-16 x 3.00 long SHCS	n/a
* D05J(E) SP S 16B, 16M, 16T	121, 122	(2) ISO 6H M10-1.5 x 75mm SHCS	n/a
* D05J(E) SP B 16P, 16S	121, 122	(2) UNC 0.38-16 x 3.25 long SHCS	n/a
* D05J(E) SP B 16B, 16M, 16T	121, 122	(2) ISO 6H M10-1.5 x 90mm SHCS	n/a
* D05 SP RV * 8P	123	(2) UNC 0.38-16 x 2.50 long SHCS	(2) 0.50-14 NPTF LSPP
* D05 SP RV * 8S	123		(2) -8 SAE hex socket plug
* D05 SP RV * 8B, 8M, 8T	123	(2) ISO 6H M10-1.5 x 65mm SHCS	n/a
* D05H SP RV * 12P	124		(2) 0.25-18 NPTF LSPP
* D05H SP RV * 12S	124	(2) UNC 0.38-16 x 3.00 long SHCS	(2) 0.75-14 NPTF LSPP
			(2) -4 SAE hex socket plug
* D05H SP RV * 12B, 12M, 12T	124	(2) ISO 6H M10-1.5 x 75mm SHCS	(2) -12 SAE hex socket plug
			n/a



# Subplate Mounting Hardware

Part no.	Cat. pg.	Mounting Screws	Plugs
* D05J SP RV * 16P	124		(2) 0.25-18 NPTF LSPP
* D05J SP RV * 16S	124	(2) UNC 0.38-16 x 4.00 long SHCS	(2) 1.00-11.5 NPTF LSPP
* D05J SP RV * 16B, 16M, 16T	124	(2) ISO 6H M10-1.5 x 100mm SHCS	(2) -4 SAE hex socket plug (2) -16 SAE hex socket plug
* D05 SP CR * 8P, 8S	123	(2) UNC 0.38-16 x 2.00 long SHCS	n/a
* D05 SP CR * 8B, 8M, 8T	123	(2) ISO 6H M10-1.5 x 50mm SHCS	n/a
* D05H SP CR * 12P	125	(2) UNC 0.38-16 x 4.50 long SHCS	(2) 0.25-18 NPTF LSPP
* D05H SP CR * 12S	125		(2) -4 SAE hex socket plug
* D05H SP CR * 12B, 12M, 12T	125	(2) ISO 6H M10-1.5 x 120mm SHCS	n/a
* D05J SP CR * 16P	125	(2) UNC 0.38-16 x 4.50 long SHCS	(2) 0.25-18 NPTF LSPP
* D05J SP CR * 16S	125		(2) -4 SAE hex socket plug
* D05J SP CR * 16B, 16M, 16T	125	(2) ISO 6H M10-1.5 x 120mm SHCS	n/a
* D07 SP S* 12P, 12S	126	(2) UNC 0.38-16 x 1.25 long SHCS	n/a
* D07 SP S* 12B, 12M, 12T	126	(2) ISO 6H M10-1.5 x 35mm SHCS	n/a
* D07 SP SO 16P, 16S	126	(2) UNC 0.38-16 x 3.00 long SHCS	n/a
* D07 SP SO 16B, 16M, 16T	126	(2) ISO 6H M10-1.5 x 75mm SHCS	n/a
* D07 SP B 12P, 12S	126	(2) UNC 0.38-16 x 1.50 long SHCS	n/a
* D07 SP B 12B, 12M, 12T	126	(2) ISO 6H M10-1.5 x 35mm SHCS	n/a
* D07 SP B 16P, 16S	126	(2) UNC 0.38-16 x 2.75 long SHCS	n/a
* D07 SP B 16B, 16M, 16T	126	(2) ISO 6H M10-1.5 x 70mm SHCS	n/a
* D07 SP RV C 12P	127	(2) UNC 0.38-16 x 2.75 long SHCS	(2) 0.75-14 NPTF LSPP
* D07 SP RV C 12S	127		(2) -12 SAE hex socket plug
* D07 SP RV C 12B, 12M, 12T	127	(2) ISO 6H M10-1.5 x 70mm SHCS	n/a
* D07 SP RV S 12P	127	(2) UNC 0.38-16 x 2.50 long SHCS	(2) 0.75-14 NPTF LSPP
* D07 SP RV S 12S	127		(2) -12 SAE hex socket plug
* D07 SP RV S 12B, 12M, 12T	127	(2) ISO 6H M10-1.5 x 65mm SHCS	n/a
* D07 SP RV * 16P	127	(3) UNC 0.38-16 x 4.00 long SHCS	(2) 1.00-11.5 NPTF LSPP
* D07 SP RV * 16S	127		(2) -16 SAE hex socket plug
* D07 SP RV * 16B, 16M, 16T	127	(3) ISO 6H M10-1.5 x 100mm SHCS	n/a
* D08 SP S* 12P, 16P, 16S	128	(2) UNC 0.50-13 x 1.75 long SHCS	n/a
* D08 SP S* 16B, 16M, 16T	128	(2) ISO 6H M12-1.75 x 45mm SHCS	n/a
* D08 SP SO 20P, 20S	128	(2) UNC 0.50-13 x 3.00 long SHCS	n/a
* D08 SP SO 20B, 20M, 20T	128	(2) ISO 6H M12-1.75 x 100mm SHCS	n/a
* D08 SP B 12P, 16P, 16S	128	(2) UNC 0.50-13 x 1.50 long SHCS	n/a
* D08 SP B 16B, 16M, 16T	128	(2) ISO 6H M12-1.75 x 40mm SHCS	n/a
* D08 SP B 20P, 20S	128	(4) UNC 0.38-16 x 2.00 long SHCS	n/a
* D08 SP B 20B, 20M, 20T	128	(4) ISO 6H M10-1.5 x 50mm SHCS	n/a
* D08 SP RV * 16P	129	(2) UNC 0.38-16 x 3.00 long SHCS	(2) 1.00-11.5 NPTF LSPP
* D08 SP RV * 16S	129		(2) -16 SAE hex socket plug
* D08 SP RV * 16B, 16M, 16T	129	(2) ISO 6H M10-1.5 x 75mm SHCS	n/a
* D08 SP RV * 20P	129	n/a	(2) 1.25-11.5 NPTF LSPP
* D08 SP RV * 20S	129		(2) -20 SAE hex socket plug
* D08 SP RV * 20B, 20M, 20T	129	n/a	n/a

Chart continued on next page

## Subplate Mounting Hardware

Part no.	Cat. pg.	Mounting Screws	Plugs
* D10 SP S O 20P	130	(4) UNC 0.50-13 x 3.50 long SHCS	n/a
* D10 SP S O 24P, 24S	130	(4) UNC 0.50-13 x 4.00 long SHCS	n/a
* D10 SP S O 32P, 32S	130	(4) UNC 0.50-13 x 4.50 long SHCS	n/a
* D10 SP B 20P	130	(4) UNC 0.50-13 x 2.00 long SHCS	n/a
* D10 SP B 24P, 24S	130	(4) UNC 0.50-13 x 2.00 long SHCS	n/a
* D10 SP B 32P, 32S	130	(4) UNC 0.50-13 x 2.50 long SHCS	n/a
* 2F06 SP S 6P, 8P, 8S	131	(2) UNC 0.38-16 x 1.25 long SHCS	n/a
* 2F07 SP S 8P, 8S	131	(2) UNC 0.38-16 x 1.25 long SHCS	n/a
* P06 SP S 08P, 08S, 12P, 12S	132	(4) UNC 0.38-16 x 2.00 long SHCS	n/a
* P08 SP S 12P, 12S, 16P, 16S	132	(4) UNC 0.38-16 x 2.00 long SHCS	n/a
* P10 SP S 20P, 20S, 24P, 24S	132	(4) UNC 0.38-16 x 3.00 long SHCS	n/a
* R06 SP S 08P, 08S, 12P, 12S	133	(4) UNC 0.38-16 x 2.00 long SHCS	n/a
* R08 SP S 12P, 12S, 16P, 16S	133	(4) UNC 0.38-16 x 2.50 long SHCS	n/a
* I08 SP S 12P, 12S, 16P, 16S	133	(4) UNC 0.38-16 x 2.50 long SHCS	n/a
* R10 SP S 20P, 20S, 24P, 24S	133	(4) UNC 0.38-16 x 4.00 long SHCS	n/a
* I10 SP S 20P, 20S, 24P, 24S	133	(4) UNC 0.38-16 x 4.00 long SHCS	n/a

## SERVO VALVE SUBPLATES

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# Servo Valve Cross Reference

Daman pattern no.	ISO no.	Port Circle	CEI	HR Textron	Moog	Moog / Atchley	Moog / Pegasus	MTS	Parker	Rexroth	Vickers
<b>S01</b>	10372-01	0.480	--	27A <sup>1)5)</sup>	30 <sup>1)5)</sup> 260 <sup>1)5)</sup>	--	--	--	SEMT <sup>1)</sup>	--	--
<b>S02</b>	10372-02	0.625	JP-5 JP-10	--	31 261 <sup>1)</sup> 77-100 <sup>6)</sup> 771 774	206 <sup>1)6)</sup> 208A <sup>3)</sup> 209 <sup>1)</sup>	20 <sup>2)</sup> 105H <sup>2)</sup> 122A <sup>2)</sup> 125	--	SE05	--	--
<b>S03</b>	10372-03	0.780	--	--	77-200	207- optional <sup>1)7)</sup>	132A <sup>2)12)</sup>	--	--	--	SM4-12 SX4-12
<b>S04</b>	10372-04	0.875	90700 JP-20	27E	62 730 730-HP8 760 <sup>4)</sup> 760-HP8 761HR <sup>4)</sup> D761 D765 <sup>3)</sup> G761	215A <sup>3)</sup> 320	142M <sup>1)</sup> 142MP <sup>2)4)</sup> 162M <sup>2)</sup> 162MP <sup>2)4)</sup>	252.2X 252.4X	BD15 PH76 SE20 <sup>3)</sup> SE2E <sup>3)</sup>	<sup>3)9)</sup> 4WS*2E*10A-4X	SM4-20 <sup>4)</sup> SX4-20 <sup>4)</sup>
<b>S06</b>	10372-06	2.000	--	--	72 <sup>3)</sup> 79-100 <sup>4)8)</sup> D791 <sup>4)</sup>	261 <sup>1)</sup>	1282A 1282AD 1282ADL 1282B	252.3X	SE60 <sup>3)</sup>	<sup>3)10)</sup> 4WS*2E*16A-2X	--
<b>S71</b>	--	0.780	--	27C <sup>1)</sup>	15 32 34 262 <sup>1)</sup> 264 <sup>1)</sup> 755 772 77-200- optional	207 <sup>1)11)</sup> 211A <sup>3)</sup> 214 <sup>1)3)</sup>	--	--	SE10	--	--
<b>S72</b>	--	0.938	JP-15	--	773 77-500	218 <sup>1)</sup>	142A <sup>2)12)</sup> 162A <sup>2)12)</sup> 162R <sup>2)12)</sup> 212 <sup>2)12)</sup> 235 <sup>2)12)</sup>	--	SE15	--	SM4-15 SX4-15
<b>S73</b>	--	1.375	JP-25	--	743 <sup>3)</sup>	225A <sup>3)</sup> 225B <sup>3)</sup>	--	--	SE2N 425	--	--
<b>S74</b>	--	1.750	--	--	--	--	1330	--	--	--	--

**NOTES:**

- 1) This valve does not have a locating pin, therefore the pattern does not require a locating pin hole.
- 2) The A & B (C1 & C2) ports are reversed on these valves compared to the ISO standard or the majority of other manufacturers valves.
- 3) These valves have an optional pilot port conforming to ISO standards or the majority of other manufacturers valves.
- 4) These valves have an optional pilot port which does not conform to ISO standards.
- 5) These valves use mounting threads which do not conform to the ISO standard of M4.
- 6) The S02 mounting pattern has #10-32 or M5 mounting threads. If using the optional 1/4-20 or M6 bolts use the S83 valve pattern.
- 7) The S03 mounting pattern has #1/4-20 or M6 mounting threads. If using the optional #10-32 or M5 bolts use the S71 valve pattern.
- 8) The ports on this valve are 90 degrees out of phase with the ISO standard and all other valves using this pattern.
- 9) Manufacturer's catalog states that this valve is also in conformance with CETOP RP115H type 4.
- 10) Manufacturer's catalog states that this valve is also in conformance with CETOP RP115H type 5.
- 11) The S71 mounting pattern has #10-32 or M5 mounting threads. If using the optional 1/4-20 or M6 bolts use the S03 valve pattern.
- 12) Manufacturer calls for 1/4-28 valve mounting threads. Daman's S03 & S72 standard products have 1/4-20 threads.

# Servo Valve Cross Reference

Daman pattern no.	ISO no.	Port Circle	CEI	Continental	HR Textron	Moog	Moog / Atchley	Moog / Pegasus	Parker / Dyval	Rexroth	Vickers
<b>S75</b> <sup>1)</sup>	--	2.750	--	--	--	--	3100	--	--	--	--
<b>S76</b>	--	--	--	--	--	62-300	241	--	--	--	SM4-30
<b>S77</b>	--	1.750	90800 JP-40	--	27G	78	240	180L <sup>3) 7)</sup> 180R <sup>3) 7)</sup>	BD30	--	SM4-40 <sup>4)</sup>
<b>S78</b>	--	--	--	--	--	79-200 79-200HR D792	--	1800	--	--	--
<b>S79</b> <sup>1)</sup>	--	--	--	--	--	D643- optional <sup>5)</sup> D644- optional <sup>5)</sup>	--	--	--	--	--
<b>S81</b> <sup>1)</sup>	--	--	--	--	--	--	231 242	--	--	--	--
<b>S82</b>	--	--	--	--	--	--	--	--	--	4DS*1E02-1X	--
<b>S83</b>	--	0.625	--	--	--	77-100- optional <sup>6)</sup>	206- optional <sup>2) 6)</sup>	--	--	--	SM4-10 SX4-10
<b>S84</b> <sup>1)</sup>	--	0.740	--	--	--	--	202PN	--	--	--	--
<b>S85</b>	--	0.850	--	SV850M	--	--	--	--	DY01 DY1S DY05 DY10 10PS DY12	--	--
<b>S86</b> <sup>1)</sup>	--	1.000	--	--	--	265 <sup>2)</sup> 35	--	--	--	--	--
<b>S87</b>	--	1.000	--	SV1000M	--	--	--	--	DY15 DY25	--	--
<b>S88</b> <sup>1)</sup>	--	1.800	--	SV1800M	--	--	--	--	DY45 45PS	--	--
<b>S89</b> <sup>1)</sup>	--	--	--	--	--	--	--	--	PC-2	--	--
<b>S90</b>	--	1.000	--	--	--	--	--	--	DY2S 2-SP	--	--
<b>S91</b> <sup>1)</sup>	--	--	--	--	--	--	--	--	5P 10P	--	--
<b>S92</b>	--	--	--	--	--	--	--	--	DY3H DY6H	--	--

**NOTES:**

- 1) These patterns are identified for reference purposes. Standard subplates are not available. See pages 2-3 for information requesting a custom subplate.
- 2) This valve does not have a locating pin, therefore the pattern does not require a locating pin hole.
- 3) The A & B (C1 & C2) ports are reversed on these valves compared to the ISO standard or the majority of other manufacturers valves.
- 4) These valves have an optional pilot port conforming to ISO standards or the majority of other manufacturers valves.
- 5) The S79 mounting pattern has 7/16-14 mounting threads. If using the optional M12 or 1/2-13 bolts use the D08 valve pattern.
- 6) The S83 mounting pattern has 1/4-20 or M6 mounting threads. If using the optional #10-32 or M5 bolts use the S02 valve pattern.
- 7) Manufacturer calls for 5/16-24 valve mounting threads. Daman's S77 standard products have 5/16-18 threads.

# Servo Valve Cross Reference

Daman pattern no.	ISO no.	Port Circle	CEI	HR Textron	Moog	Moog / Atchley / Pegasus	Parker/ Dyval	Rexroth	Vickers
<b>S93</b> <sup>1)</sup>	--	0.850	--	--	--	--	10-1100	--	--
<b>S94</b> <sup>1)</sup>	--	--	--	--	744	290	--	--	--
<b>S95</b> <sup>1)</sup>	--	2.000	--	--	--	--	DY90	--	--
<b>D03</b>	4401-03-03	--	--	27B	D633 <sup>5)</sup> D636 <sup>5)</sup> D635 <sup>5)</sup> D638 <sup>5)</sup>	40	--	4WS*2EM6-1X <sup>2)</sup>	--
<b>D05HE</b>	4401-05-05	--	--	--	D634 <sup>6)</sup> D681 <sup>7)</sup> D661 <sup>7)</sup> D691 <sup>7)</sup>	--	--	4WS*2E*10-5X	--
<b>D05-S1</b>	4401-05-05	--	--	--	631 <sup>4)</sup> 631-500 <sup>4)</sup> 641 <sup>4)</sup> 641-100 <sup>4)</sup> 651 <sup>4)</sup>	--	--	--	--
<b>D05-S2</b>	4401-05-05	--	--	--	G631 <sup>4)</sup>	--	--	--	--
<b>D05-S3</b>	4401-05-05	--	--	--	--	--	SE31 <sup>4)</sup>	--	--
<b>D05-S4</b>	4401-05-05	--	--	--	--	--	--	3DS*2E*10-2X <sup>4)</sup> 4WS*2E*10-4X <sup>4)</sup>	--
<b>D05-S5</b>	4401-05-05	--	90200 <sup>4) 16)</sup>	--	--	--	--	--	--
<b>D06</b>	--	--	90300 <sup>4)</sup>	--	--	--	--	--	--
<b>D07</b>	4401-07-06	--	--	--	D642 <sup>8) 15)</sup> D662 <sup>8)</sup> D652 <sup>8)</sup> D682 <sup>8)</sup>	--	--	4WS*2E*16-2X <sup>3)</sup> 4WSE3EE16-1X <sup>3)</sup>	--
<b>D08</b>	4401-08-07	--	90600	--	D643 <sup>9)</sup> D663 <sup>11)</sup> D644 <sup>9)</sup> D664 <sup>12)</sup> D653 <sup>10)</sup> D683 <sup>11)</sup> D654 <sup>10)</sup> D684 <sup>12)</sup>	--	--	4WSE3EE25-2X <sup>3)</sup>	--
<b>D10</b>	4401-10-08	--	--	--	D645 <sup>13)</sup> D665 <sup>14)</sup> D685 <sup>14)</sup>	--	--	4WSE3EE32-4X <sup>3)</sup>	--

**NOTES:**

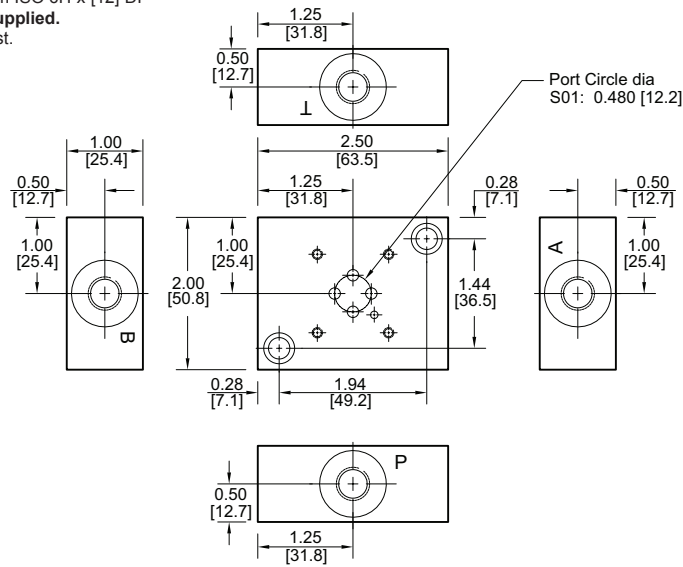
- 1) These patterns are identified for reference purposes. Standard subplates are not available. See pages 2-3 for information requesting a custom subplate.
- 2) This valve does not have a locating pin, therefore the pattern does not require a locating pin hole.
- 3) These valves have an optional pilot port conforming to ISO standards or the majority of other manufacturers valves.
- 4) These valves have an optional pilot port which does not conform to NFPA / ISO standards.
- 5) Pattern conforms to ISO 4401-03-03-0-94 without X port; Y port is optional. Ports are 7.5mm dia for full flow. Mounting threads are M5.
- 6) Pattern conforms to ISO 4401-05-05-0-94 without X port; Y port is optional. Mounting threads are M6.
- 7) Pattern conforms to ISO 4401-05-05-0-94 without X port; Y port is optional. Ports are 11.5mm dia for full flow. Mounting threads are M6.
- 8) Pattern conforms to ISO 4401-07-06-0-94 except ports are 20mm dia for full flow. Mounting threads are M10 and M6.
- 9) Pattern conforms to ISO 4401-08-07-0-94. Mounting threads are M12. If using the optional 7/16-14 bolts use the S79 valve pattern.
- 10) Pattern conforms to ISO 4401-08-07-0-94. Mounting threads are M12.
- 11) Pattern conforms to ISO 4401-08-07-0-94 except ports are 28mm dia for full flow. Mounting threads are M12.
- 12) Pattern conforms to ISO 4401-08-07-0-94 except ports are 32mm dia for full flow. Mounting threads are M12.
- 13) Pattern conforms to ISO 4401-10-08-0-94. Mounting threads are M20.
- 14) Pattern conforms to ISO 4401-10-08-0-94 except ports are 50mm dia for full flow. Mounting threads are M20.
- 15) Manufacturer calls for 3/8-24; 1/4-28 valve mounting threads. Daman's D07 standard products have 3/8-16; 1/4-20 threads.
- 16) Manufacturer calls for 1/4-28 valve mounting threads. Daman's D05 standard products have 1/4-20 threads.

# Daman S01 Servo Subplate

## 0.480 Port Circle

### Side Ported Subplate

Valve mtg: UNC #6-32 x 0.50 DP or  
Metric M4-0.7mm ISO 6H x [12] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Servo Valve Pattern	Product Type	Port Location	Port Threads																										
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000<sup>†</sup> psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000<sup>†</sup> psi • 34.5 MPa</td> </tr> <tr> <td colspan="2"><sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa	<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <thead> <tr> <th colspan="2">Servo Pattern</th> </tr> </thead> <tbody> <tr> <td><b>S01</b></td> <td>ISO 10372-01-01 Daman std. S01 See page 139 and Tech Info</td> </tr> </tbody> </table>	Servo Pattern		<b>S01</b>	ISO 10372-01-01 Daman std. S01 See page 139 and Tech Info	<table border="1"> <thead> <tr> <th colspan="2">Product Type</th> </tr> </thead> <tbody> <tr> <td><b>SP</b></td> <td>Subplate</td> </tr> </tbody> </table>	Product Type		<b>SP</b>	Subplate	<table border="1"> <thead> <tr> <th colspan="2">Port Location</th> </tr> </thead> <tbody> <tr> <td><b>S</b></td> <td>Side ported</td> </tr> </tbody> </table>	Port Location		<b>S</b>	Side ported	<table border="1"> <thead> <tr> <th colspan="2">Port Threads</th> </tr> </thead> <tbody> <tr> <td><b>4S</b></td> <td>-4 SAE ISO 11926; SAE 1926</td> </tr> <tr> <td><b>4M</b></td> <td>M10 x 1.0 ISO 6149</td> </tr> </tbody> </table>	Port Threads		<b>4S</b>	-4 SAE ISO 11926; SAE 1926	<b>4M</b>	M10 x 1.0 ISO 6149
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For coating options  
see pages 245-246.

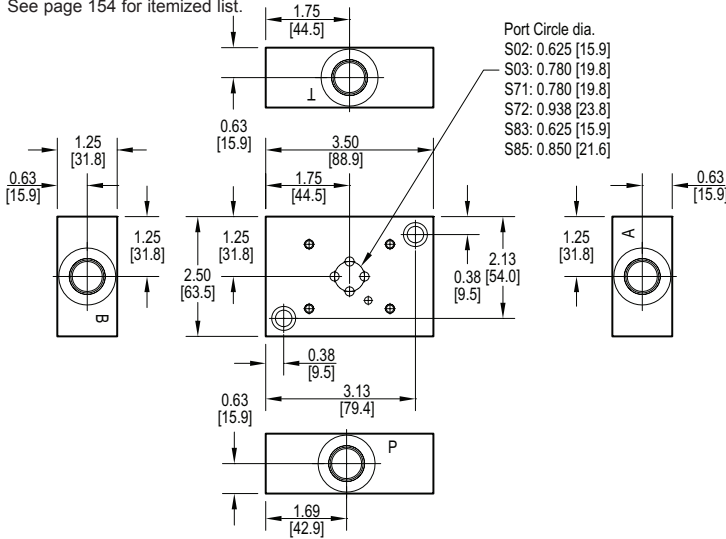


# Daman S02, S03, S71, S72, S83, S85 Servo Subplate; S02, S71 Pilot Port Tapping Plate

## 0.625, 0.780, 0.850, 0.938 Port Circle

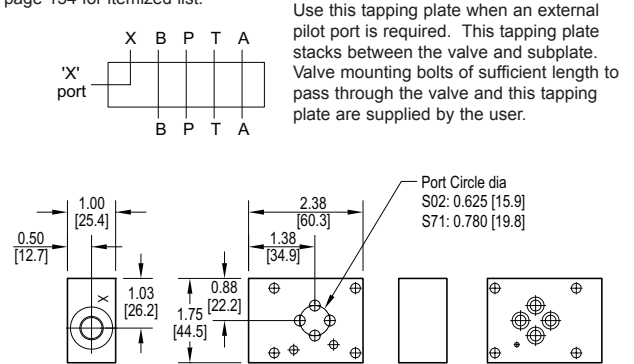
### Side Ported Subplate

Valve mtg **S02, S71**: UNF #10-32 x 0.63 DP or Metric M5-0.8mm ISO 6H x [16] DP  
 Valve mtg **S03**: UNF 0.25-28 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19] DP  
 Valve mtg **S72, S83, S85**: UNC 0.25-20 x 0.75 DP or Metric M6-1.0mm ISO 6H x [19] DP  
**Subplate hardware kit is supplied.**  
 See page 154 for itemized list.



### Pilot Port Tapping Plate (S02, S71 Patterns only)

**Subplate interface seal kit is supplied.**  
 See page 154 for itemized list.



Use this tapping plate when an external pilot port is required. This tapping plate stacks between the valve and subplate. Valve mounting bolts of sufficient length to pass through the valve and this tapping plate are supplied by the user.

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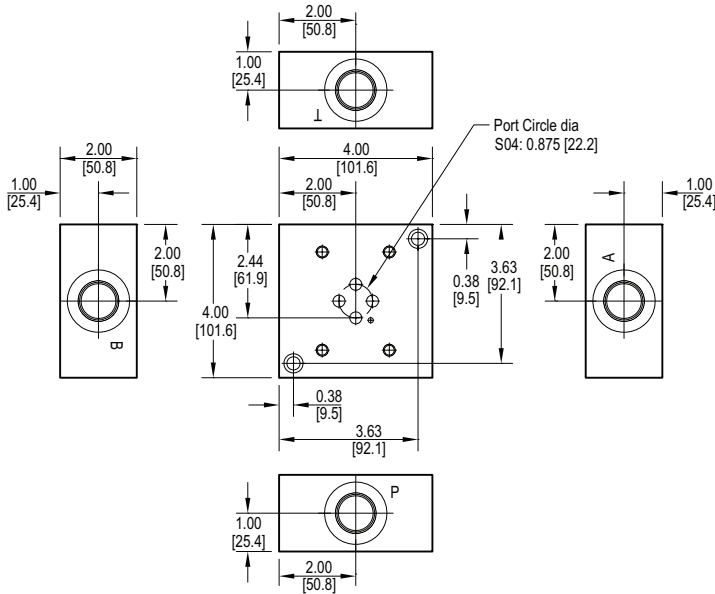
## Ordering Information

Material	Servo Valve Pattern	Product Type	Port Location / Circuit	Port Threads	For <u>coating options</u> see pages 245-246.																																																		
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# Daman S04 Servo Subplate, Pilot Port Tapping Plate 0.875 Port Circle

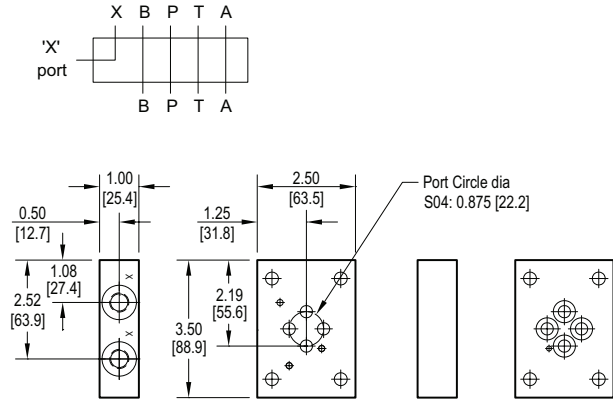
## Side Ported Subplate

Valve mtg: UNC 0.31-18 UNC x 0.88 DP or Metric M8-1.25mm ISO 6H x [22.2] DP  
**Subplate hardware kit is supplied.**  
 See page 154 for itemized list.



## Pilot Port Tapping Plate

**Subplate interface seal kit is supplied.\***  
 See page 154 for itemized list.  
 \* Plug not included on metric ported parts.



Use this tapping plate when an external pilot port is required. Two ports are provided to facilitate the various valves available. This tapping plate stacks between the valve and subplate. Valve mounting bolts of sufficient length to pass through the valve and this tapping plate are supplied by the user.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Servo Valve Pattern	Product Type	Port Location / Circuit	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Servo Pattern	
See page 139 and Tech Info	
<b>S04</b>	ISO 10372-04-04 Daman std. S04

Product Type	
<b>SP</b>	Subplate
<b>TP</b>	Tapping Plate

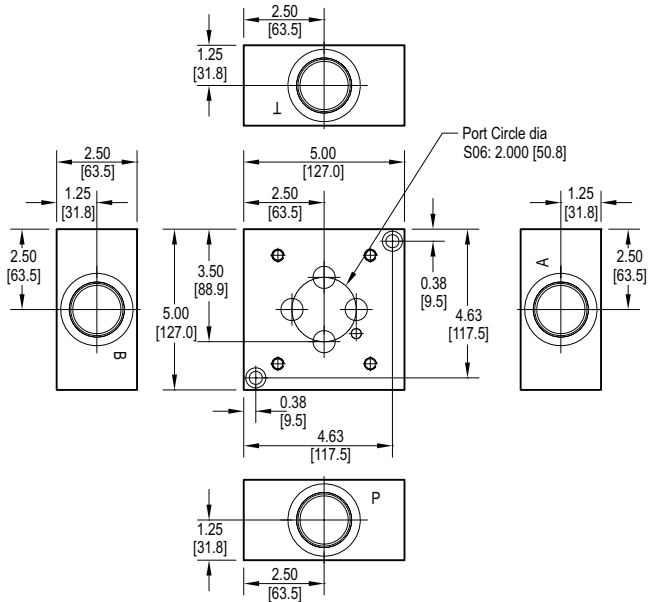
Port Loc. / Circuit	
<b>S</b>	Side ported (Subplate only)
<b>X</b>	X Port (Tapping Plate only)

Port Threads	
Subplate Port Sizes Only	
<b>12S</b>	-12 SAE ISO 11926; SAE 1926
<b>12M</b>	M27 x 2.0 ISO 6149
Tapping Plate Port Sizes Only	
<b>4S</b>	-4 SAE ISO 11926; SAE 1926
<b>4M</b>	M10 x 1.0 ISO 6149

# Daman S06 Servo Subplate, Pilot Port Tapping Plate 2.000 Port Circle

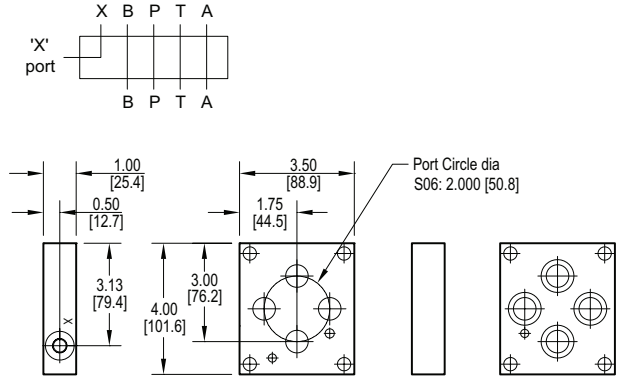
## Side Ported Subplate

Valve mtg: UNC 0.38-16 UNC x 1.00 DP or  
Metric M10-1.5mm ISO 6H x [25.4] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



## Pilot Port Tapping Plate

Subplate interface seal kit is supplied.\*  
See page 154 for itemized list.  
\* Plug not included on metric ported parts.



Use this tapping plate when an external pilot port is required. This tapping plate stacks between the valve and subplate. Valve mounting bolts of sufficient length to pass through the valve and this tapping plate are supplied by the user.

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## Ordering Information

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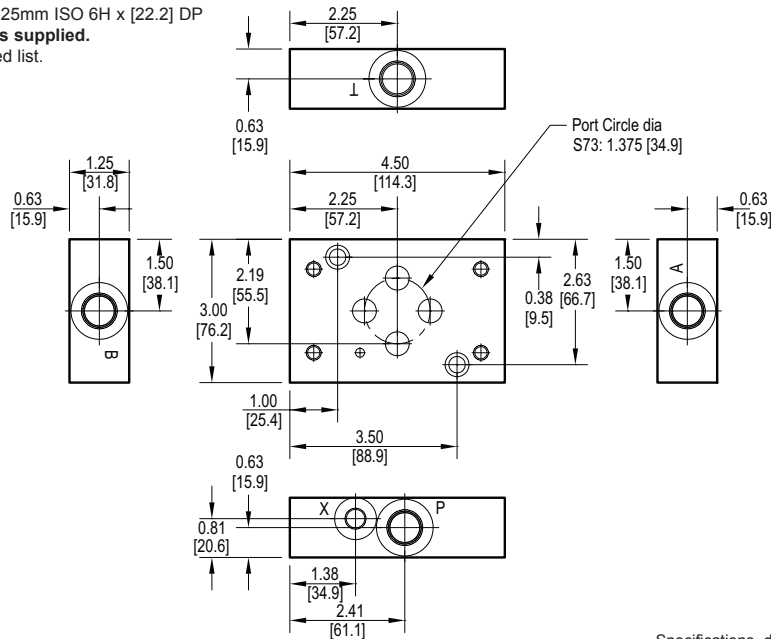
For **coating options** see pages 245-246.

# Daman S73 Servo Subplate

## 1.375 Port Circle

### Side Ported Subplate

Valve mtg: UNC 0.31-18 x 0.88 DP or  
Metric M8-1.25mm ISO 6H x [22.2] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

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For coating options  
see pages 245-246.

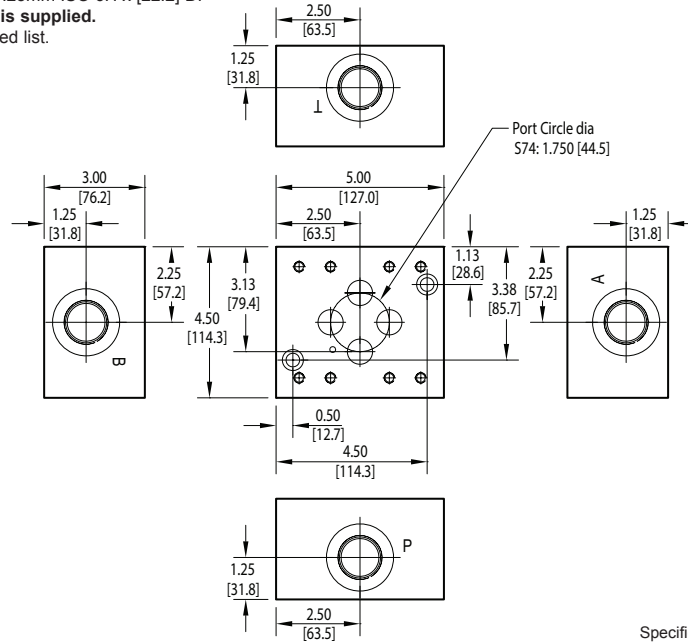


# Daman S74 Servo Subplate

## 1.750 Port Circle

### Side Ported Subplate

Valve mtg: UNF 0.31-24 x 0.88 DP or  
Metric M8-1.25mm ISO 6H x [22.2] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



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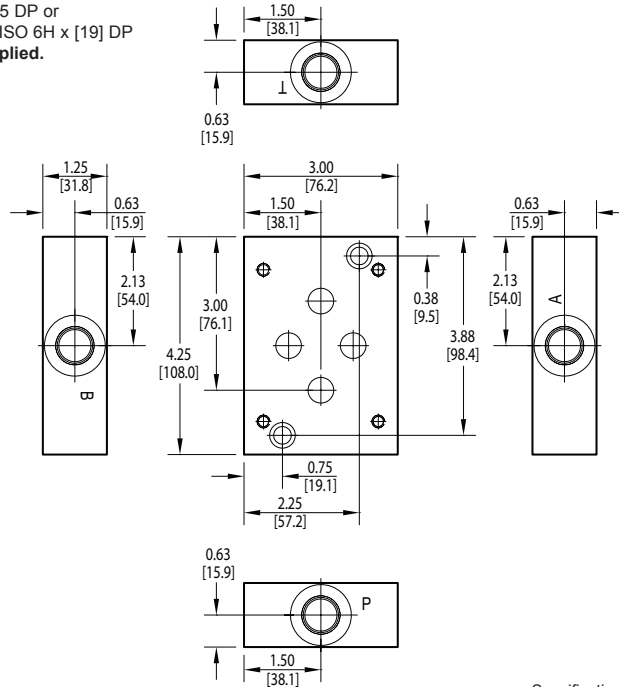
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For **coating options** see pages 245-246.

# Daman S76 Servo Subplate

## Side Ported Subplate

Valve mtg: UNC 0.25-20 x 0.75 DP or  
Metric M6-1.0mm ISO 6H x [19] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



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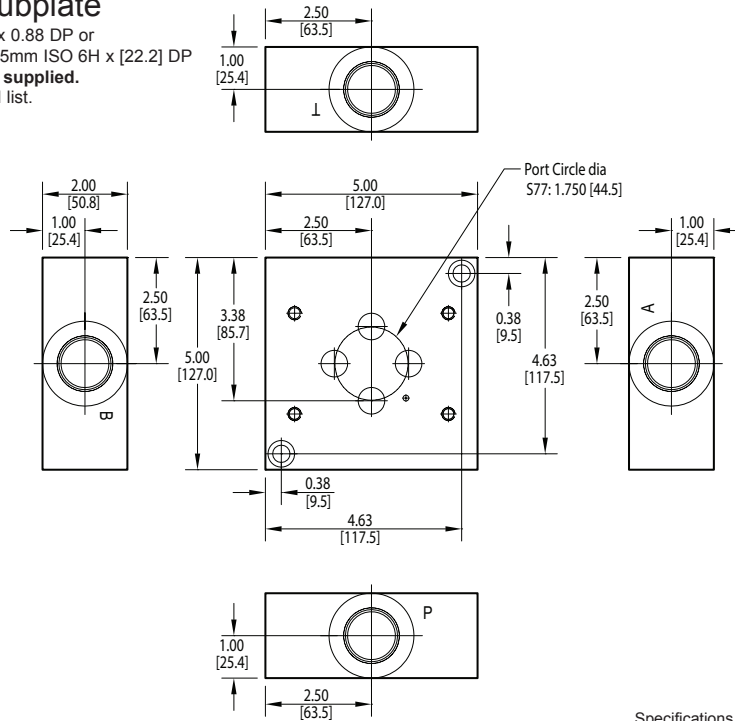
For coating options see pages 245-246.

# Daman S77 Servo Subplate

## 1.750 Port Circle

### Side Ported Subplate

Valve mtg: UNC 0.31-18 x 0.88 DP or  
Metric M8-1.25mm ISO 6H x [22.2] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



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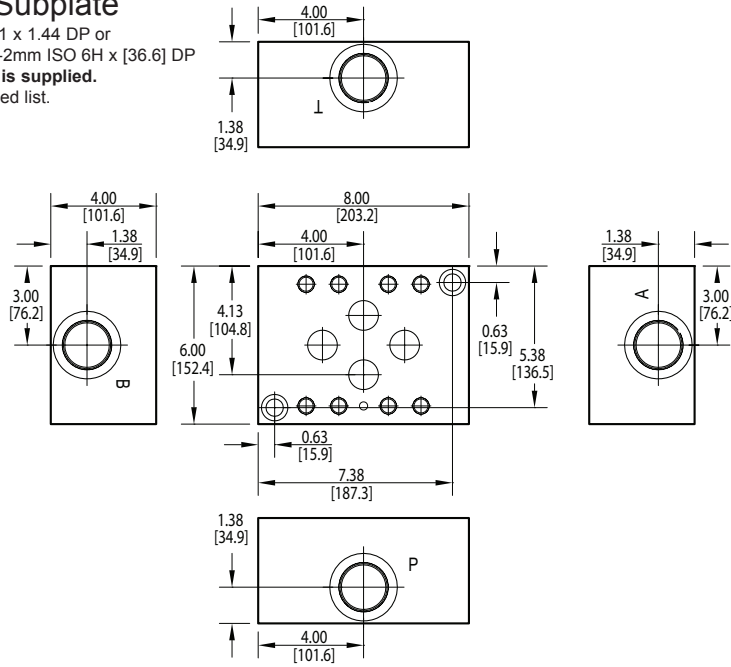
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For **coating options** see pages 245-246.

# Daman S78 Servo Subplate

## Side Ported Subplate

Valve mtg: UNC 0.63-11 x 1.44 DP or  
Metric M16-2mm ISO 6H x [36.6] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



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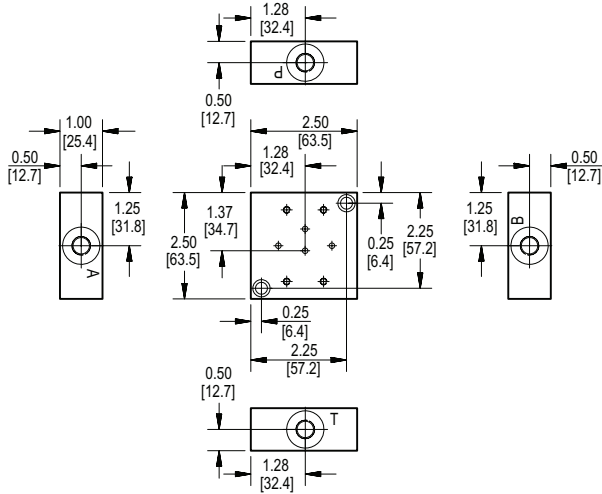
For coating options see pages 245-246.



# Daman S82, S87 Servo Subplates

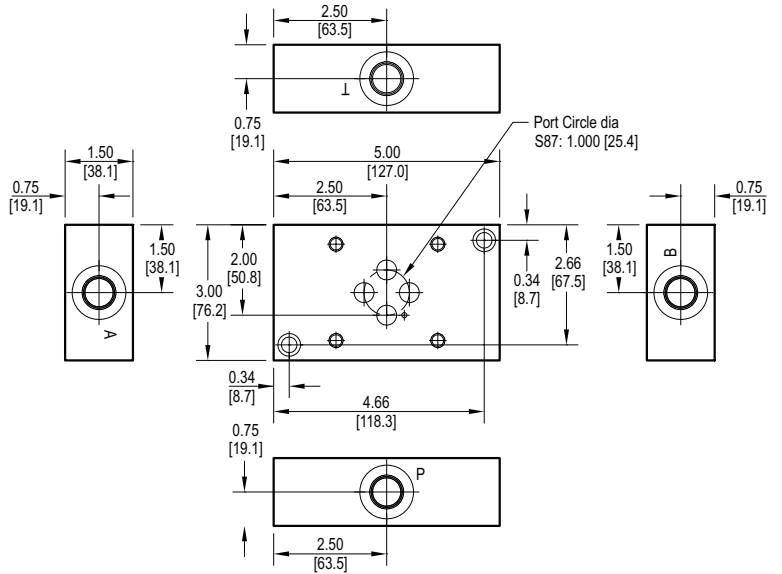
## S82 Side Ported Subplate

Valve mtg: Metric M4-0.7mm ISO 6H x 0.50 [12.7] DP  
 Subplate hardware kit is supplied.  
 See page 154 for itemized list.



## S87 Side Ported Subplate

Valve mtg: UNC 0.31-18 x 0.88 DP or  
 Metric M8-1.25mm ISO 6H x [22] DP  
 Subplate hardware kit is supplied.  
 See page 154 for itemized list.



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## Ordering Information

Material	Servo Valve Pattern	Product Type	Port Location	Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa
<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.	

Product Type	
<b>SP</b>	Subplate

Port Threads	
S82 Subplate only	
<b>4S</b>	-4 SAE ISO 11926; SAE 1926
<b>4M</b>	M10 x 1.0 ISO 6149
S87 Subplate only	
<b>8S</b>	-8 SAE ISO 11926; SAE 1926
<b>8M</b>	M18 x 1.5 ISO 6149

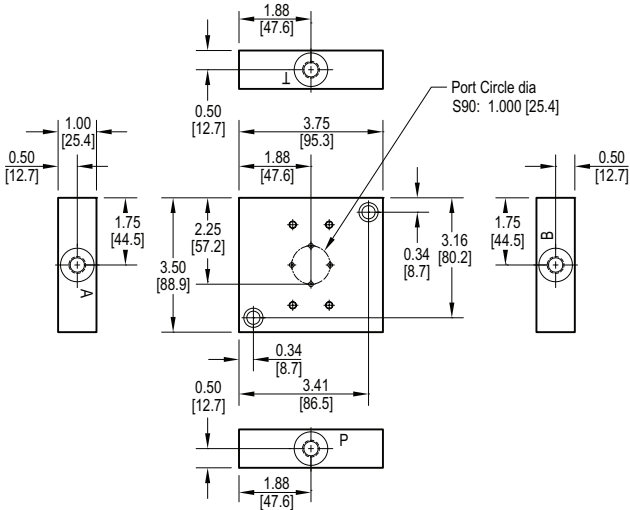
Servo Pattern	
<b>S82</b>	Daman S82 See page 140 and Tech Info
<b>S87</b>	Daman S87 See page 140 and Tech Info

Port Location	
<b>S</b>	Side ported

# Daman S90, S92 Servo Subplate

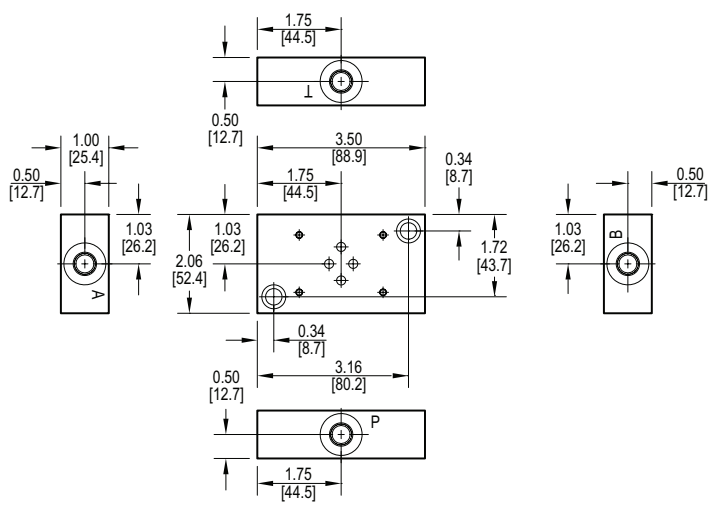
## S90 Side Ported Subplate

Valve mtg: UNC #10-24 x 0.63 DP or  
Metric M5-0.8mm ISO 6H x [16] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



## S92 Side Ported Subplate

Valve mtg: UNC #8-32 x 0.63 DP or  
Metric M4-0.7mm ISO 6H x [16] DP  
Subplate hardware kit is supplied.  
See page 154 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

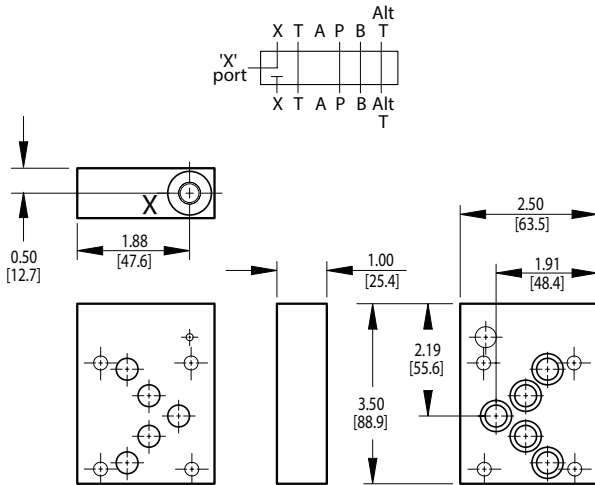
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For **coating options** see pages 245-246.

# D05 Servo Valve Tapping Plates

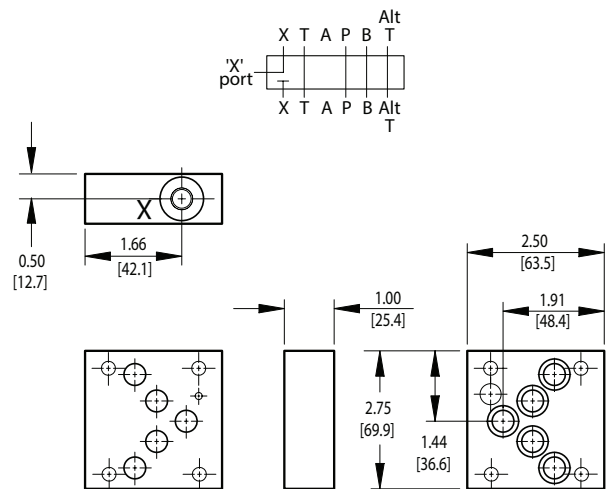
## D05-S1, D05-S2, D05-S3 Pilot Port Tapping Plate

Subplate interface seal kit is supplied.  
See page 154 for itemized list.



## D05-S4 Pilot Port Tapping Plate

Subplate interface seal kit is supplied.  
See page 154 for itemized list.



**Note:** These tapping plates are designed to be used with standard D05 manifolds or subplates. They provide an external pilot port for the servo valves referenced. If the servo valve uses an internal pilot, these tapping plates are not needed. The servo valve may be mounted directly to our D05 manifold or subplate.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

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For **coating options** see pages 245-246.

# Servo Valve Product Mounting Hardware

Part no.	Cat. pg.	Mounting Screws	Viton O-rings	Locating Pins	Plugs
* S01 SP S 4S * S01 SP S 4M	142	(2) UNC 0.25-20 x 0.88 long SHCS (2) ISO 6H M6-1.0 x 22mm SHCS	n/a	n/a	n/a
* S02 SP S 8S * S03 SP S 8S * S71 SP S 8S * S72 SP S 8S * S83 SP S 8S * S85 SP S 8S	143	(2) UNC 0.31-18 x 1.25 long SHCS	n/a	n/a	n/a
* S02 SP S 8M * S03 SP S 8M * S71 SP S 8M * S72 SP S 8M * S83 SP S 8M * S85 SP S 8M	143	(2) ISO 6H M8-1.25 x 35mm SHCS	n/a	n/a	n/a
* S02 TP X 4* * S71 TP X 4*	143	n/a	(4) -010 (4) -011	(1) 0.09 dia x 0.25 long	n/a
* S04 SP S 12S * S04 SP S 12M	144	(2) UNC 0.31-18 x 2.00 long SHCS (2) ISO 6H M8-1.25 x 50mm SHCS	n/a	n/a	n/a
* S04 TP X 4S	144	n/a	(4) -013	(1) 0.12 dia x 0.25 long	(1) -4 SAE hex socket plug
* S04 TP X 4M	144	n/a	(4) -013	(1) 0.12 dia x 0.25 long	n/a
* S06 SP S 20S * S06 SP S 20M	145	(2) UNC 0.38-16 x 2.50 long SHCS (2) ISO 6H M10-1.5 x 65mm SHCS	n/a	n/a	n/a
* S06 TP X 4*	145	n/a	(4) -020	(1) 0.25 dia x 0.38 long	n/a
* S73 SP S 8S * S73 SP S 8M	146	(2) UNC 0.31-18 x 1.25 long SHCS (2) ISO 6H M8-1.25 x 35mm SHCS	n/a	n/a	n/a
* S74 SP S 16S * S74 SP S 16M	147	(2) UNC 0.38-16 x 3.00 long SHCS (2) ISO 6H M10-1.5 x 75mm SHCS	n/a	n/a	n/a
* S76 SP S 8S * S76 SP S 8M	148	(2) UNC 0.31-18 x 1.25 long SHCS (2) ISO 6H M8-1.25 x 35mm SHCS	n/a	n/a	n/a
* S77 SP S 16S * S77 SP S 16M	149	(2) UNC 0.38-16 x 2.00 long SHCS (2) ISO 6H M10-1.5 x 50mm SHCS	n/a	n/a	n/a
* S78 SP S 24S * S78 SP S 24M	150	(2) UNC 0.62-11 x 4.00 long SHCS (2) ISO 6H M16-2.0 x 100mm SHCS	n/a	n/a	n/a
* S82 SP S 4S * S82 SP S 4M	151	(2) UNC 0.25-20 x 1.00 long SHCS (2) ISO 6H M6-1.0 x 25mm SHCS	n/a	n/a	n/a
* S87 SP S 8S * S87 SP S 8M	151	(2) UNC 0.31-18 x 1.50 long SHCS (2) ISO 6H M8-1.25 x 40mm SHCS	n/a	n/a	n/a
* S90 SP S 4S * S90 SP S 4M	152	(2) UNC 0.31-18 x 1.25 long SHCS (2) ISO 6H M8-1.25 x 35mm SHCS	n/a	n/a	n/a
* S92 SP S 4S * S92 SP S 4M	152	(2) UNC 0.31-18 x 1.25 long SHCS (2) ISO 6H M8-1.25 x 35mm SHCS	n/a	n/a	n/a
* D05 TP XA 4* * D05 TP XB 4*	153	n/a	(5) -014 (1) -011	n/a	n/a

## TAPPING PLATES

D03 Tapping Plates	Pages 158-160
D05 Tapping Plates	Pages 161-163
D05 Tapping Plates with Pilot Ports	Pages 164-168
D07 Tapping Plates	Pages 169-172
D08 Tapping Plates	Pages 173-177
D10 Tapping Plates	Page 178
Mounting Hardware	Page 179





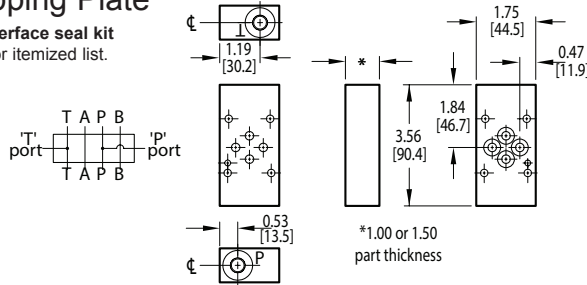
# Tapping Plates

The pages in this section are our standard product offerings for tapping plates. If you need a custom tapping plate solution please visit [www.daman.com](http://www.daman.com) for Request For Quote (RFQ) instructions.

# D03 Tapping Plates

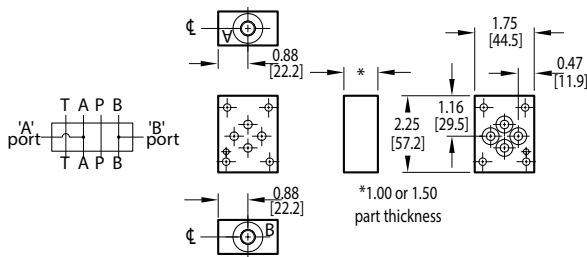
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



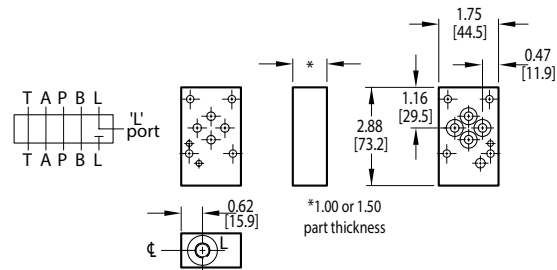
## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



## L Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



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# Ordering Information

For **coating options** see pages 245-246.

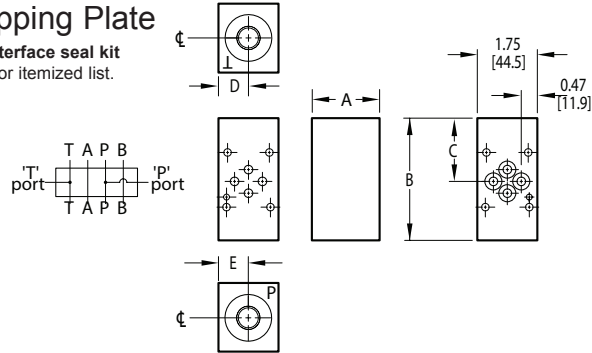
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# D03 Tapping Plates - Large Ports

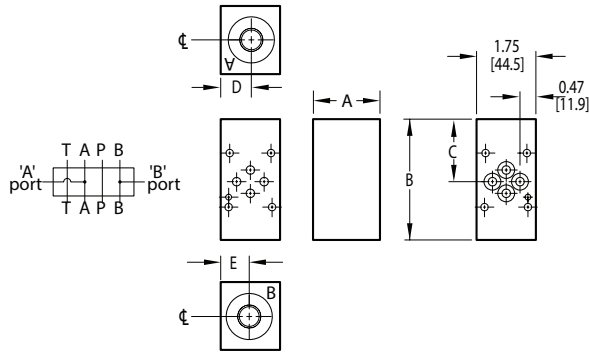
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



Dimension	A	B	C	D	E
*D03TPPT6*	2.00 [50.8]	4.25 [108.0]	1.81 [46.0]	0.88 [22.4]	0.88 [22.4]
*D03TPAB6*					
*D03TPPT8*	2.50 [63.5]	4.25 [108.0]	1.81 [46.0]	0.88 [22.4]	0.88 [22.4]
*D03TPAB8*					
*D03TPPT12*	3.00 [76.2]	4.75 [120.7]	2.06 [52.3]	0.88 [22.4]	0.88 [22.4]
*D03TPAB12*					

# Ordering Information

For coating options see pages 245-246.

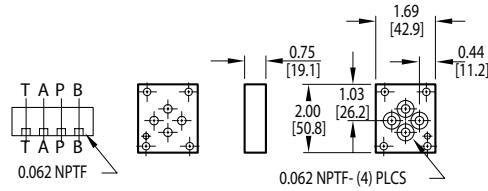
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For smaller ports, see previous page (p. 158).

# D03 Tapping Plates

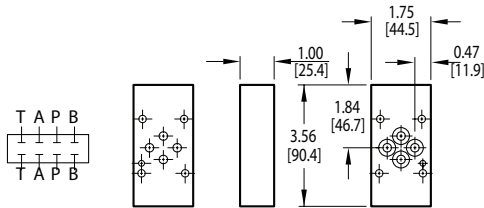
## Orifice Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



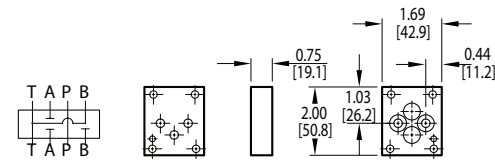
## Spot Drilled Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



## B to T vent Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



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# Ordering Information

Material	Valve Pattern	Product Type	Circuit
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>TP</b>	Tapping Plate

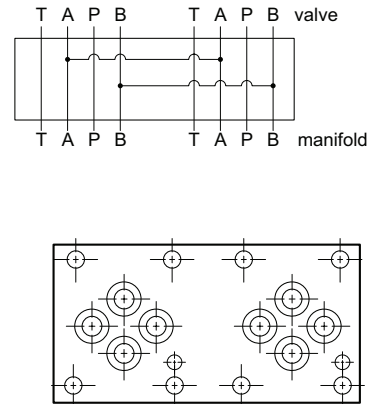
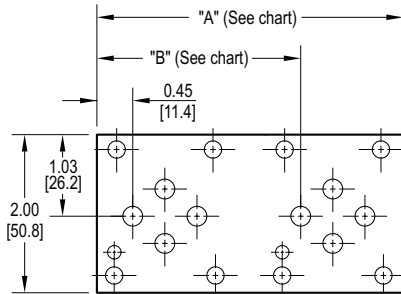
Valve Pattern	
<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Infomation

Circuit	
<b>SD</b>	Spot drilled ports
<b>OP</b>	Orifice plate
<b>BTV</b>	B to T vent plate

# D03 Tapping Plates

## D03 Two Station Tapping Plate A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



Dimension	A	B
*D03TP022AB	3.88 [98.6]	2.58 [65.5]
*D03TP024AB	5.75 [146.1]	4.45 [113.1]
L*D03TP022AB	3.75 [95.3]	2.45 [62.3]

There are two different tapping plate models with spacing code 2 available. This is necessary to cover the variation of valve spacing between the standard design and the FlexMount design of D03 manifolds. The standard manifold design has 2.125" valve spacing while the FlexMount design has 2.000" valve spacing. An L is added to the front of the model number to denote the tapping plate designed to be used with the FlexMount manifold. Note that a single model is required with spacing code 4 as both the standard and FlexMount designs have 4.000" spacing.

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## Ordering Information

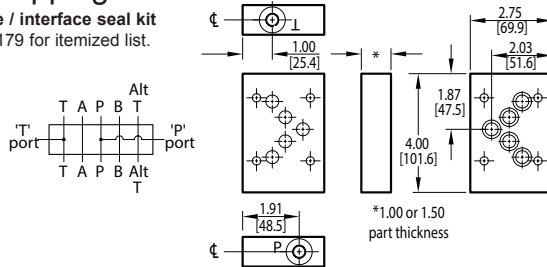
For **coating options** see pages 245-246.

Product Line	Material	Valve Pattern	Product Type	No. of Stations	Valve Spacing	Circuit																																				
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# D05 Tapping Plates

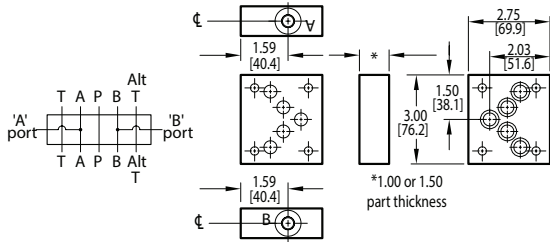
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



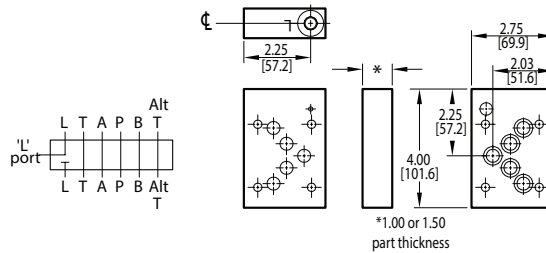
## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



## L Port Tapping Plate

Tapping Plate interface seal kit is supplied. See page 179 for itemized list.



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# Ordering Information

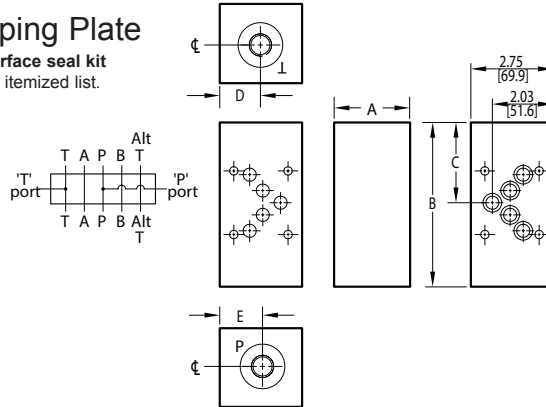
For **coating options** see pages 245-246.

Material	Valve Pattern	Product Type	Circuit	Port Threads	Thickness																																										
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# D05 Tapping Plates - Large Ports

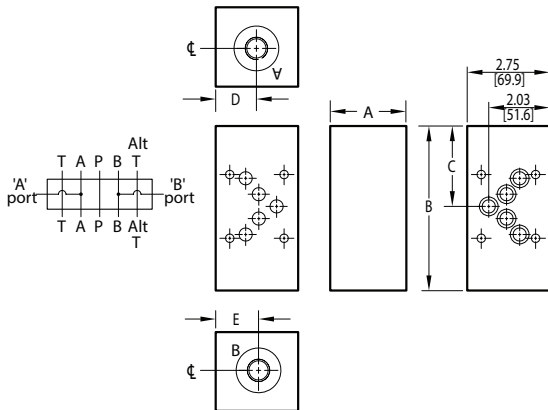
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179 for itemized list.



Dimension	A	B	C	D	E
*D05TPPT6*	2.00 [50.8]	5.63 [143.0]	2.75 [69.9]	1.06 [26.9]	1.56 [39.6]
*D05TPAB6*	2.00 [50.8]	5.63 [143.0]	2.75 [69.9]	1.63 [41.4]	1.63 [41.4]
*D05TPPT8*	2.50 [63.5]	5.63 [143.0]	2.75 [69.9]	1.06 [26.9]	1.56 [39.6]
*D05TPAB8*	2.50 [63.5]	5.63 [143.0]	2.75 [69.9]	1.63 [41.4]	1.63 [41.4]
*D05TPPT12*	3.00 [76.2]	5.63 [143.0]	2.75 [69.9]	1.06 [26.9]	1.56 [39.6]
*D05TPAB12*	3.00 [76.2]	5.63 [143.0]	2.75 [69.9]	1.63 [41.4]	1.63 [41.4]

# Ordering Information

For coating options see pages 245-246.



Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>TP</b>	Tapping Plate

Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information

Circuit	
<b>PT</b>	P and T ports provided
<b>AB</b>	A and B ports provided

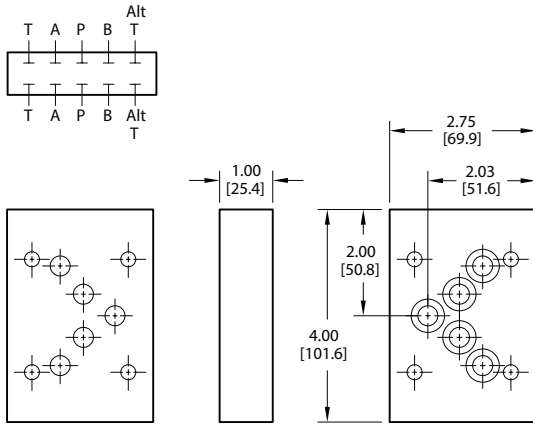
Port Threads			
<b>6P</b>	0.38-18 NPTF ANSI B1.20.3	<b>8P</b>	0.50-14 NPTF ANSI B1.20.3
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<b>6B</b>	0.38-19 BSPP ISO 1179; BS 2779	<b>8B</b>	0.50-14 BSPP ISO 1179; BS 2779
<b>6M</b>	M14 x 1.5 ISO 6149	<b>8M</b>	M18 x 1.5 ISO 6149
<b>6T</b>	0.38-19 BSPT ISO 7; BS 21	<b>8T</b>	0.50-14 BSPT ISO 7; BS 21
<b>12P</b>	0.75-14 NPTF ANSI B1.20.3	<b>12S</b>	-12 SAE ISO 11926; SAE 1926
<b>12B</b>	0.75-14 BSPP ISO 1179; BS 2779	<b>12M</b>	M27 x 2.0 ISO 6149
<b>12T</b>	0.75-14 BSPT ISO 7; BS 21		

For smaller ports, see previous page (p. 161).

# D05 Tapping Plates

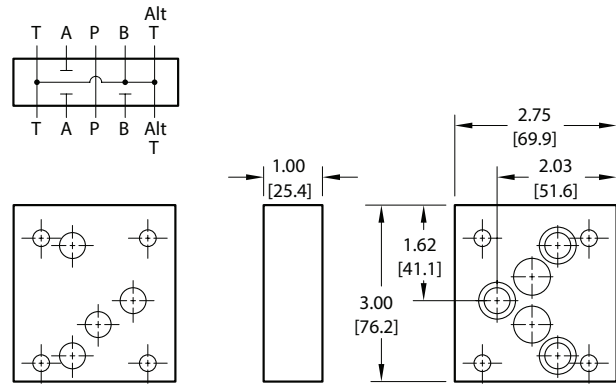
## Spot Drilled Tapping Plate

Tapping Plate interface seal kit is supplied.  
See page 179.1 for itemized list.



## B to T vent Tapping Plate

Tapping Plate interface seal kit is supplied.  
See page 179.1 for itemized list.



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# Ordering Information

Material	Valve Pattern	Product Type	Circuit
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For **coating options**  
see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>TP</b>	Tapping Plate

Valve Pattern	
<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Infomation

Circuit	
<b>SD</b>	Spot drilled ports
<b>BTV</b>	B to T vent plate

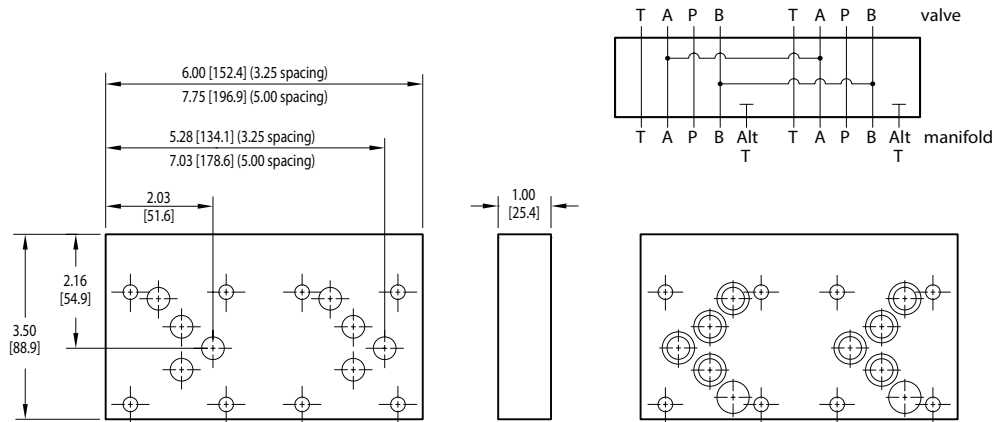
# D05 Tapping Plates

## D05 Two Station Tapping Plate

A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

Tapping Plate interface seal kit is supplied.

See page 179.1 for itemized list.



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# Ordering Information

For **coating options** see pages 245-246.

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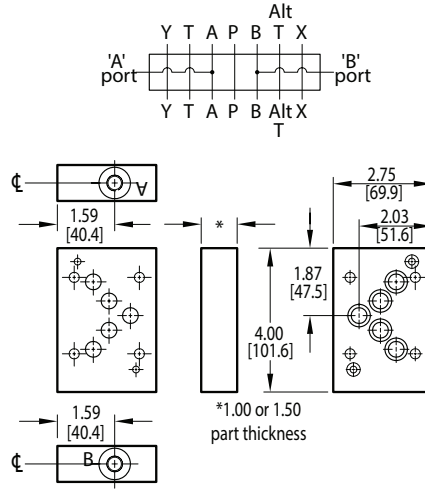
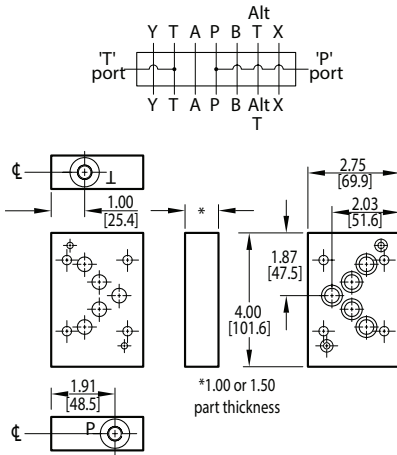
# D05 Tapping Plates with USA Pilot Ports

## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.

## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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## Ordering Information

For [coating options](#) see pages 245-246.

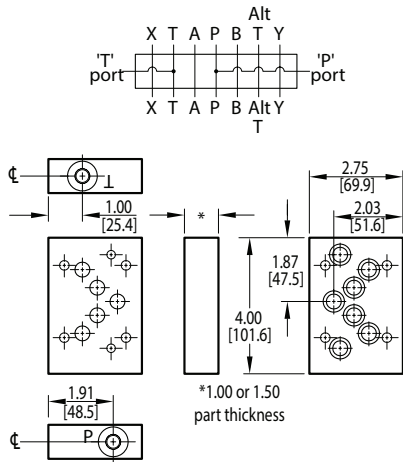
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# D05 Tapping Plates with ISO Pilot Ports

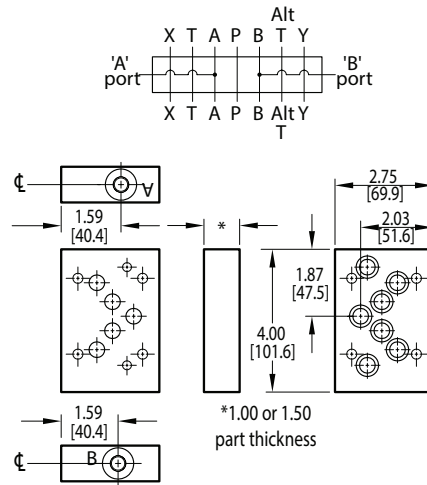
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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## Ordering Information

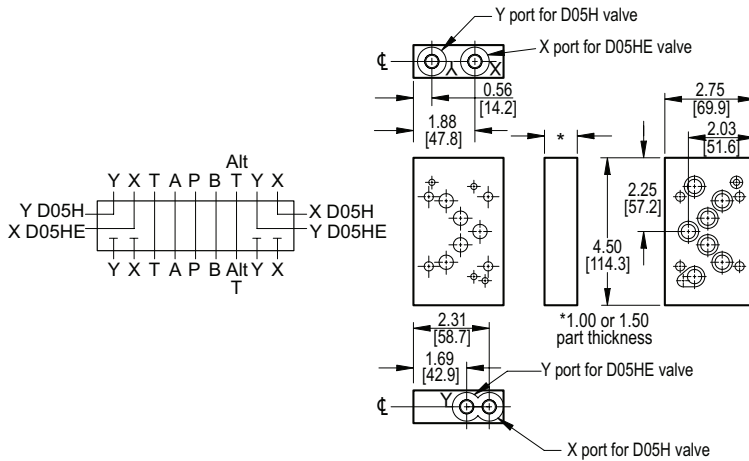
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# D05 Tapping Plates with Pilot Ports

## X and Y Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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## Ordering Information

For coating options see pages 245-246.

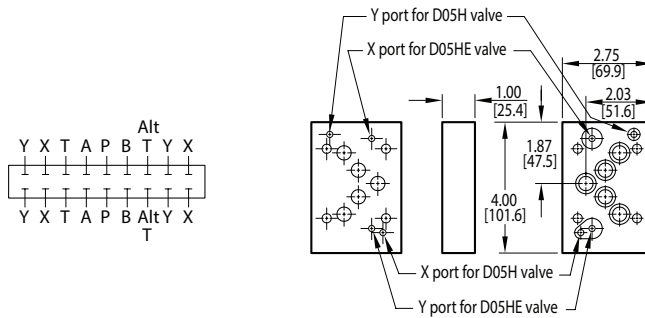
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# D05 Tapping Plates with Pilot Ports

## Spot Drilled Tapping Plate

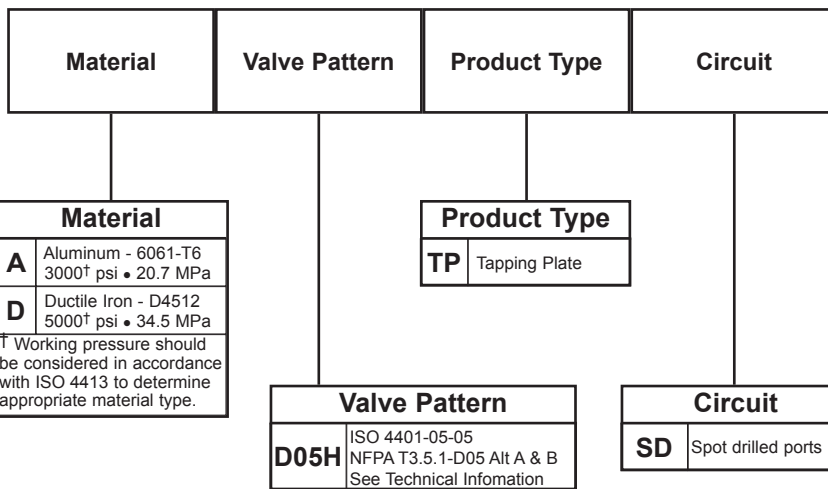
Tapping Plate interface seal kit is supplied.

See page 179.1 for itemized list.



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## Ordering Information

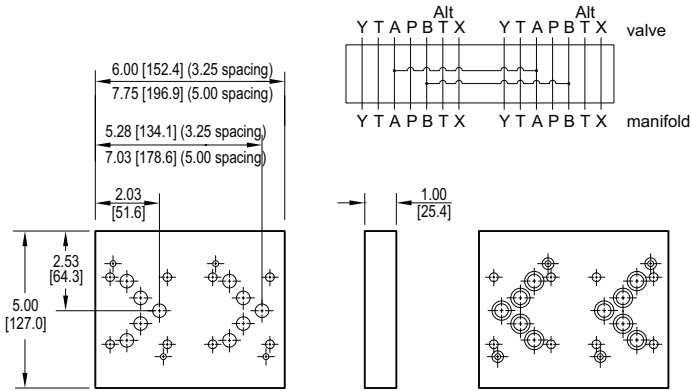


For coating options see pages 245-246.

# D05 Tapping Plates with Pilot Ports

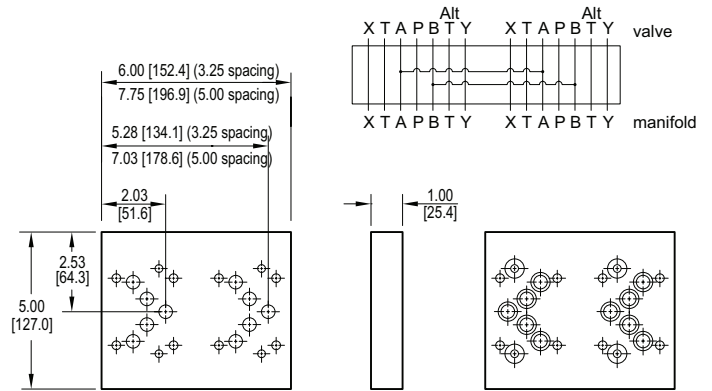
D05(H) Two Station Tapping Plate (USA Pilot Ports) A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

Tapping Plate interface seal kit is supplied.  
See page 179.1 for itemized list.



D05(HE) Two Station Tapping Plate (ISO Pilot Ports) A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

Tapping Plate interface seal kit is supplied.  
See page 179.1 for itemized list.



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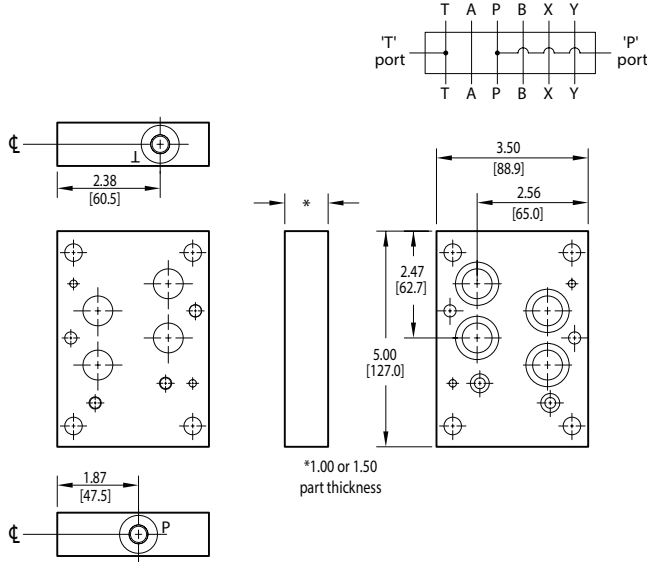
For coating options see pages 245-246.

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# D07 Tapping Plates

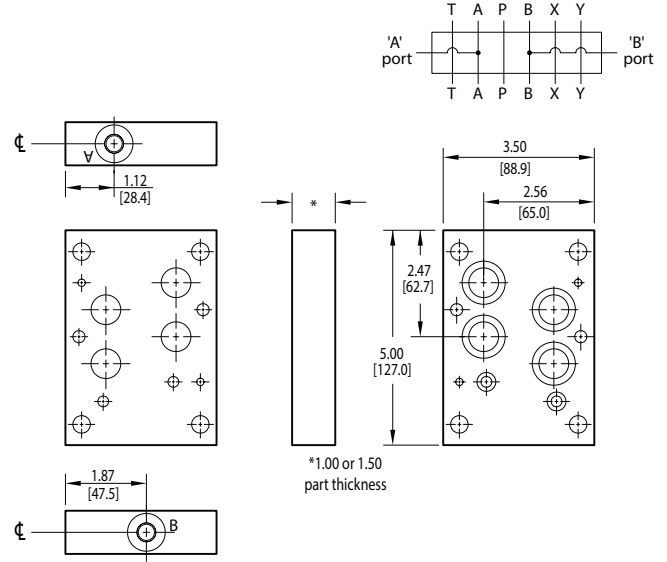
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



## A and B Port Tapping Plate

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# Ordering Information

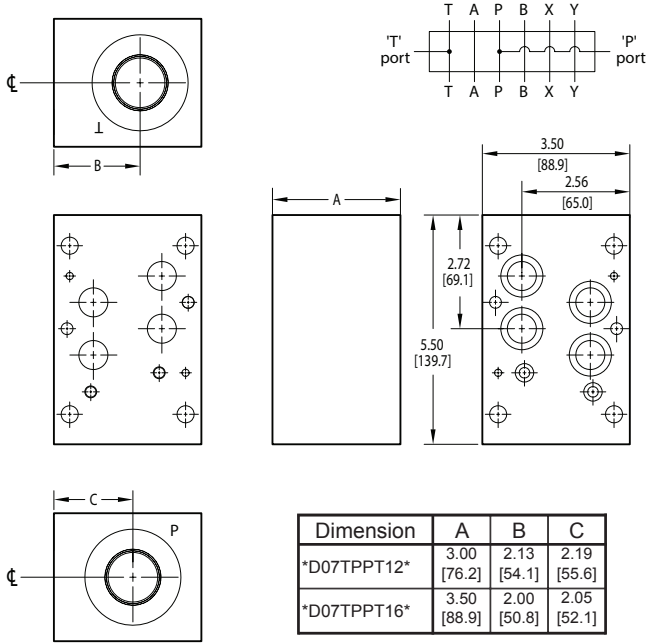
For coating options see pages 245-246.

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# D07 Tapping Plates - Large Ports

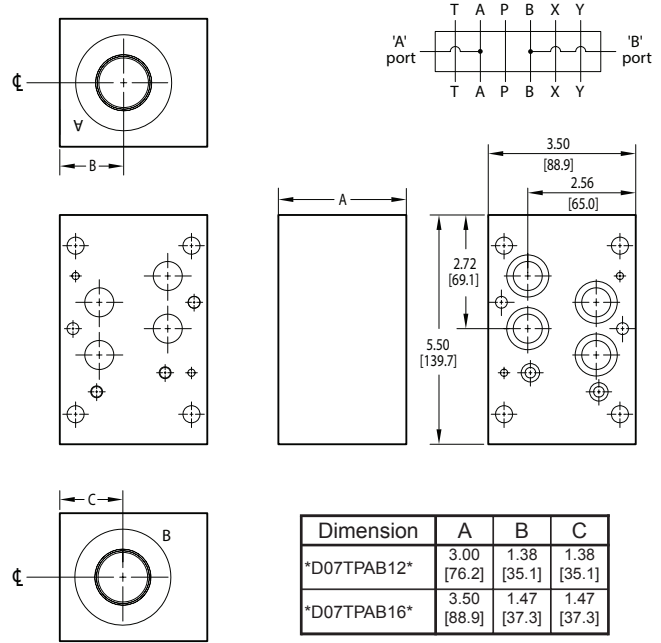
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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# Ordering Information

For **coating options** see pages 245-246.

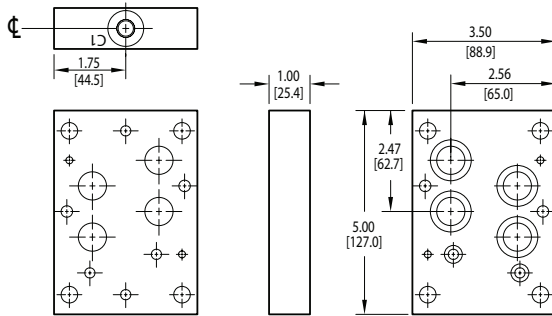
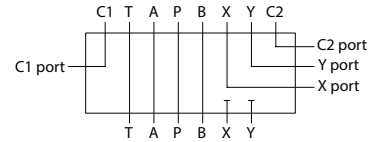
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For smaller ports, see previous page (p. 169).

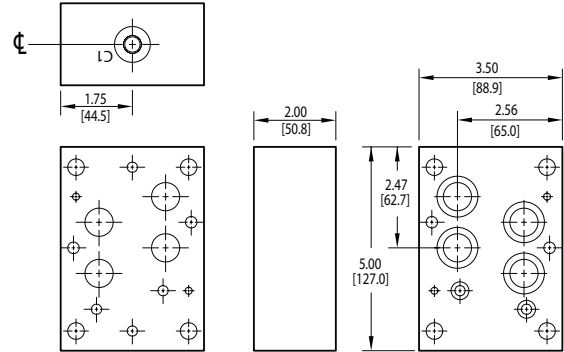
# D07 Tapping Plates

## X and Y Port Tapping Plate

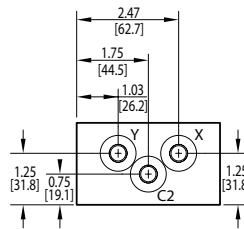
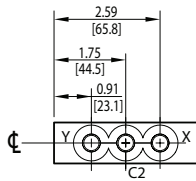
Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



1" thick tapping plate



2" thick tapping plate



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# Ordering Information

For coating options see pages 245-246.

Material	Valve Pattern	Product Type	Circuit	Port Threads	Thickness
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Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Product Type	
<b>TP</b>	Tapping Plate

Valve Pattern	
<b>D07</b>	ISO 4401-07-06 NFPA T3.5.1-D07 See Tech Information

Circuit	
<b>XY</b>	X and Y ports provided

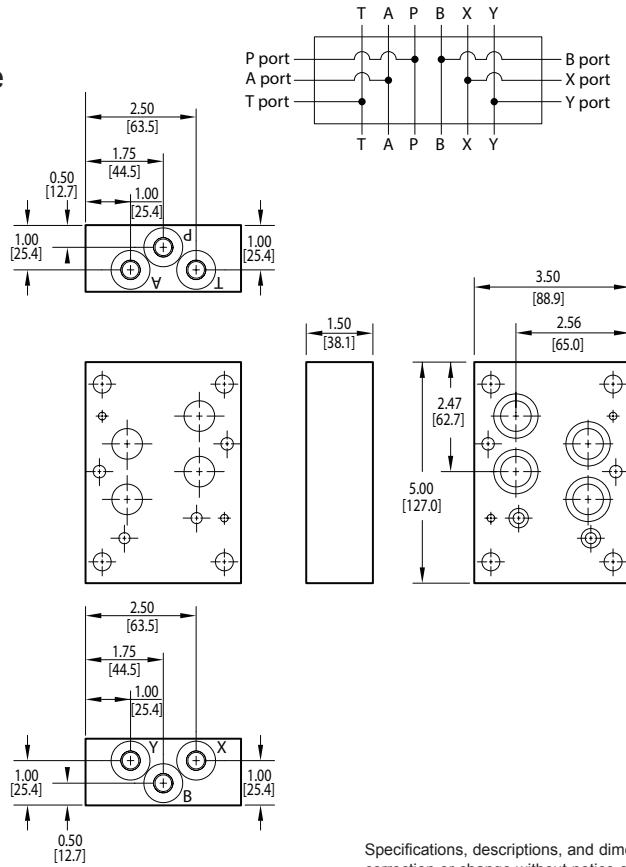
Port Threads	
<b>4P</b>	0.25-18 NPTF ANSI B1.20.3
<b>4S</b>	-4 SAE ISO 11926; SAE 1926
<b>4B</b>	0.25-19 BSPP ISO 1179; BS 2779
<b>4M</b>	M10 x 1.0 ISO 6149
<b>4T</b>	0.25-19 BSPT ISO 7; BS 21

Thickness	
<b>200</b>	For 2" thickness
	OMIT for standard 1" thickness

# D07 Tapping Plates

## P, T, A, B, X, and Y Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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## Ordering Information

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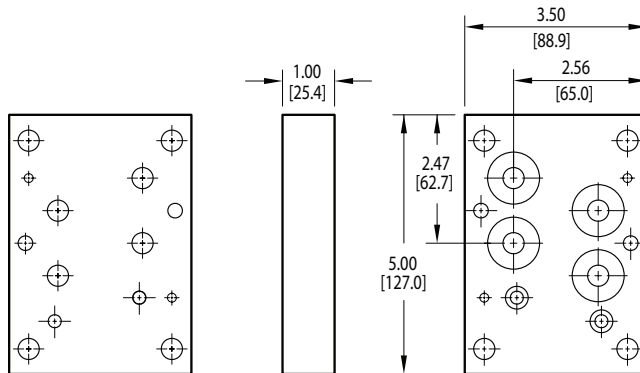
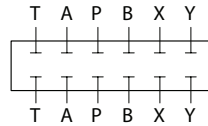
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# D07 Tapping Plates

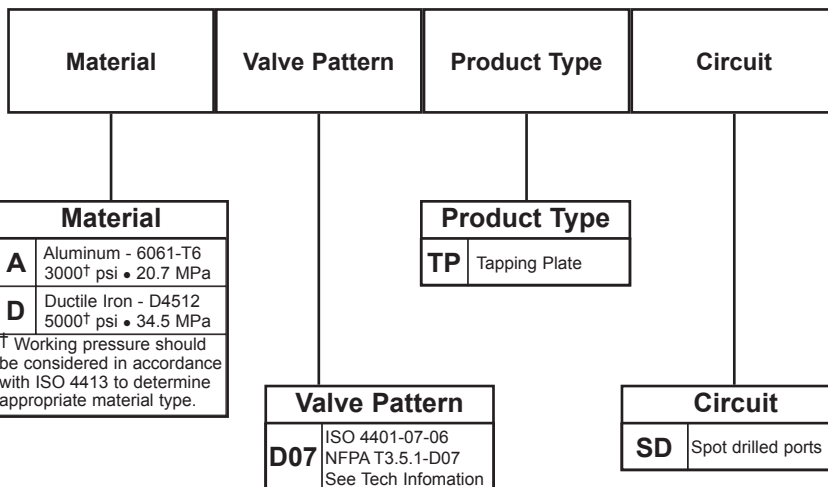
## Spot Drilled Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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## Ordering Information

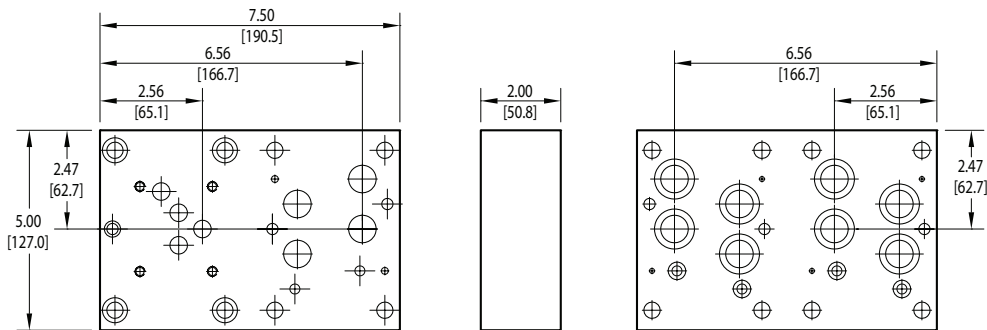
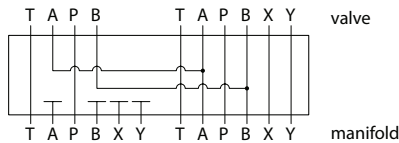


For coating options see pages 245-246.

# D07 Tapping Plates

## D05-D07 Two Station Tapping Plate A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

**D05 Valve mtg:** UNC 0.25-20 x 0.75 [19] DP  
**Tapping Plate hardware / interface seal kit is supplied.** \* See page 179.1 for itemized list.  
 \* (6) bolts are user supplied and must pass through valve and tapping plate to thread into manifold.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Ordering Information

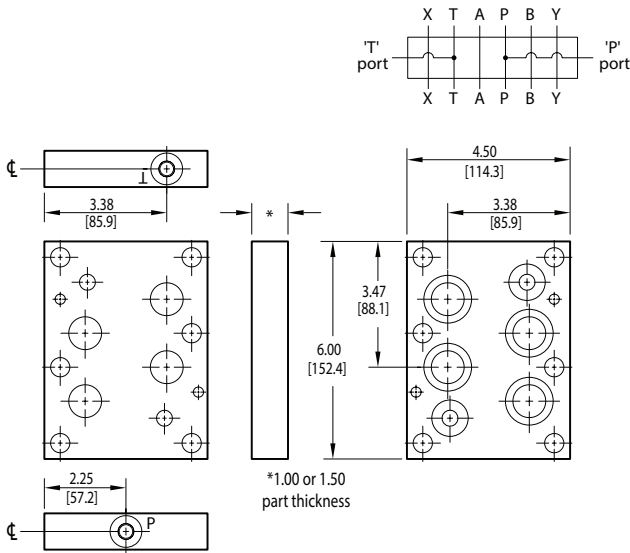
For **coating options** see pages 245-246.

Material	Valve Pattern Station 1	Valve Pattern Station 2	Product Type	No. of Stations	Valve Spacing	Circuit																																
<table border="1"> <tr><th colspan="2">Material</th></tr> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000† psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000† psi • 34.5 MPa</td> </tr> <tr> <td colspan="2">† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa	† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <tr><th colspan="2">Valve Station 1</th></tr> <tr> <td><b>D05</b></td> <td>ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information</td> </tr> </table>	Valve Station 1		<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information	<table border="1"> <tr><th colspan="2">Valve Station 2</th></tr> <tr> <td><b>D07</b></td> <td>ISO 4401-07-06 NFPA T3.5.1-D07 See Tech Information</td> </tr> </table>	Valve Station 2		<b>D07</b>	ISO 4401-07-06 NFPA T3.5.1-D07 See Tech Information	<table border="1"> <tr><th colspan="2">Product Type</th></tr> <tr> <td><b>TP</b></td> <td>Tapping Plate</td> </tr> </table>	Product Type		<b>TP</b>	Tapping Plate	<table border="1"> <tr><th colspan="2">No. of Stations</th></tr> <tr> <td><b>02</b></td> <td>02 Stations</td> </tr> </table>	No. of Stations		<b>02</b>	02 Stations	<table border="1"> <tr><th colspan="2">Valve Spacing</th></tr> <tr> <td><b>4</b></td> <td>4.00 inch 101.6 mm</td> </tr> </table>	Valve Spacing		<b>4</b>	4.00 inch 101.6 mm	<table border="1"> <tr><th colspan="2">Circuit</th></tr> <tr> <td><b>AB</b></td> <td>A1 common to A2 B1 common to B2</td> </tr> </table>	Circuit		<b>AB</b>	A1 common to A2 B1 common to B2
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# D08 Tapping Plates

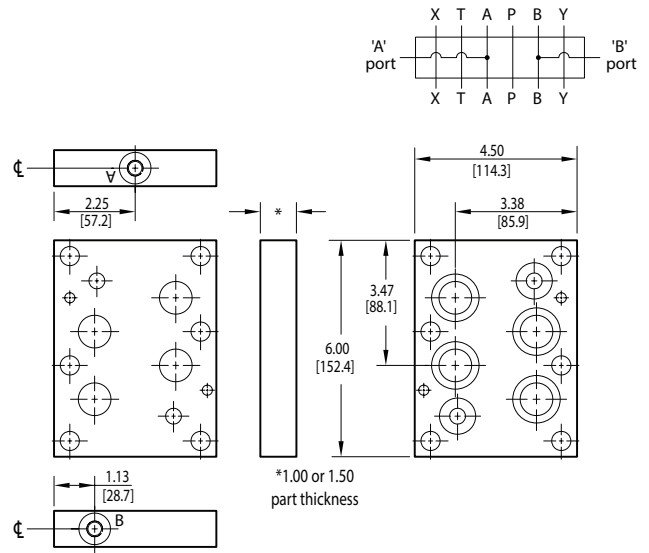
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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# Ordering Information

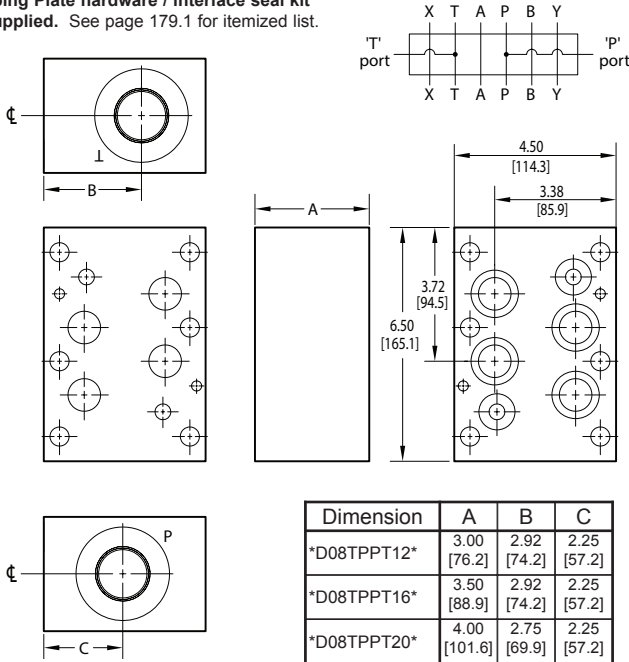
For coating options see pages 245-246.

Material	Valve Pattern	Product Type	Circuit	Port Threads	Thickness																																								
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# D08 Tapping Plates - Large Ports

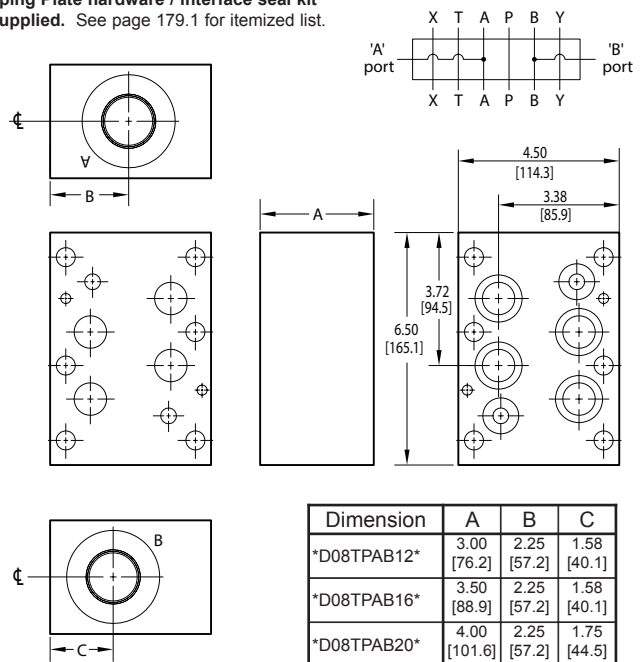
## P and T Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



## A and B Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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# Ordering Information

For **coating options** see pages 245-246.

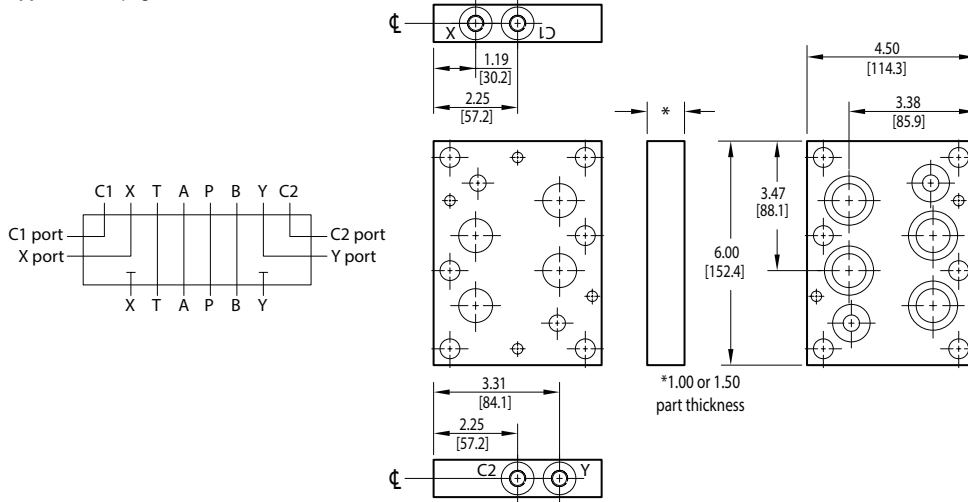
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For smaller ports, see previous page (p. 173).

# D08 Tapping Plates

## X and Y Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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# Ordering Information

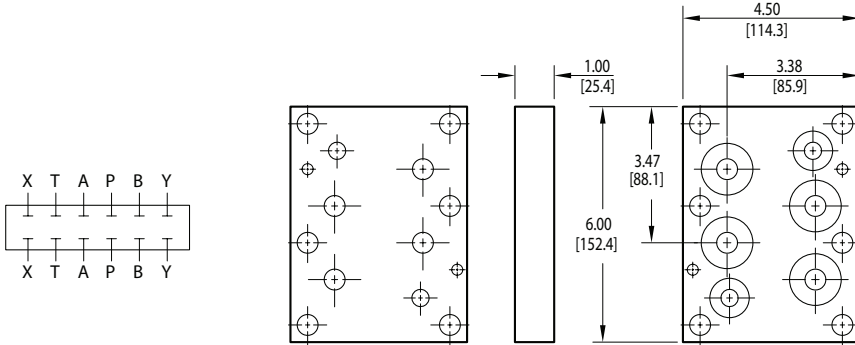
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# D08 Tapping Plates

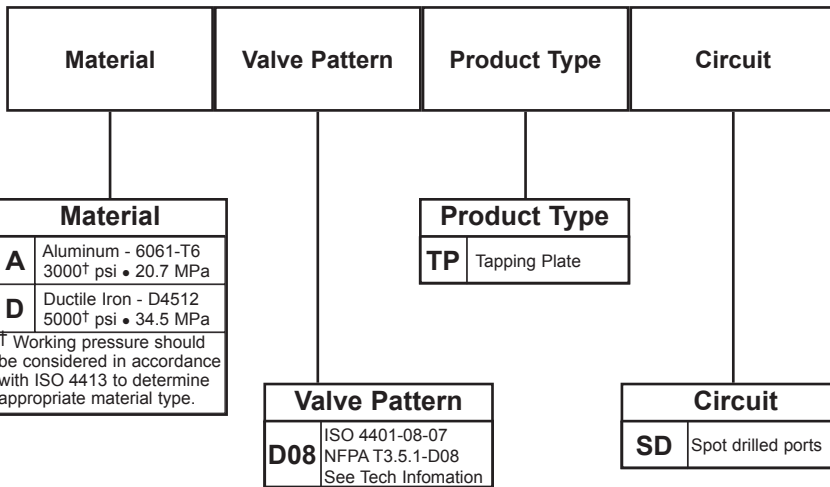
## Spot Drilled Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



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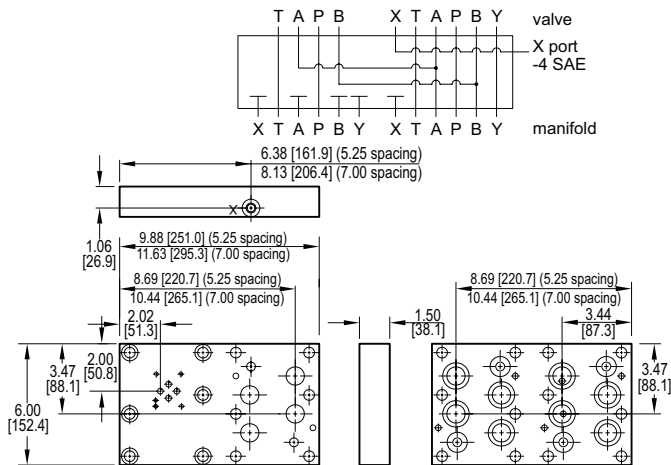


For **coating options** see pages 245-246.

# D08 Tapping Plates

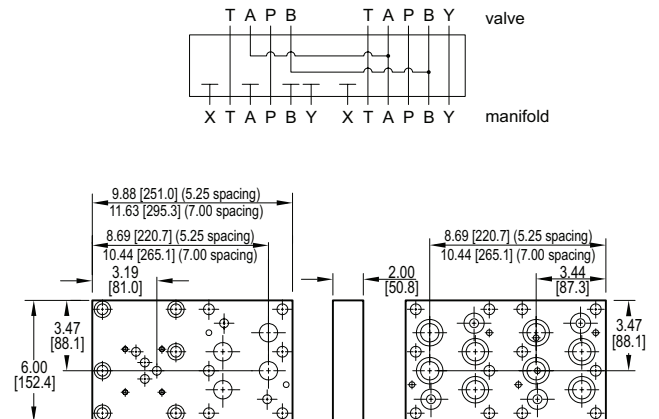
## D03-D08 Two Station Tapping Plate A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

**D03 Valve mtg:** UNC #10-24 x 0.62 [16] DP  
**Tapping Plate hardware / interface seal kit is supplied.** \* See page 179.1 for itemized list.  
 \* (6) bolts are user supplied and must pass through valve and tapping plate to thread into manifold.



## D05-D08 Two Station Tapping Plate A<sub>1</sub> common to A<sub>2</sub>, B<sub>1</sub> common to B<sub>2</sub>

**D05 Valve mtg:** UNC 0.25-20 x 0.75 [19] DP  
**Tapping Plate hardware / interface seal kit is supplied.** \* See page 179.1 for itemized list.  
 \* (6) bolts are user supplied and must pass through valve and tapping plate to thread into manifold.



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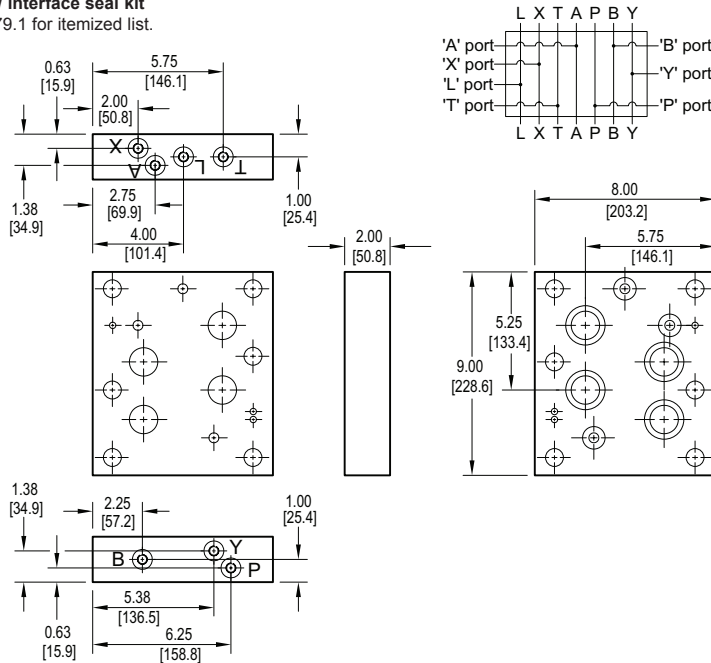
For **coating options** see pages 245-246.

Material	Valve Pattern Station 1	Valve Pattern Station 2	Product Type	No. of Stations	Valve Spacing	Circuit																														
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000† psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000† psi • 34.5 MPa</td> </tr> <tr> <td colspan="2">† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa	† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.			<table border="1"> <thead> <tr> <th colspan="2">Valve Station 2</th> </tr> </thead> <tbody> <tr> <td><b>D08</b></td> <td>ISO 4401-08-07 NFPA T3.5.1-D08 See Tech Information</td> </tr> </tbody> </table>	Valve Station 2		<b>D08</b>	ISO 4401-08-07 NFPA T3.5.1-D08 See Tech Information	<table border="1"> <thead> <tr> <th colspan="2">Product Type</th> </tr> </thead> <tbody> <tr> <td><b>TP</b></td> <td>Tapping Plate</td> </tr> </tbody> </table>	Product Type		<b>TP</b>	Tapping Plate	<table border="1"> <thead> <tr> <th colspan="2">No. of Stations</th> </tr> </thead> <tbody> <tr> <td><b>02</b></td> <td>02 Stations</td> </tr> </tbody> </table>	No. of Stations		<b>02</b>	02 Stations	<table border="1"> <thead> <tr> <th colspan="2">Valve Spacing</th> </tr> </thead> <tbody> <tr> <td><b>5</b></td> <td>5.25 inch 133.4 mm</td> </tr> <tr> <td><b>7</b></td> <td>7.00 inch 177.8 mm</td> </tr> </tbody> </table>	Valve Spacing		<b>5</b>	5.25 inch 133.4 mm	<b>7</b>	7.00 inch 177.8 mm	<table border="1"> <thead> <tr> <th colspan="2">Circuit</th> </tr> </thead> <tbody> <tr> <td><b>AB</b></td> <td>A1 common to A2 B1 common to B2</td> </tr> </tbody> </table>	Circuit		<b>AB</b>	A1 common to A2 B1 common to B2
Material																																				
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<b>D05</b>	ISO 4401-05-04 NFPA T3.5.1-D05 See Tech Information																																			

# D10 Tapping Plates

## P, T, A, B, X, Y, and L Port Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 179.1 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Valve Pattern	Product Type	Circuit	Port Threads																										
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Material																														
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For **coating options** see pages 245-246.

NOTE: Page 178-179 "Flange Mount Bodies" moved to pp. 197.15-197.16.



# Tapping Plate Mounting Hardware

AVAILABLE FOR PURCHASE. ORDERING INFORMATION: REMOVE ASTERISK AND ADD "185-" TO BEGINNING OF PART NUMBER LISTED. CONSULT PRICE LIST FOR PRICING.

Part no.	Catalog pg.	Viton O-rings 90 durometer	Locating Pins	Plugs	Mounting Screws
* D03 TP PT 4P * D03 TP PT 4S * D03 TP PT 4B, M, T * D03 TP AB 4P * D03 TP AB 4S * D03 TP AB 4B, M, T * D03 TP L 4*	158	(4) -012  +(1) -008 (L port only)	(1) 0.12 dia x 0.25 long	(1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a (1) 0.325-18 NPTF LSPP (1) -4 SAE hex socket plug n/a n/a	n/a
* D03 TP PT 6P * D03 TP PT 6S * D03 TP PT 6B, M, T * D03 TP AB 6P * D03 TP AB 6S * D03 TP AB 6B, M, T	158.1	(4) -012	(1) 0.12 dia x 0.25 long	(1) 0.38-18 NPTF LSPP (1) -6 SAE hex socket plug n/a (1) 0.38-18 NPTF LSPP (1) -6 SAE hex socket plug n/a	n/a
* D03 TP PT 8P * D03 TP PT 8S * D03 TP PT 8B, M, T * D03 TP AB 8P * D03 TP AB 8S * D03 TP AB 8B, M, T	158.1	(4) -012	(1) 0.12 dia x 0.25 long	(1) 0.50-14 NPTF LSPP (1) -8 SAE hex socket plug n/a (1) 0.50-14 NPTF LSPP (1) -8 SAE hex socket plug n/a	n/a
* D03 TP PT 12P * D03 TP PT 12S * D03 TP PT 12B, M, T * D03 TP AB 12P * D03 TP AB 12S * D03 TP AB 12B, M, T	158.1	(4) -012	(1) 0.12 dia x 0.25 long	(1) 0.75-14 NPTF LSPP (1) -12 SAE hex socket plug n/a (1) 0.75-14 NPTF LSPP (1) -12 SAE hex socket plug n/a	n/a
* D03 TP SD * D03 TP OP * D03 TP BTV	159	(4) -012	(1) 0.12 dia x 0.25 long	n/a (2) 0.06-27 NPTF LSPP n/a	n/a
* D03 TP 02 * AB	160	(8) -012	(2) 0.12 dia x 0.25 long	n/a	n/a
* D05 TP PT 4P * D05 TP PT 4S * D05 TP PT 4B, M, T * D05 TP AB 4P * D05 TP AB 4S * D05 TP AB 4B, M, T * D05 TP L 4*	161	(5) -014  +(1) -011 (L port only)	n/a	(1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a (1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a n/a	n/a
* D05 TP PT 6P * D05 TP PT 6S * D05 TP PT 6B, M, T * D05 TP AB 6P * D05 TP AB 6S * D05 TP AB 6B, M, T	161.1	(5) -014	n/a	(1) 0.38-18 NPTF LSPP (1) -6 SAE hex socket plug n/a (1) 0.38-18 NPTF LSPP (1) -6 SAE hex socket plug n/a	n/a
* D05 TP PT 8P * D05 TP PT 8S * D05 TP PT 8B, M, T * D05 TP AB 8P * D05 TP AB 8S * D05 TP AB 8B, M, T	161.1	(5) -014	n/a	(1) 0.50-14 NPTF LSPP (1) -8 SAE hex socket plug n/a (1) 0.50-14 NPTF LSPP (1) -8 SAE hex socket plug n/a	n/a
* D05 TP PT 12P * D05 TP PT 12S * D05 TP PT 12B, M, T * D05 TP AB 12P * D05 TP AB 12S * D05 TP AB 12B, M, T	161.1	(5) -014	n/a	(1) 0.75-14 NPTF LSPP (1) -12 SAE hex socket plug n/a (1) 0.75-14 NPTF LSPP (1) -12 SAE hex socket plug n/a	n/a

# Tapping Plate Mounting Hardware (cont.)

AVAILABLE FOR PURCHASE. ORDERING INFORMATION: REMOVE ASTERISK AND ADD "185-" TO BEGINNING OF PART NUMBER LISTED. CONSULT PRICE LIST FOR PRICING.

Part no.	Catalog pg.	Viton O-rings 90 durometer	Locating Pins	Plugs	Mounting Screws
* D05 TP SD * D05 TP BTV	162	(5) -014	n/a	n/a	n/a
* D05 TP 02 * AB	163	(10) -014	n/a	n/a	n/a
* D05H TP ** 4P * D05H TP ** 4S * D05H TP ** 4B, M, T	164	(2) -011, (5) -014	n/a	(1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a	n/a
* D05HE TP ** 4P * D05HE TP ** 4S * D05HE TP ** 4B, M, T	165	(7) -014	n/a	(1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a	n/a
* D05H TP XY 4P * D05H TP XY 4S * D05H TP XY 4B, M, T * D05H TP SD	166 166 166 167	(1) -011, (6) -014, and (1) -016	n/a	(3) 0.25-18 NPTF LSPP (3) -4 SAE hex socket plug n/a n/a	n/a
* D05H TP 02 * AB * D05HE TP 02 * AB	168	(4) -011, (10) -014 (14) -014	n/a	n/a	n/a
* D07 TP ** 4P * D07 TP ** 4S * D07 TP ** 4B, M, T	169	(2) -011, (4) -210	(2) 0.12 dia x 0.25 long	(1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a	n/a
* D07 TP ** 12P * D07 TP ** 12S * D07 TP ** 12B, M, T	169.1	(2) -011, (4) -210	(2) 0.12 dia x 0.25 long	(1) 0.75-14 NPTF LSPP (1) -12 SAE hex socket plug n/a	n/a
* D07 TP ** 16P * D07 TP ** 16S * D07 TP ** 16B, M, T	169.1	(2) -011, (4) -210	(2) 0.12 dia x 0.25 long	(1) 01.00-11.5 NPTF LSPP (1) -16 SAE hex socket plug n/a	n/a
* D07 TP XY 4P * D07 TP XY 4S * D07 TP XY 4B, M, T * D07 TP PTABXY4P * D07 TP PTABXY4S * D07 TP PTABXY4B,M,T * D07 TP SD	170 170 170 170.1 170.1 170.1 171	(2) -011, (4) -210	(2) 0.12 dia x 0.25 long	(3) 0.25-18 NPTF LSPP (3) -4 SAE hex socket plug n/a (5) 0.25-18 NPTF LSPP (5) -4 SAE hex socket plug n/a n/a	n/a
* D05 D07 TP 02 4 AB	172	(4) -011, (8) -210	(4) 0.12 dia x 0.25 long	n/a	(1) UNC 0.25-20 x 2.00 SHCS & (4) 0.38-16 x 2.00 long SHCS
* D08 TP ** 4P * D08 TP ** 4S * D08 TP ** 4B, M, T	173	(2) -210, (4) -215	(2) 0.25 dia x 0.50 long	(1) 0.25-18 NPTF LSPP (1) -4 SAE hex socket plug n/a	n/a
* D08 TP ** 12P * D08 TP ** 12S * D08 TP ** 12B, M, T	173.1	(2) -210, (4) -215	(2) 0.25 dia x 0.50 long	(1) 0.75-14 NPTF LSPP (1) -12 SAE hex socket plug n/a	n/a
* D08 TP ** 16P * D08 TP ** 16S * D08 TP ** 16B, M, T	173.1	(2) -210, (4) -215	(2) 0.25 dia x 0.50 long	(1) 1.00-11.5 NPTF LSPP (1) -4 SAE hex socket plug n/a	n/a
* D08 TP ** 20P * D08 TP ** 20S * D08 TP ** 20B, M, T	173.1	(2) -210, (4) -215	(2) 0.25 dia x 0.50 long	(1) 1.25-11.5 NPTF LSPP (1) -4 SAE hex socket plug n/a	n/a
* D08 TP XY 4P * D08 TP XY 4S * D08 TP XY 4B, M, T * D08 TP SD	174 174 174 175	(2) -210, (4) -215	(2) 0.25 dia x 0.50 long	(3) 0.25-18 NPTF LSPP (3) -4 SAE hex socket plug n/a n/a	n/a
* D03 D08 TP 02 * AB * D05 D08 TP 02 * AB	176	(4) -210, (8) -215	(4) 0.25 dia x 0.50 long	n/a	(6) UNC 0.50-13 x 1.50 SHCS (6) UNC 0.50-13 x 2.00 SHCS
* D10 TP PTAB 4*	177	(3) -210, (4) -222	(2) 0.25 dia x 0.50 long	n/a	n/a

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# CARTRIDGE VALVE CAVITY BODIES

## DIN Cavity Bodies

ISO 7368 • DIN 24342 • NFPA T3.5.45 STANDARDS

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16mm Body • XB Circuit Page 187

25mm Body • XA Circuit Page 188

25mm Body • XB Circuit Page 189

32mm Body • XA Circuit Page 190

32mm Body • XB Circuit Page 191

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## Sun Cavity Bodies

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Aluminum Pages 197.5-197.7

Ductile Pages 197.5-197.7

Aluminum With Gauge Ports Pages 197.8-197.10

Ductile With Gauge Ports Pages 197.8-197.10

## Common Cavity Bodies

Aluminum Pages 197.11-197.12

Ductile Pages 197.11-197.12

Aluminum With Gauge Ports Pages 197.13-197.14

Ductile With Gauge Ports Pages 197.13-197.14

## Sun-Common Cavity Body

Mounting Hardware Pages 197.15-197.16

## Flange Mount Bodies

Code 61 Page 197.17

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## DIN Bodies

The pages in this section are our standard product offerings for DIN bodies. If you need a custom DIN body solution please visit [www.daman.com](http://www.daman.com) for Request For Quote (RFQ) instructions.

The next two pages contain information about our tooling, inspection and advanced capabilities for creating custom DIN products.

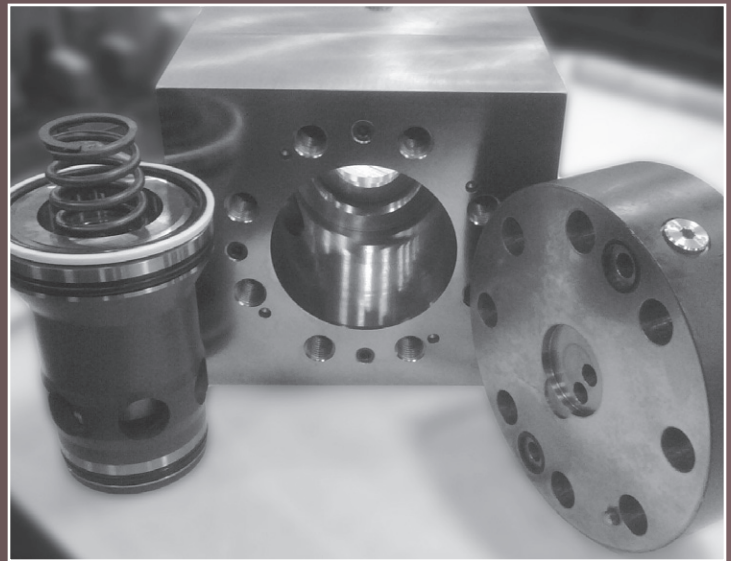


# LOGIC VALVE MANIFOLDS

Daman provides both standard and custom logic valve manifolds and bodies. Our team is able to repeatedly meet the high tolerances required in logic valve technology with the help of our dedicated tooling for eight different valve sizes.

Material grades for our logic valve cavities include: aluminum, ductile iron and other grades of steel.

- We have invested over \$320,000 in dedicated tooling and inspection equipment.
- Air gauge equipment includes air spindles and master ring gauges to inspect diameters, taper, and roundness to plus or minus one ten-thousandth of an inch.
- We use profilometers to measure surface finish inside the cavities.
- All Daman manifolds are washed in an ultrasonic wash to remove machining particles and provide light corrosion protection.



The last thing you should have to worry about is your logic valve manifold quality.

To learn more about Daman's logic valve cavities, please contact us.

1811 North Home Street, Mishawaka, Indiana 46545-7267 USA

North America: 800.959.7841 • Fax: 800.241.7664

International: Tel: +1.574.259.7841 • Fax: +1.574.259.7665

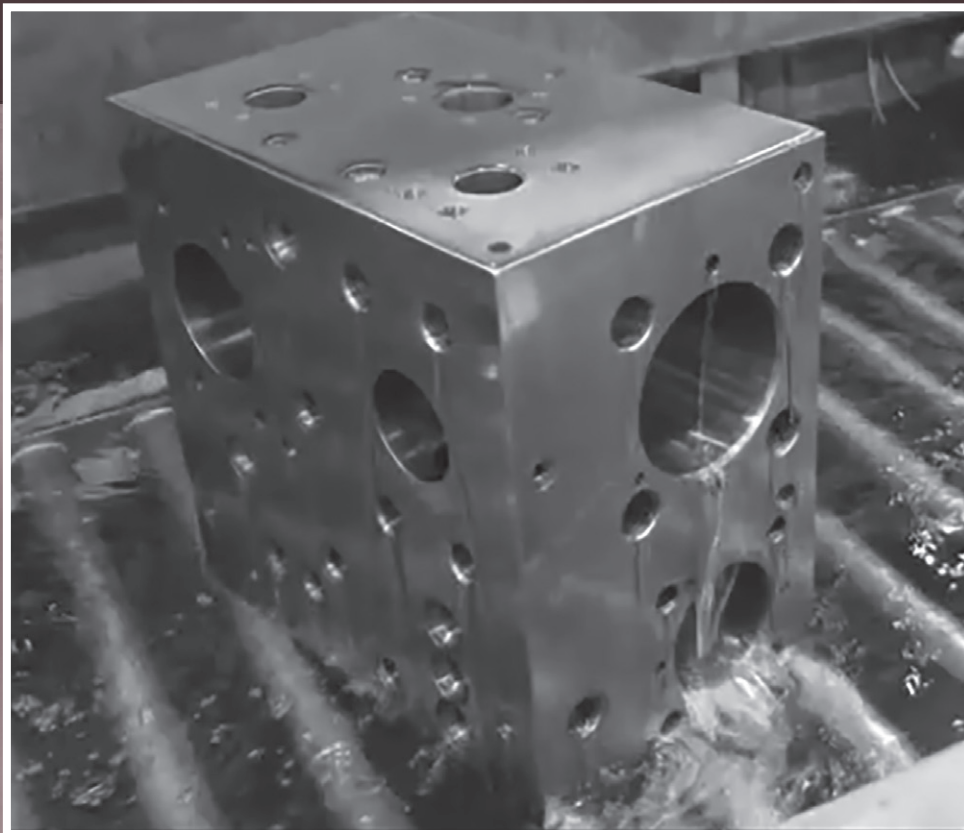
Email: [sales@daman.com](mailto:sales@daman.com) • Web: [www.daman.com](http://www.daman.com)

[www.mfcp.com](http://www.mfcp.com)



# ULTRASONIC WASH

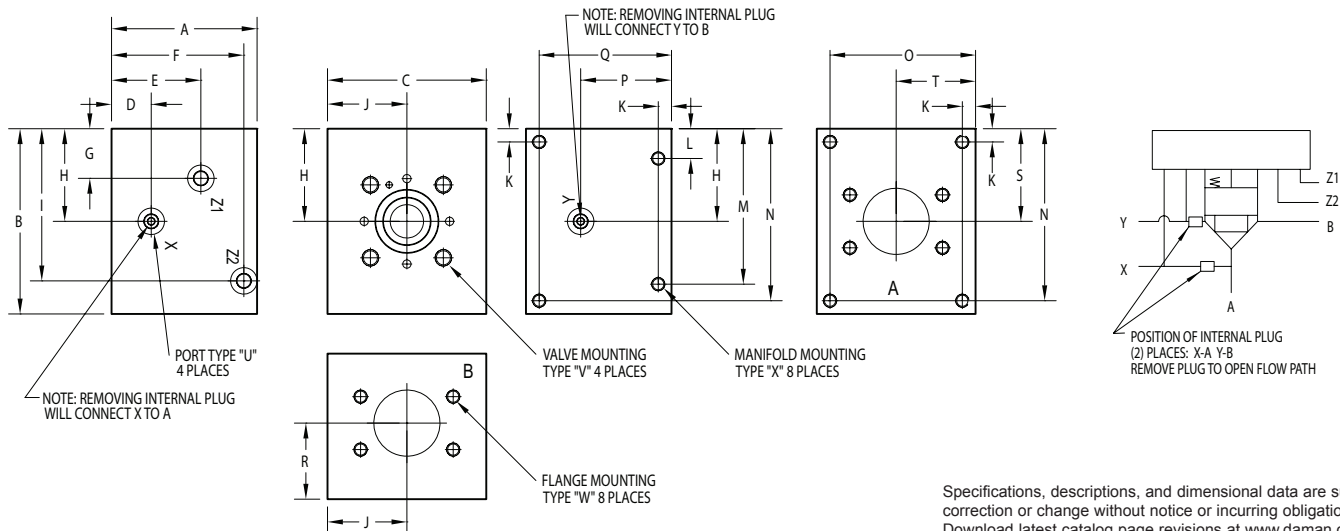
Daman's commitment to ultrasonic wash technology includes a \$750,000 capital investment to remove machining particles and provide light corrosion protection.



  
**Daman**<sup>®</sup>  
**www.daman.com**

[www.mfcp.com](http://www.mfcp.com)

# 16mm Body • XA Circuit

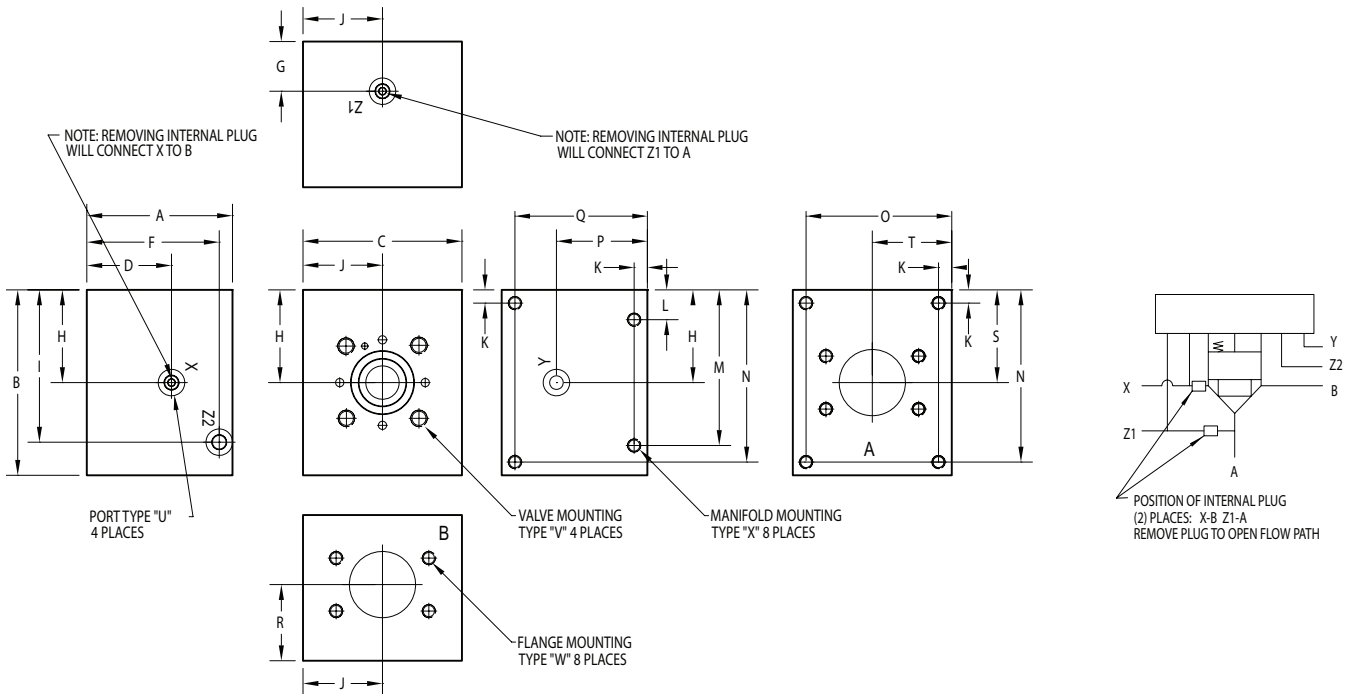


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PART NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
*16XA16F61	3.50	4.00	3.00	1.00	1.56	2.00	0.75	1.63	2.63	1.50	0.31	0.69	3.31	3.69	2.69	2.14
*16XA16F61M	[88.9]	[101.6]	[76.2]	[25.4]	[39.7]	[50.8]	[19.1]	[41.3]	[66.7]	[38.1]	[7.9]	[17.5]	[84.1]	[93.7]	[68.3]	[54.3]
*16XB16F61	3.50	4.00	3.00	2.14	--	2.00	1.00	1.63	2.63	1.50	0.31	0.69	3.31	3.69	2.69	2.14
*16XB16F61M	[88.9]	[101.6]	[76.2]	[54.3]	--	[50.8]	[25.4]	[41.3]	[66.7]	[38.1]	[7.9]	[17.5]	[84.1]	[93.7]	[68.3]	[54.3]
D16XA16F62	3.50	4.25	3.50	1.00	1.56	2.00	0.88	1.88	2.88	1.75	0.31	0.69	3.56	3.94	3.19	2.14
D16XA16F62M	[88.9]	[108.0]	[88.9]	[25.4]	[39.7]	[50.8]	[22.2]	[47.6]	[73.0]	[44.5]	[7.9]	[17.5]	[90.5]	[100.0]	[81.0]	[54.3]
D16XB16F62	3.50	4.25	3.50	2.14	--	2.00	1.00	1.88	2.88	1.75	0.31	0.69	3.56	3.94	3.19	2.14
D16XB16F62M	[88.9]	[108.0]	[88.9]	[54.3]	--	[50.8]	[25.4]	[47.6]	[73.0]	[44.5]	[7.9]	[17.5]	[90.5]	[100.0]	[81.0]	[54.3]
*16XA20F61	3.50	4.00	3.50	1.00	2.14	2.14	0.63	1.63	2.63	1.75	0.31	0.66	3.34	3.69	3.19	2.14
*16XA20F61M	[88.9]	[101.6]	[88.9]	[25.4]	[54.3]	[54.3]	[15.9]	[41.3]	[66.7]	[44.5]	[7.9]	[16.7]	[84.9]	[93.6]	[81.0]	[54.3]
*16XB20F61	3.50	4.00	3.50	2.14	--	2.14	1.00	1.63	2.63	1.75	0.31	0.66	3.34	3.69	3.19	2.14
*16XB20F61M	[88.9]	[101.6]	[88.9]	[54.3]	--	[54.3]	[25.4]	[41.3]	[66.7]	[44.5]	[7.9]	[16.7]	[84.9]	[93.6]	[81.0]	[54.3]
D16XA20F62	4.00	4.50	4.00	1.50	2.64	2.50	1.13	2.13	3.13	2.00	0.38	0.88	3.63	4.13	3.63	2.64
D16XA20F62M	[101.6]	[114.3]	[101.6]	[38.1]	[67.1]	[63.5]	[28.6]	[54.0]	[79.4]	[50.8]	[9.5]	[22.2]	[92.1]	[104.8]	[92.1]	[67.1]
D16XB20F62	4.00	4.50	4.00	2.64	--	2.50	1.50	2.13	3.13	2.00	0.38	0.88	3.63	4.13	3.63	2.64
D16XB20F62M	[101.6]	[114.3]	[101.6]	[67.1]	--	[63.5]	[38.1]	[54.0]	[79.4]	[50.8]	[9.5]	[22.2]	[92.1]	[104.8]	[92.1]	[67.1]

PART NO.	Q	R	S	T	U pilot port size	V valve mounting	W flange mounting	X manifold mounting
*16XA16F61	3.19	2.14	1.63	1.50	SAE #4	0.31 UNC x 0.88 DP	0.38 UNC x 0.88 DP	0.31 UNC x 0.63 DP
*16XA16F61M	[81.0]	[54.3]	[41.3]	[38.1]	ISO 6149 M10	M8 ISO 6H x [22] DP	M10 ISO 6H x [22] DP	M8 ISO 6H x [16] DP
*16XB16F61	3.19	2.14	1.63	1.50	SAE #4	0.31 UNC x 0.88 DP	0.38 UNC x 0.88 DP	0.31 UNC x 0.63 DP
*16XB16F61M	[81.0]	[54.3]	[41.3]	[38.1]	ISO 6149 M10	M8 ISO 6H x [22] DP	M10 ISO 6H x [22] DP	M8 ISO 6H x [16] DP
D16XA16F62	3.19	2.00	1.88	1.75	SAE #4	0.31 UNC x 0.88 DP	0.44 UNC x 1.12 DP	0.31 UNC x 0.63 DP
D16XA16F62M	[81.0]	[50.8]	[47.6]	[44.5]	ISO 6149 M10	M8 ISO 6H x [22] DP	M12 ISO 6H x [30] DP	M8 ISO 6H x [16] DP
D16XB16F62	3.19	2.00	1.88	1.75	SAE #4	0.31 UNC x 0.88 DP	0.44 UNC x 1.12 DP	0.31 UNC x 0.63 DP
D16XB16F62M	[81.0]	[50.8]	[47.6]	[44.5]	ISO 6149 M10	M8 ISO 6H x [22] DP	M12 ISO 6H x [30] DP	M8 ISO 6H x [16] DP
*16XA20F61	3.19	2.14	1.67	1.75	SAE #4	0.31 UNC x 0.88 DP	0.44 UNC x 1.12 DP	0.31 UNC x 0.63 DP
*16XA20F61M	[81.0]	[54.3]	[42.5]	[44.5]	ISO 6149 M10	M8 ISO 6H x [22] DP	M10 ISO 6H x [28] DP	M8 ISO 6H x [16] DP
*16XB20F61	3.19	2.14	1.67	1.75	SAE #4	0.31 UNC x 0.88 DP	0.44 UNC x 1.12 DP	0.31 UNC x 0.63 DP
*16XB20F61M	[81.0]	[54.3]	[42.5]	[44.5]	ISO 6149 M10	M8 ISO 6H x [22] DP	M10 ISO 6H x [28] DP	M8 ISO 6H x [16] DP
D16XA20F62	3.63	2.47	2.13	2.00	SAE #4	0.31 UNC x 0.88 DP	0.50 UNC x 1.19 DP	0.38 UNC x 1.00 DP
D16XA20F62M	[92.1]	[62.7]	[54.0]	[50.8]	ISO 6149 M10	M8 ISO 6H x [22] DP	M12 ISO 6H x [30] DP	M10 ISO 6H x [25] DP
D16XB20F62	3.63	2.47	2.13	2.00	SAE #4	0.31 UNC x 0.88 DP	0.50 UNC x 1.19 DP	0.38 UNC x 1.00 DP
D16XB20F62M	[92.1]	[62.7]	[54.0]	[50.8]	ISO 6149 M10	M8 ISO 6H x [22] DP	M12 ISO 6H x [30] DP	M10 ISO 6H x [25] DP

# 16mm Body • XB Circuit



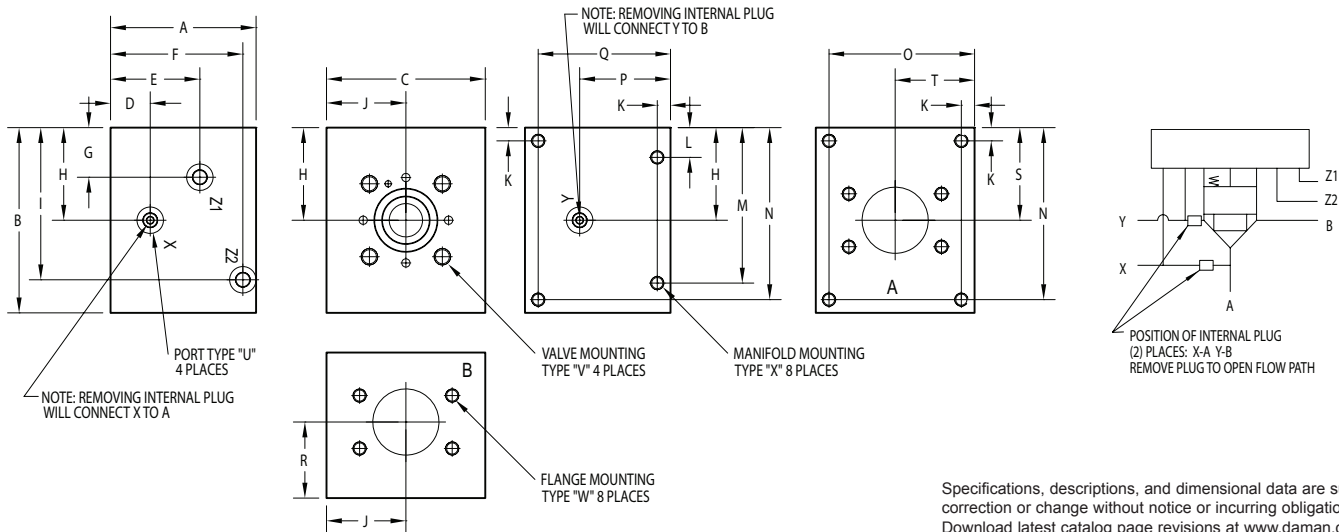
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## Ordering Information

For coating options see pages 245-246.

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# 25mm Body • XA Circuit

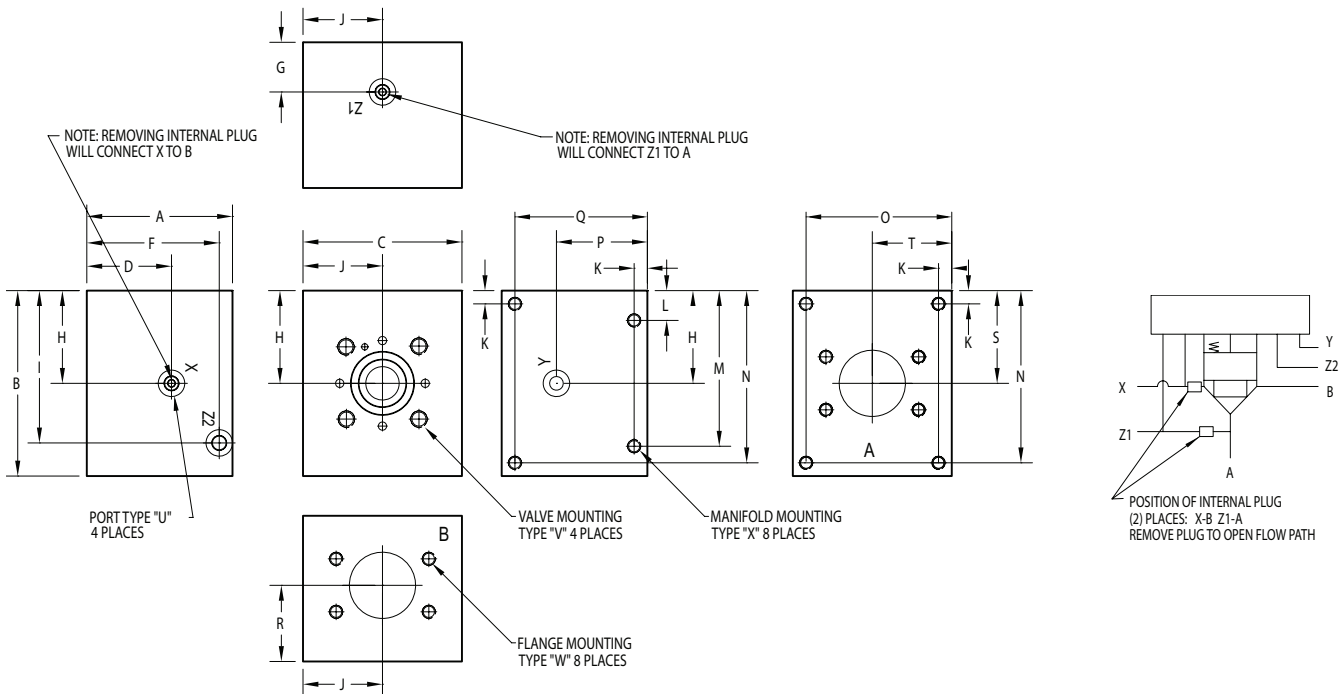


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PART NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
*25XA20F61	4.00	5.00	4.50	0.75	2.13	3.50	0.53	1.88	3.75	2.25	0.38	0.88	4.13	4.63	4.13	2.25
*25XA20F61M	[101.6]	[127.0]	[114.3]	[19.1]	[54.0]	[88.9]	[13.5]	[47.6]	[95.3]	[57.2]	[9.5]	[22.2]	[104.8]	[117.5]	[104.8]	[57.2]
*25XB20F61	4.00	5.00	4.50	2.25	--	3.50	0.75	1.88	3.75	2.25	0.38	0.88	4.13	4.63	4.13	2.25
*25XB20F61M	[101.6]	[127.0]	[114.3]	[57.2]	--	[88.9]	[19.1]	[47.6]	[95.3]	[57.2]	[9.5]	[22.2]	[104.8]	[117.5]	[104.8]	[57.2]
D25XA20F62	4.00	5.00	4.50	0.75	2.13	3.50	0.72	2.06	3.94	2.25	0.38	0.88	4.13	4.63	4.13	2.25
D25XA20F62M	[101.6]	[127.0]	[114.3]	[19.1]	[54.0]	[88.9]	[18.3]	[52.4]	[100.0]	[57.2]	[9.5]	[22.2]	[104.8]	[117.5]	[104.8]	[57.2]
D25XB20F62	4.00	5.00	4.50	2.25	--	3.50	0.75	2.06	3.94	2.25	0.38	0.88	4.13	4.63	4.13	2.25
D25XB20F62M	[101.6]	[127.0]	[114.3]	[57.2]	--	[88.9]	[19.1]	[52.4]	[100.0]	[57.2]	[9.5]	[22.2]	[104.8]	[117.5]	[104.8]	[57.2]
*25XA32F61	5.00	6.00	4.50	1.75	3.13	4.50	1.53	2.88	4.75	2.25	0.50	1.13	4.88	5.50	4.00	3.25
*25XA32F61M	[127.0]	[152.4]	[114.3]	[44.5]	[79.4]	[114.3]	[38.9]	[73.0]	[120.7]	[57.2]	[12.7]	[28.6]	[123.8]	[139.7]	[101.6]	[82.6]
*25XB32F61	5.00	6.00	4.50	3.25	--	4.50	1.75	2.88	4.75	2.25	0.50	1.13	4.88	5.50	4.00	3.25
*25XB32F61M	[127.0]	[152.4]	[114.3]	[82.6]	--	[114.3]	[44.5]	[73.0]	[120.7]	[57.2]	[12.7]	[28.6]	[123.8]	[139.7]	[101.6]	[82.6]
D25XA32F62	5.00	6.50	6.00	1.75	3.13	4.50	1.78	3.13	5.00	3.00	0.50	1.13	5.38	6.00	5.50	3.25
D25XA32F62M	[127.0]	[165.1]	[152.4]	[44.5]	[79.4]	[114.3]	[45.2]	[79.4]	[127.0]	[76.2]	[12.7]	[28.6]	[136.5]	[152.4]	[139.7]	[82.6]
D25XB32F62	5.00	6.50	6.00	3.25	--	4.50	1.75	3.13	5.00	3.00	0.50	1.13	5.38	6.00	5.50	3.25
D25XB32F62M	[101.6]	[165.1]	[152.4]	[82.6]	--	[114.3]	[44.5]	[79.4]	[127.0]	[76.2]	[12.7]	[28.6]	[136.5]	[152.4]	[139.7]	[82.6]

PART NO.	Q	R	S	T	U pilot port size	V valve mounting	W flange mounting	X manifold mounting
*25XA20F61	3.63	2.25	1.88	2.25	SAE #6	0.50 UNC x 1.19 DP	0.44 UNC x 1.12 DP	0.38 UNC x 0.75 DP
*25XA20F61M	[92.1]	[57.2]	[47.6]	[57.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M10 ISO 6H x 28 DP	M10 ISO 6H x 19 DP
*25XB20F61	3.63	2.25	1.88	2.25	SAE #6	0.50 UNC x 1.19 DP	0.44 UNC x 1.12 DP	0.38 UNC x 0.75 DP
*25XB20F61M	[92.1]	[57.2]	[47.6]	[57.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M10 ISO 6H x 28 DP	M10 ISO 6H x 19 DP
D25XA20F62	3.63	2.25	2.06	2.25	SAE #6	0.50 UNC x 1.19 DP	0.50 UNC x 1.19 DP	0.38 UNC x 1.00 DP
D25XA20F62M	[92.1]	[57.2]	[52.4]	[57.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M12 ISO 6H x 30 DP	M10 ISO 6H x 25 DP
D25XB20F62	3.63	2.25	2.06	2.25	SAE #6	0.50 UNC x 1.19 DP	0.50 UNC x 1.19 DP	0.38 UNC x 1.00 DP
D25XB20F62M	[92.1]	[57.2]	[52.4]	[57.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M12 ISO 6H x 30 DP	M10 ISO 6H x 25 DP
*25XA32F61	4.50	2.75	2.88	2.25	SAE #6	0.50 UNC x 1.19 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*25XA32F61M	[114.3]	[69.9]	[73.0]	[57.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
*25XB32F61	4.50	2.75	2.88	2.25	SAE #6	0.50 UNC x 1.19 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*25XB32F61M	[114.3]	[69.9]	[73.0]	[57.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
D25XA32F62	4.50	2.75	3.13	3.00	SAE #6	0.50 UNC x 1.19 DP	0.75 UNC x 1.62 DP	0.50 UNC x 1.00 DP
D25XA32F62M	[114.3]	[69.9]	[79.4]	[76.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M20 ISO 6H x 41 DP	M12 ISO 6H x 25 DP
D25XB32F62	4.50	2.75	3.13	3.00	SAE #6	0.50 UNC x 1.19 DP	0.75 UNC x 1.62 DP	0.50 UNC x 1.00 DP
D25XB32F62M	[114.3]	[69.9]	[79.4]	[76.2]	ISO 6149 M14	M12 ISO 6H x 30 DP	M20 ISO 6H x 41 DP	M12 ISO 6H x 25 DP

# 25mm Body • XB Circuit



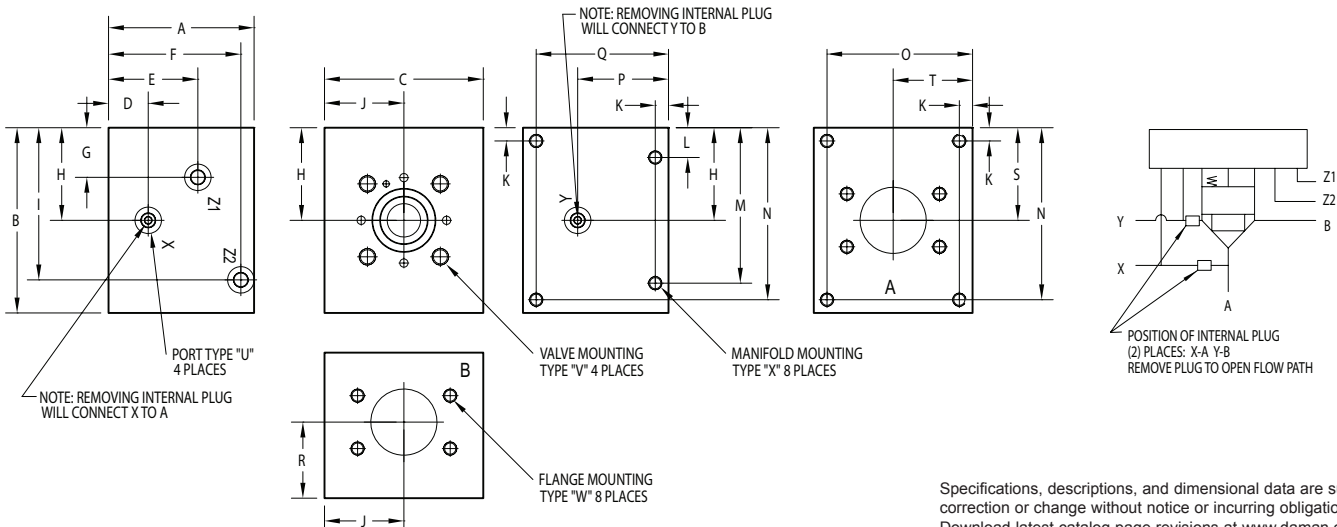
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## Ordering Information

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# 32mm Body • XA Circuit

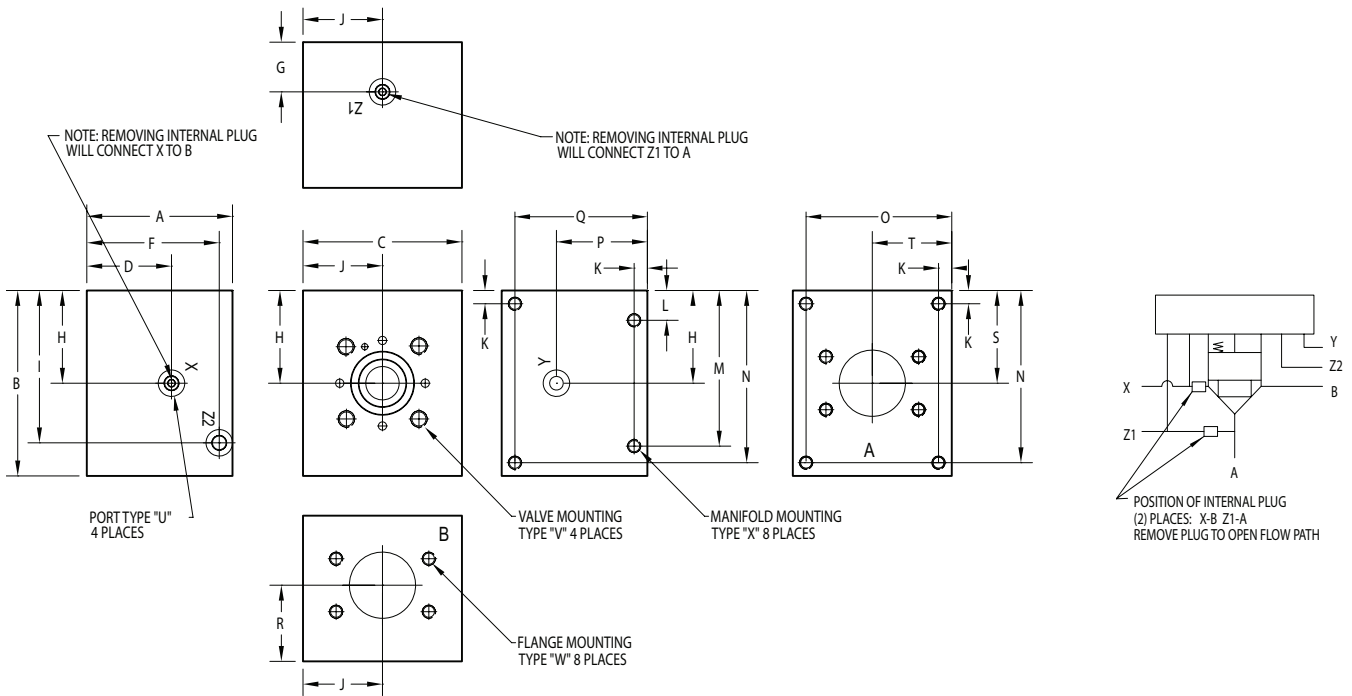


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PART NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
*32XA24F61	5.50	6.00	6.00	1.50	3.38	5.00	0.88	2.50	4.75	3.00	0.50	1.13	4.88	5.50	5.50	3.43
*32XA24F61M	[139.7]	[152.4]	[152.4]	[38.1]	[85.7]	[127.0]	[22.2]	[63.5]	[120.7]	[76.2]	[12.7]	[28.6]	[123.8]	[139.7]	[139.7]	[87.2]
*32XB24F61	5.50	6.00	6.00	3.43	--	5.00	1.50	2.50	4.75	3.00	0.50	1.13	4.88	5.50	5.50	3.43
*32XB24F61M	[139.7]	[152.4]	[152.4]	[87.2]	--	[127.0]	[38.1]	[63.5]	[120.7]	[76.2]	[12.7]	[28.6]	[123.8]	[139.7]	[139.7]	[87.2]
D32XA24F62	5.50	6.00	6.00	1.50	3.38	5.00	0.88	2.50	4.75	3.00	0.50	1.13	4.88	5.50	5.50	3.43
D32XA24F62M	[139.7]	[152.4]	[152.4]	[38.1]	[85.7]	[127.0]	[22.2]	[63.5]	[120.7]	[76.2]	[12.7]	[28.6]	[123.8]	[139.7]	[139.7]	[87.2]
D32XB24F62	5.50	6.00	6.00	3.43	--	5.00	1.50	2.50	4.75	3.00	0.50	1.13	4.88	5.50	5.50	3.43
D32XB24F62M	[139.7]	[152.4]	[152.4]	[87.2]	--	[127.0]	[38.1]	[63.5]	[120.7]	[76.2]	[12.7]	[28.6]	[123.8]	[139.7]	[139.7]	[87.2]
*32XA40F61	5.50	7.00	6.00	1.50	3.38	5.00	1.88	3.50	5.75	3.00	0.50	1.13	5.88	6.50	5.50	3.43
*32XA40F61M	[139.7]	[177.8]	[152.4]	[38.1]	[85.7]	[127.0]	[47.6]	[88.9]	[146.1]	[76.2]	[12.7]	[28.6]	[149.2]	[165.1]	[139.7]	[87.2]
*32XB40F61	5.50	7.00	6.00	3.43	--	5.00	1.50	3.50	5.75	3.00	0.50	1.13	5.88	6.50	5.50	3.43
*32XB40F61M	[139.7]	[177.8]	[152.4]	[87.2]	--	[127.0]	[38.1]	[88.9]	[146.1]	[76.2]	[12.7]	[28.6]	[149.2]	[165.1]	[139.7]	[87.2]
D32XA40F62	6.50	8.00	7.50	2.50	4.38	6.00	2.38	4.00	6.25	3.75	0.63	1.38	6.63	7.38	6.88	4.43
D32XA40F62M	[165.1]	[203.2]	[190.5]	[63.5]	[111.1]	[152.4]	[60.3]	[101.6]	[158.8]	[95.3]	[15.9]	[34.9]	[168.3]	[187.3]	[174.6]	[112.6]
D32XB40F62	6.50	8.00	7.50	4.43	--	6.00	2.50	4.00	6.25	3.75	0.63	1.38	6.63	7.38	6.88	4.43
D32XB40F62M	[165.1]	[203.2]	[190.5]	[112.6]	--	[152.4]	[63.5]	[101.6]	[158.8]	[95.3]	[15.9]	[34.9]	[168.3]	[187.3]	[174.6]	[112.6]

PART NO.	Q	R	S	T	U pilot port size	V valve mounting	W flange mounting	X manifold mounting
*32XA24F61	5.00	3.43	2.50	3.00	SAE #6	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*32XA24F61M	[127.0]	[87.2]	[63.5]	[76.2]	ISO 6149 M14	M16 ISO 6H x 36 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
*32XB24F61	5.00	3.43	2.50	3.00	SAE #6	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*32XB24F61M	[127.0]	[87.2]	[63.5]	[76.2]	ISO 6149 M14	M16 ISO 6H x 36 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
D32XA24F62	5.00	3.43	2.50	3.00	SAE #6	0.63 UNC x 1.44 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.00 DP
D32XA24F62M	[127.0]	[87.2]	[63.5]	[76.2]	ISO 6149 M14	M16 ISO 6H x 36 DP	M16 ISO 6H x 36 DP	M12 ISO 6H x 25 DP
D32XB24F62	5.00	3.43	2.50	3.00	SAE #6	0.63 UNC x 1.44 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.00 DP
D32XB24F62M	[127.0]	[87.2]	[63.5]	[76.2]	ISO 6149 M14	M16 ISO 6H x 36 DP	M16 ISO 6H x 36 DP	M12 ISO 6H x 25 DP
*32XA40F61	5.00	2.88	3.50	3.00	SAE #6	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*32XA40F61M	[127.0]	[73.0]	[88.9]	[76.2]	ISO 6149 M14	M16 ISO 6H x 36 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
*32XB40F61	5.00	2.88	3.50	3.00	SAE #6	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*32XB40F61M	[127.0]	[73.0]	[88.9]	[76.2]	ISO 6149 M14	M16 ISO 6H x 36 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
D32XA40F62	5.88	3.38	4.00	3.75	SAE #6	0.63 UNC x 1.44 DP	0.88 UNC x 1.88 DP	0.63 UNC x 1.44 DP
D32XA40F62M	[149.2]	[85.7]	[101.6]	[95.3]	ISO 6149 M14	M16 ISO 6H x 36 DP	M24 ISO 6H x 48 DP	M16 ISO 6H x 36 DP
D32XB40F62	5.88	3.38	4.00	3.75	SAE #6	0.63 UNC x 1.44 DP	0.88 UNC x 1.88 DP	0.63 UNC x 1.44 DP
D32XB40F62M	[149.2]	[85.7]	[101.6]	[95.3]	ISO 6149 M14	M16 ISO 6H x 36 DP	M24 ISO 6H x 48 DP	M16 ISO 6H x 36 DP

# 32mm Body • XB Circuit



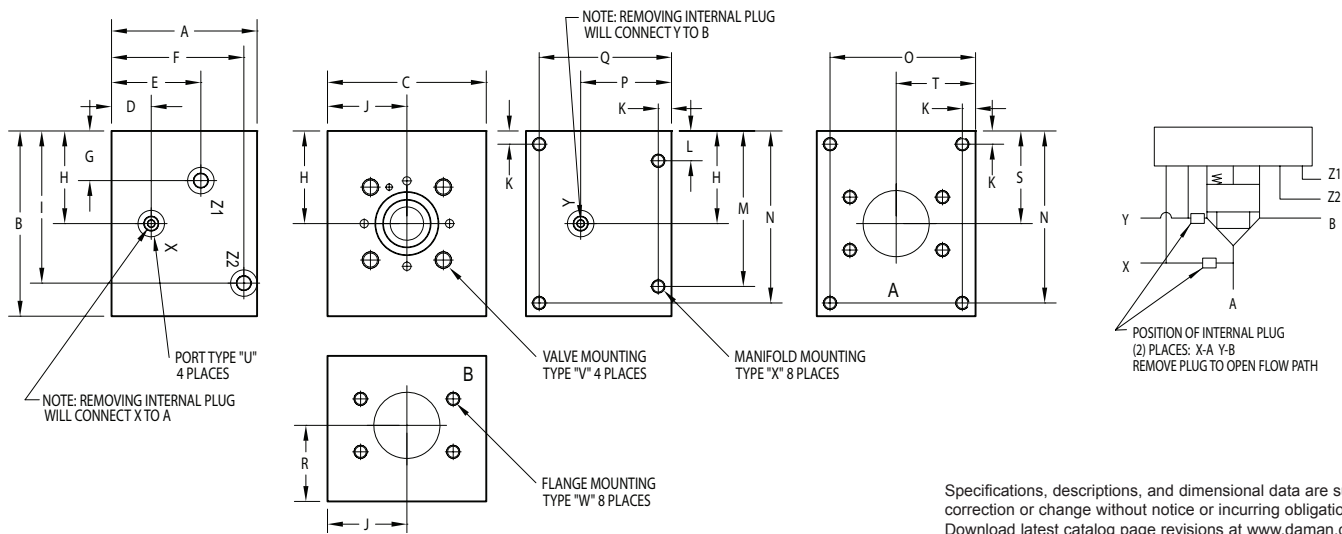
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## Ordering Information

For coating options see pages 245-246.

Material	Valve Cavity	Pilot Circuit	A & B Port Size	Flange Rating	Thread Type																																										
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# 40mm Body • XA Circuit



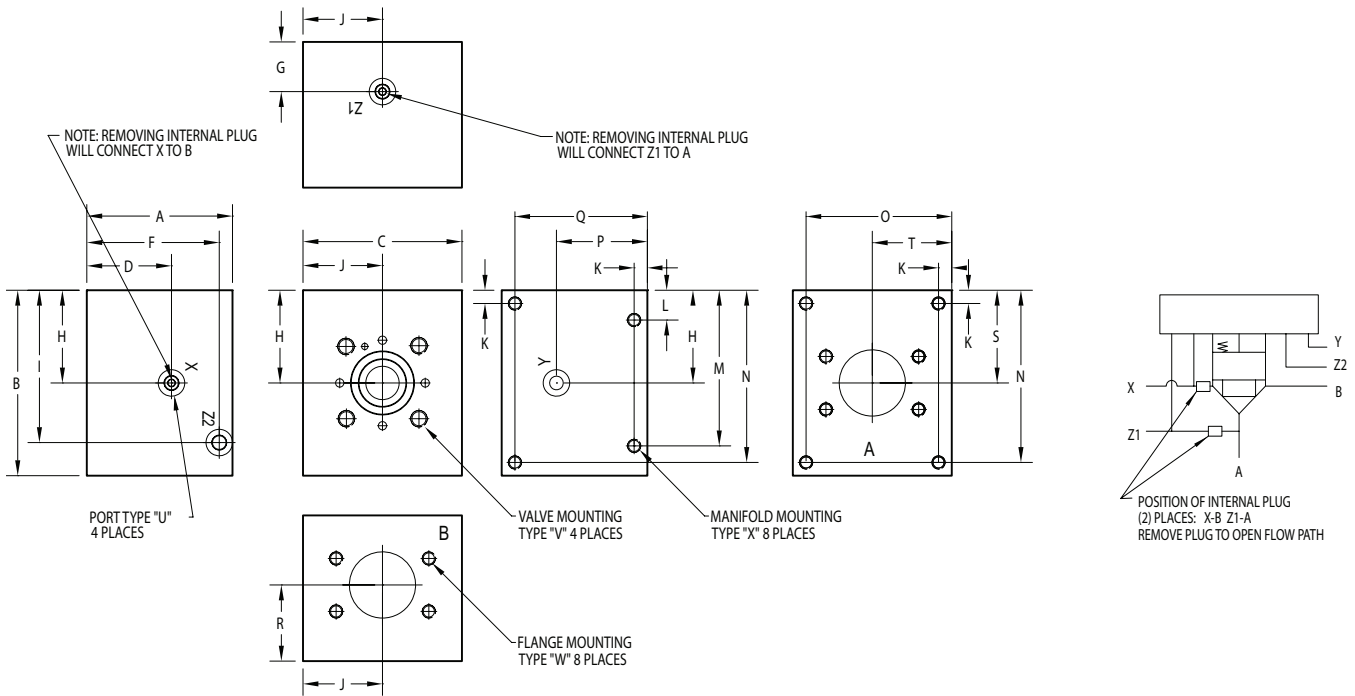
Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

PART NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
*40XA32F61	6.00	7.00	6.00	1.25	3.50	5.50	1.28	3.25	6.00	3.00	0.50	1.13	5.88	6.50	5.50	3.46
*40XA32F61M	[152.4]	[177.8]	[152.4]	[31.8]	[88.9]	[139.7]	[32.5]	[82.6]	[152.4]	[76.2]	[12.7]	[28.6]	[149.2]	[165.1]	[139.7]	[87.9]
*40XB32F61	6.00	7.00	6.00	3.46	--	5.50	1.25	3.25	6.00	3.00	0.50	1.13	5.88	6.50	5.50	3.46
*40XB32F61M	[152.4]	[177.8]	[152.4]	[87.9]	--	[139.7]	[31.8]	[82.6]	[152.4]	[76.2]	[12.7]	[28.6]	[149.2]	[165.1]	[139.7]	[87.9]
D40XA32F62	6.00	7.00	6.00	1.25	3.50	5.50	1.16	3.13	5.88	3.00	0.50	1.13	5.88	6.50	5.50	3.46
D40XA32F62M	[152.4]	[177.8]	[152.4]	[31.8]	[88.9]	[139.7]	[29.4]	[79.8]	[149.2]	[76.2]	[12.7]	[28.6]	[149.2]	[165.1]	[139.7]	[87.9]
D40XB32F62	6.00	7.00	6.00	3.46	--	5.50	1.25	3.13	5.88	3.00	0.50	1.13	5.88	6.50	5.50	3.46
D40XB32F62M	[152.4]	[177.8]	[152.4]	[87.9]	--	[139.7]	[31.8]	[79.8]	[149.2]	[76.2]	[12.7]	[28.6]	[149.2]	[165.1]	[139.7]	[87.9]
*40XA48F61	6.00	7.50	6.00	1.25	3.50	5.50	1.78	3.75	6.50	3.00	0.50	1.13	6.38	7.00	5.50	3.46
*40XA48F61M	[152.4]	[190.5]	[152.4]	[31.8]	[88.9]	[139.7]	[45.2]	[95.3]	[165.1]	[76.2]	[12.7]	[28.6]	[161.9]	[177.8]	[139.7]	[87.9]
*40XB48F61	6.00	7.50	6.00	3.46	--	5.50	1.25	3.75	6.50	3.00	0.50	1.13	6.38	7.00	5.50	3.46
*40XB48F61M	[152.4]	[190.5]	[152.4]	[87.9]	--	[139.7]	[31.8]	[95.3]	[165.1]	[76.2]	[12.7]	[28.6]	[161.9]	[177.8]	[139.7]	[87.9]
D40XA48F62	7.50	9.50	9.00	2.75	5.00	7.00	2.78	4.75	7.50	4.50	0.75	1.63	7.88	8.75	8.25	4.96
D40XA48F62M	[190.5]	[241.3]	[228.6]	[69.9]	[127.0]	[177.8]	[70.6]	[120.7]	[190.5]	[114.3]	[19.1]	[41.3]	[200.0]	[222.3]	[209.6]	[126.0]
D40XB48F62	7.50	9.50	9.00	4.96	--	7.00	2.75	4.75	7.50	4.50	0.75	1.63	7.88	8.75	8.25	4.96
D40XB48F62M	[190.5]	[241.3]	[228.6]	[126.0]	--	[177.8]	[69.9]	[120.7]	[190.5]	[114.3]	[19.1]	[41.3]	[200.0]	[222.3]	[209.6]	[126.0]

PART NO.	Q	R	S	T	U pilot port size	V valve mounting	W flange mounting	X manifold mounting
*40XA32F61	5.50	3.46	3.25	3.00	SAE #6	0.75 UNC x 1.62 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*40XA32F61M	[139.7]	[87.9]	[82.6]	[76.2]	ISO 6149 M14	M20 ISO 6H x 41 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
*40XB32F61	5.50	3.46	3.25	3.00	SAE #6	0.75 UNC x 1.62 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*40XB32F61M	[139.7]	[87.9]	[82.6]	[76.2]	ISO 6149 M14	M20 ISO 6H x 41 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
D40XA32F62	5.50	3.46	3.13	3.00	SAE #6	0.75 UNC x 1.62 DP	0.75 UNC x 1.50 DP	0.50 UNC x 1.00 DP
D40XA32F62M	[139.7]	[87.9]	[79.4]	[76.2]	ISO 6149 M14	M20 ISO 6H x 41 DP	M20 ISO 6H x 38 DP	M12 ISO 6H x 25 DP
D40XB32F62	5.50	3.46	3.13	3.00	SAE #6	0.75 UNC x 1.62 DP	0.75 UNC x 1.50 DP	0.50 UNC x 1.00 DP
D40XB32F62M	[139.7]	[87.9]	[79.4]	[76.2]	ISO 6149 M14	M20 ISO 6H x 41 DP	M20 ISO 6H x 38 DP	M12 ISO 6H x 25 DP
*40XA48F61	5.50	3.00	3.75	3.00	SAE #6	0.75 UNC x 1.62 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.00 DP
*40XA48F61M	[139.7]	[76.2]	[95.3]	[76.2]	ISO 6149 M14	M20 ISO 6H x 41 DP	M16 ISO 6H x 36 DP	M12 ISO 6H x 25 DP
*40XB48F61	5.50	3.00	3.75	3.00	SAE #6	0.75 UNC x 1.62 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.00 DP
*40XB48F61M	[139.7]	[76.2]	[95.3]	[76.2]	ISO 6149 M14	M20 ISO 6H x 41 DP	M16 ISO 6H x 36 DP	M12 ISO 6H x 25 DP
D40XA48F62	6.75	3.75	4.75	4.50	SAE #6	0.75 UNC x 1.62 DP	1.13 UNC x 2.39 DP	0.75 UNC x 1.62 DP
D40XA48F62M	[171.5]	[95.3]	[120.7]	[114.3]	ISO 6149 M14	M20 ISO 6H x 41 DP	M30 ISO 6H x 63 DP	M20 ISO 6H x 41 DP
D40XB48F62	6.75	3.75	4.75	4.50	SAE #6	0.75 UNC x 1.62 DP	1.13 UNC x 2.39 DP	0.75 UNC x 1.62 DP
D40XB48F62M	[171.5]	[95.3]	[120.7]	[114.3]	ISO 6149 M14	M20 ISO 6H x 41 DP	M30 ISO 6H x 63 DP	M20 ISO 6H x 41 DP



# 40mm Body • XB Circuit



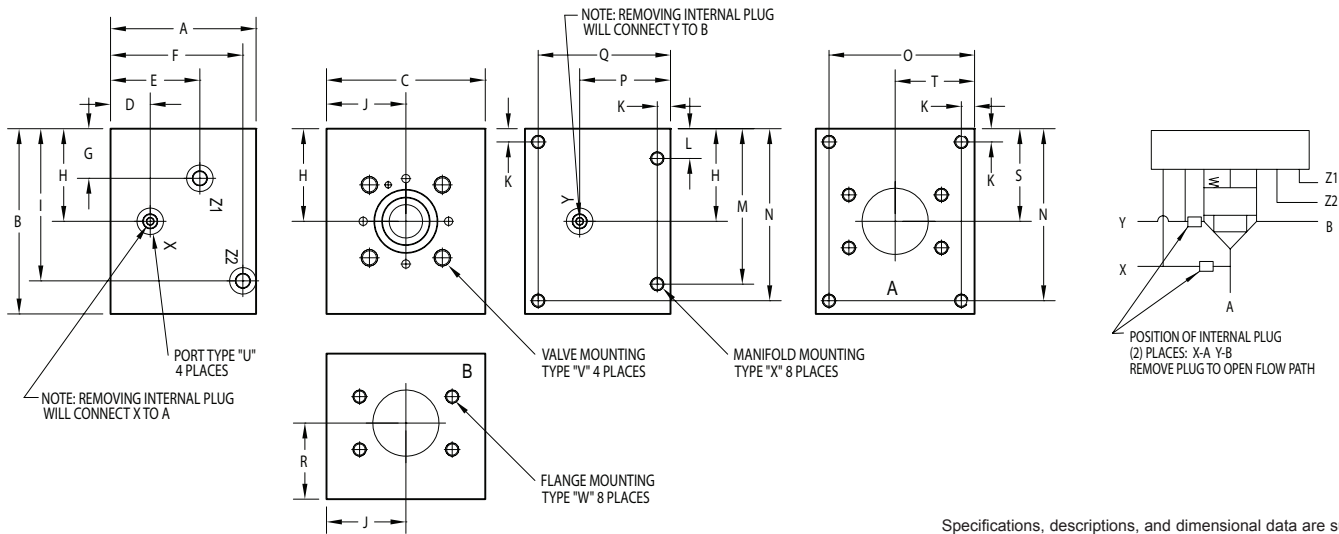
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# 50mm Body • XA Circuit

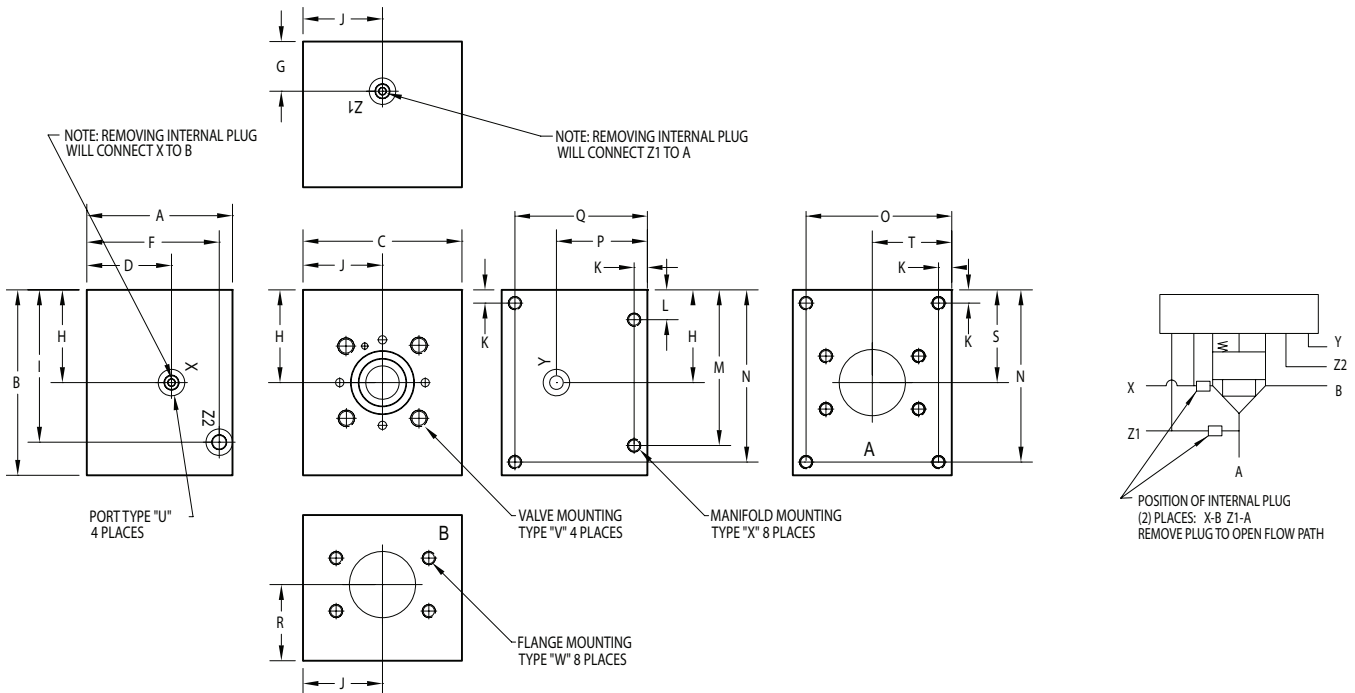


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PART NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
*50XA40F61*	7.00 [177.8]	7.00 [177.8]	6.00 [152.4]	1.50 [38.1]	4.50 [114.3]	6.50 [165.1]	0.75 [19.1]	3.25 [82.6]	6.13 [155.6]	3.00 [76.2]	0.50 [12.7]	1.13 [28.6]	5.88 [149.2]	6.50 [165.1]	5.50 [139.7]	4.15 [105.3]
*50XB40F61*	7.00 [177.8]	7.00 [177.8]	6.00 [152.4]	4.15 [105.3]	--	6.50 [165.1]	1.50 [38.1]	3.25 [82.6]	6.13 [155.6]	3.00 [76.2]	0.50 [12.7]	1.13 [28.6]	5.88 [149.2]	6.50 [165.1]	5.50 [139.7]	4.15 [105.3]
D50XA40F62*	7.00 [177.8]	8.00 [203.2]	7.00 [177.8]	1.50 [38.1]	4.50 [114.3]	6.50 [165.1]	1.25 [31.8]	3.75 [95.3]	6.62 [168.3]	3.50 [88.9]	0.50 [12.7]	1.13 [28.6]	6.88 [174.6]	7.50 [190.5]	6.50 [165.1]	4.15 [105.3]
D50XB40F62*	7.00 [177.8]	8.00 [203.2]	7.00 [177.8]	4.15 [105.3]	--	6.50 [165.1]	1.50 [38.1]	3.75 [95.3]	6.62 [168.3]	3.50 [88.9]	0.50 [12.7]	1.13 [28.6]	6.88 [174.6]	7.50 [190.5]	6.50 [165.1]	4.15 [105.3]
*50XA64F61*	7.00 [177.8]	7.25 [184.2]	6.50 [165.1]	1.50 [38.1]	4.15 [105.4]	6.50 [165.1]	1.19 [30.2]	3.50 [88.9]	6.38 [161.9]	3.25 [82.6]	0.50 [12.7]	1.13 [28.6]	6.13 [155.6]	6.75 [171.5]	6.00 [152.4]	4.15 [105.3]
*50XB64F61*	7.00 [177.8]	7.25 [184.2]	6.50 [165.1]	4.15 [105.3]	--	6.50 [165.1]	1.50 [38.1]	3.50 [88.9]	6.38 [161.9]	3.25 [82.6]	0.50 [12.7]	1.13 [28.6]	6.13 [155.6]	6.75 [171.5]	6.00 [152.4]	4.15 [105.3]

PART NO.	Q	R	S	T	U pilot port size	V valve mounting	W flange mounting	X manifold mounting
*50XA40F61V	6.50 [165.1]	4.15 [105.3]	3.25 [82.6]	3.00 [76.2]	SAE #6	0.75 UNC x 1.62 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*50XA40F61R					SAE #6	0.88 UNC x 1.62 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*50XA40F61M					ISO 6149 M14	M20 ISO 6H x 41 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
*50XB40F61V	6.50 [165.1]	4.15 [105.3]	3.25 [82.6]	3.00 [76.2]	SAE #6	0.75 UNC x 1.62 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*50XB40F61R					SAE #6	0.88 UNC x 1.62 DP	0.50 UNC x 1.19 DP	0.50 UNC x 1.00 DP
*50XB40F61M					ISO 6149 M14	M20 ISO 6H x 41 DP	M12 ISO 6H x 30 DP	M12 ISO 6H x 25 DP
D50XA40F62V	6.50 [165.1]	4.00 [101.6]	3.75 [95.3]	3.50 [88.9]	SAE #6	0.75 UNC x 1.62 DP	0.88 UNC x 1.75 DP	0.50 UNC x 1.00 DP
D50XA40F62R					SAE #6	0.88 UNC x 1.62 DP	0.88 UNC x 1.75 DP	0.50 UNC x 1.00 DP
D50XA40F62M					ISO 6149 M14	M20 ISO 6H x 41 DP	M24 ISO 6H x 45 DP	M12 ISO 6H x 25 DP
D50XB40F62V	6.50 [165.1]	4.00 [101.6]	3.75 [95.3]	3.50 [88.9]	SAE #6	0.75 UNC x 1.62 DP	0.88 UNC x 1.75 DP	0.50 UNC x 1.00 DP
D50XB40F62R					SAE #6	0.88 UNC x 1.62 DP	0.88 UNC x 1.75 DP	0.50 UNC x 1.00 DP
D50XB40F62M					ISO 6149 M14	M20 ISO 6H x 41 DP	M24 ISO 6H x 45 DP	M12 ISO 6H x 25 DP
*50XA64F61V	6.50 [165.1]	3.88 [98.4]	3.50 [88.9]	3.25 [82.6]	SAE #6	0.75 UNC x 1.62 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP
*50XA64F61R					SAE #6	0.88 UNC x 1.62 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP
*50XA64F61M					ISO 6149 M14	M20 ISO 6H x 41 DP	M16 ISO 6H x 36 DP	M12 ISO 6H x 30 DP
*50XB64F61V	6.50 [165.1]	3.88 [98.4]	3.50 [88.9]	3.25 [82.6]	SAE #6	0.75 UNC x 1.62 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP
*50XB64F61R					SAE #6	0.88 UNC x 1.62 DP	0.63 UNC x 1.44 DP	0.50 UNC x 1.19 DP
*50XB64F61M					ISO 6149 M14	M20 ISO 6H x 41 DP	M16 ISO 6H x 36 DP	M12 ISO 6H x 30 DP

# 50mm Body • XB Circuit



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## Ordering Information

For coating options see pages 245-246.

Material	Valve Cavity	Pilot Circuit	A & B Port Size	Flange Rating	Thread Type
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Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Pilot Circuit	
<b>XA</b>	X common to A Y common to B
<b>XB</b>	X common to B Z1 common to A

These connections are furnished plugged (external pilot ports). Remove plugs for internal pilot ports. See circuit diagram.

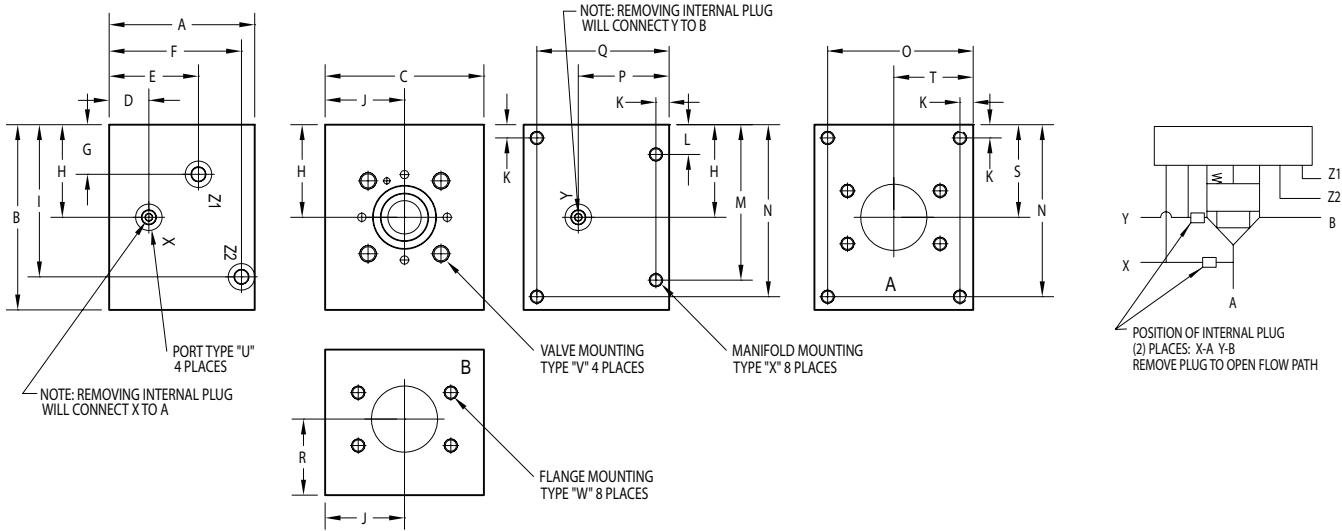
Flange Rating	
Aluminum or Ductile	
<b>61</b>	ISO 6162 - 2.5 to 35 MPa SAE code 61
Port size 40F, Ductile only	
<b>62</b>	ISO 6162 - 40 MPa series SAE code 62

Valve Cavity	
<b>50</b>	DIN 24342 - 50mm ISO 7368-11-09 (Standard currently under revision) NFPA T3.5.45-BE-11-2-A

A & B Port Size	
<b>40F</b>	ISO 6162 - DN64 Split Flange SAE Size 40 (2.50") Flange
<b>64F</b>	ISO 6162 - DN102 Split Flange SAE Size 64 (4.00") Flange

Thread Type	
<b>V</b>	Inch threads / ports Valve mtg. = 0.75-10
<b>R</b>	Inch threads / ports Valve mtg. = 0.875-9
<b>M</b>	Metric threads / ports Valve mtg. = M20-2.5

# 63mm Body • XA Circuit

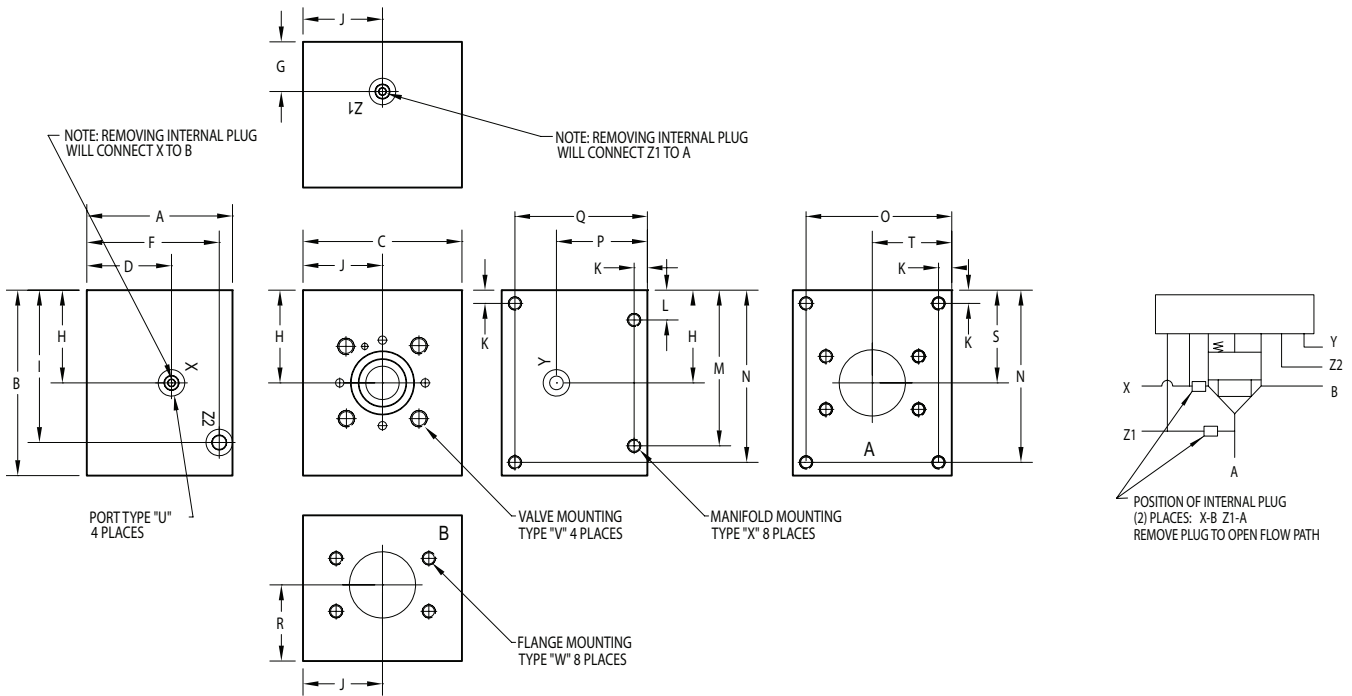


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PART NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
*63XA48F61	8.00	9.00	8.00	1.00	4.24	7.25	1.29	4.25	8.00	4.00	0.63	1.38	7.63	8.38	7.38	4.24
*63XA48F61M	[203.2]	[228.6]	[203.2]	[25.4]	[107.7]	[184.2]	[32.8]	[108.0]	[203.2]	[101.6]	[15.9]	[34.9]	[193.7]	[212.7]	[187.3]	[107.7]
*63XB48F61	8.00	9.00	8.00	4.24	--	7.25	1.25	4.25	8.00	4.00	0.63	1.38	7.63	8.38	7.38	4.24
*63XB48F61M	[203.2]	[228.6]	[203.2]	[107.7]	--	[184.2]	[31.8]	[108.0]	[203.2]	[101.6]	[15.9]	[34.9]	[193.7]	[212.7]	[187.3]	[107.7]
D63XA48F62	9.00	10.50	9.00	2.25	5.00	8.25	1.77	4.75	8.50	4.50	0.63	1.38	9.13	9.88	8.38	5.24
D63XA48F62M	[228.6]	[266.7]	[228.6]	[57.2]	[127.0]	[209.6]	[45.0]	[120.7]	[215.9]	[114.3]	[15.9]	[34.9]	[231.8]	[250.8]	[212.7]	[133.1]
D63XB48F62	9.00	10.50	9.00	5.24	--	8.25	2.25	4.75	8.50	4.50	0.63	1.38	9.13	9.88	8.38	5.24
D63XB48F62M	[228.6]	[266.7]	[228.6]	[133.1]	--	[209.6]	[57.2]	[120.7]	[215.9]	[114.3]	[15.9]	[34.9]	[231.8]	[250.8]	[212.7]	[133.1]
*63XA80F61	8.00	9.00	8.00	1.38	4.24	7.25	1.29	4.25	8.00	4.00	0.63	1.50	7.50	8.38	7.38	4.24
*63XA80F61M	[203.2]	[228.6]	[203.2]	[34.9]	[107.7]	[184.2]	[32.8]	[108.0]	[203.2]	[101.6]	[15.9]	[38.1]	[190.5]	[212.7]	[187.3]	[107.7]
*63XB80F61	8.00	9.00	8.00	4.24	--	7.25	1.38	4.25	8.00	4.00	0.63	1.50	7.50	8.38	7.38	4.24
*63XB80F61M	[203.2]	[228.6]	[203.2]	[107.7]	--	[184.2]	[34.9]	[108.0]	[203.2]	[101.6]	[15.9]	[38.1]	[190.5]	[212.7]	[187.3]	[107.7]

PART NO.	Q	R	S	T	U pilot port size	V valve mounting	W flange mounting	X manifold mounting
*63XA48F61	7.38	4.24	4.25	4.00	SAE #08	1.25 UNC x 2.75 DP	0.63 UNC x 1.31 DP	0.63 UNC x 1.25 DP
*63XA48F61M	[187.3]	[107.7]	[108.0]	[101.6]	ISO 6149 M18	M30 ISO 6H x 70 DP	M16 ISO 6H x 33 DP	M16 ISO 6H x 32 DP
*63XB48F61	7.38	4.24	4.25	4.00	SAE #08	1.25 UNC x 2.75 DP	0.63 UNC x 1.31 DP	0.63 UNC x 1.25 DP
*63XB48F61M	[187.3]	[107.7]	[108.0]	[101.6]	ISO 6149 M18	M30 ISO 6H x 70 DP	M16 ISO 6H x 33 DP	M16 ISO 6H x 32 DP
D63XA48F62	8.38	5.24	4.75	4.50	SAE #08	1.25 UNC x 2.75 DP	1.13 UNC x 2.25 DP	0.63 UNC x 1.25 DP
D63XA48F62M	[212.7]	[133.1]	[120.7]	[114.3]	ISO 6149 M18	M30 ISO 6H x 70 DP	M30 ISO 6H x 57 DP	M16 ISO 6H x 32 DP
D63XB48F62	8.38	5.24	4.75	4.50	SAE #08	1.25 UNC x 2.75 DP	1.13 UNC x 2.25 DP	0.63 UNC x 1.25 DP
D63XB48F62M	[212.7]	[133.1]	[120.7]	[114.3]	ISO 6149 M18	M30 ISO 6H x 70 DP	M30 ISO 6H x 57 DP	M16 ISO 6H x 32 DP
*63XA80F61	7.38	4.24	4.25	4.00	SAE #08	1.25 UNC x 2.75 DP	0.63 UNC x 1.44 DP	0.63 UNC x 1.44 DP
*63XA80F61M	[187.3]	[107.7]	[108.0]	[101.6]	ISO 6149 M18	M30 ISO 6H x 70 DP	M16 ISO 6H x 36 DP	M16 ISO 6H x 36 DP
*63XB80F61	7.38	4.24	4.25	4.00	SAE #08	1.25 UNC x 2.75 DP	0.63 UNC x 1.44 DP	0.63 UNC x 1.44 DP
*63XB80F61M	[187.3]	[107.7]	[108.0]	[101.6]	ISO 6149 M18	M30 ISO 6H x 70 DP	M16 ISO 6H x 36 DP	M16 ISO 6H x 36 DP

# 63mm Body • XB Circuit



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A & B Port Size																																															
<b>48F</b>	ISO 6162 - DN76 Split Flange SAE Size 48 (3.00") Flange																																														
<b>80F</b>	ISO 6162 - DN127 Split Flange SAE Size 80 (5.00") Flange																																														
Flange Rating																																															
Aluminum or Ductile																																															
<b>61</b>	ISO 6162 - 2.5 to 35 MPa SAE code 61																																														
Port size 48F, Ductile only																																															
<b>62</b>	ISO 6162 - 40 MPa series SAE code 62																																														
Thread Type																																															
<b>Omit</b>	Inch threads / ports																																														
<b>M</b>	Metric threads / ports																																														



# Sun and Common Cavity Bodies

The following pages represent our product offering for cavity bodies for screw-in cartridge valves.

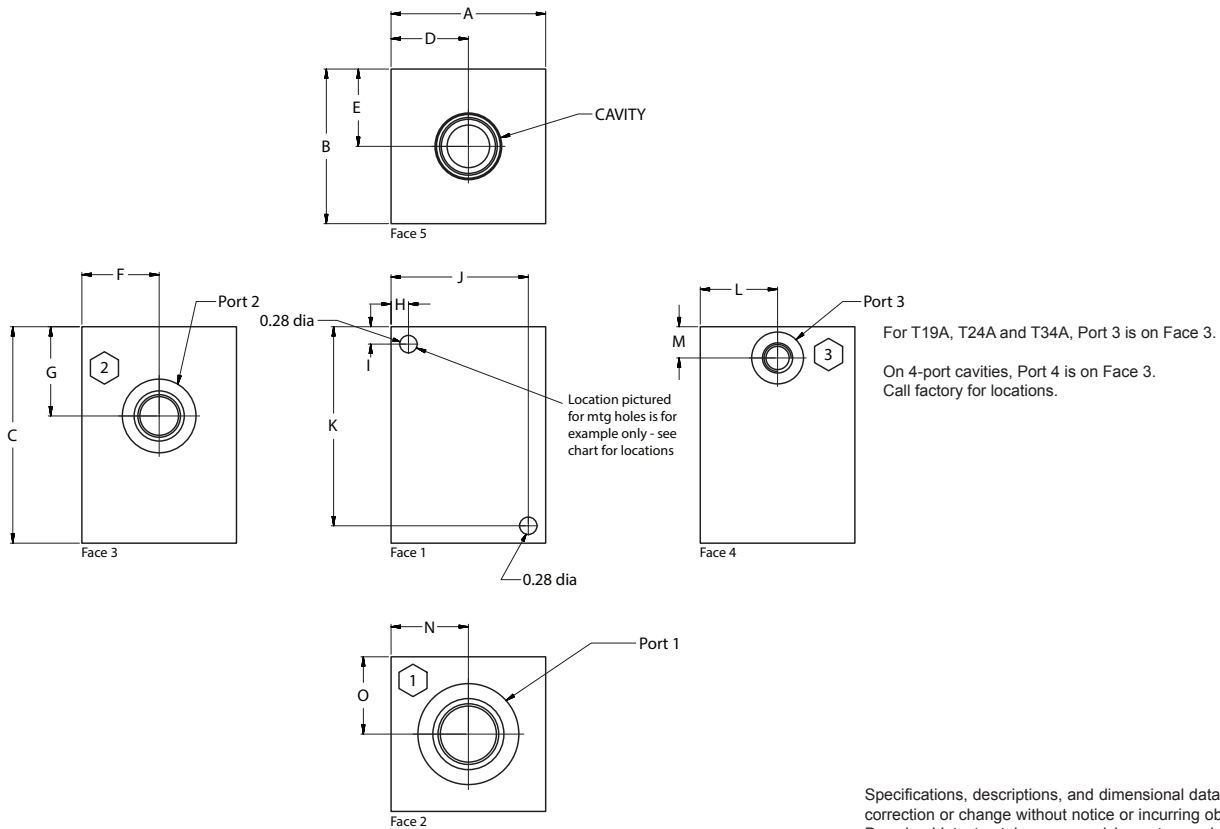
Our comprehensive, new Aluminum and Ductile cavity body line is comprised of 34 different cavity sizes which include six common cavity sizes from C-8-2 through C-16-3 along with 28 of the most popular sizes from Sun, each having the following five port types available:

SAE  
NPTF  
BSPP  
BSPT  
ISO 6149

- Three to five different port size options will be offered for each port type.
- Our entire line can be manufactured in aluminum or ductile iron, with or without gauge ports, with or without surface coatings — clear or black anodize for aluminum and electroless nickel for ductile.
- Each part will have two through mounting holes and ship with two bolts.
- For convenience, our new cavity bodies can face left or right while still being able to read the part number when mounted.
- The Sun stainless bodies are made from 17-4 H1150 stainless providing corrosion resistance similar to 304 stainless, along with very high tensile strength allowing a 5000 psi pressure rating.
- We also sell Sun valves. See p. 227 for our stocked selection, or call for other part numbers.
- Dimensioning charts are at the end of each section.

Return to this section regularly as we expand our cavity body offerings.

# Sun Cavity Bodies - 17-4 H1150 Stainless Steel



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Sun Cavity Size	Product Type	Port Size	Port Threads
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Daman can sell Sun valves. See page 227 for stocked valves, or consult factory for price and delivery of valves not shown.

Material	
<b>S*</b>	Stainless Steel - 17-4 5000† psi • 34.5 MPa
† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.	

\*Mounting hardware not supplied for stainless steel products. All SS products are passivated.

Sun Cavity Size		
<b>T2A</b>	<b>T16A</b>	<b>T23A</b>
<b>T3A</b>	<b>T17A</b>	<b>T24A</b>
<b>T5A</b>	<b>T18A</b>	<b>T32A</b>
<b>T10A</b>	<b>T19A</b>	<b>T34A</b>
<b>T11A</b>	<b>T21A</b>	<b>T162A</b>
<b>T13A</b>	<b>T22A</b>	<b>T163A</b>

Size of Port 1	
<b>6</b>	3/8 inch (-6) Hose/Fitting size
<b>8</b>	1/2 inch (-8) Hose/Fitting size
<b>10</b>	5/8 inch (-10) Hose/Fitting size
<b>12</b>	3/4 inch (-12) Hose/Fitting size
<b>16</b>	1 inch (-16) Hose/Fitting size
<b>20</b>	1-1/4 inch (-20) Hose/Fitting size

Port Threads	
<b>P</b>	NPTF ANSI B1.20.3
<b>S</b>	SAE ISO 11926; SAE 1926

Note: Pipe ports in stainless can gall.

Product Type	
<b>CB</b>	Cavity Bodies

Consult chart for port size availability with each cavity size, and for additional port sizes.



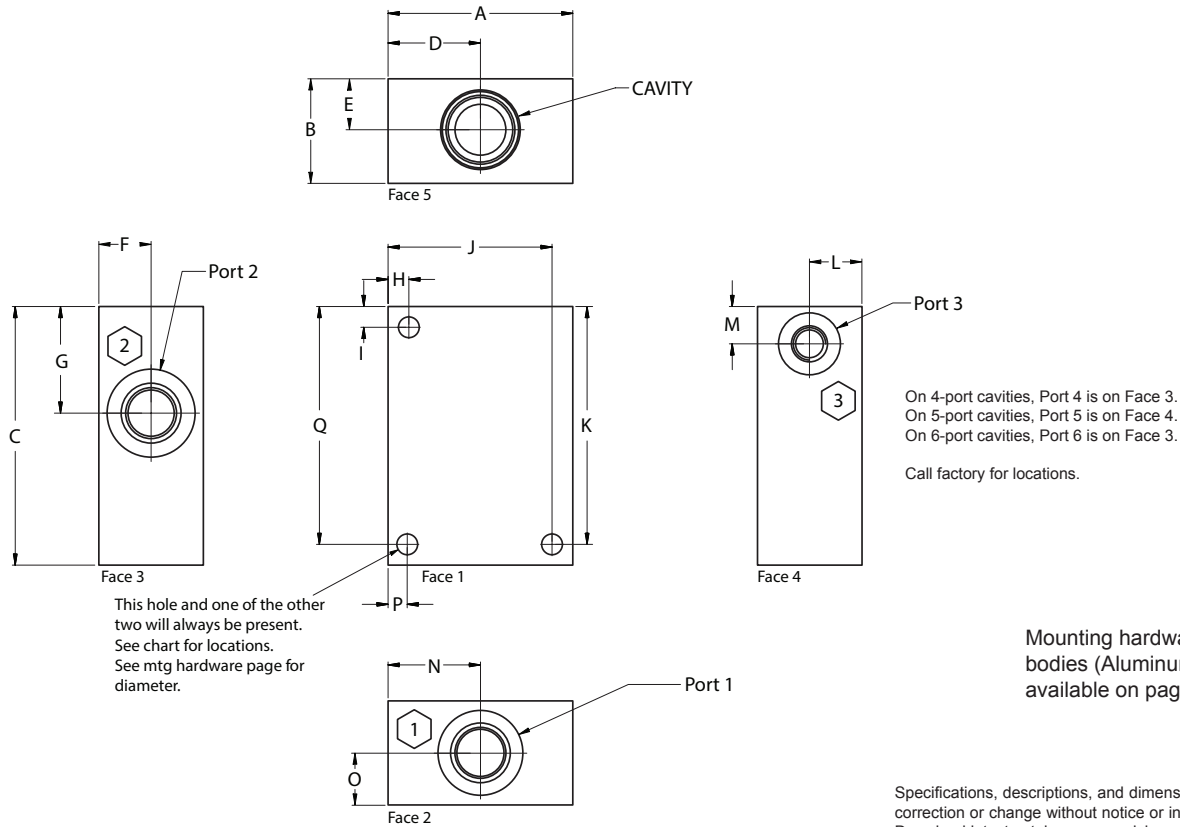


# Sun Cavity Bodies - 17-4 H1150 Stainless Steel

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	Port 1	Port 2	Port 3	Port 4
ST2ACB6P	2.50	2.50	3.50	1.31	1.25	1.25	1.44	0.28	0.28	2.22	3.22	1.25	0.51	1.31	1.25	3/8	3/8	1/8	-
ST2ACB8S	2.50	2.50	3.50	1.31	1.25	1.25	1.44	0.28	0.28	2.22	3.22	1.25	0.51	1.31	1.25	-08	-08	-04	-
ST3ACB12P	3.00	3.00	3.50	1.56	1.50	1.50	1.01	2.72	0.28	0.28	3.22	-	-	1.56	1.50	3/4	3/4	-	-
ST3ACB16S	3.00	3.00	3.50	1.56	1.50	1.50	1.01	2.72	0.28	0.28	3.22	-	-	1.56	1.50	-16	-16	-	-
ST5ACB12P	3.00	3.00	3.00	1.56	1.50	1.50	0.88	2.72	0.28	0.28	2.72	-	-	1.56	1.50	3/4	3/4	-	-
ST5ACB12S	3.00	3.00	3.00	1.56	1.50	1.50	0.88	2.72	0.28	0.28	2.72	-	-	1.56	1.50	-12	-12	-	-
ST10ACB12P	2.50	2.50	3.00	1.44	1.25	1.25	0.85	0.28	0.28	2.22	2.72	-	-	1.44	1.25	3/4	3/4	-	-
ST10ACB12S	2.50	2.50	3.00	1.44	1.25	1.25	0.85	2.22	0.28	0.28	2.72	-	-	1.44	1.25	-12	-12	-	-
ST11ACB6P	2.50	2.50	3.25	1.34	1.25	1.25	1.41	0.28	0.28	2.22	2.97	1.25	0.49	1.34	1.25	3/8	3/8	1/4	-
ST11ACB10S	2.50	2.50	3.25	1.34	1.25	1.25	1.41	0.28	0.28	2.22	2.97	1.25	0.49	1.34	1.25	-10	-10	-6	-
ST13ACB6P	2.50	2.50	2.50	1.25	1.25	1.25	0.76	2.22	0.28	0.28	2.22	-	-	1.25	1.25	3/8	3/8	-	-
ST13ACB8S	2.50	2.50	2.50	1.25	1.25	1.25	0.76	2.22	0.28	0.28	2.22	-	-	1.25	1.25	-08	-08	-	-
ST16ACB16P	3.50	3.50	4.00	1.75	1.75	1.75	1.35	3.22	0.28	0.28	3.72	-	-	1.75	1.75	1	1	-	-
ST16ACB16S	3.50	3.50	4.00	1.75	1.75	1.75	1.35	3.22	0.28	0.28	3.72	-	-	1.75	1.75	-16	-16	-	-
ST17ACB12P	3.50	3.50	4.25	1.88	1.75	1.75	1.91	0.28	0.28	3.22	3.97	1.75	0.60	1.88	1.75	3/4	3/4	3/8	-
ST17ACB16S	3.50	3.50	4.25	1.88	1.75	1.75	1.91	0.28	0.28	3.22	3.97	1.75	0.60	1.88	1.75	-16	-16	-08	-
ST18ACB20P	3.50	3.50	4.75	2.00	1.75	1.75	1.72	0.28	0.28	3.22	4.47	-	-	2.00	1.75	1 1/4	1 1/4	-	-
ST18ACB20S	3.50	3.50	4.75	2.00	1.75	1.75	1.72	0.28	0.28	3.22	4.47	-	-	2.00	1.75	-20	-20	-	-
ST19ACB16P	3.50	3.50	5.25	1.97	1.75	1.75	2.54	0.28	1.44	3.22	4.97	1.75	0.72	1.97	1.75	1	1	3/8	-
ST19ACB16S	3.50	3.50	5.25	1.97	1.75	1.75	2.54	0.28	1.44	3.22	4.97	1.75	0.72	1.97	1.75	-16	-16	-08	-
ST21ACB6P	2.50	2.50	3.63	1.25	1.25	1.25	1.91	2.22	0.28	0.28	3.34	1.25	1.01	1.25	1.25	3/8	3/8	1/4	1/8
ST21ACB8S	2.50	2.50	3.63	1.25	1.25	1.25	1.91	2.22	0.28	0.28	3.34	1.25	1.01	1.25	1.25	-08	-08	-04	-04
ST22ACB12P	3.00	3.00	4.13	1.63	1.50	1.5	2.04	2.72	0.28	0.28	3.84	1.50	1.10	1.63	1.50	3/4	3/4	1/4	1/4
ST22ACB12S	3.00	3.00	4.13	1.63	1.50	1.5	2.04	2.72	0.28	0.28	3.84	1.50	1.10	1.63	1.50	-12	-12	-04	-04
ST23ACB12P	3.50	3.50	5.00	1.84	1.75	1.75	2.63	3.22	0.28	0.28	4.72	1.75	1.35	1.84	1.75	3/4	3/4	3/8	3/8
ST23ACB16S	3.50	3.50	5.00	1.84	1.75	1.75	2.63	3.22	0.28	0.28	4.72	1.75	1.35	1.84	1.75	-12	-12	-08	-06
ST24ACB16P	3.50	3.50	6.00	1.97	1.75	1.75	3.38	0.28	2.38	3.22	5.72	2.78	1.60	1.97	1.75	1	1	1/2	3/8
ST24ACB16S	3.50	3.50	6.00	1.97	1.75	1.75	3.38	0.28	2.38	3.22	5.72	2.78	1.60	1.97	1.75	-16	-16	-08	-06
ST32ACB12P	3.00	3.00	5.50	1.56	1.50	1.50	2.97	2.72	0.28	0.28	5.22	1.50	2.02	1.56	1.5	3/4	1/2	3/8	3/4
ST32ACB12S	3.00	3.00	5.50	1.56	1.50	1.50	2.97	2.72	0.28	0.28	5.22	1.50	2.02	1.56	1.5	-12	-08	-08	-12
ST34ACB16P	3.50	3.50	8.00	2.06	1.75	0.89	4.54	0.28	0.28	3.22	7.72	2.63	3.04	2.06	1.75	1	3/4	3/4	1
ST34ACB16S	3.50	3.50	8.00	2.06	1.75	0.89	4.54	0.28	0.28	3.22	7.72	2.63	3.04	2.06	1.75	-16	-12	-12	-16
ST162ACB6P	1.75	1.75	2.25	1.16	0.88	0.88	0.68	0.28	1.97	-	-	-	-	1.13	0.88	3/8	3/8	-	-
ST162ACB8S	1.75	1.75	2.25	1.16	0.88	0.88	0.68	0.28	1.97	-	-	-	-	1.13	0.88	-08	-08	-	-
ST163ACB6P	2.50	2.50	3.00	1.25	1.25	1.25	1.26	0.28	0.28	2.22	2.72	1.25	0.43	1.25	1.25	3/8	3/8	1/4	-
ST163ACB8S	2.50	2.50	3.00	1.25	1.25	1.25	1.26	0.28	0.28	2.22	2.72	1.25	0.43	1.25	1.25	-08	-08	-04	-

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# Sun Cavity Bodies - Aluminum & Ductile Iron



Mounting hardware for Sun cavity bodies (Aluminum or Ductile) is available on page 197.15.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Daman can sell Sun valves. See page 227 for stocked valves, or consult factory for price and delivery of valves not shown.

For **coating options** see pages 245-246.

For Sun cavity bodies with gauge port options, see pp. 197.8 -197.10.

Material	Sun Cavity Size	Product Type	Port Size	Port Threads
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Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Sun Cavity Size					
T2A	T11A	T21A	T33A	T63A	
T3A	T13A	T22A	T52A	T64A	
T5A	T16A	T23A	T53A	T162A	
T8A	T17A	T24A	T54A	T163A	
T9A	T18A	T31A	T61A	---	
T10A	T19A	T32A	T62A	---	

Size of Port 1 & 2	
<b>4</b>	1/4 inch (-4) Hose/Fitting size (M) port threads = M10 x 1.0
<b>6</b>	3/8 inch (-6) Hose/Fitting size (M) port threads = M14 x 1.5
<b>8</b>	1/2 inch (-8) Hose/Fitting size (M) port threads = M18 x 1.5
<b>12</b>	3/4 inch (-12) Hose/Fitting size (M) port threads = M27 x 2.0
<b>16</b>	1 inch (-16) Hose/Fitting size (M) port threads = M33 x 2.0
<b>20</b>	1-1/4 inch (-20) Hose/Fitting size (M) port threads = M42 x 2.0

Consult chart for port size availability with each cavity size, and for additional port sizes.

Port Threads	
<b>P</b>	NPTF ANSI B1.20.3
<b>S</b>	SAE ISO 11926; SAE 1926
<b>B</b>	BSPP ISO 1179
<b>M</b>	ISO ISO 6149
<b>T</b>	BSPT ISO 7

Product Type	
<b>CB</b>	Cavity Bodies

# Sun Cavity Bodies - Aluminum & Ductile Iron

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	Port 1	Port 2	Port 3	Port 4	Port 5	Port 6
*T2ACB4*	3.00	1.50	3.25	1.63	0.75	0.75	1.44	-	-	2.72	2.97	0.75	0.51	1.63	0.75	0.28	2.97	1/4	1/4	1/4	-	-	-
*T2ACB6*	3.00	1.50	3.25	1.63	0.75	0.75	1.44	-	-	2.72	2.97	0.75	0.51	1.63	0.75	0.28	2.97	3/8	3/8	3/8	-	-	-
*T2ACB8*	3.00	1.50	3.25	1.63	0.75	0.75	1.44	-	-	2.72	2.97	0.75	0.51	1.63	0.75	0.28	2.97	1/2	1/2	3/8	-	-	-
*T2ACB12*	3.00	2.00	3.25	1.63	1.00	1.00	1.44	-	-	2.72	2.97	1.00	0.51	1.63	1.00	0.28	2.97	3/4	3/4	3/8	-	-	-
*T3ACB4*	2.00	1.50	3.00	1.16	0.75	0.75	1.09	0.22	0.22	-	-	-	-	1.16	0.75	0.22	2.78	1/4	1/4	-	-	-	-
*T3ACB6*	2.00	1.50	3.00	1.16	0.75	0.75	1.09	0.22	0.22	-	-	-	-	1.16	0.75	0.22	2.78	3/8	3/8	-	-	-	-
*T3ACB8*	2.00	1.50	3.00	1.16	0.75	0.75	1.09	0.22	0.22	-	-	-	-	1.16	0.75	0.22	2.78	1/2	1/2	-	-	-	-
*T3ACB12*	2.25	1.75	3.00	1.41	0.88	0.88	1.07	0.22	0.22	-	-	-	-	1.41	0.88	0.22	2.78	3/4	3/4	-	-	-	-
*T5ACB4*	2.25	1.50	3.00	1.25	0.75	0.75	0.88	-	-	2.03	2.78	-	-	1.25	0.75	0.22	2.78	1/4	1/4	-	-	-	-
*T5ACB6*	2.25	1.50	3.00	1.25	0.75	0.75	0.88	-	-	2.03	2.78	-	-	1.25	0.75	0.22	2.78	3/8	3/8	-	-	-	-
*T5ACB8*	2.25	1.50	3.00	1.25	0.75	0.75	0.88	-	-	2.03	2.78	-	-	1.25	0.75	0.22	2.78	1/2	1/2	-	-	-	-
*T5ACB12*	2.50	1.75	3.00	1.56	0.88	0.88	0.88	-	-	2.28	2.78	-	-	1.47	0.88	0.22	2.78	3/4	3/4	-	-	-	-
*T8ACB4*	2.00	1.50	1.75	1.16	0.75	0.75	0.52	-	-	1.78	1.53	-	-	1.16	0.75	0.22	1.53	1/4	1/4	-	-	-	-
*T8ACB6*	2.00	1.50	1.75	1.16	0.75	0.75	0.52	-	-	1.78	1.53	-	-	1.16	0.75	0.22	1.53	3/8	3/8	-	-	-	-
*T9ACB4*	2.50	1.50	2.00	1.25	0.75	0.75	0.90	-	-	2.28	1.78	0.75	0.53	1.25	0.75	0.22	1.78	1/4	1/4	1/4	-	-	-
*T9ACB6*	2.50	1.50	2.00	1.25	0.75	0.75	0.90	-	-	2.28	1.78	0.75	0.53	1.25	0.75	0.22	1.78	3/8	3/8	1/4	-	-	-
*T10ACB4*	1.63	1.25	2.50	0.94	0.63	0.63	0.96	0.22	0.22	-	-	-	-	0.94	0.63	0.22	2.28	1/4	1/4	-	-	-	-
*T10ACB6*	1.63	1.25	2.50	0.94	0.63	0.63	0.96	0.22	0.22	-	-	-	-	0.94	0.63	0.22	2.28	3/8	3/8	-	-	-	-
*T10ACB8*	2.25	1.75	3.00	1.44	0.88	0.88	0.85	-	-	2.03	2.00	-	-	1.25	0.88	0.22	2.00	1/2	1/2	-	-	-	-
*T10ACB12*	2.25	1.75	3.00	1.44	0.88	0.88	0.85	-	-	2.03	2.00	-	-	1.25	0.88	0.22	2.00	3/4	3/4	-	-	-	-
*T11ACB4*	2.50	1.25	3.00	1.25	0.63	0.63	1.41	-	-	2.28	2.78	0.63	0.47	1.25	0.63	0.22	2.78	1/4	1/4	1/4	-	-	-
*T11ACB6*	2.50	1.25	3.00	1.25	0.63	0.63	1.41	-	-	2.28	2.78	0.63	0.47	1.25	0.63	0.22	2.78	3/8	3/8	3/8	-	-	-
*T11ACB8*	2.50	1.25	3.00	1.25	0.63	0.63	1.41	-	-	2.28	2.78	0.63	0.47	1.25	0.63	0.22	2.78	1/2	1/2	3/8	-	-	-
*T13ACB4*	1.75	1.25	2.25	0.94	0.63	0.63	0.78	-	-	1.53	2.03	-	-	0.94	0.63	0.22	2.03	1/4	1/4	-	-	-	-
*T13ACB6*	1.75	1.25	2.25	0.94	0.63	0.63	0.78	-	-	1.53	2.03	-	-	0.94	0.63	0.22	2.03	3/8	3/8	-	-	-	-
*T13ACB8*	2.50	1.75	3.00	1.63	0.88	0.88	0.85	-	-	2.28	2.78	-	-	1.44	0.88	0.22	2.78	1/2	1/2	-	-	-	-
*T13ACB12*	2.50	1.75	3.00	1.63	0.88	0.88	0.85	-	-	2.28	2.78	-	-	1.44	0.88	0.22	2.78	3/4	3/4	-	-	-	-
*T16ACB12*	3.00	2.50	4.00	1.94	1.25	1.25	1.44	0.28	0.28	-	-	-	-	1.75	1.25	0.28	3.72	3/4	3/4	-	-	-	-
*T16ACB16*	3.00	2.50	4.00	1.94	1.25	1.25	1.44	0.28	0.28	-	-	-	-	1.75	1.25	0.28	3.72	1	1	-	-	-	-
*T16ACB20*	3.00	2.50	4.00	1.94	1.25	1.25	1.44	0.28	0.28	-	-	-	-	1.75	1.25	0.28	3.72	1 1/4	1 1/4	-	-	-	-
*T17ACB12*	4.00	2.50	4.25	2.00	1.25	1.25	1.91	-	-	3.72	3.97	1.25	0.60	2.00	1.25	0.28	3.97	3/4	3/4	1/2	-	-	-
*T17ACB16*	4.00	2.50	4.25	2.00	1.25	1.25	1.91	-	-	3.72	3.97	1.25	0.60	2.00	1.25	0.28	3.97	1	1	1/2	-	-	-
*T17ACB20*	4.00	2.50	4.25	2.00	1.25	1.25	1.91	-	-	3.72	3.97	1.25	0.60	2.00	1.25	0.28	3.97	1 1/4	1 1/4	1/2	-	-	-
*T18ACB12*	3.50	2.75	4.50	2.06	1.38	1.38	1.73	0.34	0.34	-	-	-	-	2.06	1.38	0.34	4.16	3/4	3/4	-	-	-	-
*T18ACB16*	3.50	2.75	4.50	2.06	1.38	1.38	1.73	0.34	0.34	-	-	-	-	2.06	1.38	0.34	4.16	1	1	-	-	-	-
*T18ACB20*	3.50	2.75	4.50	2.06	1.38	1.38	1.73	0.34	0.34	-	-	-	-	2.06	1.38	0.34	4.16	1 1/4	1 1/4	-	-	-	-
*T19ACB12*	4.38	3.00	5.00	2.22	1.50	1.50	2.54	-	-	4.03	4.66	1.50	0.75	2.22	1.50	0.34	4.66	3/4	3/4	3/4	-	-	-
*T19ACB16*	4.38	3.00	5.00	2.22	1.50	1.50	2.54	-	-	4.03	4.66	1.50	0.75	2.22	1.50	0.34	4.66	1	1	3/4	-	-	-
*T19ACB20*	4.38	3.00	5.00	2.22	1.50	1.50	2.54	-	-	4.03	4.66	1.50	0.75	2.22	1.50	0.34	4.66	1 1/4	1 1/4	3/4	-	-	-
*T21ACB4*	2.50	1.25	3.56	1.25	0.63	0.63	1.98	-	-	2.28	3.34	0.63	1.07	1.25	0.63	0.22	3.34	1/4	1/4	1/4	1/4	-	-
*T21ACB6*	2.50	1.25	3.56	1.25	0.63	0.63	1.98	-	-	2.28	3.34	0.63	1.07	1.25	0.63	0.22	3.34	3/8	3/8	3/8	1/4	-	-
*T21ACB8*	2.50	1.25	3.56	1.25	0.63	0.63	1.98	-	-	2.28	3.34	0.63	1.07	1.25	0.63	0.22	3.34	1/2	1/2	3/8	1/4	-	-
*T22ACB6*	3.50	2.00	3.75	1.75	1.00	1.00	2.04	-	-	3.22	3.47	1.00	1.10	1.75	1.00	0.28	3.47	3/8	3/8	3/8	3/8	-	-
*T22ACB8*	3.50	2.00	3.75	1.75	1.00	1.00	2.04	-	-	3.22	3.47	1.00	1.10	1.75	1.00	0.28	3.47	1/2	1/2	3/8	3/8	-	-
*T22ACB12*	3.50	2.00	4.00	1.75	1.00	1.00	2.04	-	-	3.22	3.72	1.00	1.10	1.75	1.00	0.28	3.72	3/4	3/4	3/8	3/8	-	-
*T23ACB12*	4.00	2.50	4.75	2.22	1.25	1.25	2.63	-	-	3.72	4.47	1.25	1.35	2.22	1.25	0.28	4.47	3/4	3/4	1/2	3/8	-	-
*T23ACB16*	4.00	2.50	4.75	2.22	1.25	1.25	2.63	-	-	3.72	4.47	1.25	1.35	2.22	1.25	0.28	4.47	1	1	1/2	3/8	-	-
*T23ACB20*	4.00	2.50	4.75	2.22	1.25	1.25	2.63	-	-	3.72	4.47	1.25	1.35	2.22	1.25	0.28	4.47	1 1/4	1 1/4	1/2	3/8	-	-
*T24ACB16*	5.00	3.00	5.87	2.50	1.50	1.50	3.38	-	-	4.66	5.53	1.50	1.60	2.50	1.50	0.34	5.53	1	1	3/4	1/2	-	-
*T24ACB20*	5.00	3.00	5.87	2.50	1.50	1.50	3.38	-	-	4.66	5.53	1.50	1.60	2.50	1.50	0.34	5.53	1 1/4	1 1/4	3/4	1/2	-	-

Chart continued on next page

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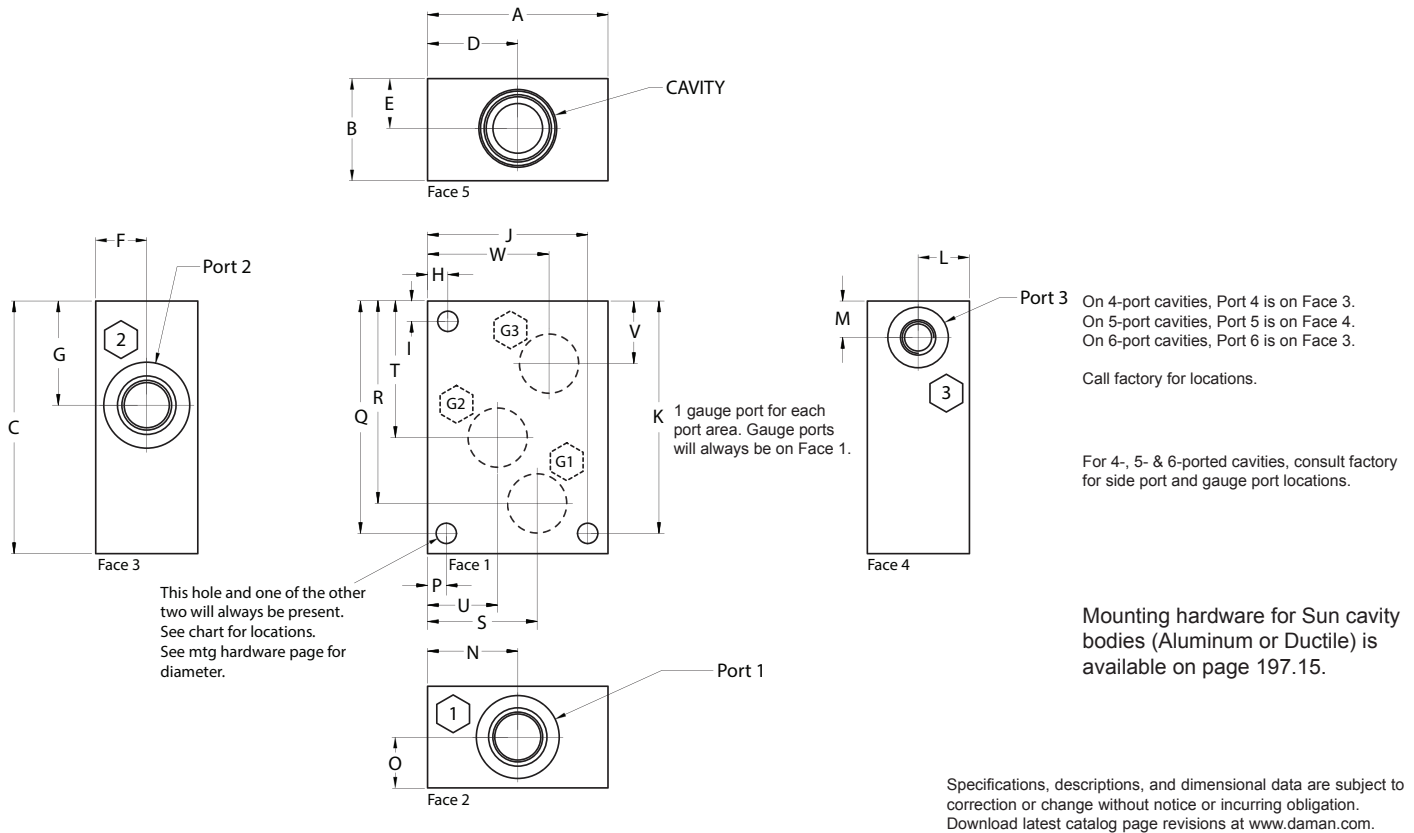


# Sun Cavity Bodies - Aluminum & Ductile Iron

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	Port 1	Port 2	Port 3	Port 4	Port 5	Port 6
*T31ACB4*	2.75	1.25	4.75	1.38	0.63	0.63	2.72	-	-	2.53	4.53	0.63	1.82	1.38	0.63	0.22	4.53	1/4	1/4	1/4	1/4	-	-
*T31ACB6*	2.75	1.25	4.75	1.38	0.63	0.63	2.72	-	-	2.53	4.53	0.63	1.82	1.38	0.63	0.22	4.53	3/8	3/8	3/8	3/8	-	-
*T31ACB8*	2.75	1.25	4.75	1.38	0.63	0.63	2.72	-	-	2.53	4.53	0.63	1.82	1.38	0.63	0.22	4.53	1/2	1/2	1/2	1/2	-	-
*T32ACB6*	3.50	2.00	5.25	1.75	1.00	1.00	2.98	-	-	3.22	4.97	1.00	2.02	1.75	1.00	0.28	4.97	3/8	3/8	3/8	3/8	-	-
*T32ACB8*	3.50	2.00	5.25	1.75	1.00	1.00	2.98	-	-	3.22	4.97	1.00	2.02	1.75	1.00	0.28	4.97	1/2	1/2	1/2	1/2	-	-
*T32ACB12*	3.50	2.00	5.25	1.75	1.00	1.00	2.98	-	-	3.22	4.97	1.00	2.02	1.75	1.00	0.28	4.97	3/4	3/4	3/4	3/4	-	-
*T33ACB12*	4.00	2.25	6.38	2.00	1.13	1.13	3.71	-	-	3.66	6.03	1.13	2.53	2.00	1.13	0.34	6.03	3/4	3/4	3/4	3/4	-	-
*T33ACB16*	4.00	2.25	6.38	2.00	1.13	1.13	3.71	-	-	3.66	6.03	1.13	2.53	2.00	1.13	0.34	6.03	1	1	1	1	-	-
*T33ACB20*	4.00	3.00	6.50	2.00	1.50	1.50	3.71	-	-	3.66	6.16	1.50	2.53	2.00	1.50	0.34	6.16	1 1/4	1 1/4	1 1/4	1 1/4	-	-
*T52ACB6*	3.50	2.00	6.25	1.75	1.00	1.00	4.40	-	-	3.22	5.97	1.00	3.43	1.75	1.00	0.28	5.97	3/8	3/8	3/8	3/8	3/8	3/8
*T52ACB8*	3.50	2.00	6.25	1.75	1.00	1.00	4.40	-	-	3.22	5.97	1.00	3.43	1.75	1.00	0.28	5.97	1/2	1/2	1/2	1/2	1/2	3/8
*T52ACB12*	3.50	2.00	6.25	1.75	1.00	1.00	4.40	-	-	3.22	5.97	1.00	3.43	1.75	1.00	0.28	5.97	3/4	3/4	3/4	3/4	3/4	3/8
*T53ACB12*	4.00	3.00	7.63	2.00	1.50	1.50	5.52	-	-	3.66	7.28	1.50	4.35	2.00	1.50	0.34	7.28	3/4	3/4	3/4	3/4	3/4	1/2
*T53ACB16*	4.00	3.00	7.63	2.00	1.50	1.50	5.52	-	-	3.66	7.28	1.50	4.35	2.00	1.50	0.34	7.28	1	1	1	1	1	1/2
*T54ACB20*	5.00	4.00	10.00	2.50	2.00	2.00	7.22	-	-	4.66	9.66	2.00	5.66	2.50	2.00	0.34	9.66	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	3/4
*T61ACB4*	2.75	1.25	5.62	1.38	0.63	0.63	3.94	-	-	2.53	5.40	0.63	3.03	1.38	0.63	0.22	5.40	1/4	1/4	1/4	1/4	1/4	1/4
*T61ACB6*	2.75	1.25	5.62	1.38	0.63	0.63	3.94	-	-	2.53	5.40	0.63	3.03	1.38	0.63	0.22	5.40	3/8	3/8	3/8	3/8	3/8	1/4
*T61ACB8*	2.75	1.25	5.62	1.38	0.63	0.63	3.94	-	-	2.53	5.40	0.63	3.03	1.38	0.63	0.22	5.40	1/2	1/2	1/2	1/2	1/2	1/4
*T62ACB6*	3.50	2.00	6.25	1.75	1.00	1.00	4.33	-	-	3.22	5.97	1.00	3.38	1.75	1.00	0.28	5.97	3/8	3/8	3/8	3/8	3/8	3/8
*T62ACB8*	3.50	2.00	6.25	1.75	1.00	1.00	4.33	-	-	3.22	5.97	1.00	3.38	1.75	1.00	0.28	5.97	1/2	1/2	1/2	1/2	3/8	3/8
*T62ACB12*	3.50	2.00	6.25	1.75	1.00	1.00	4.33	-	-	3.22	5.97	1.00	3.38	1.75	1.00	0.28	5.97	3/4	3/4	3/4	3/4	3/8	3/8
*T63ACB12*	4.00	2.25	7.75	2.00	1.13	1.13	5.30	-	-	3.66	7.41	1.13	4.13	2.00	1.13	0.34	7.41	3/4	3/4	3/4	3/4	1/2	3/8
*T63ACB16*	4.00	2.25	7.75	2.00	1.13	1.13	5.30	-	-	3.66	7.41	1.13	4.13	2.00	1.13	0.34	7.41	1	1	1	1	1/2	3/8
*T63ACB20*	4.50	3.00	8.00	2.25	1.50	1.50	5.30	-	-	4.16	7.66	1.50	4.13	2.25	1.50	0.34	7.66	1 1/4	1 1/4	1 1/4	1 1/4	1/2	3/8
*T64ACB16*	5.00	3.00	9.62	2.50	1.50	1.50	6.51	-	-	4.66	9.28	1.50	5.01	2.50	1.50	0.34	9.28	1	1	1	1	3/4	1/2
*T64ACB20*	5.00	3.00	9.62	2.50	1.50	1.50	6.51	-	-	4.66	9.28	1.50	5.01	2.50	1.50	0.34	9.28	1 1/4	1 1/4	1 1/4	1 1/4	3/4	1/2
*T162ACB4*	1.88	1.25	2.00	1.06	0.63	0.63	0.67	-	-	1.66	1.78	-	-	1.06	0.63	0.22	1.78	1/4	1/4	-	-	-	-
*T162ACB6*	1.88	1.25	2.00	1.06	0.63	0.63	0.67	-	-	1.66	1.78	-	-	1.06	0.63	0.22	1.78	3/8	3/8	-	-	-	-
*T162ACB8*	2.00	1.25	2.25	1.23	0.63	0.63	0.67	-	-	1.78	1.22	-	-	1.23	0.63	0.22	2.03	1/2	1/2	-	-	-	-
*T163ACB4*	2.25	1.25	2.75	1.10	0.63	0.63	1.28	-	-	2.03	2.53	0.63	0.46	1.10	0.63	0.22	2.53	1/4	1/4	1/4	-	-	-
*T163ACB6*	2.25	1.25	2.75	1.10	0.63	0.63	1.28	-	-	2.03	2.53	0.63	0.46	1.10	0.63	0.22	2.53	3/8	3/8	3/8	-	-	-
*T163ACB8*	2.75	1.25	3.00	1.38	0.63	0.63	1.28	-	-	2.53	2.78	0.63	0.46	1.38	0.63	0.22	2.78	1/2	1/2	3/8	-	-	-

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# Sun Cavity Bodies w/Gauge Ports - Al. & Du. Iron



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## Ordering Information

Daman can sell Sun valves. See page 227 for stocked valves, or consult factory for price and delivery of valves not shown.

For coating options see pages 245-246.

Material	Sun Cavity Size	Product Type	Port Size	Port Threads	/	G
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Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Sun Cavity Size					
<b>T2A</b>	<b>T11A</b>	<b>T21A</b>	<b>T33A</b>	<b>T63A</b>	
<b>T3A</b>	<b>T13A</b>	<b>T22A</b>	<b>T52A</b>	<b>T64A</b>	
<b>T5A</b>	<b>T16A</b>	<b>T23A</b>	<b>T53A</b>	<b>T162A</b>	
<b>T8A</b>	<b>T17A</b>	<b>T24A</b>	<b>T54A</b>	<b>T163A</b>	
<b>T9A</b>	<b>T18A</b>	<b>T31A</b>	<b>T61A</b>	---	
<b>T10A</b>	<b>T19A</b>	<b>T32A</b>	<b>T62A</b>	---	

Size of Port 1 & 2	
<b>4</b>	1/4 inch (-4) Hose/Fitting size (M) port threads = M10 x 1.0
<b>6</b>	3/8 inch (-6) Hose/Fitting size (M) port threads = M14 x 1.5
<b>8</b>	1/2 inch (-8) Hose/Fitting size (M) port threads = M18 x 1.5
<b>12</b>	3/4 inch (-12) Hose/Fitting size (M) port threads = M27 x 2.0
<b>16</b>	1 inch (-16) Hose/Fitting size (M) port threads = M33 x 2.0
<b>20</b>	1-1/4 inch (-20) Hose/Fitting size (M) port threads = M42 x 2.0

Consult chart for port size availability with each cavity size, and for additional port sizes.

Port Threads	
<b>P</b>	NPTF ANSI B1.20.3
<b>S</b>	SAE ISO 11926; SAE 1926
<b>B</b>	BSPP ISO 1179
<b>M</b>	ISO ISO 6149
<b>T</b>	BSPT ISO 7

Gauge Port	
<b>G</b>	Gauge Port
	0.250 NPTF (P option) 0.250 BSPP (B option) 0.250 BSPT (T option) M10 x 1.0 (M option) -6 SAE (S option)
	Port "style" of gauge port is determined by selection of "port threads".

Product Type	
<b>CB</b>	Cavity Bodies



# Sun Cavity Bodies w/Gauge Ports - Al. & Du. Iron

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	Port 1	Port 2	Port 3	Port 4	Port 5	Port 6
*T2ACB4*/G	3.00	2.00	3.25	1.63	0.75	0.75	1.44	-	-	2.72	2.97	0.75	0.51	1.63	0.75	0.28	2.97	2.47	1.63	1.44	0.88	0.51	2.34	1/4	1/4	1/4	-	-	-
*T2ACB6*/G	3.00	2.00	3.25	1.63	0.75	0.75	1.44	-	-	2.72	2.97	0.75	0.51	1.63	0.75	0.28	2.97	2.47	1.63	1.44	0.88	0.51	2.34	3/8	3/8	3/8	-	-	-
*T2ACB8*/G	3.00	2.00	3.25	1.63	0.75	0.75	1.44	-	-	2.72	2.97	0.75	0.51	1.63	0.75	0.28	2.97	2.47	1.63	1.44	0.88	0.51	2.34	1/2	1/2	3/8	-	-	-
*T2ACB12*/G	3.00	2.25	3.25	1.63	1.00	1.00	1.44	-	-	2.72	2.97	1.00	0.51	1.63	1.00	0.28	2.97	2.44	2.09	1.44	1.00	0.51	2.34	3/4	3/4	3/8	-	-	-
*T3ACB4*/G	2.00	2.00	3.00	1.16	0.75	0.75	1.09	0.22	0.22	-	-	-	-	1.16	0.75	0.22	2.78	2.22	1.16	1.09	0.78	-	-	1/4	1/4	-	-	-	-
*T3ACB6*/G	2.00	2.00	3.00	1.16	0.75	0.75	1.09	0.22	0.22	-	-	-	-	1.16	0.75	0.22	2.78	2.22	1.16	1.09	0.78	-	-	3/8	3/8	-	-	-	-
*T3ACB8*/G	2.00	2.00	3.00	1.16	0.75	0.75	1.09	0.22	0.22	-	-	-	-	1.16	0.75	0.22	2.78	2.22	1.16	1.09	0.78	-	-	1/2	1/2	-	-	-	-
*T3ACB12*/G	2.25	2.25	3.00	1.41	0.88	0.88	1.07	0.22	0.22	-	-	-	-	1.41	0.88	0.22	2.78	2.22	1.41	1.07	0.94	-	-	3/4	3/4	-	-	-	-
*T5ACB4*/G	2.25	2.00	3.00	1.25	0.75	0.75	0.88	-	-	2.03	2.78	-	-	1.25	0.75	0.22	2.78	2.09	1.25	0.88	0.84	-	-	1/4	1/4	-	-	-	-
*T5ACB6*/G	2.25	2.00	3.00	1.25	0.75	0.75	0.88	-	-	2.03	2.78	-	-	1.25	0.75	0.22	2.78	2.09	1.25	0.88	0.84	-	-	3/8	3/8	-	-	-	-
*T5ACB8*/G	2.25	2.00	3.00	1.25	0.75	0.75	0.88	-	-	2.03	2.78	-	-	1.25	0.75	0.22	2.78	2.09	1.25	0.88	0.84	-	-	1/2	1/2	-	-	-	-
*T5ACB12*/G	2.50	2.25	3.00	1.56	0.88	0.88	0.88	-	-	2.28	2.78	-	-	1.47	0.88	0.22	2.78	2.00	1.56	0.88	1.00	-	-	3/4	3/4	-	-	-	-
*T8ACB4*/G	2.00	2.00	1.75	1.16	0.75	0.75	0.52	-	-	1.78	0.22	-	-	1.16	0.75	0.22	1.53	1.18	1.41	0.52	0.59	-	-	1/4	1/4	-	-	-	-
*T8ACB6*/G	2.00	2.00	1.75	1.16	0.75	0.75	0.52	-	-	1.78	0.22	-	-	1.16	0.75	0.22	1.53	1.18	1.41	0.52	0.59	-	-	3/8	3/8	-	-	-	-
*T9ACB4*/G	2.50	1.75	2.00	1.25	0.75	0.75	0.90	-	-	2.28	1.78	0.75	0.53	1.25	0.75	0.22	1.78	1.44	1.53	0.90	0.66	0.53	1.94	1/4	1/4	1/4	-	-	-
*T9ACB6*/G	2.50	1.75	2.00	1.25	0.75	0.75	0.90	-	-	2.28	1.78	0.75	0.53	1.25	0.75	0.22	1.78	1.44	1.53	0.90	0.66	0.53	1.94	3/8	3/8	1/4	-	-	-
*T10ACB4*/G	1.63	2.00	2.50	0.94	0.63	0.63	0.96	0.22	0.22	-	-	-	-	0.94	0.63	0.22	2.28	1.94	0.94	0.96	0.59	-	-	1/4	1/4	-	-	-	-
*T10ACB6*/G	1.63	2.00	2.50	0.94	0.63	0.63	0.96	0.22	0.22	-	-	-	-	0.94	0.63	0.22	2.28	1.94	0.94	0.96	0.59	-	-	3/8	3/8	-	-	-	-
*T10ACB8*/G	2.25	2.00	3.00	1.44	0.88	0.88	0.85	-	-	2.03	2.00	-	-	1.25	0.88	0.22	2.00	2.00	1.25	0.85	1.25	-	-	1/2	1/2	-	-	-	-
*T10ACB12*/G	2.25	2.00	3.00	1.44	0.88	0.88	0.85	-	-	2.03	2.00	-	-	1.25	0.88	0.22	2.00	2.00	1.25	0.85	1.25	-	-	3/4	3/4	-	-	-	-
*T11ACB4*/G	2.50	1.75	3.00	1.25	0.63	0.63	1.41	-	-	2.28	2.78	0.63	0.47	1.25	0.63	0.22	2.78	2.38	1.59	1.41	0.75	0.47	1.81	1/4	1/4	1/4	-	-	-
*T11ACB6*/G	2.50	1.75	3.00	1.25	0.63	0.63	1.41	-	-	2.28	2.78	0.63	0.47	1.25	0.63	0.22	2.78	2.38	1.59	1.41	0.75	0.47	1.81	3/8	3/8	3/8	-	-	-
*T11ACB8*/G	2.50	1.75	3.00	1.25	0.63	0.63	1.41	-	-	2.28	2.78	0.63	0.47	1.25	0.63	0.22	2.78	2.38	1.59	1.41	0.75	0.47	1.81	1/2	1/2	3/8	-	-	-
*T13ACB4*/G	1.75	1.75	2.25	0.94	0.63	0.63	0.78	-	-	1.53	2.03	-	-	0.94	0.63	0.22	2.03	1.69	0.97	0.78	0.53	-	-	1/4	1/4	-	-	-	-
*T13ACB6*/G	1.75	1.75	2.25	0.94	0.63	0.63	0.78	-	-	1.53	2.03	-	-	0.94	0.63	0.22	2.03	1.69	0.97	0.78	0.53	-	-	3/8	3/8	-	-	-	-
*T13ACB8*/G	2.50	2.00	3.00	1.63	0.88	0.88	0.85	-	-	2.28	2.78	-	-	1.44	0.88	0.22	2.78	1.94	1.63	0.84	1.63	-	-	1/2	1/2	-	-	-	-
*T13ACB12*/G	2.50	2.00	3.00	1.63	0.88	0.88	0.85	-	-	2.28	2.78	-	-	1.44	0.88	0.22	2.78	1.94	1.63	0.84	1.63	-	-	3/4	3/4	-	-	-	-
*T16ACB12*/G	3.00	2.50	4.00	1.94	1.25	1.25	1.44	0.28	0.28	-	-	-	-	1.75	1.25	0.28	3.72	2.94	1.31	1.44	1.03	-	-	3/4	3/4	-	-	-	-
*T16ACB16*/G	3.00	2.50	4.00	1.94	1.25	1.25	1.44	0.28	0.28	-	-	-	-	1.75	1.25	0.28	3.72	2.94	1.31	1.44	1.03	-	-	1	1	-	-	-	-
*T16ACB20*/G	3.00	2.50	4.00	1.94	1.25	1.25	1.44	0.28	0.28	-	-	-	-	1.75	1.25	0.28	3.72	2.94	1.03	1.44	1.31	-	-	1 1/4	1 1/4	-	-	-	-
*T17ACB12*/G	4.00	2.50	4.25	2.00	1.25	1.25	1.91	-	-	3.72	3.97	1.25	0.60	2.00	1.25	0.28	3.97	3.16	2.00	1.91	1.25	0.60	3.09	3/4	3/4	1/2	-	-	-
*T17ACB16*/G	4.00	2.50	4.25	2.00	1.25	1.25	1.91	-	-	3.72	3.97	1.25	0.60	2.00	1.25	0.28	3.97	3.16	2.00	1.91	1.25	0.60	3.09	1	1	1/2	-	-	-
*T17ACB20*/G	4.00	2.50	4.25	2.00	1.25	1.25	1.91	-	-	3.72	3.97	1.25	0.60	2.00	1.25	0.28	3.97	3.16	2.00	1.91	1.25	0.60	3.09	1 1/4	1 1/4	1/2	-	-	-
*T18ACB12*/G	3.50	3.00	4.50	2.06	1.38	1.38	1.73	0.34	0.34	-	-	-	-	2.06	1.38	0.34	4.16	3.50	2.06	1.73	1.03	-	-	3/4	3/4	-	-	-	-
*T18ACB16*/G	3.50	3.00	4.50	2.06	1.38	1.38	1.73	0.34	0.34	-	-	-	-	2.06	1.38	0.34	4.16	3.50	2.06	1.73	1.03	-	-	1	1	-	-	-	-
*T18ACB20*/G	3.50	3.00	4.50	2.06	1.38	1.38	1.73	0.34	0.34	-	-	-	-	2.06	1.38	0.34	4.16	3.50	2.06	1.73	1.03	-	-	1 1/4	1 1/4	-	-	-	-
*T19ACB16*/G	4.38	3.00	5.00	2.22	1.50	1.50	2.54	-	-	4.03	4.66	1.50	0.75	2.22	1.50	0.34	4.66	4.06	2.22	2.54	1.25	0.75	3.38	1	1	3/4	-	-	-
*T19ACB20*/G	4.38	3.00	5.00	2.22	1.50	1.50	2.54	-	-	4.03	4.66	1.50	0.75	2.22	1.50	0.34	4.66	4.06	2.22	2.54	1.25	0.75	3.38	1 1/4	1 1/4	3/4	-	-	-
*T21ACB4*/G	2.50	2.00	3.56	1.25	0.63	0.63	1.98	-	-	2.28	3.34	0.63	1.07	1.25	0.63	0.22	3.34	2.92	1.50	1.98	0.75	1.07	1.84	1/4	1/4	1/4	1/4	-	-
*T21ACB6*/G	2.50	2.00	3.56	1.25	0.63	0.63	1.98	-	-	2.28	3.34	0.63	1.07	1.25	0.63	0.22	3.34	2.92	1.50	1.98	0.75	1.07	1.84	3/8	3/8	3/8	1/4	-	-
*T21ACB8*/G	2.50	2.00	3.56	1.25	0.63	0.63	1.98	-	-	2.28	3.34	0.63	1.07	1.25	0.63	0.22	3.34	2.92	1.50	1.98	0.75	1.07	1.84	1/2	1/2	3/8	1/4	-	-
*T22ACB6*/G	3.50	2.25	3.75	1.75	1.00	1.00	2.04	-	-	3.22	3.47	1.00	1.10	1.75	1.00	0.28	3.47	3.07	1.75	2.04	1.09	1.10	2.78	3/8	3/8	3/8	3/8	-	-
*T22ACB8*/G	3.50	2.25	3.75	1.75	1.00	1.00	2.04	-	-	3.22	3.47	1.00	1.10	1.75	1.00	0.28	3.47	3.07	1.75	2.04	1.09	1.10	2.78	1/2	1/2	3/8	3/8	-	-
*T22ACB12*/G	3.50	2.25	4.00	1.75	1.00	1.00	2.04	-	-	3.22	3.72	1.00	1.10	1.75	1.00	0.28	3.72	3.07	1.75	2.04	1.09	1.10	2.78	3/4	3/4	3/8	3/8	-	-
*T23ACB12*/G	4.00	2.50	4.75	2.22	1.25	1.25	2.63	-	-	3.72	4.47	1.25	1.35	2.22	1.25	0.28	4.47	3.82	2.91	2.63	1.44	1.35	3.22	3/4	3/4	1/2	3/8	-	-
*T23ACB16*/G	4.00	2.50	4.75	2.22	1.25	1.25	2.63	-	-	3.72	4.47	1.25	1.35	2.22	1.25	0.28	4.47	3.82	2.91	2.63	1.44	1.35	3.22	1	1	1/2	3/8	-	-
*T23ACB20*/G	4.00	2.50	4.75	2.22	1.25	1.25	2.63	-	-	3.72	4.47	1.25	1.35	2.22	1.25	0.28	4.47	3.82	2.91	2.63	1.44	1.35	3.22	1 1/4	1 1/4	1/2	3/8	-	-
*T24ACB16*/G	5.00	3.00	5.87	2.50	1.50	1.50	3.38	-	-	4.66	5.53	1.50	1.60	2.50	1.50	0.34	5.53	4.91	2.50	3.38	1.50	1.60	3.75	1	1	3/4	1/2	-	-
*T24ACB20*/G	5.00	3.00	5.87	2.50	1.50	1.50	3.38	-	-	4.66	5.53	1.50	1.60	2.50	1.50	0.34	5.53	4.91	2.50										

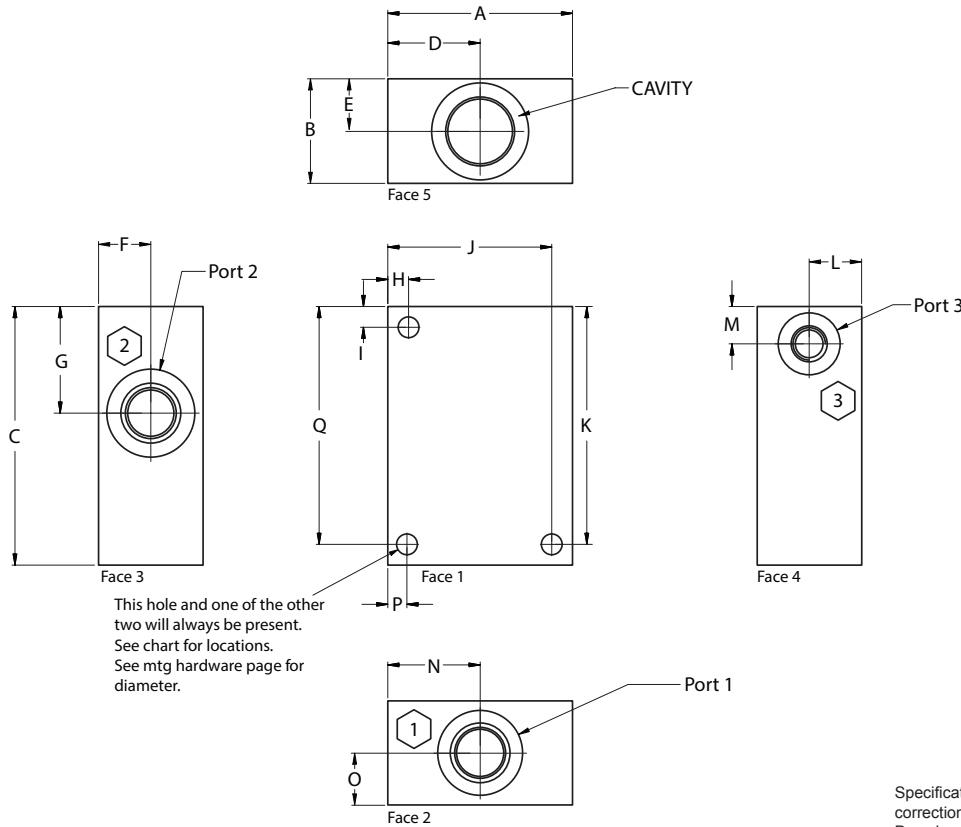


# Sun Cavity Bodies w/Gauge Ports - Al. & Du. Iron

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	Port 1	Port 2	Port 3	Port 4	Port 5	Port 6
*T31ACB4*/G	2.75	2.25	4.75	1.38	0.63	0.63	2.72	-	-	2.53	4.53	0.63	1.82	1.38	0.63	0.22	4.53	3.94	1.38	2.72	0.78	1.82	1.94	1/4	1/4	1/4	1/4	-	-
*T31ACB6*/G	2.75	2.25	4.75	1.38	0.63	0.63	2.72	-	-	2.53	4.53	0.63	1.82	1.38	0.63	0.22	4.53	3.94	1.38	2.72	0.78	1.82	1.94	3/8	3/8	3/8	3/8	-	-
*T31ACB8*/G	2.75	2.25	4.75	1.38	0.63	0.63	2.72	-	-	2.53	4.53	0.63	1.82	1.38	0.63	0.22	4.53	3.94	1.38	2.72	0.78	1.82	1.94	1/2	1/2	1/2	1/2	-	-
*T32ACB6*/G	3.50	2.00	5.25	1.75	1.00	1.00	2.98	-	-	3.22	4.97	1.00	2.02	1.75	1.00	0.28	4.97	4.13	1.75	2.98	1.09	2.02	2.41	3/8	3/8	3/8	3/8	-	-
*T32ACB8*/G	3.50	2.00	5.25	1.75	1.00	1.00	2.98	-	-	3.22	4.97	1.00	2.02	1.75	1.00	0.28	4.97	4.13	1.75	2.98	1.09	2.02	2.41	1/2	1/2	1/2	1/2	-	-
*T32ACB12*/G	3.50	2.00	5.25	1.75	1.00	1.00	2.98	-	-	3.22	4.97	1.00	2.02	1.75	1.00	0.28	4.97	4.13	1.75	2.98	1.09	2.02	2.41	3/4	3/4	3/4	3/4	-	-
*T33ACB12*/G	4.00	2.25	6.38	2.00	1.13	1.13	3.71	-	-	3.66	6.03	1.13	2.53	2.00	1.13	0.34	6.03	5.11	2.00	3.71	1.09	2.53	2.91	3/4	3/4	3/4	3/4	-	-
*T33ACB16*/G	4.00	2.25	6.38	2.00	1.13	1.13	3.71	-	-	3.66	6.03	1.13	2.53	2.00	1.13	0.34	6.03	5.11	2.00	3.71	1.09	2.53	2.91	1	1	1	1	-	-
*T33ACB20*/G	4.00	3.00	6.50	2.00	1.50	1.50	3.71	-	-	3.66	6.16	1.50	2.53	2.00	1.50	0.34	6.16	5.11	2.00	3.71	1.09	2.53	2.91	1 1/4	1 1/4	1 1/4	1 1/4	-	-
*T52ACB6*/G	3.50	2.25	6.25	1.75	1.00	1.00	4.40	-	-	3.22	5.97	1.00	3.43	1.75	1.00	0.28	5.97	5.32	1.75	4.40	1.06	3.43	2.44	3/8	3/8	3/8	3/8	3/8	3/8
*T52ACB8*/G	3.50	2.25	6.25	1.75	1.00	1.00	4.40	-	-	3.22	5.97	1.00	3.43	1.75	1.00	0.28	5.97	5.32	1.75	4.40	1.06	3.43	2.44	1/2	1/2	1/2	1/2	1/2	3/8
*T52ACB12*/G	3.50	2.25	6.25	1.75	1.00	1.00	4.40	-	-	3.22	5.97	1.00	3.43	1.75	1.00	0.28	5.97	5.32	1.75	4.40	1.06	3.43	2.44	3/4	3/4	3/4	3/4	3/4	3/8
*T53ACB12*/G	4.00	3.00	7.63	2.00	1.50	1.50	5.52	-	-	3.66	7.28	1.50	4.35	2.00	1.50	0.34	7.28	6.63	2.00	5.52	0.94	4.35	3.06	3/4	3/4	3/4	3/4	3/4	1/2
*T53ACB16*/G	4.00	3.00	7.63	2.00	1.50	1.50	5.52	-	-	3.66	7.28	1.50	4.35	2.00	1.50	0.34	7.28	6.63	2.00	5.52	0.94	4.35	3.06	1	1	1	1	1	1/2
*T54ACB20*/G	5.00	4.00	10.00	2.50	2.00	2.00	7.22	-	-	4.66	9.66	2.00	5.66	2.50	2.00	0.34	9.66	8.75	2.50	7.22	1.00	5.66	4.00	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	3/4
*T61ACB4*/G	2.75	2.25	5.62	1.38	0.63	0.63	3.94	-	-	2.53	5.40	0.63	3.03	1.38	0.63	0.22	5.40	4.88	1.38	3.94	0.72	3.03	2.03	1/4	1/4	1/4	1/4	1/4	1/4
*T61ACB6*/G	2.75	2.25	5.62	1.38	0.63	0.63	3.94	-	-	2.53	5.40	0.63	3.03	1.38	0.63	0.22	5.40	4.88	1.38	3.94	0.72	3.03	2.03	3/8	3/8	3/8	3/8	3/8	1/4
*T61ACB8*/G	2.75	2.25	5.62	1.38	0.63	0.63	3.94	-	-	2.53	5.40	0.63	3.03	1.38	0.63	0.22	5.40	4.88	1.38	3.94	0.72	3.03	2.03	1/2	1/2	1/2	1/2	3/8	1/4
*T62ACB6*/G	3.50	2.25	6.25	1.75	1.00	1.00	4.33	-	-	3.22	5.97	1.00	3.38	1.75	1.00	0.28	5.97	5.31	1.75	4.33	1.00	3.38	2.50	3/8	3/8	3/8	3/8	3/8	3/8
*T62ACB8*/G	3.50	2.25	6.25	1.75	1.00	1.00	4.33	-	-	3.22	5.97	1.00	3.38	1.75	1.00	0.28	5.97	5.31	1.75	4.33	1.00	3.38	2.50	1/2	1/2	1/2	1/2	3/8	3/8
*T62ACB12*/G	3.50	2.25	6.25	1.75	1.00	1.00	4.33	-	-	3.22	5.97	1.00	3.38	1.75	1.00	0.28	5.97	5.31	1.75	4.33	1.00	3.38	2.50	3/4	3/4	3/4	3/4	3/8	3/8
*T63ACB12*/G	4.00	2.25	7.75	2.00	1.13	1.13	5.30	-	-	3.66	7.41	1.13	4.13	2.00	1.13	0.34	7.41	6.63	2.00	5.30	1.09	4.13	2.91	3/4	3/4	3/4	3/4	1/2	3/8
*T63ACB16*/G	4.00	2.25	7.75	2.00	1.13	1.13	5.30	-	-	3.66	7.41	1.13	4.13	2.00	1.13	0.34	7.41	6.63	2.00	5.30	1.09	4.13	2.91	1	1	1	1	1/2	3/8
*T63ACB20*/G	4.50	3.00	8.00	2.25	1.50	1.50	5.30	-	-	4.16	7.66	1.50	4.13	2.25	1.50	0.34	7.66	6.63	2.25	5.30	1.09	4.13	3.41	1 1/4	1 1/4	1 1/4	1 1/4	1/2	3/8
*T64ACB16*/G	5.00	3.00	9.62	2.50	1.50	1.50	6.51	-	-	4.66	9.28	1.50	5.01	2.50	1.50	0.34	9.28	8.21	2.50	6.51	1.25	5.01	3.75	1	1	1	1	3/4	1/2
*T64ACB20*/G	5.00	3.00	9.62	2.50	1.50	1.50	6.51	-	-	4.66	9.28	1.50	5.01	2.50	1.50	0.34	9.28	8.21	2.50	6.51	1.25	5.01	3.75	1 1/4	1 1/4	1 1/4	1 1/4	3/4	1/2
*T162ACB4*/G	1.88	2.00	2.00	1.06	0.63	0.63	0.67	-	-	1.66	1.78	-	-	1.06	0.63	0.22	1.78	1.50	0.84	0.63	1.35	-	-	1/4	1/4	-	-	-	-
*T162ACB6*/G	1.88	2.00	2.00	1.06	0.63	0.63	0.67	-	-	1.66	1.78	-	-	1.06	0.63	0.22	1.78	1.50	0.84	0.63	1.35	-	-	3/8	3/8	-	-	-	-
*T162ACB8*/G	2.00	1.75	2.25	1.23	0.63	0.63	0.67	-	-	1.78	1.22	-	-	1.23	0.63	0.22	2.03	1.53	0.91	0.63	1.35	-	-	1/2	1/2	-	-	-	-
*T163ACB4*/G	2.25	1.75	2.75	1.10	0.63	0.63	1.28	-	-	2.03	2.53	0.63	0.46	1.10	0.63	0.22	2.53	2.16	1.25	1.28	0.63	0.50	1.66	1/4	1/4	1/4	-	-	-
*T163ACB6*/G	2.25	1.75	2.75	1.10	0.63	0.63	1.28	-	-	2.03	2.53	0.63	0.46	1.10	0.63	0.22	2.53	2.16	1.25	1.28	0.63	0.50	1.66	3/8	3/8	3/8	-	-	-
*T163ACB8*/G	2.75	1.75	3.00	1.38	0.63	0.63	1.28	-	-	2.53	2.78	0.63	0.46	1.38	0.63	0.22	2.78	2.16	1.50	1.28	0.88	0.50	1.91	1/2	1/2	3/8	-	-	-

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Common Cavity Bodies - Aluminum & Ductile Iron



This hole and one of the other two will always be present. See chart for locations. See mtg hardware page for diameter.

Mounting hardware for common cavity bodies (Aluminum or Ductile) is available on page 197.16.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Common Cavity Size	Product Type	Port Size	Port Threads
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For common cavity bodies with gauge port options, see pp. 197.13-197.14.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Common Cavity Size	
<b>C082</b>	C-08-2
<b>C083</b>	C-08-3
<b>C102</b>	C-10-2
<b>C103</b>	C-10-3
<b>C162</b>	C-16-2
<b>C163</b>	C-16-3

Product Type	
<b>CB</b>	Cavity Bodies

Size of Port 1 & 2	
<b>4</b>	1/4 inch (-4) Hose/Fitting size (M) port threads = M10 x 1.0
<b>6</b>	3/8 inch (-6) Hose/Fitting size (M) port threads = M14 x 1.5
<b>8</b>	1/2 inch (-8) Hose/Fitting size (M) port threads = M18 x 1.5
<b>10*</b>	5/8 inch (-10) Hose/Fitting size (M) port threads = M22 x 2.0
<b>12</b>	3/4 inch (-12) Hose/Fitting size (M) port threads = M27 x 2.0
<b>16</b>	1 inch (-16) Hose/Fitting size (M) port threads = M33 x 2.0

\*10 size only available with SAE (S) or Metric (M).

Consult chart for port size availability with each cavity size, and for additional port sizes.

Port Threads	
<b>P</b>	NPTF ANSI B1.20.3
<b>S</b>	SAE ISO 11926; SAE 1926
<b>B</b>	BSPP ISO 1179
<b>M</b>	ISO ISO 6149
<b>T</b>	BSPT ISO 7



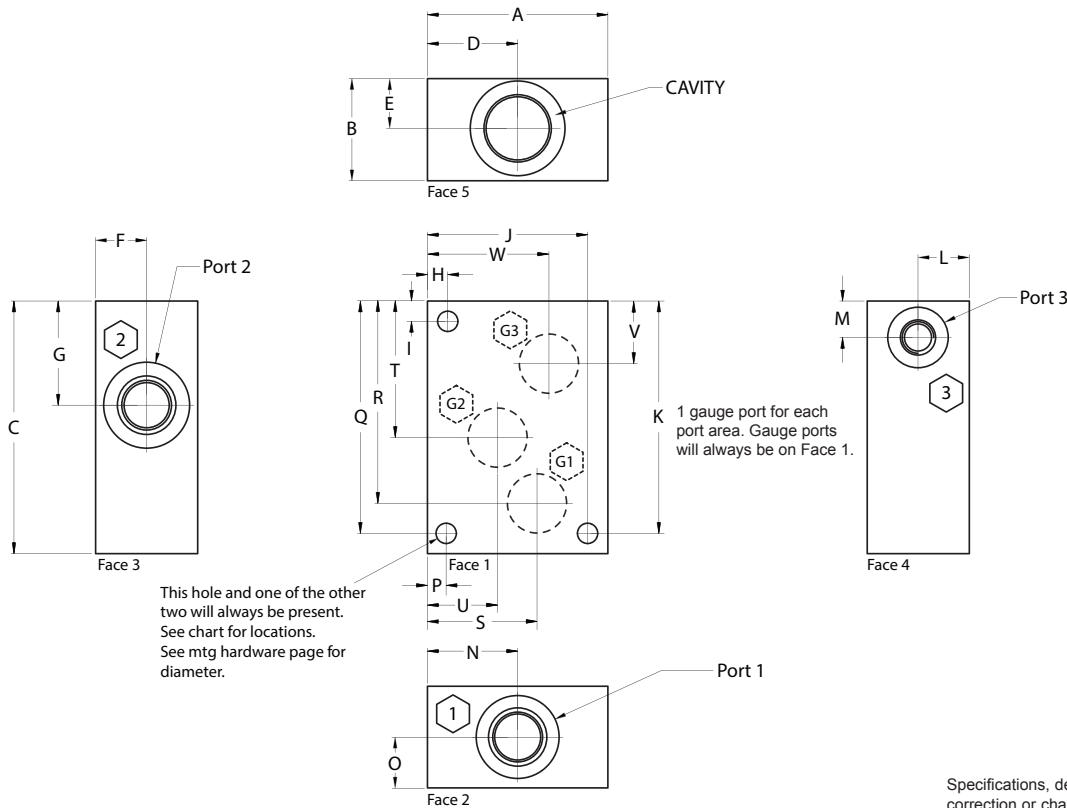


# Common Cavity Bodies - Aluminum & Ductile Iron

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	Port 1	Port 2	Port 3	Port 4
*C082CB4*	2.25	1.50	2.00	1.13	0.75	0.75	0.58	-	-	1.97	1.72	-	-	1.13	0.75	0.28	1.72	1/4	1/4	-	-
*C082CB6*	2.50	1.50	2.00	1.25	0.75	0.75	0.58	-	-	2.22	1.72	-	-	1.25	0.75	0.28	1.72	3/8	3/8	-	-
*C082CB8*	3.00	1.50	2.25	1.50	0.75	0.75	0.62	-	-	2.72	1.97	-	-	1.50	0.75	0.28	1.97	1/2	1/2	-	-
*C082CB10(S,M)	3.00	1.50	2.50	1.75	0.75	0.75	0.70	-	-	2.72	2.22	-	-	1.75	0.75	0.28	2.22	-10/M22	-10/M22	-	-
*C082CB12*	3.13	2.00	2.50	1.75	1.00	1.00	0.82	-	-	2.84	2.22	-	-	1.75	1.00	0.28	2.22	3/4	3/4	-	-
*C082CB16*	3.50	2.00	2.75	1.75	1.00	1.00	0.97	-	-	3.22	2.47	-	-	1.75	1.00	0.28	2.47	1	1	-	-
*C083CB4*	2.50	1.50	2.75	1.25	0.75	0.75	1.14	-	-	2.22	2.47	0.75	0.58	1.25	0.75	0.28	2.47	1/4	1/4	1/4	-
*C083CB6*	3.00	1.50	2.75	1.50	0.75	0.75	1.14	-	-	2.72	2.47	0.75	0.58	1.50	0.75	0.28	2.47	3/8	3/8	3/8	-
*C083CB8*	3.00	1.50	3.00	1.50	0.75	0.75	1.14	-	-	2.72	2.72	0.75	0.58	1.50	0.75	0.28	2.72	1/2	1/2	1/4	-
*C083CB10(S,M)	3.00	1.50	3.00	1.50	0.75	0.75	1.14	-	-	2.72	2.72	0.75	0.58	1.50	0.75	0.28	2.72	-10/M22	-10/M22	-6/M10	-
*C083CB12*	3.00	2.00	3.00	1.63	1.00	1.00	1.14	-	-	2.72	2.72	1.00	0.58	1.63	1.00	0.28	2.72	3/4	3/4	1/4	-
*C083CB16*	3.50	2.00	3.25	1.75	1.00	1.00	1.14	-	-	3.22	2.97	1.00	0.58	1.75	1.00	0.28	2.97	1	1	1/4	-
*C102CB4*	2.38	1.50	2.50	1.38	0.75	0.75	0.73	-	-	2.09	2.22	-	-	1.38	0.75	0.28	2.22	1/4	1/4	-	-
*C102CB6*	2.50	1.50	2.50	1.38	0.75	0.75	0.73	-	-	2.22	2.22	-	-	1.38	0.75	0.28	2.22	3/8	3/8	-	-
*C102CB8*	2.75	1.50	2.50	1.50	0.75	0.75	0.73	-	-	2.47	2.22	-	-	1.50	0.75	0.28	2.22	1/2	1/2	-	-
*C102CB10(S,M)	3.00	1.50	3.00	1.63	0.75	0.75	0.82	-	-	2.72	2.72	-	-	1.63	0.75	0.28	2.72	-10/M22	-10/M22	-	-
*C102CB12*	3.00	2.00	3.00	1.75	1.00	1.00	0.84	-	-	2.72	2.72	-	-	1.75	1.00	0.28	2.72	3/4	3/4	-	-
*C102CB16*	3.50	2.00	3.00	2.00	1.00	1.00	1.00	-	-	3.22	2.72	-	-	2.00	1.00	0.28	2.72	1	1	-	-
*C103CB4*	2.50	1.50	3.00	1.25	0.75	0.75	1.37	-	-	2.22	2.72	0.75	0.75	1.25	0.75	0.28	2.72	1/4	1/4	1/4	-
*C103CB6*	3.00	1.50	3.00	1.50	0.75	0.75	1.37	-	-	2.72	2.72	0.75	0.75	1.50	0.75	0.28	2.72	3/8	3/8	1/4	-
*C103CB8*	3.00	1.50	3.25	1.50	0.75	0.75	1.37	-	-	2.72	2.97	0.75	0.75	1.50	0.75	0.28	2.97	1/2	1/2	1/4	-
*C103CB10(S,M)	3.50	1.50	3.25	1.75	0.75	0.75	1.37	-	-	3.22	2.97	0.75	0.75	1.75	0.75	0.28	2.97	-10/M22	-10/M22	-6/M10	-
*C103CB12*	3.50	2.00	3.25	1.75	1.00	1.00	1.37	-	-	3.22	2.97	1.00	0.75	1.75	1.00	0.28	2.97	3/4	3/4	1/4	-
*C103CB16*	3.50	2.00	3.50	2.00	1.00	1.00	1.37	-	-	3.22	3.22	1.00	0.75	2.00	1.00	0.28	3.22	1	1	1/4	-
*C162CB4*	3.00	2.00	3.00	1.50	1.00	1.00	1.00	-	-	2.66	2.66	-	-	1.50	1.00	0.34	2.66	1/4	1/4	-	-
*C162CB6*	3.00	2.00	3.00	1.50	1.00	1.00	1.00	-	-	2.66	2.66	-	-	1.50	1.00	0.34	2.66	3/8	3/8	-	-
*C162CB8*	3.25	2.00	3.00	1.75	1.00	1.00	1.00	-	-	2.91	2.66	-	-	1.75	1.00	0.34	2.66	1/2	1/2	-	-
*C162CB10(S,M)	3.25	2.00	3.00	1.75	1.00	1.00	1.00	-	-	2.91	2.66	-	-	1.75	1.00	0.34	2.66	-10/M22	-10/M22	-	-
*C162CB12*	3.25	2.00	3.00	1.75	1.00	1.00	1.00	-	-	2.91	2.66	-	-	1.75	1.00	0.34	2.66	3/4	3/4	-	-
*C162CB16*	3.50	2.00	3.50	2.00	1.00	1.00	1.00	-	-	3.16	3.16	-	-	2.00	1.00	0.34	3.16	1	1	-	-
*C163CB4*	3.00	2.00	4.00	1.50	1.00	1.00	2.12	-	-	2.66	3.66	1.00	1.00	1.50	1.00	0.34	3.66	1/4	1/4	1/4	-
*C163CB6*	3.00	2.00	4.25	1.50	1.00	1.00	2.12	-	-	2.66	3.91	1.00	1.00	1.50	1.00	0.34	3.91	3/8	3/8	3/8	-
*C163CB8*	3.00	2.00	4.25	1.50	1.00	1.00	2.12	-	-	2.66	3.91	1.00	1.00	1.50	1.00	0.34	3.91	1/2	1/2	1/2	-
*C163CB10(S,M)	3.00	2.00	4.50	1.50	1.00	1.00	2.12	-	-	2.66	4.16	1.00	1.00	1.50	1.00	0.34	4.16	-10/M22	-10/M22	-8/M18	-
*C163CB12*	3.50	2.00	4.50	1.75	1.00	1.00	2.12	-	-	3.16	4.16	1.00	1.00	1.75	1.00	0.34	4.16	3/4	3/4	1/2	-
*C163CB16*	3.50	2.00	4.50	1.88	1.00	1.00	2.12	-	-	3.16	4.16	1.00	1.00	1.88	1.00	0.34	4.16	1	1	1/2	-

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

# Common Cavity Bodies w/Gauge Ports - Al & Du Iron



This hole and one of the other two will always be present. See chart for locations. See mtg hardware page for diameter.

Mounting hardware for common cavity bodies (Aluminum or Ductile) is available on page 197.16.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Common Cavity Size	Product Type	Port Size	Port Threads	/	G
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Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Common Cavity Size	
<b>C082</b>	C-08-2
<b>C083</b>	C-08-3
<b>C102</b>	C-10-2
<b>C103</b>	C-10-3
<b>C162</b>	C-16-2
<b>C163</b>	C-16-3

Size of Port 1 & 2	
<b>4</b>	1/4 inch (-4) Hose/Fitting size (M) port threads = M10 x 1.0
<b>6</b>	3/8 inch (-6) Hose/Fitting size (M) port threads = M14 x 1.5
<b>8</b>	1/2 inch (-8) Hose/Fitting size (M) port threads = M18 x 1.5
<b>10*</b>	5/8 inch (-10) Hose/Fitting size (M) port threads = M22 x 2.0
<b>12</b>	3/4 inch (-12) Hose/Fitting size (M) port threads = M27 x 2.0
<b>16</b>	1 inch (-16) Hose/Fitting size (M) port threads = M33 x 2.0

\*10 size only available with SAE (S) or Metric (M).

Consult chart for port size availability with each cavity size, and for additional port sizes.

Port Threads	
<b>P</b>	NPTF ANSI B1.20.3
<b>S</b>	SAE ISO 11926; SAE 1926
<b>B</b>	BSPP ISO 1179
<b>M</b>	ISO ISO 6149
<b>T</b>	BSPT ISO 7

Gauge Port	
<b>G</b>	Gauge Port
	0.250 NPTF (P option) 0.250 BSPP (B option) 0.250 BSPT (T option) M10 x 1.0 (M option) -6 SAE (S option)
	Port "style" of gauge port is determined by selection of "port threads".

Product Type	
<b>CB</b>	Cavity Bodies




# Common Cavity Bodies w/Gauge Ports - Al & Du Iron

Part Number	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	Port 1	Port 2	Port 3	Port 4
*C082CB4*/G	2.25	2.00	2.00	1.13	0.75	0.75	0.58	-	-	1.97	1.72	-	-	1.13	0.75	0.28	1.72	1.48	0.94	0.58	1.46	-	-	1/4	1/4	-	-
*C082CB6*/G	2.50	2.00	2.00	1.25	0.75	0.75	0.58	-	-	2.22	1.72	-	-	1.25	0.75	0.28	1.72	1.42	1.00	0.58	1.59	-	-	3/8	3/8	-	-
*C082CB8*/G	3.00	2.00	2.25	1.50	0.75	0.75	0.62	-	-	2.72	1.97	-	-	1.50	0.75	0.28	1.97	1.55	1.19	0.58	1.84	-	-	1/2	1/2	-	-
*C082CB10(S,M)/G	3.00	2.00	2.50	1.75	0.75	0.75	0.70	-	-	2.72	2.22	-	-	1.75	0.75	0.28	2.22	1.65	1.42	0.58	2.08	-	-	-10/M22	-10/M22	-	-
*C082CB12*/G	3.13	2.50	2.50	1.75	1.00	1.00	0.82	-	-	2.84	2.22	-	-	1.75	1.00	0.28	2.22	1.62	1.32	0.58	2.08	-	-	3/4	3/4	-	-
*C082CB16*/G	3.50	2.50	2.75	1.75	1.00	1.00	0.97	-	-	3.22	2.47	-	-	1.75	1.00	0.28	2.47	1.59	1.53	0.58	2.09	-	-	1	1	-	-
*C083CB4*/G	2.50	2.00	2.75	1.25	0.75	0.75	1.14	-	-	2.22	2.47	0.75	0.58	1.25	0.75	0.28	2.47	2.11	1.08	1.14	0.72	0.58	1.76	1/4	1/4	1/4	-
*C083CB6*/G	3.00	2.00	2.75	1.50	0.75	0.75	1.14	-	-	2.72	2.47	0.75	0.58	1.50	0.75	0.28	2.47	2.07	1.28	1.14	0.76	0.58	2.24	3/8	3/8	3/8	-
*C083CB8*/G	3.00	2.00	3.00	1.50	0.75	0.75	1.14	-	-	2.72	2.72	0.75	0.58	1.50	0.75	0.28	2.72	2.16	1.28	1.14	0.88	0.58	2.24	1/2	1/2	1/4	-
*C083CB10(S,M)/G	3.00	2.00	3.00	1.50	0.75	0.75	1.14	-	-	2.72	2.72	0.75	0.58	1.50	0.75	0.28	2.72	2.16	1.16	1.14	0.92	0.58	2.06	-10/M22	-10/M22	-6/M10	-
*C083CB12*/G	3.00	2.50	3.00	1.63	1.00	1.00	1.14	-	-	2.72	2.72	1.00	0.58	1.63	1.00	0.28	2.72	2.08	1.28	0.98	0.92	0.58	2.24	3/4	3/4	1/4	-
*C083CB16*/G	3.50	2.50	3.25	1.75	1.00	1.00	1.14	-	-	3.22	2.97	1.00	0.58	1.75	1.00	0.28	2.97	2.29	1.32	1.14	1.08	0.58	2.68	1	1	1/4	-
*C102CB4*/G	2.38	2.00	2.50	1.38	0.75	0.75	0.73	-	-	2.09	2.22	-	-	1.38	0.75	0.28	2.22	1.78	1.20	0.73	1.78	-	-	1/4	1/4	-	-
*C102CB6*/G	2.50	2.00	2.50	1.38	0.75	0.75	0.73	-	-	2.22	2.22	-	-	1.38	0.75	0.28	2.22	1.78	1.16	0.73	1.76	-	-	3/8	3/8	-	-
*C102CB8*/G	2.75	2.00	2.50	1.50	0.75	0.75	0.73	-	-	2.47	2.22	-	-	1.50	0.75	0.28	2.22	1.70	1.22	0.73	1.88	-	-	1/2	1/2	-	-
*C102CB10(S,M)/G	3.00	2.00	3.00	1.63	0.75	0.75	0.82	-	-	2.72	2.72	-	-	1.63	0.75	0.28	2.72	2.04	1.28	0.73	2.00	-	-	-10/M22	-10/M22	-	-
*C102CB12*/G	3.00	2.50	3.00	1.75	1.00	1.00	0.84	-	-	2.72	2.72	-	-	1.75	1.00	0.28	2.72	2.08	1.32	0.73	2.14	-	-	3/4	3/4	-	-
*C102CB16*/G	3.50	2.50	3.00	2.00	1.00	1.00	1.00	-	-	3.22	2.72	-	-	2.00	1.00	0.28	2.72	2.00	1.52	0.73	2.40	-	-	1	1	-	-
*C103CB4*/G	2.50	2.00	3.00	1.25	0.75	0.75	1.37	-	-	2.22	2.72	0.75	0.75	1.25	0.75	0.28	2.72	2.36	1.07	1.37	0.71	0.75	1.66	1/4	1/4	1/4	-
*C103CB6*/G	3.00	2.00	3.00	1.50	0.75	0.75	1.37	-	-	2.72	2.72	0.75	0.75	1.50	0.75	0.28	2.72	2.32	1.26	1.37	0.84	0.75	2.28	3/8	3/8	1/4	-
*C103CB8*/G	3.00	2.00	3.25	1.50	0.75	0.75	1.37	-	-	2.72	2.97	0.75	0.75	1.50	0.75	0.28	2.97	2.45	1.19	1.37	0.96	0.75	2.24	1/2	1/2	1/4	-
*C103CB10(S,M)/G	3.50	2.00	3.25	1.75	0.75	0.75	1.37	-	-	3.22	2.97	0.75	0.75	1.75	0.75	0.28	2.97	2.43	1.40	1.37	1.40	0.75	2.48	-10/M22	-10/M22	-6/M10	-
*C103CB12*/G	3.50	2.50	3.25	1.75	1.00	1.00	1.37	-	-	3.22	2.97	1.00	0.75	1.75	1.00	0.28	2.97	2.33	1.46	1.37	0.92	0.75	2.60	3/4	3/4	1/4	-
*C103CB16*/G	3.50	2.50	3.50	2.00	1.00	1.00	1.37	-	-	3.22	3.22	1.00	0.75	2.00	1.00	0.28	3.22	2.58	1.44	1.37	1.44	0.75	2.68	1	1	1/4	-
*C162CB4*/G	3.00	2.50	3.00	1.50	1.00	1.00	1.00	-	-	2.66	2.66	-	-	1.50	1.00	0.34	2.66	2.33	1.31	1.00	2.12	-	-	1/4	1/4	-	-
*C162CB6*/G	3.00	2.50	3.00	1.50	1.00	1.00	1.00	-	-	2.66	2.66	-	-	1.50	1.00	0.34	2.66	2.28	1.26	1.00	2.12	-	-	3/8	3/8	-	-
*C162CB8*/G	3.25	2.50	3.00	1.75	1.00	1.00	1.00	-	-	2.91	2.66	-	-	1.75	1.00	0.34	2.66	2.28	1.42	1.00	2.36	-	-	1/2	1/2	-	-
*C162CB10(S,M)/G	3.25	2.50	3.00	1.75	1.00	1.00	1.00	-	-	2.91	2.66	-	-	1.75	1.00	0.34	2.66	2.32	1.36	1.00	2.36	-	-	-10/M22	-10/M22	-	-
*C162CB12*/G	3.25	2.50	3.00	1.75	1.00	1.00	1.00	-	-	2.91	2.66	-	-	1.75	1.00	0.34	2.66	2.30	1.30	1.12	2.37	-	-	3/4	3/4	-	-
*C162CB16*/G	3.50	2.50	3.50	2.00	1.00	1.00	1.00	-	-	3.16	3.16	-	-	2.00	1.00	0.34	3.16	2.42	1.44	1.12	2.60	-	-	1	1	-	-
*C163CB4*/G	3.00	2.50	4.00	1.50	1.00	1.00	2.12	-	-	2.66	3.66	1.00	1.00	1.50	1.00	0.34	3.66	3.36	1.32	2.12	0.94	1.00	2.12	1/4	1/4	1/4	-
*C163CB6*/G	3.00	2.50	4.25	1.50	1.00	1.00	2.12	-	-	2.66	3.91	1.00	1.00	1.50	1.00	0.34	3.91	3.41	1.26	2.12	0.94	1.00	2.12	3/8	3/8	3/8	-
*C163CB8*/G	3.00	2.50	4.25	1.50	1.00	1.00	2.12	-	-	2.66	3.91	1.00	1.00	1.50	1.00	0.34	3.91	3.45	1.19	2.12	0.94	1.00	2.12	1/2	1/2	1/2	-
*C163CB10(S,M)/G	3.00	2.50	4.50	1.50	1.00	1.00	2.12	-	-	2.66	4.16	1.00	1.00	1.50	1.00	0.34	4.16	3.46	1.16	2.12	0.94	1.00	2.12	-10/M22	-10/M22	-8/M18	-
*C163CB12*/G	3.50	2.50	4.50	1.75	1.00	1.00	2.12	-	-	3.16	4.16	1.00	1.00	1.75	1.00	0.34	4.16	3.50	1.34	2.12	1.18	1.00	2.36	3/4	3/4	1/2	-
*C163CB16*/G	3.50	2.50	4.50	1.88	1.00	1.00	2.12	-	-	3.16	4.16	1.00	1.00	1.88	1.00	0.34	4.16	3.54	1.31	2.12	1.31	1.00	2.50	1	1	1/2	-

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Sun Cavity Bodies Mounting Hardware			Sun Cavity Bodies Mounting Hardware (Gauge Ports)		
Part Number	Mounting Bolts	Mtg Hole Dia	Part Number	Mounting Bolts	Mtg Hole Dia
*T2ACB [4,6,8] [P,S]	[P,S] - UNC 0.250-20 x 2.00 long	0.281	*T2ACB [4,6,8] [P,S] /G	[P,S] - UNC 0.250-20 x 2.50 long	0.281
*T2ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M6 x 45mm long	0.265	*T2ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M6 x 60mm long	0.265
*T2ACB [12] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*T2ACB [12] [P,S] /G	[P,S] - UNC 0.250-20 x 2.75 long	0.281
*T2ACB [12] [B,M,T]	[B,M,T] - ISO M6 x 60mm long	0.265	*T2ACB [12] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.265
*T3ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.75 long	0.219	*T3ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.219
*T3ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 45mm long	0.219	*T3ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.219
*T3ACB [12] [P,S]	[P,S] - UNC 10-24 x 2.00 long	0.219	*T3ACB [12] [P,S] /G	[P,S] - UNC 10-24 x 2.50 long	0.219
*T3ACB [12] [B,M,T]	[B,M,T] - ISO M5 x 50mm long	0.219	*T3ACB [12] [B,M,T] /G	[B,M,T] - ISO M5 x 70mm long	0.219
*T5ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.75 long	0.219	*T5ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.219
*T5ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 45mm long	0.219	*T5ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.219
*T5ACB [12] [P,S]	[P,S] - UNC 10-24 x 2.00 long	0.219	*T5ACB [12] [P,S] /G	[P,S] - UNC 10-24 x 2.50 long	0.219
*T5ACB [12] [B,M,T]	[B,M,T] - ISO M5 x 50mm long	0.219	*T5ACB [12] [B,M,T] /G	[B,M,T] - ISO M5 x 70mm long	0.219
*T8ACB [4,6] [P,S]	[P,S] - UNC 10-24 x 1.75 long	0.219	*T8ACB [4,6] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.219
*T8ACB [4,6] [B,M,T]	[B,M,T] - ISO M5 x 45mm long	0.219	*T8ACB [4,6] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.219
*T9ACB [4,6] [P,S]	[P,S] - UNC 10-24 x 1.75 long	0.219	*T9ACB [4,6] [P,S] /G	[P,S] - UNC 10-24 x 2.00 long	0.219
*T9ACB [4,6] [B,M,T]	[B,M,T] - ISO M5 x 45mm long	0.219	*T9ACB [4,6] [B,M,T] /G	[B,M,T] - ISO M5 x 50mm long	0.219
*T10ACB [4,6] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T10ACB [4,6,8,12] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.219
*T10ACB [4,6] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T10ACB [4,6,8,12] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.219
*T10ACB [8,12] [P,S]	[P,S] - UNC 10-24 x 2.00 long	0.219	*T11ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.00 long	0.219
*T10ACB [8,12] [B,M,T]	[B,M,T] - ISO M5 x 50mm long	0.219	*T11ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 50mm long	0.219
*T11ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T13ACB [4,6] [P,S] /G	[P,S] - UNC 10-24 x 2.00 long	0.219
*T11ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T13ACB [4,6] [B,M,T] /G	[B,M,T] - ISO M5 x 50mm long	0.219
*T13ACB [4,6] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T13ACB [8,12] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.219
*T13ACB [4,6] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T13ACB [8,12] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.219
*T13ACB [8,12] [P,S]	[P,S] - UNC 10-24 x 2.00 long	0.219	*T16ACB [12,16,20] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.219
*T13ACB [8,12] [B,M,T]	[B,M,T] - ISO M5 x 50mm long	0.219	*T16ACB [12,16,20] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.219
*T16ACB [12,16,20] [P,S]	[P,S] - UNC 0.250-20 x 3.00 long	0.281	*T17ACB [12,16,20] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.281
*T16ACB [12,16,20] [B,M,T]	[B,M,T] - ISO M6 x 70mm long	0.265	*T17ACB [12,16,20] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.265
*T17ACB [12,16,20] [P,S]	[P,S] - UNC 0.250-20 x 3.00 long	0.281	*T18ACB [12,16,20] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.281
*T17ACB [12,16,20] [B,M,T]	[B,M,T] - ISO M6 x 70mm long	0.265	*T18ACB [12,16,20] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.265
*T18ACB [12,16,20] [P,S]	[P,S] - UNC 0.312-18 x 3.00 long	0.344	*T19ACB [16,20] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.344
*T18ACB [12,16,20] [B,M,T]	[B,M,T] - ISO M8 x 80mm long	0.344	*T19ACB [16,20] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.344
*T19ACB [16,20] [P,S]	[P,S] - UNC 0.312-18 x 3.50 long	0.344	*T21ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.344
*T19ACB [16,20] [B,M,T]	[B,M,T] - ISO M8 x 90mm long	0.344	*T21ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.344
*T21ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T22ACB [6,8,12] [P,S] /G	[P,S] - UNC 0.250-20 x 2.75 long	0.219
*T21ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T22ACB [6,8,12] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.219
*T22ACB [6,8,12] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*T23ACB [12,16,20] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.281
*T22ACB [6,8,12] [B,M,T]	[B,M,T] - ISO M6 x 60mm long	0.265	*T23ACB [12,16,20] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.265
*T23ACB [12,16,20] [P,S]	[P,S] - UNC 0.250-20 x 3.00 long	0.281	*T24ACB [16,20] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.281
*T23ACB [12,16,20] [B,M,T]	[B,M,T] - ISO M6 x 70mm long	0.265	*T24ACB [16,20] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.265
*T24ACB [16,20] [P,S]	[P,S] - UNC 0.312-18 x 3.50 long	0.344	*T31ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.50 long	0.344
*T24ACB [16,20] [B,M,T]	[B,M,T] - ISO M8 x 90mm long	0.344	*T31ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 70mm long	0.344
*T31ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T32ACB [6,8,12] [P,S] /G	[P,S] - UNC 0.250-20 x 2.50 long	0.219
*T31ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T32ACB [6,8,12] [B,M,T] /G	[B,M,T] - ISO M6 x 60mm long	0.219
*T32ACB [6,8,12] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*T33ACB [12,16] [P,S] /G	[P,S] - UNC 0.312-18 x 2.75 long	0.281
*T32ACB [6,8,12] [B,M,T]	[B,M,T] - ISO M6 x 60mm long	0.265	*T33ACB [12,16] [B,M,T] /G	[B,M,T] - ISO M8 x 70mm long	0.265
*T33ACB [12,16] [P,S]	[P,S] - UNC 0.312-18 x 2.75 long	0.344	*T33ACB [20] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.344
*T33ACB [12,16] [B,M,T]	[B,M,T] - ISO M8 x 70mm long	0.344	*T33ACB [20] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.344
*T33ACB [20] [P,S]	[P,S] - UNC 0.312-18 x 3.50 long	0.344	*T52ACB [6,8,12] [P,S] /G	[P,S] - UNC 0.250-20 x 2.75 long	0.344
*T33ACB [20] [B,M,T]	[B,M,T] - ISO M8 x 90mm long	0.344	*T52ACB [6,8,12] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.344
*T52ACB [6,8,12] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*T53ACB [12,16] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.281
*T52ACB [6,8,12] [B,M,T]	[B,M,T] - ISO M6 x 60mm long	0.265	*T53ACB [12,16] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.265
*T53ACB [12,16] [P,S]	[P,S] - UNC 0.312-18 x 3.50 long	0.344	*T54ACB [20] [P,S] /G	[P,S] - UNC 0.312-18 x 4.50 long	0.344
*T53ACB [12,16] [B,M,T]	[B,M,T] - ISO M8 x 90mm long	0.344	*T54ACB [20] [B,M,T] /G	[B,M,T] - ISO M8 x 120mm long	0.344
*T54ACB [20] [P,S]	[P,S] - UNC 0.312-18 x 4.50 long	0.344	*T61ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.50 long	0.344
*T54ACB [20] [B,M,T]	[B,M,T] - ISO M8 x 120mm long	0.344	*T61ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 70mm long	0.344
*T61ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T62ACB [6,8,12] [P,S] /G	[P,S] - UNC 0.250-20 x 2.75 long	0.219
*T61ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T62ACB [6,8,12] [B,M,T] /G	[B,M,T] - ISO M6 x 70mm long	0.219
*T62ACB [6,8,12] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*T63ACB [12,16] [P,S] /G	[P,S] - UNC 0.312-18 x 2.75 long	0.281
*T62ACB [6,8,12] [B,M,T]	[B,M,T] - ISO M6 x 60mm long	0.265	*T63ACB [12,16] [B,M,T] /G	[B,M,T] - ISO M8 x 70mm long	0.265
*T63ACB [12,16] [P,S]	[P,S] - UNC 0.312-18 x 2.75 long	0.344	*T63ACB [20] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.344
*T63ACB [12,16] [B,M,T]	[B,M,T] - ISO M8 x 70mm long	0.344	*T63ACB [20] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.344
*T63ACB [20] [P,S]	[P,S] - UNC 0.312-18 x 4.50 long	0.344	*T64ACB [16,20] [P,S] /G	[P,S] - UNC 0.312-18 x 3.50 long	0.344
*T63ACB [20] [B,M,T]	[B,M,T] - ISO M8 x 120mm long	0.344	*T64ACB [16,20] [B,M,T] /G	[B,M,T] - ISO M8 x 90mm long	0.344
*T64ACB [16,20] [P,S]	[P,S] - UNC 0.312-18 x 4.50 long	0.344	*T162ACB [8] [P,S] /G	[P,S] - UNC 10-24 x 2.00 long	0.344
*T64ACB [16,20] [B,M,T]	[B,M,T] - ISO M8 x 120mm long	0.344	*T162ACB [8] [B,M,T] /G	[B,M,T] - ISO M5 x 50mm long	0.344
*T162ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T162ACB [4,6] [P,S] /G	[P,S] - UNC 10-24 x 2.25 long	0.219
*T162ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T162ACB [4,6] [B,M,T] /G	[B,M,T] - ISO M5 x 60mm long	0.219
*T163ACB [4,6,8] [P,S]	[P,S] - UNC 10-24 x 1.50 long	0.219	*T163ACB [4,6,8] [P,S] /G	[P,S] - UNC 10-24 x 2.00 long	0.219
*T163ACB [4,6,8] [B,M,T]	[B,M,T] - ISO M5 x 40mm long	0.219	*T163ACB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M5 x 50mm long	0.219

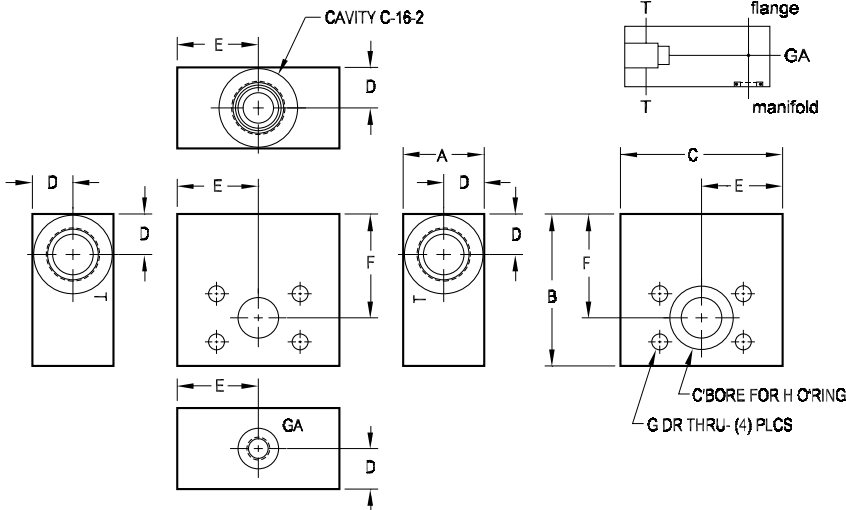
Common Cavity Bodies Mounting Hardware			Common Cavity Bodies Mounting Hardware (Gauge Ports)		
Part Number	Mounting Bolts	Mtg Hole Dia	Part Number (w/gauge port)	Mounting Bolts	Mtg Hole Dia
*C082CB [4,6,8] [P,S]	[P,S] - UNC 0.250-20 x 2.00 long	0.281	*C082CB [4,6,8] [P,S] /G	[P,S] - UNC 0.250-20 x 2.50 long	0.281
*C082CB [4,6,8] [B,M,T]	[B,M,T] - ISO M6 x 50mm long	0.265	*C082CB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M6 x 65mm long	0.265
*C082CB [10] [S]	[S] - UNC 0.250-20 x 2.00 long	0.281	*C082CB [10] [S] /G	[S] - UNC 0.250-20 x 2.50 long	0.281
*C082CB [10] [M]	[M] - ISO M6 x 50mm long	0.265	*C082CB [10] [M] /G	[M] - ISO M6 x 65mm long	0.265
*C082CB [12,16] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*C082CB [12,16] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.281
*C082CB [12,16] [B,M,T]	[B,M,T] - ISO M6 x 65mm long	0.265	*C082CB [12,16] [B,M,T] /G	[B,M,T] - ISO M6 x 75mm long	0.265
*C083CB [4,6,8] [P,S]	[P,S] - UNC 0.250-20 x 2.00 long	0.281	*C083CB [4,6,8] [P,S] /G	[P,S] - UNC 0.250-20 x 2.50 long	0.281
*C083CB [4,6,8] [B,M,T]	[B,M,T] - ISO M6 x 50mm long	0.265	*C083CB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M6 x 65mm long	0.265
*C083CB [10] [S]	[S] - UNC 0.250-20 x 2.00 long	0.281	*C083CB [10] [S] /G	[S] - UNC 0.250-20 x 2.50 long	0.281
*C083CB [10] [M]	[M] - ISO M6 x 50mm long	0.265	*C083CB [10] [M] /G	[M] - ISO M6 x 65mm long	0.265
*C083CB [12,16] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*C083CB [12,16] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.281
*C083CB [12,16] [B,M,T]	[B,M,T] - ISO M6 x 65mm long	0.265	*C083CB [12,16] [B,M,T] /G	[B,M,T] - ISO M6 x 75mm long	0.265
*C102CB [4,6,8] [P,S]	[P,S] - UNC 0.250-20 x 2.00 long	0.281	*C102CB [4,6,8] [P,S] /G	[P,S] - UNC 0.250-20 x 2.50 long	0.281
*C102CB [4,6,8] [B,M,T]	[B,M,T] - ISO M6 x 50mm long	0.265	*C102CB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M6 x 65mm long	0.265
*C102CB [10] [S]	[S] - UNC 0.250-20 x 2.00 long	0.281	*C102CB [10] [S] /G	[S] - UNC 0.250-20 x 2.50 long	0.281
*C102CB [10] [M]	[M] - ISO M6 x 50mm long	0.265	*C102CB [10] [M] /G	[M] - ISO M6 x 65mm long	0.265
*C102CB [12,16] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*C102CB [12,16] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.281
*C102CB [12,16] [B,M,T]	[B,M,T] - ISO M6 x 65mm long	0.265	*C102CB [12,16] [B,M,T] /G	[B,M,T] - ISO M6 x 75mm long	0.265
*C103CB [4,6,8] [P,S]	[P,S] - UNC 0.250-20 x 2.00 long	0.281	*C103CB [4,6,8] [P,S] /G	[P,S] - UNC 0.250-20 x 2.50 long	0.281
*C103CB [4,6,8] [B,M,T]	[B,M,T] - ISO M6 x 50mm long	0.265	*C103CB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M6 x 65mm long	0.265
*C103CB [10] [S]	[S] - UNC 0.250-20 x 2.00 long	0.281	*C103CB [10] [S] /G	[S] - UNC 0.250-20 x 2.50 long	0.281
*C103CB [10] [M]	[M] - ISO M6 x 50mm long	0.265	*C103CB [10] [M] /G	[M] - ISO M6 x 65mm long	0.265
*C103CB [12,16] [P,S]	[P,S] - UNC 0.250-20 x 2.50 long	0.281	*C103CB [12,16] [P,S] /G	[P,S] - UNC 0.250-20 x 3.00 long	0.281
*C103CB [12,16] [B,M,T]	[B,M,T] - ISO M6 x 65mm long	0.265	*C103CB [12,16] [B,M,T] /G	[B,M,T] - ISO M6 x 75mm long	0.265
*C162CB [4,6,8] [P,S]	[P,S] - UNC 0.312-18 x 2.50 long	0.344	*C162CB [4,6,8] [P,S] /G	[P,S] - UNC 0.312-18 x 3.00 long	0.344
*C162CB [4,6,8] [B,M,T]	[B,M,T] - ISO M8 x 65mm long	0.344	*C162CB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M8 x 75mm long	0.344
*C162CB [10] [S]	[S] - UNC 0.312-18 x 2.50 long	0.344	*C162CB [10] [S] /G	[S] - UNC 0.312-18 x 3.00 long	0.344
*C162CB [10] [M]	[M] - ISO M8 x 65mm long	0.344	*C162CB [10] [M] /G	[M] - ISO M8 x 75mm long	0.344
*C162CB [12,16] [P,S]	[P,S] - UNC 0.312-18 x 2.50 long	0.344	*C162CB [12,16] [P,S] /G	[P,S] - UNC 0.312-18 x 3.00 long	0.344
*C162CB [12,16] [B,M,T]	[B,M,T] - ISO M8 x 65mm long	0.344	*C162CB [12,16] [B,M,T] /G	[B,M,T] - ISO M8 x 75mm long	0.344
*C163CB [4,6,8] [P,S]	[P,S] - UNC 0.312-18 x 2.50 long	0.344	*C163CB [4,6,8] [P,S] /G	[P,S] - UNC 0.312-18 x 3.00 long	0.344
*C163CB [4,6,8] [B,M,T]	[B,M,T] - ISO M8 x 65mm long	0.344	*C163CB [4,6,8] [B,M,T] /G	[B,M,T] - ISO M8 x 75mm long	0.344
*C163CB [10] [S]	[S] - UNC 0.312-18 x 2.50 long	0.344	*C163CB [10] [S] /G	[S] - UNC 0.312-18 x 3.00 long	0.344
*C163CB [10] [M]	[M] - ISO M8 x 65mm long	0.344	*C163CB [10] [M] /G	[M] - ISO M8 x 75mm long	0.344
*C163CB [12,16] [P,S]	[P,S] - UNC 0.312-18 x 2.50 long	0.344	*C163CB [12,16] [P,S] /G	[P,S] - UNC 0.312-18 x 3.00 long	0.344
*C163CB [12,16] [B,M,T]	[B,M,T] - ISO M8 x 65mm long	0.344	*C163CB [12,16] [B,M,T] /G	[B,M,T] - ISO M8 x 75mm long	0.344

Flange Mount Bodies 

# Code 61 Flange Mount Bodies

## Flange Mount Body with 2-port Cavity

Flange interface seal is supplied. See chart.  
 Plug for GA Port (-6 SAE) is supplied.  
 (4) mounting bolts are user supplied and must pass through flange and valve body to thread into customers flange interface.



PART NO.	A	B	C	D
*FMBC16212F6116S	2.00 [50.8]	3.50 [88.9]	4.00 [101.6]	1.00 [25.4]
*FMBC16216F6116S	2.00 [50.8]	3.75 [95.3]	4.00 [101.6]	1.00 [25.4]
*FMBC16220F6116S	2.00 [50.8]	4.25 [108.0]	4.00 [101.6]	1.00 [25.4]
*FMBC16224F6116S	2.00 [50.8]	4.63 [117.5]	4.00 [101.6]	1.00 [25.4]

PART NO.	E	F	G	H
*FMBC16212F6116S	2.00 [50.8]	2.44 [61.9]	0.41 [10.3]	-214
*FMBC16216F6116S	2.00 [50.8]	2.56 [65.1]	0.41 [10.3]	-219
*FMBC16220F6116S	2.00 [50.8]	2.75 [69.9]	0.47 [11.9]	-222
*FMBC16224F6116S	2.00 [50.8]	2.88 [73.0]	0.53 [13.5]	-225

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Product Type	Cavity Type	Cavity Size	Flange Size	Flange Rating	Port Threads
----------	--------------	-------------	-------------	-------------	---------------	--------------

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

Cavity Type	
<b>C</b>	Industry Standard Common Cavity

Flange Size	
<b>12F</b>	ISO 6162 - DN19 Split Flange SAE Size 12 (0.75") Flange
<b>16F</b>	ISO 6162 - DN25 Split Flange SAE Size 16 (1.00") Flange
<b>20F</b>	ISO 6162 - DN32 Split Flange SAE Size 20 (1.25") Flange
<b>24F</b>	ISO 6162 - DN38 Split Flange SAE Size 24 (1.50") Flange

Port Threads	
<b>16S</b>	-16 SAE "T" Ports -6 SAE "GA" Port ISO 11926; SAE 1926

Product Type	
<b>FMB</b>	Flange Mount Body

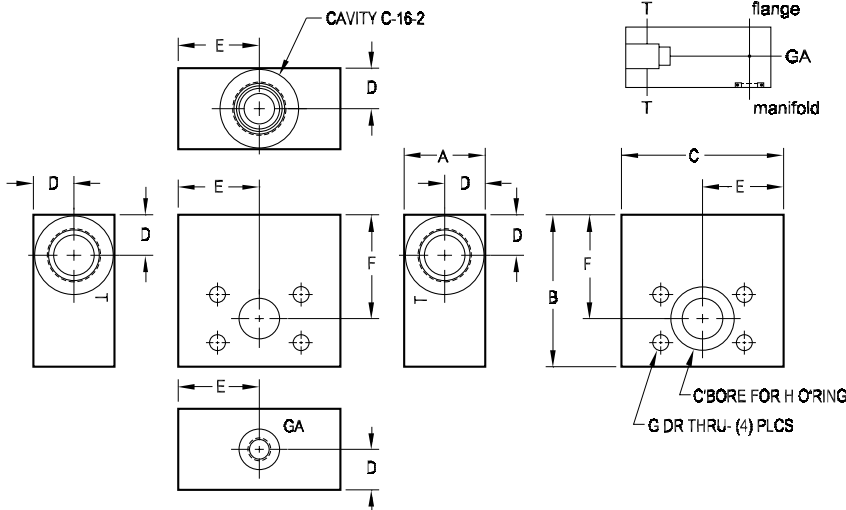
Cavity Size	
<b>162</b>	Cavity C-16-2

Flange Rating	
<b>61</b>	ISO 6162 - 2.5 to 35 MPa • SAE code 61

# Code 62 Flange Mount Bodies

## Flange Mount Body with 2-port Cavity

Flange interface seal is supplied. See chart.  
 Plug for GA Port (-6 SAE) is supplied.  
 (4) mounting bolts are user supplied and must pass through flange and valve body to thread into customers flange interface.



PART NO.	A	B	C	D
*FMBC16216F6216S	2.00 [50.8]	4.13 [104.8]	4.00 [101.6]	1.00 [25.4]
*FMBC16220F6216S	2.00 [50.8]	4.38 [111.1]	4.00 [101.6]	1.00 [25.4]
*FMBC16224F6216S	2.00 [50.8]	4.88 [123.8]	4.50 [114.3]	1.00 [25.4]

PART NO.	E	F	G	H
*FMBC16216F6216S	2.00 [50.8]	2.69 [68.3]	0.47 [11.9]	-219
*FMBC16220F6216S	2.00 [50.8]	2.81 [71.4]	0.53 [13.5]	-222
*FMBC16224F6216S	2.25 [57.2]	2.97 [75.4]	0.66 [16.7]	-225

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

For **coating options** see pages 245-246.

Material	Product Type	Cavity Type	Cavity Size	Flange Size	Flange Rating	Port Threads																																				
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# LARGE MANIFOLD SURFACE TREATMENTS



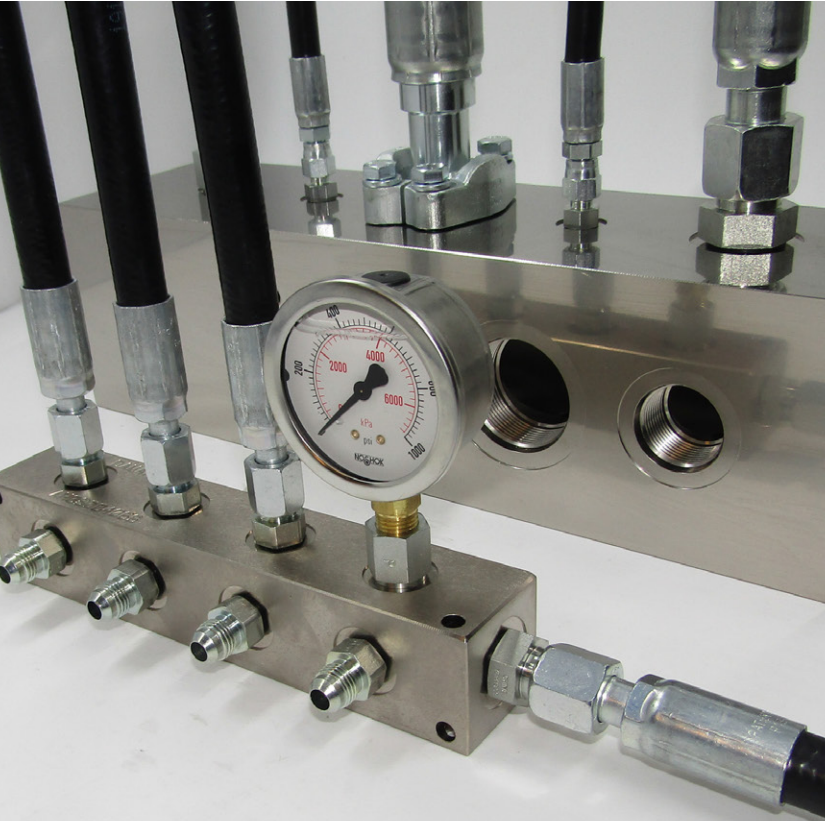
  
**Damman**<sup>®</sup>

[www.mfcp.com](http://www.mfcp.com)



## HEADER AND JUNCTION BLOCKS

Header Manifolds - 0° Design	Pages 202-204
Header Manifolds - 90° Design	Pages 206-208
Header Manifolds - 180° Design	Pages 210-212
Junction Manifolds - 90° Design	Pages 214-216
Junction Manifolds - 180° Design	Pages 218-220
Junction Manifolds - 270° Design	Pages 222-224



# Distribution Manifolds

Distribution manifolds connect several threaded connections into one common block to eliminate leaks and reduce plumbing labor.

## How long does it take for pricing & delivery?

- **Fast: Custom Engineered Blocks**
  - 24-48 business hours
  - Contact us for delivery
- **Faster: Quick Block Configured Blocks**
  - Three business hours
  - Ship same as non-stock standard products
- **Fastest: Standard Products**
  - Immediately - in-stock 330 standard block configurations, Ship in 24 hours
  - 2400 standard non-stock configurations, ship same as non-stock standard products

## How big of a block can we build?

Block size potential is 40"x40"x67" with 20,000 lb weight limit

## What port sizes are available?

- All sizes of SAE, BSPP, BSPT, ISO, 6149, NPTF
- Code 61, Code 62, square flanges, unlimited size potential
- All sizes of Autoclave

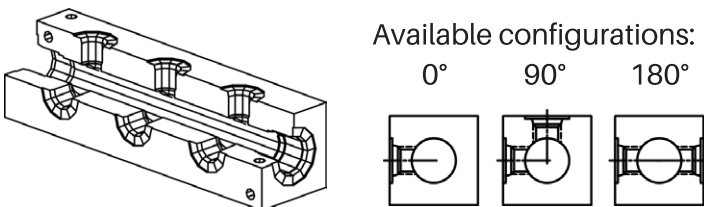
## What materials types are available?

- Aluminum: 6061, 2024, 7075 and more
- Ductile Iron: 65-45-12 and 80-55-06
- Stainless Steel: 17-4H1150, 304, 316 and more
- Carbon Steel: 1018, 11L17, 4340 and more
- Plastic Poly Acrylic: Various - contact us for more info

## FLUID CONVEYANCE SOLUTIONS

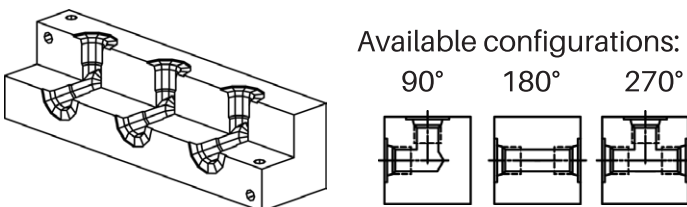
### Header Blocks

Daman's Header Blocks are designed to provide outlet ports that are common to one header (thru) port. The header port is always one size larger than the outlet ports.



### Junction Blocks

Daman's Junction Blocks are designed to provide a place to join piping and change direction or split/combine with other lines.



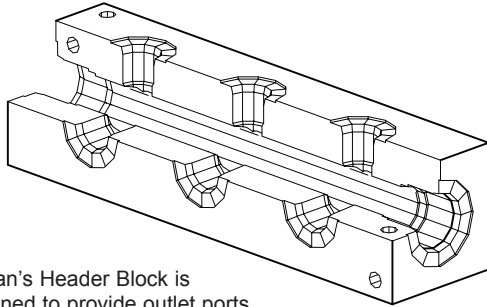
### Quick Block Configurator

- Bypass lengthy quote processes - get your quote in three or less business hours
- On-screen 3D visibility
- Seven standard port styles available
- 3D model delivered with formal quote

## Contact us to get started as a fluid conveyance distributor!

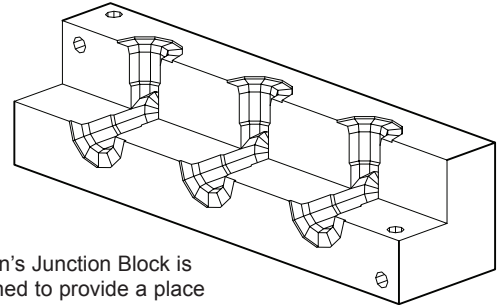
1.800.959.7841  
info@daman.com  
www.daman.com

# Header Block



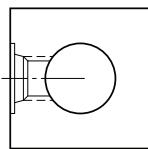
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# Junction Block

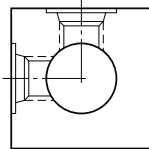


Daman's Junction Block is designed to provide a place to join piping and change direction or split / combine with other lines.

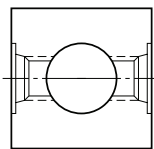
## Available Header Block Configurations



0° design  
See pages  
202-204

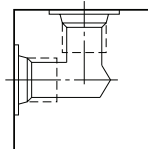


90° design  
See pages  
206-208

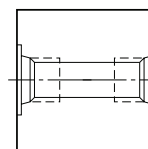


180° design  
See pages  
210-212

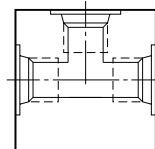
## Available Junction Block Configurations



90° design  
See pages  
214-216



180° design  
See pages  
218-220



270° design  
See pages  
222-224

Header Block Mounting Hardware	Port Size	Mounting Bolts**	
	01P	(2) or (3) UNC #10-24 x 1.50 long SHCS	
	01T	M5 x 0.8 x 40mm long SHCS	
	02P	(2) or (3) UNC 0.25-20 x 2.00 long SHCS	
	02[B,T]	M6 x 1.0 x 50mm long SHCS	
	04*	06S	(2) or (3) UNC 0.25-20 x 2.25 long SHCS
		06M	M6 x 1.0 x 60mm long SHCS
	06/08P	(2) or (3) UNC 0.25-20 x 2.50 long SHCS	
	06/08[B,T]	M6 x 1.0 x 65mm long SHCS	
	08S	(2) or (3) UNC 0.25-20 x 2.75 long SHCS	
	08M	M6 x 1.0 x 70mm long SHCS	
	12*	(2) or (3) UNC 0.31-18 x 3.00 long SHCS M8 x 1.25 x 75mm long SHCS	
	16*	(2) or (3) UNC 0.38-16 x 3.50 long SHCS M10 x 1.50 x 90mm long SHCS	
20*	(2) or (3) UNC 0.50-13 x 4.50 long SHCS M12 x 1.75 x 120mm long SHCS		
24P	(2) or (3) UNC 0.50-13 x 5.00 long SHCS		
24[B,T]	M12 x 1.75 x 130mm long SHCS		
24S	(2) or (3) UNC 0.50-13 x 5.50 long SHCS		
24M	M12 x 1.75 x 140mm long SHCS		

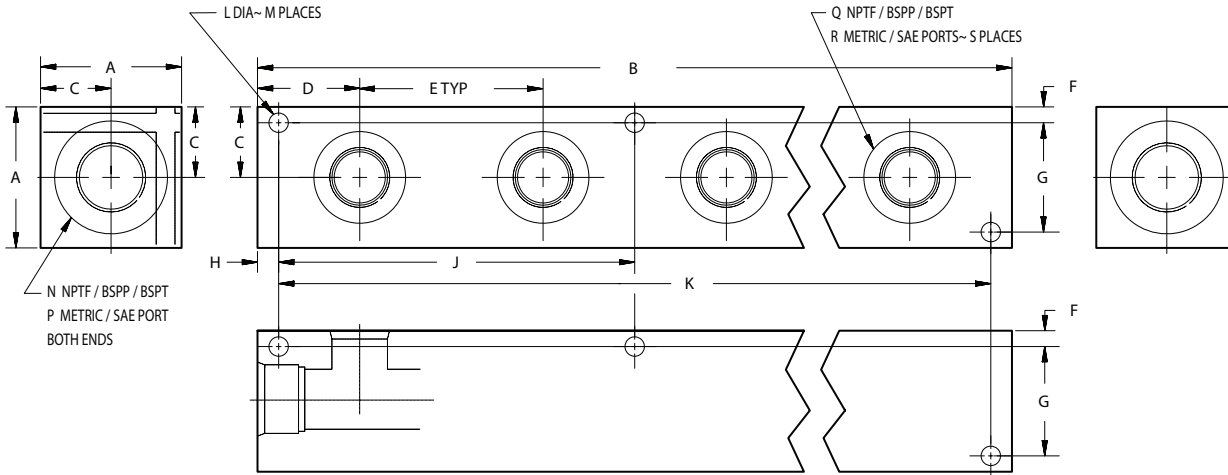
Junction Block Mounting Hardware	Port Size	Mounting Bolts**
	04*	(2) or (3) UNC 0.25-20 x 2.25 long SHCS M6 x 1.0 x 60mm long SHCS
	06*	(2) or (3) UNC 0.25-20 x 2.25 long SHCS M6 x 1.0 x 60mm long SHCS
	08*	(2) or (3) UNC 0.25-20 x 2.50 long SHCS M6 x 1.0 x 65mm long SHCS
	12*	(2) or (3) UNC 0.31-18 x 3.00 long SHCS M8 x 1.25 x 75mm long SHCS
	16*	(2) or (3) UNC 0.38-16 x 3.50 long SHCS M10 x 1.5 x 90mm long SHCS
	20*	(2) or (3) UNC 0.50-13 x 4.50 long SHCS M12 x 1.75 x 120mm long SHCS
	24*	(2) or (3) UNC 0.50-13 x 5.00 long SHCS M12 x 1.75 x 130mm long SHCS

\*B,M,T come with metric bolts. P, S come with UNC bolts.

\*\*Mounting bolts not included for stainless steel products.

# Header Manifolds - 0° Design

Header block mounting hardware is supplied, except for stainless. See page 201 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads
----------	--------------	------------------	-----------------	-------------------

For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000 <sup>†</sup> psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000 <sup>†</sup> psi • 34.5 MPa
<b>S*</b>	Stainless Steel - 17-4 5000 <sup>†</sup> psi • 34.5 MPa

<sup>†</sup> Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

\*All stainless steel products are passivated.

Side Port Layout	
<b>000</b>	Ports out one side only

No. of Stations	
<b>01</b> thru <b>10</b>	Check chart on next page to verify station-port size combinations

Product Type	
<b>H</b>	Header Block

Side Port Threads					
---	01P	01T	B = BSPP • ISO 1179, BS 2779 P = NPTF • ANSI B1.20.3 T = BSPT • ISO 7, BS 21	04M*	04S*
02B	02P	02T		06M*	06S*
04B*	04P*	04T*		08M*	08S*
06B	06P	06T		12M**	12S**
08B*	08P*	08T*		16M**	16S**
12B**	12P**	12T**		20M**	20S**
16B**	16P**	16T**		24M	24S
20B**	20P**	20T**		Check chart on next page to verify station-port size combinations	
24B	24P	24T			

\* Available in Stainless Steel  
\*\* Available in Stainless Steel, 1-5 stations  
**Note: Pipe ports in stainless can gall.**

# Header Manifolds - 0° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H0000101[P,T]	1.25	2.00	0.63	1.00	1.25	0.17	0.91	0.31	--	1.38	0.22	4	1/8	--	1/16	--	1
*H0000201[P,T]		3.25							--	2.63		4					
*H0000301[P,T]		4.50							--	3.88		4					
*H0000401[P,T]		5.75							--	5.13		4					
*H0000501[P,T]		7.00							--	6.38		4					
*H0000601[P,T]		8.25							3.81	7.63		6					
*H0000701[P,T]		9.50							5.06	8.88		6					
*H0000801[P,T]		10.75							5.06	10.13		6					
*H0000901[P,T]		12.00							6.31	11.38		6					
*H0001001[P,T]		13.25							6.31	12.63		6					
*H0000102[B,P,T]	1.50	2.25	0.75	1.13	1.38	0.25	1.00	0.31	--	1.63	0.28	4	1/4	--	1/8	--	1
*H0000202[B,P,T]		3.63							--	3.00		4					
*H0000302[B,P,T]		5.00							--	4.38		4					
*H0000402[B,P,T]		6.38							--	5.75		4					
*H0000502[B,P,T]		7.75							4.25	7.13		6					
*H0000602[B,P,T]		9.13							4.25	8.50		6					
*H0000702[B,P,T]		10.50							5.63	9.88		6					
*H0000802[B,P,T]		11.88							5.63	11.25		6					
*H0000902[B,P,T]		13.25							7.00	12.63		6					
*H0001002[B,P,T]		14.63							7.00	14.00		6					
*H0000104*	1.75	2.13	0.88	1.06	1.75	0.25	1.25	0.31	--	1.50	0.28	4	3/8	-6 or M14x1.5	1/4	-4 or M10x1.0	1
*H0000204*		3.88							--	3.25		4					
*H0000304*		5.63							--	5.00		4					
*H0000404*		7.38							--	6.75		4					
*H0000504*		9.13							5.13	8.50		6					
*H0000604*		10.88							5.13	10.25		6					
*H0000704*		12.63							6.88	12.00		6					
*H0000804*		14.38							6.88	13.75		6					
*H0000904*		16.13							8.63	15.50		6					
*H0001004*		17.88							8.63	17.25		6					
*H0000106[B,P,T]	2.00	3.00	1.00	1.50	2.00	0.25	1.50	0.31	--	2.38	0.28	4	1/2	--	3/8	--	1
*H0000206[B,P,T]		5.00							--	4.38		4					
*H0000306[B,P,T]		7.00							--	6.38		4					
*H0000406[B,P,T]		9.00							--	8.38		4					
*H0000506[B,P,T]		11.00							6.19	10.38		6					
*H0000606[B,P,T]		13.00							6.19	12.38		6					
*H0000706[B,P,T]		15.00							8.19	14.38		6					
*H0000806[B,P,T]		17.00							8.19	16.38		6					
*H0000906[B,P,T]		19.00							10.19	18.38		6					
*H0001006[B,P,T]		21.00							10.19	20.38		6					
*H0000106[M,S]	1.75	3.00	0.88	1.50	2.00	0.25	1.25	0.31	--	2.38	0.28	4	--	-8 or M18x1.5	--	-6 or M14x1.5	1
*H0000206[M,S]		5.00							--	4.38		4					
*H0000306[M,S]		7.00							--	6.38		4					
*H0000406[M,S]		9.00							--	8.38		4					
*H0000506[M,S]		11.00							6.19	10.38		6					
*H0000606[M,S]		13.00							6.19	12.38		6					
*H0000706[M,S]		15.00							8.19	14.38		6					
*H0000806[M,S]		17.00							8.19	16.38		6					
*H0000906[M,S]		19.00							10.19	18.38		6					
*H0001006[M,S]		21.00							10.19	20.38		6					
*H0000108[B,P,T]	2.00	3.00	1.00	1.50	2.38	0.25	1.50	0.31	--	2.38	0.28	4	3/4	--	1/2	--	1
*H0000208[B,P,T]		5.38							--	4.75		4					
*H0000308[B,P,T]		7.75							--	7.13		4					
*H0000408[B,P,T]		10.13							--	9.50		4					
*H0000508[B,P,T]		12.50							7.13	11.88		6					
*H0000608[B,P,T]		14.88							7.13	14.25		6					
*H0000708[B,P,T]		17.25							9.50	16.63		6					
*H0000808[B,P,T]		19.63							9.50	19.00		6					
*H0000908[B,P,T]		22.00							11.88	21.38		6					
*H0001008[B,P,T]		24.38							11.88	23.75		6					

Chart continued on next page

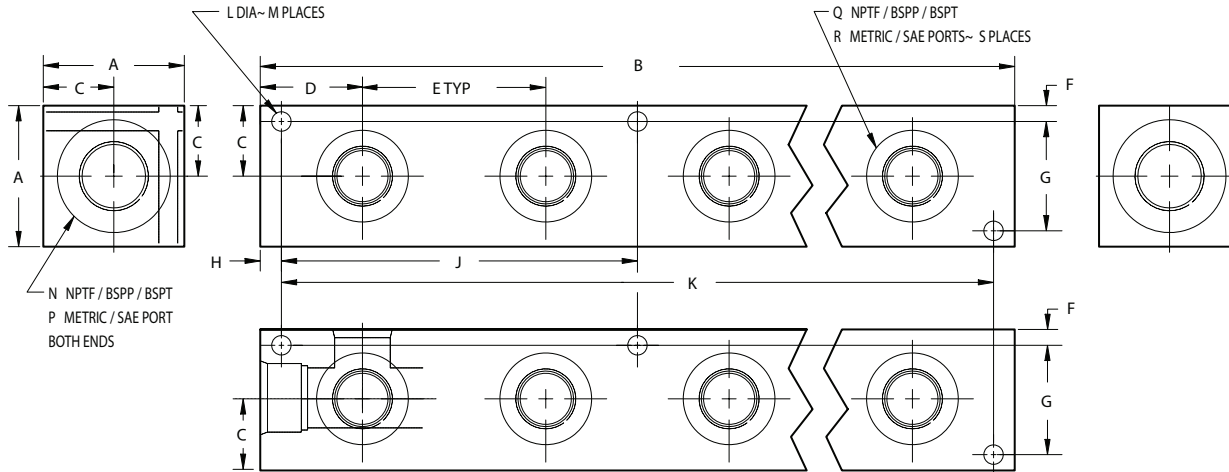
# Header Manifolds - 0° Design (cont)

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H0000108[M,S]		3.00							--	2.38		4					1
*H0000208[M,S]		5.38							--	4.75		4					2
*H0000308[M,S]		7.75							--	7.13		4					3
*H0000408[M,S]		10.13							--	9.50		4					4
*H0000508[M,S]	2.25	12.50	1.13	1.50	2.38	0.25	1.75	0.31	7.13	11.88	0.28	6	--	-12 or M27x2.0	--	-8 or M18x1.5	5
*H0000608[M,S]		14.88							7.13	14.25		6					6
*H0000708[M,S]		17.25							9.50	16.63		6					7
*H0000808[M,S]		19.63							9.50	19.00		6					8
*H0000908[M,S]		22.00							11.88	21.38		6					9
*H0001008[M,S]		24.38							11.88	23.75		6					10
*H0000112*		3.63							--	2.88		4					1
*H0000212*		6.88							--	6.13		4					2
*H0000312*		10.13							--	9.38		4					3
*H0000412*		13.38							--	12.63		4					4
*H0000512*	2.50	16.63	1.25	1.81	3.25	0.28	1.94	0.38	9.56	15.88	0.34	6	1"	-16 or M33x2.0	3/4	-12 or M27x2.0	5
*H0000612*		19.88							9.56	19.13		6					6
*H0000712*		23.13							12.81	22.38		6					7
*H0000812*		26.38							12.81	25.63		6					8
*H0000912*		29.63							16.06	28.88		6					9
*H0001012*		32.88							16.06	32.13		6					10
*H0000116*		4.00							--	3.25		4					1
*H0000216*		7.75							--	7.00		4					2
*H0000316*		11.50							--	10.75		4					3
*H0000416*		15.25							--	14.50		4					4
*H0000516*	3.00	19.00	1.50	2.00	3.75	0.34	2.31	0.38	11.00	18.25		6	1-1/4	-20 or M42x2.0	1"	-16 or M33x2.0	5
*H0000616*		22.75							11.00	22.00		6					6
*H0000716*		26.50							14.75	25.75		6					7
*H0000816*		30.25							14.75	29.50		6					8
*H0000916*		34.00							18.50	33.25		6					9
*H0001016*		37.75							18.50	37.00		6					10
*H0000120*		4.50							--	3.50		4					1
*H0000220*		8.50							--	7.50		4					2
*H0000320*		12.50							--	11.50		4					3
*H0000420*		16.50							--	15.50		4					4
*H0000520*	3.50	20.50	1.75	2.25	4.00	0.41	2.69	0.50	11.75	19.50	0.53	6	1-1/2	-24 or M48x2.0	1-1/4	-20 or M42x2.0	5
*H0000620*		24.50							11.75	23.50		6					6
*H0000720*		28.50							15.75	27.50		6					7
*H0000820*		32.50							15.75	31.50		6					8
*H0000920*		36.50							19.75	35.50		6					9
*H0001020*		40.50							19.75	39.50		6					10
*H0000124[B,P,T]		5.00							--	4.00		4					1
*H0000224[B,P,T]		10.00							--	9.00		4					2
*H0000324[B,P,T]		15.00							--	14.00		4					3
*H0000424[B,P,T]		20.00							9.50	19.00		6					4
*H0000524[B,P,T]	4.00	25.00	2.00	2.50	5.00	0.41	3.19	0.50	14.50	24.00	0.53	6	2"	--	1-1/2	--	5
*H0000624[B,P,T]		30.00							14.50	29.00		6					6
*H0000724[B,P,T]		35.00							19.50	34.00		6					7
*H0000824[B,P,T]		40.00							19.50	39.00		6					8
*H0000924[B,P,T]		45.00							24.50	44.00		6					9
*H0001024[B,P,T]		50.00							24.50	49.00		6					10
*H0000124[M,S]		5.00							--	4.00		4					1
*H0000224[M,S]		10.00							--	9.00		4					2
*H0000324[M,S]		15.00							--	14.00		4					3
*H0000424[M,S]		20.00							9.50	19.00		6					4
*H0000524[M,S]	4.50	25.00	2.25	2.50	5.00	0.41	3.69	0.50	14.50	24.00	0.53	6	--	-32 or M60x2.0	--	-24 or M48x2.0	5
*H0000624[M,S]		30.00							14.50	29.00		6					6
*H0000724[M,S]		35.00							19.50	34.00		6					7
*H0000824[M,S]		40.00							19.50	39.00		6					8
*H0000924[M,S]		45.00							24.50	44.00		6					9
*H0001024[M,S]		50.00							24.50	49.00		6					10



# Header Manifolds - 90° Design

Header block mounting hardware is supplied, except for stainless. See page 201 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa
<b>S*</b>	Stainless Steel - 17-4 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

\*All stainless steel products are passivated.

Side Port Layout	
<b>090</b>	Ports out two adjacent sides

No. of Stations	
<b>01</b> thru <b>10</b>	Check chart on next page to verify station-port size combinations

Product Type	
<b>H</b>	Header Block

Side Port Threads					
<b>04B*</b>	<b>04P*</b>	<b>04T*</b>	<b>04M*</b>	<b>04S*</b>	M = METRIC • ISO 6149 S = SAE • ISO 11926, SAE 1926
<b>06B</b>	<b>06P</b>	<b>06T</b>	<b>06M*</b>	<b>06S*</b>	
<b>08B*</b>	<b>08P*</b>	<b>08T*</b>	<b>08M*</b>	<b>08S*</b>	
<b>12B**</b>	<b>12P**</b>	<b>12T**</b>	<b>12M**</b>	<b>12S**</b>	
<b>16B**</b>	<b>16P**</b>	<b>16T**</b>	<b>16M**</b>	<b>16S**</b>	
<b>20B**</b>	<b>20P**</b>	<b>20T**</b>	<b>20M**</b>	<b>20S**</b>	
<b>24B</b>	<b>24P</b>	<b>24T</b>	<b>24M</b>	<b>24S</b>	

Check chart on next page to verify station-port size combinations

\* Available in Stainless Steel  
\*\* Available in Stainless Steel, 1-5 stations  
Note: Pipe ports in stainless can gall.





# Header Manifolds - 90° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H0900104*	1.75	2.13							--	1.50		4					2
*H0900204*		3.88							--	3.25		4					4
*H0900304*		5.63							--	5.00		4					6
*H0900404*		7.38							--	6.75		4					8
*H0900504*		9.13	0.88	1.06	1.75	0.25	1.25	0.31	5.13	8.50	0.28	6	3/8	-6 or M14x1.5	1/4	-4 or M10x1.0	10
*H0900604*		10.88							5.13	10.25		6					12
*H0900704*		12.63							5.13	12.00		6					14
*H0900804*		14.38							6.88	13.75		6					16
*H0900904*		16.13							8.63	15.50		6					18
*H0901004*		17.88							8.63	17.25		6					20
*H0900106[B,P,T]	2.00	3.00							--	2.38		4					2
*H0900206[B,P,T]		5.00							--	4.38		4					4
*H0900306[B,P,T]		7.00							--	6.38		4					6
*H0900406[B,P,T]		9.00							--	8.38		4					8
*H0900506[B,P,T]		11.00	1.00	1.50	2.00	0.25	1.50	0.31	6.19	10.38	0.28	6	1/2	--	3/8	--	10
*H0900606[B,P,T]		13.00							6.19	12.38		6					12
*H0900706[B,P,T]		15.00							8.19	14.38		6					14
*H0900806[B,P,T]		17.00							8.19	16.38		6					16
*H0900906[B,P,T]		19.00							10.19	18.38		6					18
*H0901006[B,P,T]		21.00							10.19	20.38		6					20
*H0900106[M,S]	1.75	3.00							--	2.38		4					2
*H0900206[M,S]		5.00							--	4.38		4					4
*H0900306[M,S]		7.00							--	6.38		4					6
*H0900406[M,S]		9.00							--	8.38		4					8
*H0900506[M,S]		11.00	0.88	1.50	2.00	0.25	1.25	0.31	6.19	10.38	0.28	6	--	-8 or M18x1.5	--	-6 or M14x1.5	10
*H0900606[M,S]		13.00							6.19	12.38		6					12
*H0900706[M,S]		15.00							8.19	14.38		6					14
*H0900806[M,S]		17.00							8.19	16.38		6					16
*H0900906[M,S]		19.00							10.19	18.38		6					18
*H0901006[M,S]		21.00							10.19	20.38		6					20
*H0900108[B,P,T]	2.00	3.00							--	2.38		4					2
*H0900208[B,P,T]		5.38							--	4.75		4					4
*H0900308[B,P,T]		7.75							--	7.13		4					6
*H0900408[B,P,T]		10.13							--	9.50		4					8
*H0900508[B,P,T]		12.50	1.00	1.50	2.38	0.25	1.50	0.31	7.13	11.88	0.28	6	3/4	--	1/2	--	10
*H0900608[B,P,T]		14.88							7.13	14.25		6					12
*H0900708[B,P,T]		17.25							9.50	16.63		6					14
*H0900808[B,P,T]		19.63							9.50	19.00		6					16
*H0900908[B,P,T]		22.00							11.88	21.38		6					18
*H0901008[B,P,T]		24.38							11.88	23.75		6					20
*H0900108[M,S]	2.25	3.00							--	2.38		4					2
*H0900208[M,S]		5.38							--	4.75		4					4
*H0900308[M,S]		7.75							--	7.13		4					6
*H0900408[M,S]		10.13							--	9.50		4					8
*H0900508[M,S]		12.50	1.13	1.50	2.38	0.25	1.75	0.31	7.13	11.88	0.28	6	--	-12 or M27x2.0	--	-8 or M18x1.5	10
*H0900608[M,S]		14.88							7.13	14.25		6					12
*H0900708[M,S]		17.25							9.50	16.63		6					14
*H0900808[M,S]		19.63							9.50	19.00		6					16
*H0900908[M,S]		22.00							11.88	21.38		6					18
*H0901008[M,S]		24.38							11.88	23.75		6					20
*H0900112*	2.50	3.63							--	2.88		4					2
*H0900212*		6.88							--	6.13		4					4
*H0900312*		10.13							--	9.38		4					6
*H0900412*		13.38							--	12.63		4					8
*H0900512*		16.63	1.25	1.81	3.25	0.28	1.94	0.38	9.56	15.88	0.34	6	1"	-16 or M33x2.0	3/4	-12 or M27x2.0	10
*H0900612*		19.88							9.56	19.13		6					12
*H0900712*		23.13							12.81	22.38		6					14
*H0900812*		26.38							12.81	25.63		6					16
*H0900912*		29.63							16.06	28.88		6					18
*H0901012*		32.88							16.06	32.13		6					20

Chart continued on next page

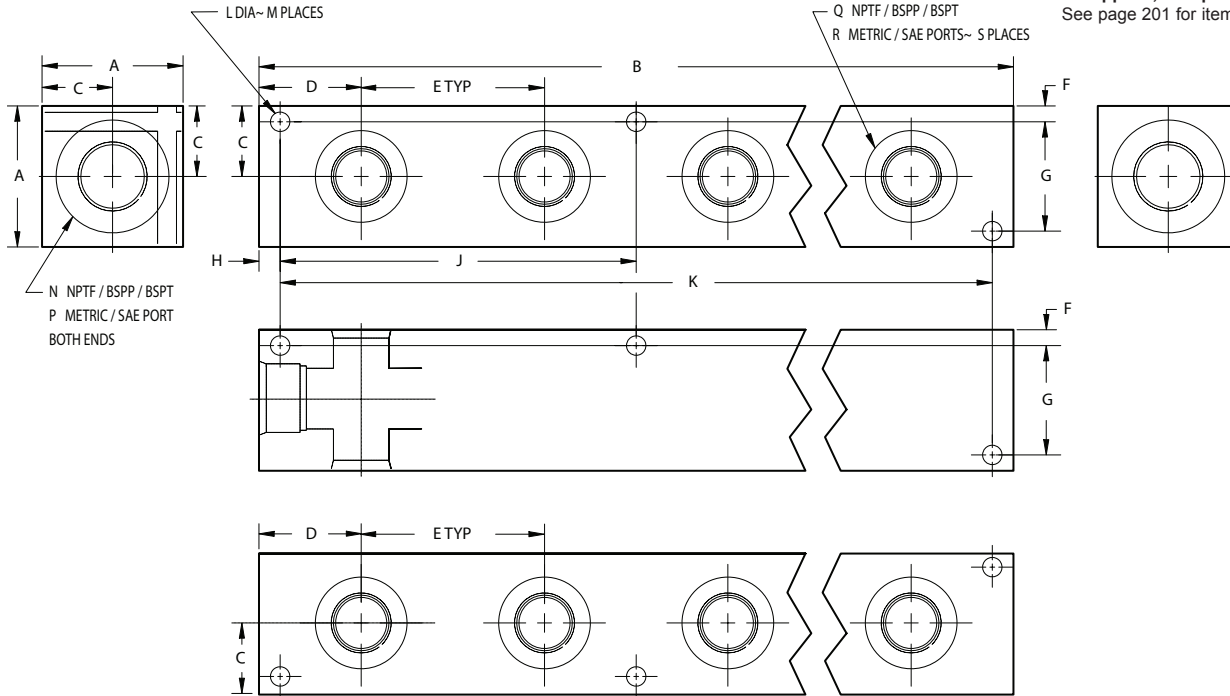
# Header Manifolds - 90° Design (cont)

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H0900116*		4.00							--	3.25		4					2
*H0900216*		7.75							--	7.00		4					4
*H0900316*		11.50							--	10.75		4					6
*H0900416*		15.25							--	14.50		4					8
*H0900516*	3.00	19.00	1.50	2.00	3.75	0.34	2.31	0.38	11.00	18.25		6	1-1/4	-20 or M42x2.0	1"	-16 or M33x2.0	10
*H0900616*		22.75							11.00	22.00		6					12
*H0900716*		26.50							14.75	25.75		6					14
*H0900816*		30.25							14.75	29.50		6					16
*H0900916*		34.00							18.50	33.25		6					18
*H0901016*		37.75							18.50	37.00		6					20
B,M,T ports = 0.41 P,S ports = 0.42																	
*H0900120*		4.50							--	3.50		4					2
*H0900220*		8.50							--	7.50		4					4
*H0900320*		12.50							--	11.50		4					6
*H0900420*		16.50							--	15.50		4					8
*H0900520*	3.50	20.50	1.75	2.25	4.00	0.41	2.69	0.50	11.75	19.50		6	1-1/2	-24 or M48x2.0	1-1/4	-20 or M42x2.0	10
*H0900620*		24.50							11.75	23.50	0.53	6					12
*H0900720*		28.50							15.75	27.50		6					14
*H0900820*		32.50							15.75	31.50		6					16
*H0900920*		36.50							19.75	35.50		6					18
*H0901020*		40.50							19.75	39.50		6					20
*H0900124[B,P,T]		5.00							--	4.00		4					2
*H0900224[B,P,T]		10.00							--	9.00		4					4
*H0900324[B,P,T]		15.00							--	14.00		4					6
*H0900424[B,P,T]		20.00							9.50	19.00		6					8
*H0900524[B,P,T]	4.00	25.00	2.00	2.50	5.00	0.41	3.19	0.50	14.50	24.00		6	2"	--	1-1/2	--	10
*H0900624[B,P,T]		30.00							14.50	29.00	0.53	6					12
*H0900724[B,P,T]		35.00							19.50	34.00		6					14
*H0900824[B,P,T]		40.00							19.50	39.00		6					16
*H0900924[B,P,T]		45.00							24.50	44.00		6					18
*H0901024[B,P,T]		50.00							24.50	49.00		6					20
*H0900124[M,S]		5.00							--	4.00		4					2
*H0900224[M,S]		10.00							--	9.00		4					4
*H0900324[M,S]		15.00							--	14.00		4					6
*H0900424[M,S]		20.00							9.50	19.00		6					8
*H0900524[M,S]	4.50	25.00	2.25	2.50	5.00	0.41	3.69	0.50	14.50	24.00		6	--	-32 or M60x2.0	---	-24 or M48x2.0	10
*H0900624[M,S]		30.00							14.50	29.00	0.53	6					12
*H0900724[M,S]		35.00							19.50	34.00		6					14
*H0900824[M,S]		40.00							19.50	39.00		6					16
*H0900924[M,S]		45.00							24.50	44.00		6					18
*H0901024[M,S]		50.00							24.50	49.00		6					20



# Header Manifolds - 180° Design

Header block mounting hardware is supplied, except for stainless. See page 201 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa
<b>S*</b>	Stainless Steel - 17-4 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

\*All stainless steel products are passivated.

Side Port Layout	
<b>180</b>	Ports out two opposite sides

No. of Stations	
<b>01</b> thru <b>10</b>	Check chart on next page to verify station-port size combinations

Product Type	
<b>H</b>	Header Block

Side Port Threads					
<b>04B*</b>	<b>04P*</b>	<b>04T*</b>	B = BSPP • ISO 1179, BS 2779 P = NPTF • ANSI B1.20.3 T = BSPT • ISO 7, BS 21	<b>04M*</b>	<b>04S*</b>
<b>06B</b>	<b>06P</b>	<b>06T</b>		<b>06M*</b>	<b>06S*</b>
<b>08B*</b>	<b>08P*</b>	<b>08T*</b>	M = METRIC • ISO 6149 S = SAE • ISO 11926, SAE 1926	<b>08M*</b>	<b>08S*</b>
<b>12B**</b>	<b>12P**</b>	<b>12T**</b>		<b>12M**</b>	<b>12S**</b>
<b>16B**</b>	<b>16P**</b>	<b>16T**</b>	<b>16M**</b>	<b>16S**</b>	
<b>20B**</b>	<b>20P**</b>	<b>20T**</b>	<b>20M**</b>	<b>20S**</b>	
<b>24B</b>	<b>24P</b>	<b>24T</b>	<b>24M</b>	<b>24S</b>	

Check chart on next page to verify station-port size combinations

\* Available in Stainless Steel  
\*\* Available in Stainless Steel, 1-5 stations  
Note: Pipe ports in stainless can gall.

# Header Manifolds - 180° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H1800104*		2.13							--	1.50		4					2
*H1800204*		3.88							--	3.25		4					4
*H1800304*		5.63							--	5.00		4					6
*H1800404*		7.38							--	6.75		4					8
*H1800504*		9.13							5.13	8.50		6					10
*H1800604*	1.75	10.88	0.88	1.06	1.75	0.25	1.25	0.31	5.13	10.25	0.28	6	3/8	-6 or M14x1.5	1/4	-4 or M10x1.0	12
*H1800704*		12.63							6.88	12.00		6					14
*H1800804*		14.38							6.88	13.75		6					16
*H1800904*		16.13							8.63	15.50		6					18
*H1801004*		17.88							8.63	17.25		6					20
*H1800106[B,P,T]		3.00							--	2.38		4					2
*H1800206[B,P,T]		5.00							--	4.38		4					4
*H1800306[B,P,T]		7.00							--	6.38		4					6
*H1800406[B,P,T]		9.00							--	8.38		4					8
*H1800506[B,P,T]	2.00	11.00	1.00	1.50	2.00	0.25	1.50	0.31	6.19	10.38	0.28	6	1/2	--	3/8	--	10
*H1800606[B,P,T]		13.00							6.19	12.38		6					12
*H1800706[B,P,T]		15.00							8.19	14.38		6					14
*H1800806[B,P,T]		17.00							8.19	16.38		6					16
*H1800906[B,P,T]		19.00							10.19	18.38		6					18
*H1801006[B,P,T]		21.00							10.19	20.38		6					20
*H1800106[M,S]		3.00							--	2.38		4					2
*H1800206[M,S]		5.00							--	4.38		4					4
*H1800306[M,S]		7.00							--	6.38		4					6
*H1800406[M,S]		9.00							--	8.38		4					8
*H1800506[M,S]	1.75	11.00	0.88	1.50	2.00	0.25	1.25	0.31	6.19	10.38	0.28	6	--	-8 or M18x1.5	--	-6 or M14x1.5	10
*H1800606[M,S]		13.00							6.19	12.38		6					12
*H1800706[M,S]		15.00							8.19	14.38		6					14
*H1800806[M,S]		17.00							8.19	16.38		6					16
*H1800906[M,S]		19.00							10.19	18.38		6					18
*H1801006[M,S]		21.00							10.19	20.38		6					20
*H1800108[B,P,T]		3.00							--	2.38		4					2
*H1800208[B,P,T]		5.38							--	4.75		4					4
*H1800308[B,P,T]		7.75							--	7.13		4					6
*H1800408[B,P,T]		10.13							--	9.50		4					8
*H1800508[B,P,T]	2.00	12.50	1.00	1.50	2.38	0.25	1.50	0.31	7.13	11.88	0.28	6	3/4	--	1/2	--	10
*H1800608[B,P,T]		14.88							7.13	14.25		6					12
*H1800708[B,P,T]		17.25							9.50	16.63		6					14
*H1800808[B,P,T]		19.63							9.50	19.00		6					16
*H1800908[B,P,T]		22.00							11.88	21.38		6					18
*H1801008[B,P,T]		24.38							11.88	23.75		6					20
*H1800108[M,S]		3.00							--	2.38		4					2
*H1800208[M,S]		5.38							--	4.75		4					4
*H1800308[M,S]		7.75							--	7.13		4					6
*H1800408[M,S]		10.13							--	9.50		4					8
*H1800508[M,S]	2.25	12.50	1.13	1.50	2.38	0.25	1.75	0.31	7.13	11.88	0.28	6	--	-12 or M27x2.0	--	-8 or M18x1.5	10
*H1800608[M,S]		14.88							7.13	14.25		6					12
*H1800708[M,S]		17.25							9.50	16.63		6					14
*H1800808[M,S]		19.63							9.50	19.00		6					16
*H1800908[M,S]		22.00							11.88	21.38		6					18
*H1801008[M,S]		24.38							11.88	23.75		6					20
*H1800112*		3.63							--	2.88		4					2
*H1800212*		6.88							--	6.13		4					4
*H1800312*		10.13							--	9.38		4					6
*H1800412*		13.38							--	12.63		4					8
*H1800512*	2.50	16.63	1.25	1.81	3.25	0.28	1.94	0.38	9.56	15.88	0.34	6	1"	-16 or M33x2.0	3/4	-12 or M27x2.0	10
*H1800612*		19.88							9.56	19.13		6					12
*H1800712*		23.13							12.81	22.38		6					14
*H1800812*		26.38							12.81	25.63		6					16
*H1800912*		29.63							16.06	28.88		6					18
*H1801012*		32.88							16.06	32.13		6					20

Chart continued on next page

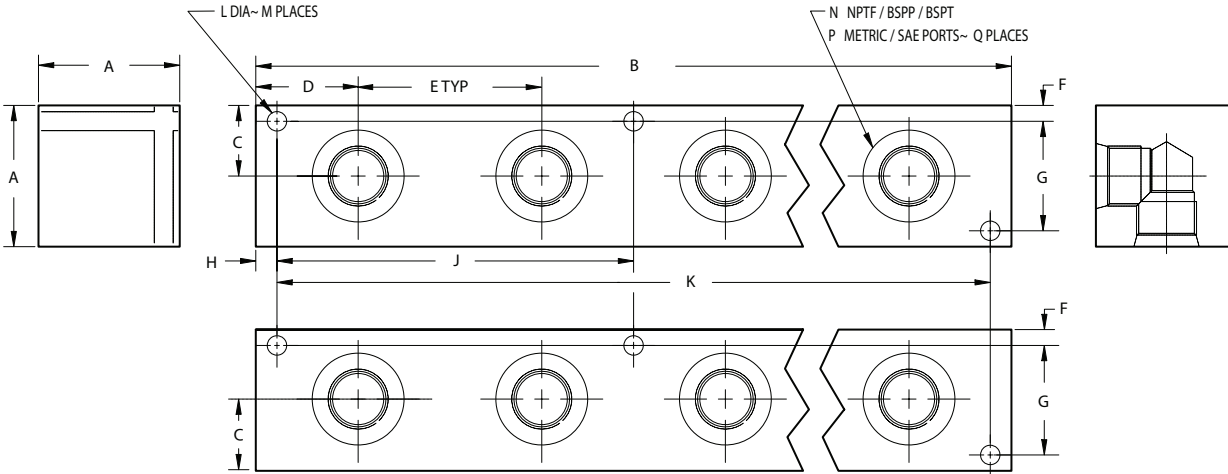
# Header Manifolds - 180° Design (cont)

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H1800116*		4.00							--	3.25		4					2
*H1800216*		7.75							--	7.00		4					4
*H1800316*		11.50							--	10.75		4					6
*H1800416*		15.25							--	14.50		4					8
*H1800516*	3.00	19.00	1.50	2.00	3.75	0.34	2.31	0.38	11.00	18.25		6	1-1/4	-20 or M42x2.0	1"	-16 or M33x2.0	10
*H1800616*		22.75							11.00	22.00		6					12
*H1800716*		26.50							14.75	25.75		6					14
*H1800816*		30.25							14.75	29.50		6					16
*H1800916*		34.00							18.50	33.25		6					18
*H1801016*		37.75							18.50	37.00		6					20
P,S ports = 0.41 B,M,T ports = 0.42																	
*H1800120*		4.50							--	3.50		4					2
*H1800220*		8.50							--	7.50		4					4
*H1800320*		12.50							--	11.50		4					6
*H1800420*		16.50							--	15.50		4					8
*H1800520*	3.50	20.50	1.75	2.25	4.00	0.41	2.69	0.50	11.75	19.50		6	1-1/2	-24 or M48x2.0	1-1/4	-20 or M42x2.0	10
*H1800620*		24.50							11.75	23.50	0.53	6					12
*H1800720*		28.50							15.75	27.50		6					14
*H1800820*		32.50							15.75	31.50		6					16
*H1800920*		36.50							19.75	35.50		6					18
*H1801020*		40.50							19.75	39.50		6					20
*H1800124[B,P,T]		5.00							--	4.00		4					2
*H1800224[B,P,T]		10.00							--	9.00		4					4
*H1800324[B,P,T]		15.00							--	14.00		4					6
*H1800424[B,P,T]		20.00							9.50	19.00		4					8
*H1800524[B,P,T]	4.00	25.00	2.00	2.50	5.00	0.41	3.19	0.50	14.50	24.00		6	2"	--	1-1/2	--	10
*H1800624[B,P,T]		30.00							14.50	29.00	0.53	6					12
*H1800724[B,P,T]		35.00							19.50	34.00		6					14
*H1800824[B,P,T]		40.00							19.50	39.00		6					16
*H1800924[B,P,T]		45.00							24.50	44.00		6					18
*H1801024[B,P,T]		50.00							24.50	49.00		6					20
*H1800124[M,S]		5.00							--	4.00		4					2
*H1800224[M,S]		10.00							--	9.00		4					4
*H1800324[M,S]		15.00							--	14.00		4					6
*H1800424[M,S]		20.00							9.50	19.00		4					8
*H1800524[M,S]	4.50	25.00	2.25	2.50	5.00	0.41	3.69	0.50	14.50	24.00		6	--	-32 or M60x2.0	--	-24 or M48x2.0	10
*H1800624[M,S]		30.00							14.50	29.00	0.53	6					12
*H1800724[M,S]		35.00							19.50	34.00		6					14
*H1800824[M,S]		40.00							19.50	39.00		6					16
*H1800924[M,S]		45.00							24.50	44.00		6					18
*H1801024[M,S]		50.00							24.50	49.00		6					20



# Junction Manifolds - 90° Design

Junction block mounting hardware is supplied, except for stainless. See page 201 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads																																																																												
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For **coating options** see pages 245-246.





# Junction Manifolds - 90° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
*J0900104*		2.13							--	1.50		4			2
*J0900204*		3.88							--	3.25		4			4
*J0900304*		5.63							--	5.00		4			6
*J0900404*		7.38							--	6.75		4			8
*J0900504*	1.75	9.13	0.88	1.06	1.75	0.25	1.25	0.31	5.13	8.50	0.28	6	1/4	-4	10
*J0900604*		10.88							5.13	10.25		6		or	12
*J0900704*		12.63							6.88	12.00		6		M10x1.0	14
*J0900804*		14.38							6.88	13.75		6			16
*J0900904*		16.13							8.63	15.50		6			18
*J0901004*		17.88							8.63	17.25		6			20
*J0900106*		3.00							--	2.38		4			2
*J0900206*		5.00							--	4.38		4			4
*J0900306*		7.00							--	6.38		4			6
*J0900406*		9.00							--	8.38		4			8
*J0900506*	1.75	11.00	0.88	1.50	2.00	0.25	1.25	0.31	6.19	10.38	0.28	6	3/8	-6	10
*J0900606*		13.00							6.19	12.38		6		or	12
*J0900706*		15.00							8.19	14.38		6		M14x1.5	14
*J0900806*		17.00							8.19	16.38		6			16
*J0900906*		19.00							10.19	18.38		6			18
*J0901006*		21.00							10.19	20.38		6			20
*J0900108*		3.00							--	2.38		4			2
*J0900208*		5.38							--	4.75		4			4
*J0900308*		7.75							--	7.13		4			6
*J0900408*		10.13							--	9.50		4			8
*J0900508*	2.00	12.50	1.00	1.50	2.38	0.25	1.50	0.31	7.13	11.88	0.28	6	1/2	-8	10
*J0900608*		14.88							7.13	14.25		6		or	12
*J0900708*		17.25							9.50	16.63		6		M18x1.5	14
*J0900808*		19.63							9.50	19.00		6			16
*J0900908*		22.00							11.88	21.38		6			18
*J0901008*		24.38							11.88	23.75		6			20
*J0900112*		3.63							--	2.88		4			2
*J0900212*		6.88							--	6.13		4			4
*J0900312*		10.13							--	9.38		4			6
*J0900412*		13.38							--	12.63		4			8
*J0900512*	2.50	16.63	1.25	1.81	3.25	0.28	1.94	0.38	9.56	15.88	0.34	6	3/4	-12	10
*J0900612*		19.88							9.56	19.13		6		or	12
*J0900712*		23.13							12.81	22.38		6		M27x2.0	14
*J0900812*		26.38							12.81	25.63		6			16
*J0900912*		29.63							16.06	28.88		6			18
*J0901012*		32.88							16.06	32.13		6			20
*J0900116*		4.00							--	3.25		4			2
*J0900216*		7.75							--	7.00		4			4
*J0900316*		11.50							--	10.75		4			6
*J0900416*		15.25							--	14.50		4			8
*J0900516*	3.00	19.00	1.50	2.00	3.75	0.34	2.31	0.38	11.00	18.25	B.M., T ports = 0.41	6	1"	-16	10
*J0900616*		22.75							11.00	22.00		6		or	12
*J0900716*		26.50							14.75	25.75		6		M33x2.0	14
*J0900816*		30.25							14.75	29.50		6			16
*J0900916*		34.00							18.50	33.25		6			18
*J0901016*		37.75							18.50	37.00		6			20
*J0900120*		4.50							--	3.50		4			2
*J0900220*		8.50							--	7.50		4			4
*J0900320*		12.50							--	11.50		4			6
*J0900420*		16.50							--	15.50		4			8
*J0900520*	3.50	20.50	1.75	2.25	4.00	0.41	2.69	0.50	11.75	19.50	0.53	6	1-1/4	-20	10
*J0900620*		24.50							11.75	23.50		6		or	12
*J0900720*		28.50							15.75	27.50		6		M42x2.0	14
*J0900820*		32.50							15.75	31.50		6			16
*J0900920*		36.50							19.75	35.50		6			18
*J0901020*		40.50							19.75	39.50		6			20

Chart continued on next page

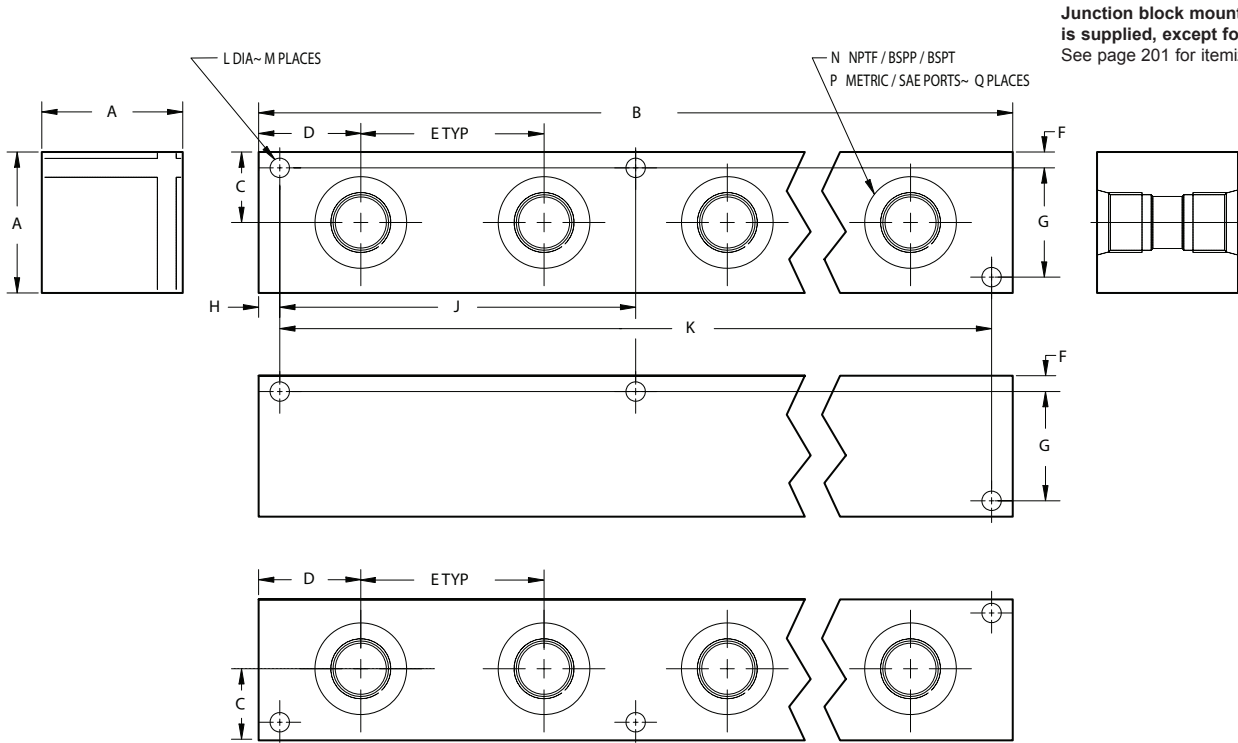


# Junction Manifolds - 90° Design (cont)

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
*J0900124*		5.00							--	4.00		4			2
*J0900224*		10.00							--	9.00		4			4
*J0900324*		15.00							--	14.00		4			6
*J0900424*		20.00							9.50	19.00		4			8
*J0900524*	4.00	25.00	2.00	2.50	5.00	0.41	3.19	0.50	14.50	24.00	0.53	6	1-1/2	-24 or M48x2.0	10
*J0900624*		30.00							14.50	29.00		6			12
*J0900724*		35.00							19.50	34.00		6			14
*J0900824*		40.00							19.50	39.00		6			16
*J0900924*		45.00							24.50	44.00		6			18
*J0901024*		50.00							24.50	49.00		6			20



# Junction Manifolds - 180° Design



Junction block mounting hardware is supplied, except for stainless. See page 201 for itemized list.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa
<b>S*</b>	Stainless Steel - 17-4 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

\*All stainless steel products are passivated.

Side Port Layout	
<b>180</b>	Ports out two opposite sides

No. of Stations	
<b>01</b> thru <b>10</b>	Check chart on next page to verify station-port size combinations

Product Type	
<b>J</b>	Junction Block

Side Port Threads					
<b>04B*</b>	<b>04P*</b>	<b>04T*</b>	B = BSPP • ISO 1179, BS 2179 P = NPTF • ANSI B1.20.3 T = BSPT • ISO 7, BS 21	<b>04M*</b>	<b>04S*</b>
<b>06B*</b>	<b>06P*</b>	<b>06T*</b>		<b>06M*</b>	<b>06S*</b>
<b>08B</b>	<b>08P</b>	<b>08T</b>		<b>08M</b>	<b>08S</b>
<b>12B*</b>	<b>12P*</b>	<b>12T*</b>		<b>12M*</b>	<b>12S*</b>
<b>16B*</b>	<b>16P*</b>	<b>16T*</b>		<b>16M*</b>	<b>16S*</b>
<b>20B*</b>	<b>20P*</b>	<b>20T*</b>		<b>20M*</b>	<b>20S*</b>
<b>24B</b>	<b>24P</b>	<b>24T</b>		<b>24M</b>	<b>24S</b>

Check chart on next page to verify station-port size combinations

M = METRIC • ISO 6149  
S = SAE • ISO 11926, SAE 1926

\* Available in Stainless Steel  
Note: Pipe ports in stainless can gall.

# Junction Manifolds - 180° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
*J1800104*		2.13							--	1.50		4			2
*J1800204*		3.88							--	3.25		4			4
*J1800304*		5.63							--	5.00		4			6
*J1800404*		7.38							--	6.75		4			8
*J1800504*	1.75	9.13	0.88	1.06	1.75	0.25	1.25	0.31	5.13	8.50	0.28	6	1/4	-4	10
*J1800604*		10.88							5.13	10.25		6		or	12
*J1800704*		12.63							6.88	12.00		6		M10x1.0	14
*J1800804*		14.38							6.88	13.75		6			16
*J1800904*		16.13							8.63	15.50		6			18
*J1801004*		17.88							8.63	17.25		6			20
*J1800106*		3.00							--	2.38		4			2
*J1800206*		5.00							--	4.38		4			4
*J1800306*		7.00							--	6.38		4			6
*J1800406*		9.00							--	8.38		4			8
*J1800506*	1.75	11.00	0.88	1.50	2.00	0.25	1.25	0.31	6.19	10.38	0.28	6	3/8	-6	10
*J1800606*		13.00							6.19	12.38		6		or	12
*J1800706*		15.00							8.19	14.38		6		M14x1.5	14
*J1800806*		17.00							8.19	16.38		6			16
*J1800906*		19.00							10.19	18.38		6			18
*J1801006*		21.00							10.19	20.38		6			20
*J1800108*		3.00							--	2.38		4			2
*J1800208*		5.38							--	4.75		4			4
*J1800308*		7.75							--	7.13		4			6
*J1800408*		10.13							--	9.50		4			8
*J1800508*	2.00	12.50	1.00	1.50	2.38	0.25	1.50	0.31	7.13	11.88	0.28	6	1/2	-8	10
*J1800608*		14.88							7.13	14.25		6		or	12
*J1800708*		17.25							9.50	16.63		6		M18x1.5	14
*J1800808*		19.63							9.50	19.00		6			16
*J1800908*		22.00							11.88	21.38		6			18
*J1801008*		24.38							11.88	23.75		6			20
*J1800112*		3.63							--	2.88		4			2
*J1800212*		6.88							--	6.13		4			4
*J1800312*		10.13							--	9.38		4			6
*J1800412*		13.38							--	12.63		4			8
*J1800512*	2.50	16.63	1.25	1.81	3.25	0.28	1.94	0.38	9.56	15.88	0.34	6	3/4	-12	10
*J1800612*		19.88							9.56	19.13		6		or	12
*J1800712*		23.13							12.81	22.38		6		M27x2.0	14
*J1800812*		26.38							12.81	25.63		6			16
*J1800912*		29.63							16.06	28.88		6			18
*J1801012*		32.88							16.06	32.13		6			20
*J1800116*		4.00							--	3.25		4			2
*J1800216*		7.75							--	7.00		4			4
*J1800316*		11.50							--	10.75		4			6
*J1800416*		15.25							--	14.50		4			8
*J1800516*	3.00	19.00	1.50	2.00	3.75	0.34	2.31	0.38	11.00	18.25	P,S ports = 0.41	6	1"	-16	10
*J1800616*		22.75							11.00	22.00	B,M,T ports = 0.42	6		or	12
*J1800716*		26.50							14.75	25.75		6		M33x2.0	14
*J1800816*		30.25							14.75	29.50		6			16
*J1800916*		34.00							18.50	33.25		6			18
*J1801016*		37.75							18.50	37.00		6			20
*J1800120*		4.50							--	3.50		4			2
*J1800220*		8.50							--	7.50		4			4
*J1800320*		12.50							--	11.50		4			6
*J1800420*		16.50							--	15.50		4			8
*J1800520*	3.50	20.50	1.75	2.25	4.00	0.41	2.69	0.50	11.75	19.50	0.53	6	1-1/4	-20	10
*J1800620*		24.50							11.75	23.50		6		or	12
*J1800720*		28.50							15.75	27.50		6		M42x2.0	14
*J1800820*		32.50							15.75	31.50		6			16
*J1800920*		36.50							19.75	35.50		6			18
*J1801020*		40.50							19.75	39.50		6			20

Chart continued on next page

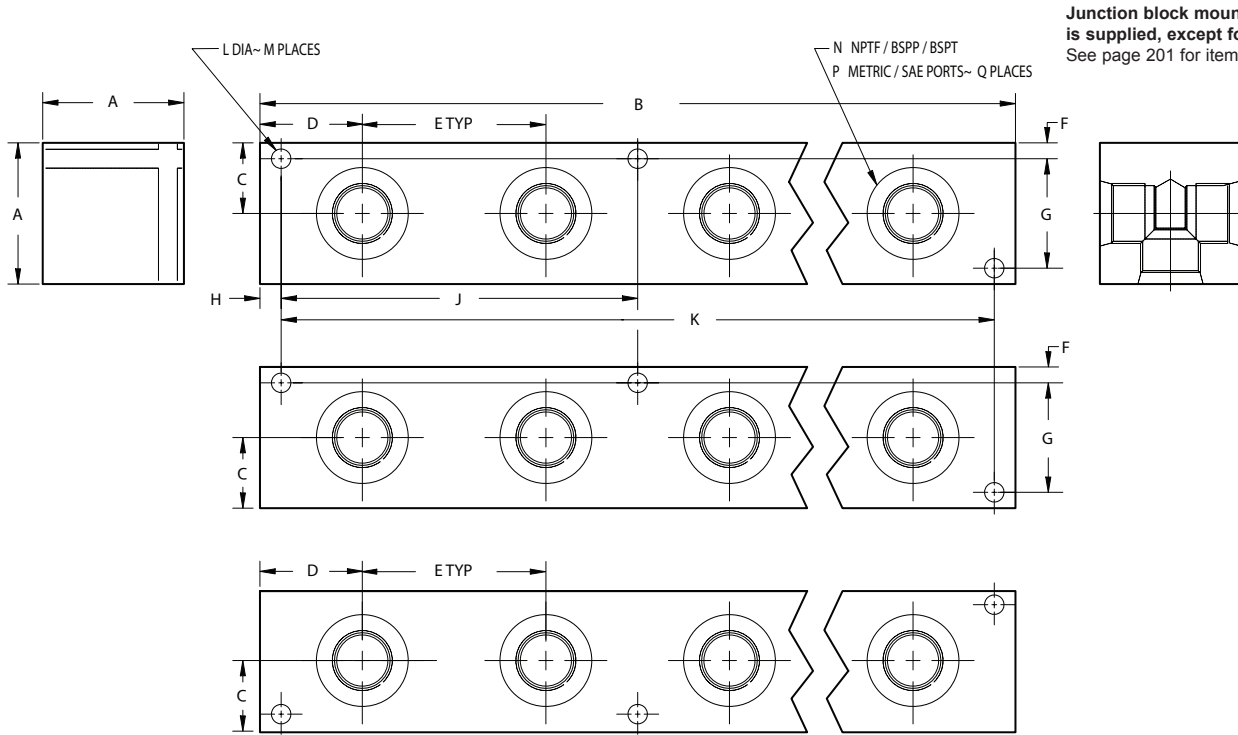


# Junction Manifolds - 180° Design (cont)

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
*J1800124*		5.00							--	4.00		4			2
*J1800224*		10.00							--	9.00		4			4
*J1800324*		15.00							--	14.00		4			6
*J1800424*		20.00							9.50	19.00		4			8
*J1800524*	4.00	25.00	2.00	2.50	5.00	0.41	3.19	0.50	14.50	24.00	0.53	6	1-1/2	-24	10
*J1800624*		30.00							14.50	29.00		6		or	12
*J1800724*		35.00							19.50	34.00		6		M48x2.0	14
*J1800824*		40.00							19.50	39.00		6			16
*J1800924*		45.00							24.50	44.00		6			18
*J1801024*		50.00							24.50	49.00		6			20



# Junction Manifolds - 270° Design



Junction block mounting hardware is supplied, except for stainless. See page 201 for itemized list.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads
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For **coating options** see pages 245-246.

Material	
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa
<b>S*</b>	Stainless Steel - 17-4 5000† psi • 34.5 MPa

† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.

\*All stainless steel products are passivated.

Side Port Layout	
<b>270</b>	Ports out three adjacent sides

No. of Stations	
<b>01</b> thru <b>10</b>	Check chart on next page to verify station-port size combinations

Product Type	
<b>J</b>	Junction Block

Side Port Threads					
<b>04B*</b>	<b>04P*</b>	<b>04T*</b>	<b>04M*</b>	<b>04S*</b>	M = METRIC • ISO 6149 S = SAE • ISO 11926, SAE 1926
<b>06B*</b>	<b>06P*</b>	<b>06T*</b>	<b>06M*</b>	<b>06S*</b>	
<b>08B</b>	<b>08P</b>	<b>08T</b>	<b>08M</b>	<b>08S</b>	
<b>12B*</b>	<b>12P*</b>	<b>12T*</b>	<b>12M*</b>	<b>12S*</b>	
<b>16B*</b>	<b>16P*</b>	<b>16T*</b>	<b>16M*</b>	<b>16S*</b>	
<b>20B*</b>	<b>20P*</b>	<b>20T*</b>	<b>20M*</b>	<b>20S*</b>	
<b>24B</b>	<b>24P</b>	<b>24T</b>	<b>24M</b>	<b>24S</b>	

Check chart on next page to verify station-port size combinations

\* Available in Stainless Steel  
Note: Pipe ports in stainless can gall.





# Junction Manifolds - 270° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
*J2700104*		2.13							--	1.50		4			3
*J2700204*		3.88							--	3.25		4			6
*J2700304*		5.63							--	5.00		4			9
*J2700404*		7.38							--	6.75		4			12
*J2700504*	1.75	9.13	0.88	1.06	1.75	0.25	1.25	0.31	5.13	8.50	0.28	6	1/4	-4	15
*J2700604*		10.88							5.13	10.25		6		or	18
*J2700704*		12.63							6.88	12.00		6		M10x1.0	21
*J2700804*		14.38							6.88	13.75		6			24
*J2700904*		16.13							8.63	15.50		6			27
*J2701004*		17.88							8.63	17.25		6			30
*J2700106*		3.00							--	2.38		4			3
*J2700206*		5.00							--	4.38		4			6
*J2700306*		7.00							--	6.38		4			9
*J2700406*		9.00							--	8.38		4			12
*J2700506*	1.75	11.00	0.88	1.50	2.00	0.25	1.25	0.31	6.19	10.38	0.28	6	3/8	-6	15
*J2700606*		13.00							6.19	12.38		6		or	18
*J2700706*		15.00							8.19	14.38		6		M14x1.5	21
*J2700806*		17.00							8.19	16.38		6			24
*J2700906*		19.00							10.19	18.38		6			27
*J2701006*		21.00							10.19	20.38		6			30
*J2700108*		3.00							--	2.38		4			3
*J2700208*		5.38							--	4.75		4			6
*J2700308*		7.75							--	7.13		4			9
*J2700408*		10.13							--	9.50		4			12
*J2700508*	2.00	12.50	1.00	1.50	2.38	0.25	1.50	0.31	7.13	11.88	0.28	6	1/2	-8	15
*J2700608*		14.88							7.13	14.25		6		or	18
*J2700708*		17.25							9.50	16.63		6		M18x1.5	21
*J2700808*		19.63							9.50	19.00		6			24
*J2700908*		22.00							11.88	21.38		6			27
*J2701008*		24.38							11.88	23.75		6			30
*J2700112*		3.63							--	2.88		4			3
*J2700212*		6.88							--	6.13		4			6
*J2700312*		10.13							--	9.38		4			9
*J2700412*		13.38							--	12.63		4			12
*J2700512*	2.50	16.63	1.25	1.81	3.25	0.28	1.94	0.38	9.56	15.88	0.34	6	3/4	-12	15
*J2700612*		19.88							9.56	19.13		6		or	18
*J2700712*		23.13							12.81	22.38		6		M27x2.0	21
*J2700812*		26.38							12.81	25.63		6			24
*J2700912*		29.63							16.06	28.88		6			27
*J2701012*		32.88							16.06	32.13		6			30
*J2700116*		4.00							--	3.25		4			3
*J2700216*		7.75							--	7.00		4			6
*J2700316*		11.50							--	10.75		4			9
*J2700416*		15.25							--	14.50		4			12
*J2700516*	3.00	19.00	1.50	2.00	3.75	0.34	2.31	0.38	11.00	18.25	B.M., T ports = 0.41	6	1"	-16	15
*J2700616*		22.75							11.00	22.00		6		or	18
*J2700716*		26.50							14.75	25.75		6		M33x2.0	21
*J2700816*		30.25							14.75	29.50		6			24
*J2700916*		34.00							18.50	33.25		6			27
*J2701016*		37.75							18.50	37.00		6			30
*J2700120*		4.50							--	3.50		4			3
*J2700220*		8.50							--	7.50		4			6
*J2700320*		12.50							--	11.50		4			9
*J2700420*		16.50							--	15.50		4			12
*J2700520*	3.50	20.50	1.75	2.25	4.00	0.41	2.69	0.50	11.75	19.50	0.53	6	1-1/4	-20	15
*J2700620*		24.50							11.75	23.50		6		or	18
*J2700720*		28.50							15.75	27.50		6		M42x2.0	21
*J2700820*		32.50							15.75	31.50		6			24
*J2700920*		36.50							19.75	35.50		6			27
*J2701020*		40.50							19.75	39.50		6			30

Chart continued on next page



## Junction Manifolds - 270° Design (cont)

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q
*J2700124*		5.00							--	4.00		4			3
*J2700224*		10.00							--	9.00		4			6
*J2700324*		15.00							--	14.00		4			9
*J2700424*		20.00							9.50	19.00		6			12
*J2700524*	4.00	25.00	2.00	2.50	5.00	0.41	3.19	0.50	14.50	24.00	0.53	6	1-1/2	-24	15
*J2700624*		30.00							14.50	29.00		6		or	18
*J2700724*		35.00							19.50	34.00		6		M48x2.0	21
*J2700824*		40.00							19.50	39.00		6			24
*J2700924*		45.00							24.50	44.00		6			27
*J2701024*		50.00							24.50	49.00		6			30

## SANDWICH MODULES

D03 Spacers	Page 224.4 - 224.6
D03 1-Cavity Modules	Page 224.4 - 224.6
D03 2-Cavity Modules	Page 224.4 - 224.6



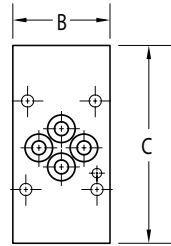
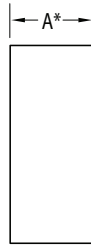
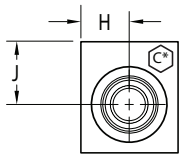
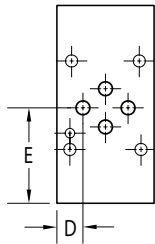
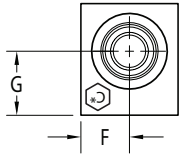


# Sandwich Modules

The pages in this section are our standard product offerings for sandwich modules. Sandwich modules provide an easy way to add a valve function into an existing directional control valve circuit with no additional line plumbing.

If you need a custom sandwich module solution please visit [www.daman.com](http://www.daman.com) for Request For Quote (RFQ) instructions.

# D03 Sandwich Modules



See chart on next page for dimensions and locations.

\*Dimension A may be smaller than required for valve fitment in stack. Spacer plate may be required.

Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.daman.com](http://www.daman.com).

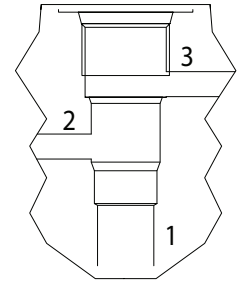
## Ordering Information

<b>Material</b>	<b>Valve Pattern</b>	<b>Product Type</b>	...	<b>Schematic Code*</b>	<b>Cavity Size*</b>	For <b>coating options</b> see pages 245-246.																								
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th colspan="2">Material</th></tr> <tr> <td style="text-align: center;"><b>A</b></td> <td>Aluminum - 6061-T6 3000† psi • 20.7 MPa</td> </tr> <tr> <td style="text-align: center;"><b>D</b></td> <td>Ductile Iron - D4512 5000† psi • 34.5 MPa</td> </tr> <tr> <td colspan="2" style="font-size: small;">† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa	† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th colspan="2">Valve Pattern</th></tr> <tr> <td style="text-align: center;"><b>D03</b></td> <td>ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information</td> </tr> </table>	Valve Pattern		<b>D03</b>	ISO 4401-03-02 NFPA T3.5.1-D03 See Tech Information	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th colspan="2">Product Type</th></tr> <tr> <td style="text-align: center;"><b>SM</b></td> <td>Sandwich Module</td> </tr> </table>	Product Type		<b>SM</b>	Sandwich Module		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th colspan="2">Schematic Code</th></tr> <tr> <td style="text-align: center;"><b>*</b></td> <td>See next pages for circuit details</td> </tr> </table>	Schematic Code		<b>*</b>	See next pages for circuit details	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><th colspan="2">Cavity Size</th></tr> <tr> <td style="text-align: center;"><b>*</b></td> <td>See next pages for available cavity sizes</td> </tr> </table>	Cavity Size		<b>*</b>	See next pages for available cavity sizes	
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Cavity Size																														
<b>*</b>	See next pages for available cavity sizes																													

\* To complete part number for ordering, add schematic code and cavity size from charts on next pages. Ex: AD03SM101C102

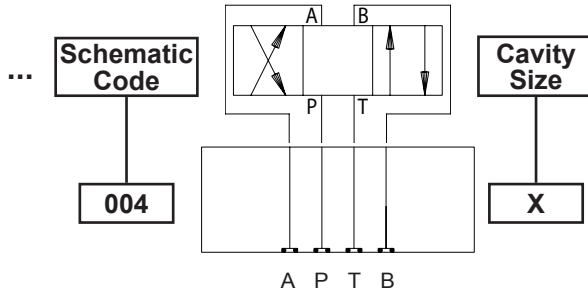
\* Not all cavity sizes are available with all schematic codes. See charts on next pages for availability.

# D03 Sandwich Modules



Schematic connections

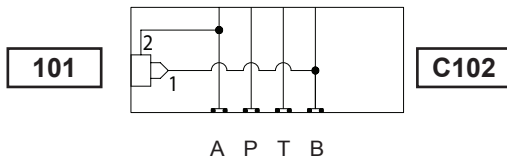
## D03 Spacers



A	B	C	D	E	F	G	H	J
0.39	1.93	2.38	0.56	1.14	--	--	--	--

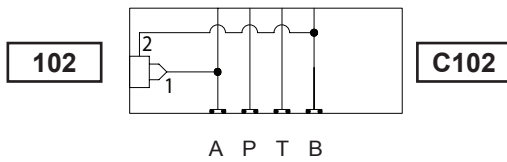
Note: 0.39" thick.

## D03 1-Cavity Modules



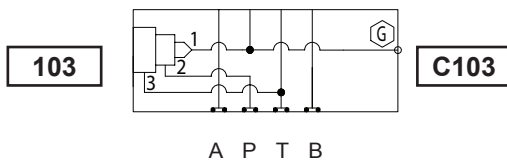
A	B	C	D	E	F	G	H	J
1.58	1.93	4.93	0.56	2.42	--	--	0.69	0.80

Note: B to A for Single Port Relief or Check. See 102 for opposite flow direction.



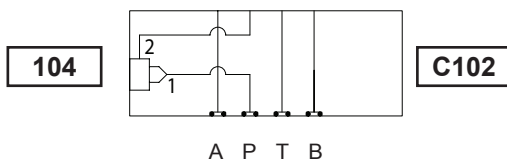
A	B	C	D	E	F	G	H	J
1.58	1.93	4.93	0.56	2.42	1.24	0.79	--	--

Note: A to B for Single Port Relief or Check. See 101 for opposite flow direction.



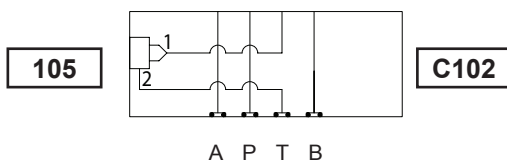
A	B	C	D	E	F	G	H	J
1.58	1.93	4.43	0.56	1.43	0.75	0.60	0.75	0.60

Note: Interrupts P for Reducing / Relieving or 3-way Selector. -04 SAE gauge port.



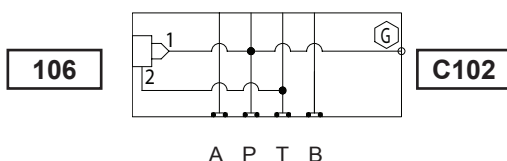
A	B	C	D	E	F	G	H	J
1.58	1.93	3.43	0.56	2.18	--	--	0.82	0.92

Note: Interrupts P for Check or Flow Control.



A	B	C	D	E	F	G	H	J
1.58	1.93	3.43	0.56	2.18	--	--	1.11	0.67

Note: Interrupts T for Check or Flow Control.

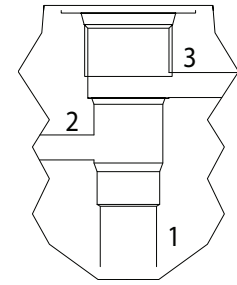


A	B	C	D	E	F	G	H	J
1.58	1.93	2.93	0.57	1.88	--	--	0.97	0.79

Note: P to T for Unloading, Flow Control or Relieving. 5 gpm max. through cartridge.

# D03 Sandwich Modules

## D03 2-Cavity Modules



Schematic connections

Schematic Code	Cavity Size	A	B	C	D	E	F	G	H	J
201	C082HF	1.58	1.93	3.94	0.56	1.97	1.05	0.59	1.05	0.59
Note: Interrupts A & B with cross piloting for Dual PO Check "lock valve". X = Pilot piston between port 1 of both cavities. Machined to accept a piston (bore DIA 0.5005 - 0.5020"). For single-cavity function a cavity plug is required. Consult factory for details.										
202	C102	1.58	1.93	4.93	0.58	2.42	1.24	0.79	0.69	0.80
Note: A to B and B to A for Cross Port Relief, Unloading, or Flow Control.										
203	C102	1.58	1.93	3.94	0.56	1.97	0.97	0.62	0.97	0.62
Note: Interrupts A & B for Metering, Blocking, or Load Holding. See 204 for reverse flow direction.										
204	C102	1.58	1.93	3.94	0.56	1.97	0.97	0.91	0.97	0.91
Note: Interrupts A & B for Metering, Blocking, or Load Holding. See 203 for reverse flow direction.										
205	C102	1.58	1.93	3.93	0.56	1.92	0.87	0.60	0.87	0.61
Note: A & B to T for Unloading, Flow Control, Metering, or Relief.										

For schematics 201 - 205, a cavity plug may be required for single-cavity function.

Technical Information



# TECHNICAL INFORMATION

## Dimensional Reference

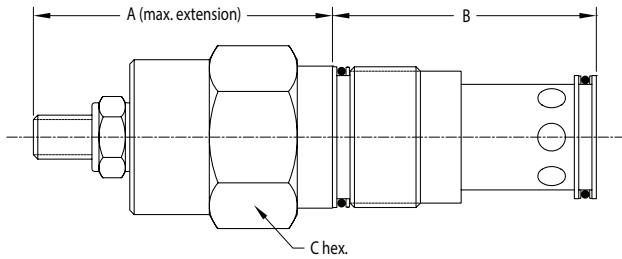
Relief Valve Ordering Information	Page 227
Directional Valve Patterns	Pages 228-229
Flow Control Valve Patterns	Pages 230-231
Pressure Control Valve Patterns	Pages 230-231
Servo Valve Patterns	Pages 232-239
"Obsolete Valve" Patterns	Pages 240-242

## Additional Reference

Materials	Page 243
Tips for Material Selection	Page 244
Surface Treatments	Page 245
Available Coatings	Page 246



# Relief Valves

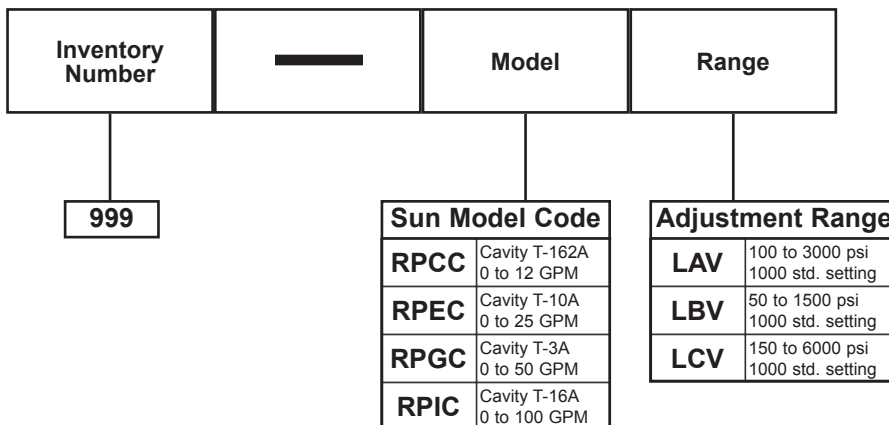


Valve	A max.	B	C hex
RPCC	2.11 [53.6]	1.22 [31.0]	0.75 [19.1]
RPEC	2.00 [50.8]	1.56 [39.7]	0.88 [22.2]
RPGC	2.12 [54.0]	1.88 [47.6]	1.12 [28.6]
RPIC	2.44 [61.9]	2.44 [61.9]	1.25 [31.8]

Sun Valve Application Chart			
Manifolds		Subplates	
*D02P****/S	RPCC-L*V	*D03SPRVS***	RPEC-L*V
*D02S****/S	RPCC-L*V	*D03SPCRS***	RPEC-L*V
*D03P****/S	RPEC-L*V	*D05SPRVS8*	RPEC-L*V
*D03HP****/S	RPGC-L*V	*D05SPCRS8*	RPEC-L*V
*D03S****/S	RPEC-L*V		
*D05P****/S	RPGC-L*V	*D05HSPRVS12*	RPGC-L*V
*D05HP****/S	RPGC-L*V	*D05HSPCRS12*	RPGC-L*V
*D05JP****/S	RPIC-L*V	*D05JSPRVS16*	RPIC-L*V
*D05S02**/S	RPGC-L*V	*D05JSPCRS16*	RPIC-L*V
*D07P****/S	RPGC-L*V	*D07SPRVS12*	RPGC-L*V
*D07HP****/S	RPIC-L*V	*D07HSPRV16*	RPIC-L*V
*D08P****/S	RPGC-L*V	*D08SPRVS16*	RPGC-L*V
*D08HP****/S	RPIC-L*V	*D08SPRVS20*	RPIC-L*V

**Note:** Any technical or performance questions should be addressed to Sun or one of their authorized distributors.

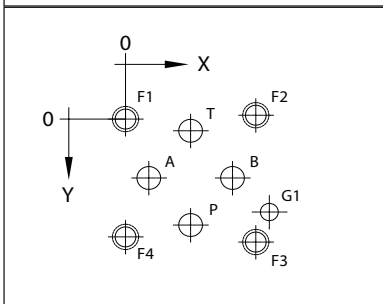
# Ordering Information



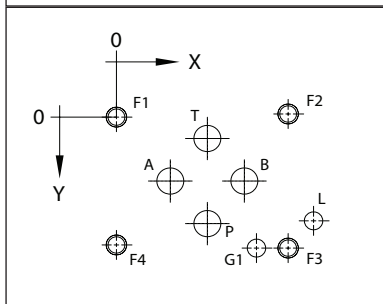
# Directional Valve Patterns

These drawings are for reference only. Please consult the appropriate standard when dimensions are critical. Dimensions may vary on our products. It should not be assumed that each hole shown is found on a given product.

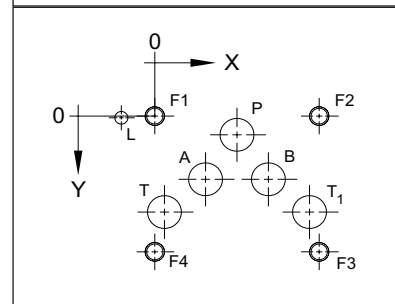
**D02** ISO 4401-02-01-0-05  
NFPA T3.5.1 R2-2002 D02



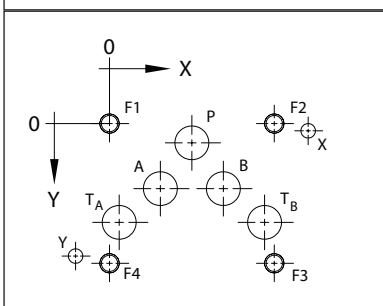
**D03** ISO 4401-03-02-0-05  
NFPA T3.5.1 R2-2002 D03



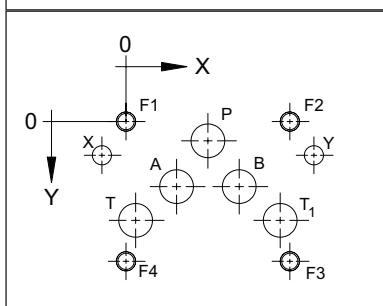
**D05** ISO 4401-05-04-0-05  
NFPA T3.5.1 R2-2002 D05



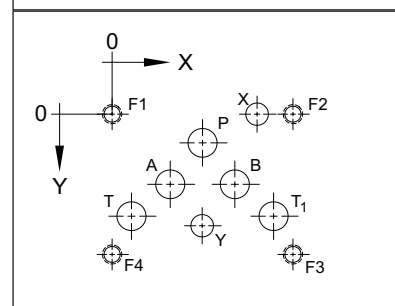
**D05H** NFPA T3.5.1 R2-2002  
D05 - Alternative B



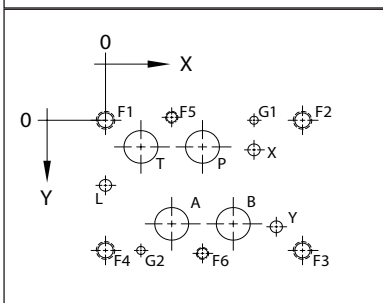
**D05HE** ISO 4401-05-05-0-05  
NFPA T3.5.1 R2-2002 D05 - Alternative A



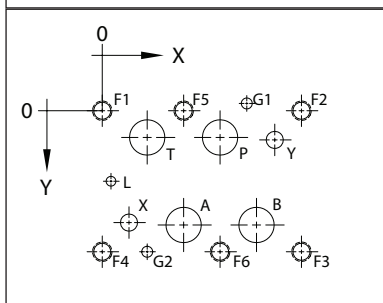
**D06** NFPA T3.5.1 R2-2002 D06



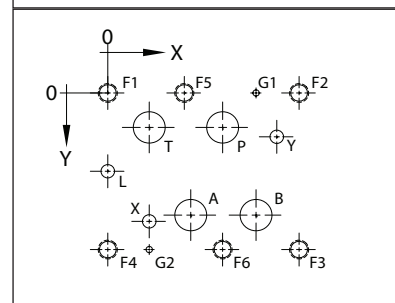
**D07** ISO 4401-07-07-0-05  
NFPA T3.5.1 R2-2002 D07



**D08** ISO 4401-08-08-0-05  
NFPA T3.5.1 R2-2002 D08



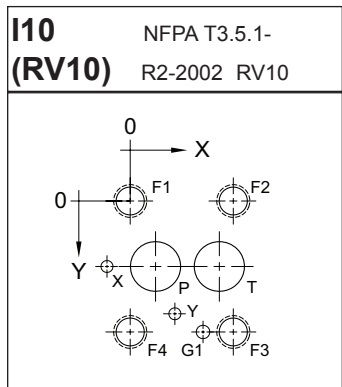
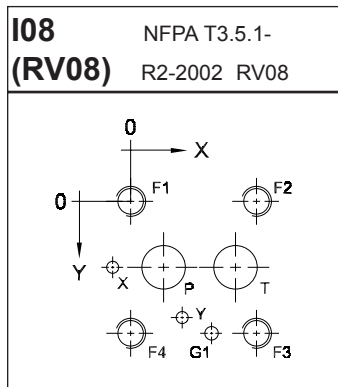
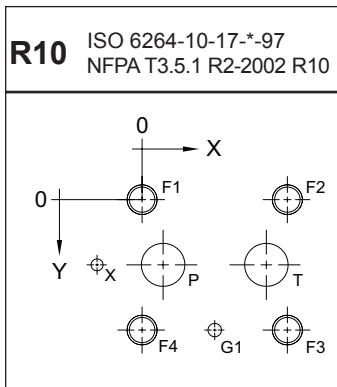
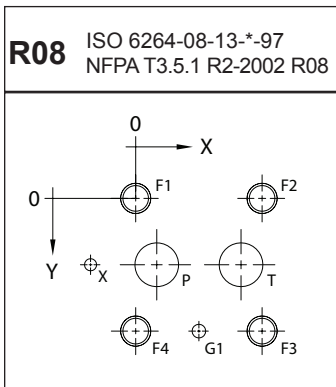
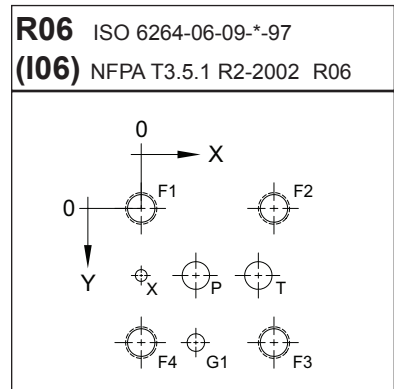
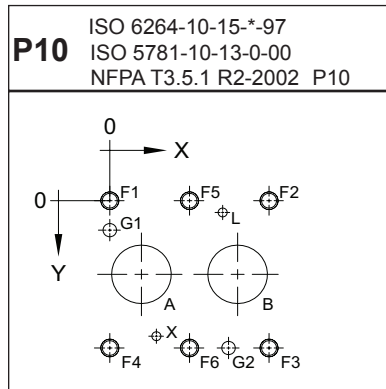
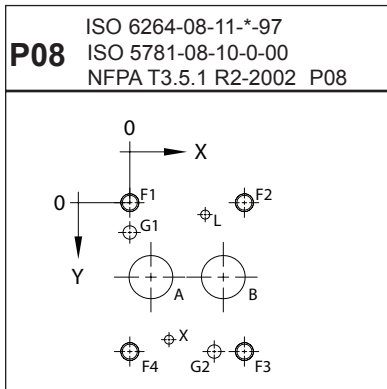
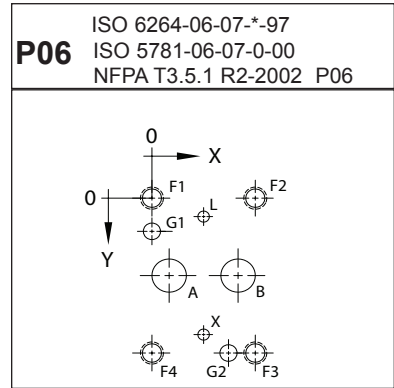
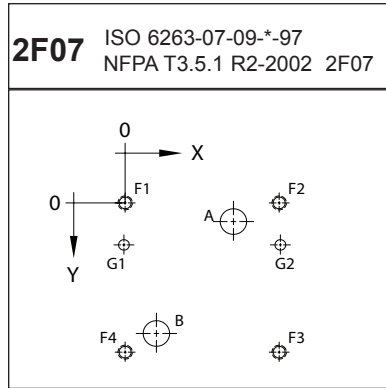
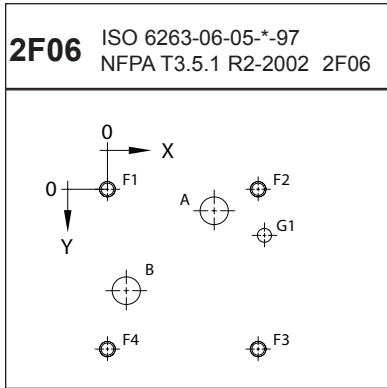
**D10** ISO 4401-10-09-0-05  
NFPA T3.5.1 R2-2002 D10



Pattern	Axis	P	A	T	T <sub>1</sub>	B	X	Y	L	F1	F2	F3	F4	F5	F6	G1	G2
D02	X	0.472 [12.0]	0.169 [4.3]	0.472 [12.0]	--	0.776 [19.7]	--	--	--	0 [0]	0.945 [24.0]	0.945 [24.0]	0 [0]	--	--	1.043 [26.5]	--
	Y	0.797 [20.25]	0.443 [11.25]	0.089 [2.25]	--	0.443 [11.25]	--	--	--	0 [0]	-0.030 [-0.75]	0.915 [23.25]	0.886 [22.5]	--	--	0.699 [17.75]	--
	φ (max)	0.177 [4.5]	0.177 [4.5]	0.177 [4.5]	--	0.177 [4.5]	--	--	--	#10-24 M5	#10-24 M5	#10-24 M5	#10-24 M5	--	--	0.134 [3.4]	--
D03	X	0.847 [21.5]	0.500 [12.7]	0.847 [21.5]	--	1.189 [30.2]	--	--	1.831 [46.5]	0 [0]	1.595 [40.5]	1.595 [40.5]	0 [0]	--	--	1.299 [33.0]	--
	Y	1.020 [25.9]	0.610 [15.5]	0.201 [5.1]	--	0.610 [15.5]	--	--	0.988 [25.1]	0 [0]	-0.030 [-0.75]	1.250 [31.75]	1.221 [31.0]	--	--	1.250 [31.75]	--
	φ (max)	0.295 [7.5]	0.295 [7.5]	0.295 [7.5]	--	0.295 [7.5]	--	--	0.158 [4.0]	#10-24 M5	#10-24 M5	#10-24 M5	#10-24 M5	--	--	0.158 [4.0]	--
D05	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	--	--	-0.433 [-11.0]	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	--	--	0.020 [0.5]	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	--	--	0.177 [4.5]	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05H	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	2.563 [65.1]	-0.441 [-11.2]	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.095 [2.4]	1.721 [43.7]	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.189 [4.8]	0.189 [4.8]	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05HE	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	-0.315 [-8.0]	2.441 [62.0]	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.433 [11.0]	0.433 [11.0]	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.248 [6.3]	0.248 [6.3]	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D06	X	1.750 [44.45]	1.120 [28.45]	0.380 [9.65]	3.120 [79.25]	2.380 [60.45]	2.811 [71.4]	1.750 [44.45]	--	0 [0]	3.500 [88.9]	3.500 [88.9]	0 [0]	--	--	--	--
	Y	0.561 [14.25]	1.380 [35.05]	2.000 [50.8]	2.000 [50.8]	1.380 [35.05]	0 [0]	2.180 [55.37]	--	0 [0]	0 [0]	2.750 [69.85]	2.750 [69.85]	--	--	--	--
	φ (max)	0.579 [14.7]	0.579 [14.7]	0.579 [14.7]	0.579 [14.7]	0.579 [14.7]	0.441 [11.2]	0.441 [11.2]	--	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	--	--
D07	X	1.969 [50.0]	1.343 [34.1]	0.721 [18.3]	--	2.595 [65.9]	3.016 [76.6]	3.469 [88.1]	0 [0]	0 [0]	4.000 [101.6]	4.000 [101.6]	0 [0]	1.343 [34.1]	1.969 [50.0]	3.016 [76.6]	0.721 [18.3]
	Y	0.563 [14.3]	2.189 [55.6]	0.563 [14.3]	--	2.189 [55.6]	0.626 [15.9]	2.252 [57.2]	1.374 [34.9]	0 [0]	0 [0]	2.752 [69.9]	2.752 [69.9]	-0.063 [-1.6]	2.815 [71.5]	0 [0]	2.752 [69.9]
	φ (max)	0.689 [17.5]	0.689 [17.5]	0.689 [17.5]	--	0.689 [17.5]	0.248 [6.3]	0.248 [6.3]	0.248 [6.3]	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	.25-20 M6	.25-20 M6	0.158 [4.0]	0.158 [4.0]
D08	X	3.032 [77.0]	2.095 [53.2]	1.158 [29.4]	--	3.969 [100.8]	0.689 [17.5]	4.437 [112.7]	0.221 [5.6]	0 [0]	5.126 [130.2]	5.126 [130.2]	0 [0]	2.095 [53.2]	3.032 [77.0]	3.721 [94.5]	1.158 [29.4]
	Y	0.689 [17.5]	2.937 [74.6]	0.689 [17.5]	--	2.937 [74.6]	2.874 [73.0]	0.748 [19.0]	1.811 [46.0]	0 [0]	0 [0]	3.626 [92.1]	3.626 [92.1]	0 [0]	3.626 [92.1]	-0.189 [-4.8]	3.626 [92.1]
	φ (max)	0.984 [25.0]	0.984 [25.0]	0.984 [25.0]	--	0.984 [25.0]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	0.295 [7.5]	0.295 [7.5]
D10	X	4.500 [114.3]	3.248 [82.5]	1.626 [41.3]	--	5.811 [147.6]	1.626 [41.3]	6.626 [168.3]	0 [0]	0 [0]	7.500 [190.5]	7.500 [190.5]	0 [0]	3.000 [76.2]	4.500 [114.3]	5.457 [138.6]	1.626 [41.3]
	Y	1.378 [35.0]	4.874 [123.8]	1.378 [35.0]	--	4.874 [123.8]	5.126 [130.2]	1.752 [44.5]	3.126 [79.4]	0 [0]	0 [0]	6.252 [158.8]	6.252 [158.8]	0 [0]	6.252 [158.8]	0 [0]	6.252 [158.8]
	φ (max)	1.260 [32.0]	1.260 [32.0]	1.260 [32.0]	--	1.260 [32.0]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	.75-10 M20	.75-10 M20	.75-10 M20	.75-10 M20	.75-10 M20	.75-10 M20	0.295 [7.5]	0.295 [7.5]

# Non-Directional Valve Patterns

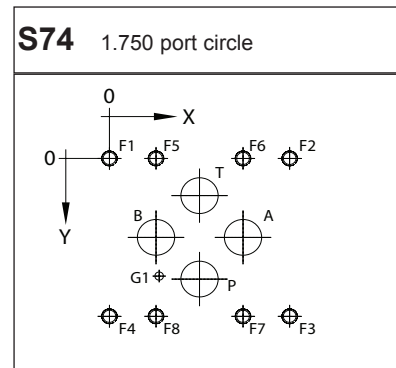
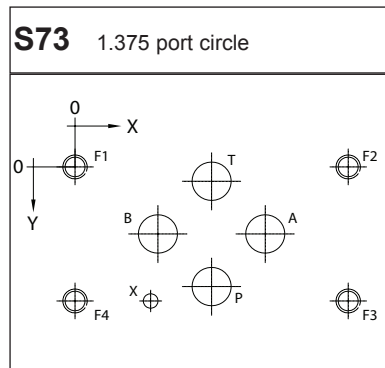
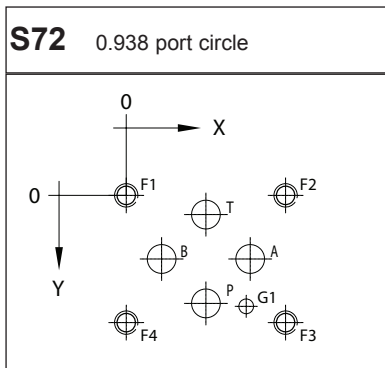
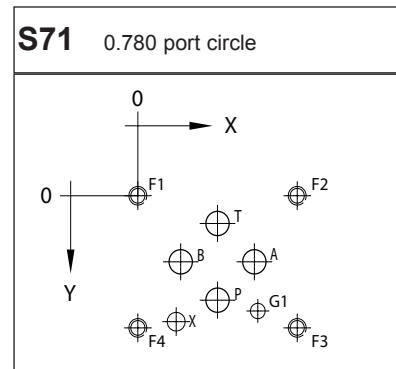
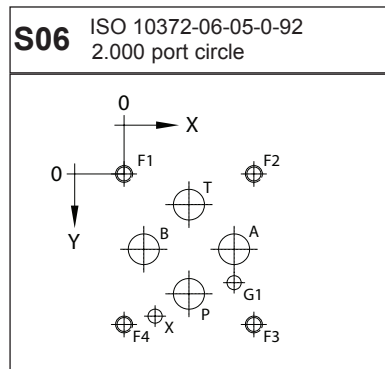
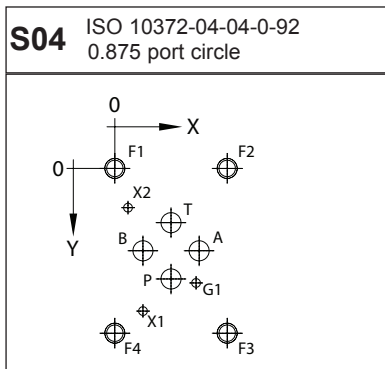
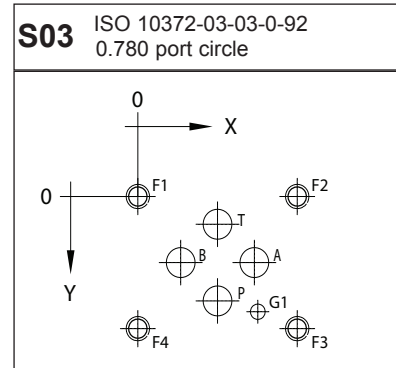
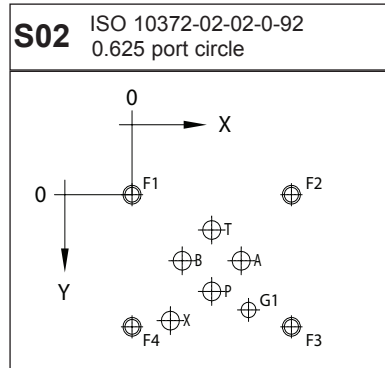
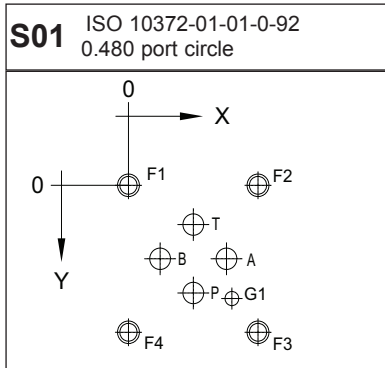
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Pattern	Axis	A	B	P	T	X	L	F1	F2	F3	F4	F5	F6	G1	G2
<b>2F06</b>	X	2.126 [54.0]	0.374 [9.5]	--	--	--	--	0 [0]	3.000 [76.2]	3.000 [76.2]	0 [0]	--	--	3.126 [79.4]	--
	Y	0.437 [11.1]	2.063 [52.4]	--	--	--	--	0 [0]	0 [0]	3.252 [82.6]	3.252 [82.6]	--	--	0.937 [23.8]	--
	φ (max)	0.579 [14.7]	0.579 [14.7]	--	--	--	--	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--	0.295 [7.5]	--
<b>2F07</b>	X	2.953 [75.0]	0.811 [20.6]	--	--	--	--	0 [0]	4.000 [101.6]	4.000 [101.6]	0 [0]	--	--	-0.032 [-0.8]	4.032 [102.4]
	Y	0.437 [11.1]	3.406 [86.5]	--	--	--	--	0 [0]	0 [0]	4.000 [101.6]	4.000 [101.6]	--	--	1.126 [28.6]	1.126 [28.6]
	φ (max)	0.689 [17.5]	0.689 [17.5]	--	--	--	--	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	0.409 [10.4]	0.409 [10.4]
<b>P06</b>	X	0.280 [7.1]	1.406 [35.7]	--	--	0.843 [21.4]	0.843 [21.4]	0 [0]	1.689 [42.9]	1.689 [42.9]	0 [0]	--	--	0 [0]	1.252 [31.8]
	Y	1.311 [33.3]	1.311 [33.3]	--	--	2.311 [58.7]	0.311 [7.9]	0 [0]	0 [0]	2.626 [66.7]	2.626 [66.7]	--	--	0.563 [14.3]	2.626 [66.7]
	φ (max)	0.579 [14.7]	0.579 [14.7]	--	--	0.189 [4.8]	0.189 [4.8]	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	0.295 [7.5]	0.295 [7.5]
<b>P08</b>	X	0.437 [11.1]	1.937 [49.2]	--	--	0.819 [20.8]	1.563 [39.7]	0 [0]	2.374 [60.3]	2.374 [60.3]	0 [0]	--	--	0 [0]	1.752 [44.5]
	Y	1.563 [39.7]	1.563 [39.7]	--	--	2.874 [73.0]	0.252 [6.4]	0 [0]	0 [0]	3.126 [79.4]	3.126 [79.4]	--	--	0.626 [15.9]	3.126 [79.4]
	φ (max)	0.921 [23.4]	0.921 [23.4]	--	--	0.189 [4.8]	0.189 [4.8]	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	0.295 [7.5]	0.295 [7.5]
<b>P10</b>	X	0.658 [16.7]	2.658 [67.5]	--	--	0.969 [24.6]	2.347 [59.6]	0 [0]	3.311 [84.1]	3.311 [84.1]	0 [0]	1.658 [42.1]	1.658 [42.1]	0 [0]	2.469 [62.7]
	Y	1.906 [48.4]	1.906 [48.4]	--	--	3.658 [92.9]	0.158 [4.0]	0 [0]	0 [0]	3.811 [96.8]	3.811 [96.8]	0 [0]	3.811 [96.8]	0.843 [21.4]	3.811 [96.8]
	φ (max)	1.260 [32.0]	1.260 [32.0]	--	--	0.189 [4.8]	0.189 [4.8]	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	0.295 [7.5]	0.295 [7.5]
<b>R06 (I06)</b>	X	--	--	0.870 [22.1]	1.870 [47.5]	0 [0]	--	0 [0]	2.118 [53.8]	2.118 [53.8]	0 [0]	--	--	0.870 [22.1]	--
	Y	--	--	1.059 [26.9]	1.059 [26.9]	1.059 [26.9]	--	0 [0]	0 [0]	2.118 [53.8]	2.118 [53.8]	--	--	2.118 [53.8]	--
	φ (max)	--	--	0.579 [14.7]	0.579 [14.7]	0.189 [4.8]	--	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	--	--	0.295 [7.5]	--
<b>R08</b>	X	--	--	0.437 [11.1]	2.189 [55.6]	-0.937 [-23.8]	--	0 [0]	2.626 [66.7]	2.626 [66.7]	0 [0]	--	--	1.315 [33.4]	--
	Y	--	--	1.378 [35.0]	1.378 [35.0]	1.378 [35.0]	--	0 [0]	0 [0]	2.756 [70.0]	2.756 [70.0]	--	--	2.756 [70.0]	--
	φ (max)	--	--	0.921 [23.4]	0.921 [23.4]	0.248 [6.3]	--	.63-11 M16	.63-11 M16	.63-11 M16	.63-11 M16	--	--	0.295 [7.5]	--
<b>R10</b>	X	--	--	0.500 [12.7]	3.000 [76.2]	-1.252 [-31.8]	--	0 [0]	3.500 [88.9]	3.500 [88.9]	0 [0]	--	--	1.752 [44.5]	--
	Y	--	--	1.626 [41.3]	1.626 [41.3]	1.626 [41.3]	--	0 [0]	0 [0]	3.252 [82.6]	3.252 [82.6]	--	--	3.252 [82.6]	--
	φ (max)	--	--	1.260 [32.0]	1.260 [32.0]	0.248 [6.3]	--	.75-10 M18	.75-10 M18	.75-10 M18	.75-10 M18	--	--	0.295 [7.5]	--
<b>I08 (RV08)</b>	X	--	--	0.689 [17.5]	2.189 [55.6]	-0.374 [-9.5]	1.441 [36.6]	0 [0]	2.626 [66.7]	2.626 [66.7]	0 [0]	--	--	1.689 [42.9]	--
	Y	--	--	1.378 [35.0]	1.378 [35.0]	1.378 [35.0]	2.248 [57.1]	0 [0]	0 [0]	2.756 [70.0]	2.756 [70.0]	--	--	2.756 [70.0]	--
	φ (max)	--	--	0.921 [23.4]	0.921 [23.4]	0.248 [6.3]	0.248 [6.3]	.63-11 M16	.63-11 M16	.63-11 M16	.63-11 M16	--	--	0.295 [7.5]	--
<b>I10 (RV10)</b>	X	--	--	0.563 [14.3]	2.311 [58.7]	-0.626 [-15.9]	1.248 [31.8]	0 [0]	2.626 [66.7]	2.626 [66.7]	0 [0]	--	--	2.000 [50.8]	--
	Y	--	--	1.811 [46.0]	1.811 [46.0]	1.811 [46.0]	3.185 [80.9]	0 [0]	0 [0]	3.626 [92.1]	3.626 [92.1]	--	--	3.626 [92.1]	--
	φ (max)	--	--	1.260 [32.0]	1.260 [32.0]	0.248 [6.3]	0.248 [6.3]	.75-10 M18	.75-10 M18	.75-10 M18	.75-10 M18	--	--	0.295 [7.5]	--

# Servo Valve Patterns

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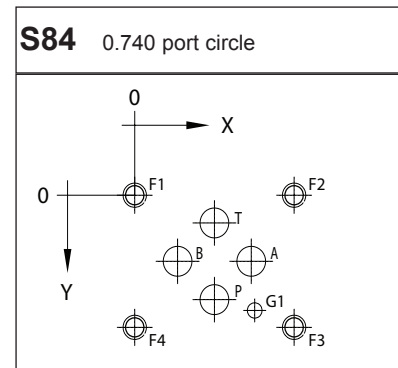
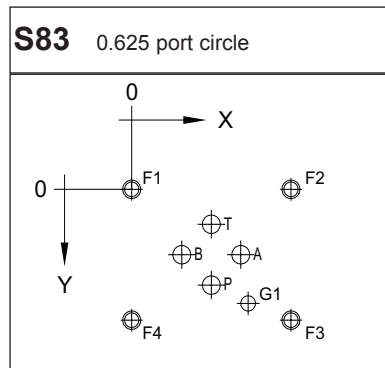
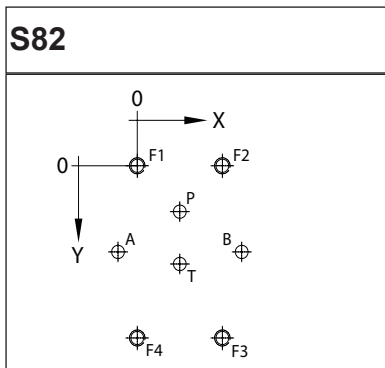
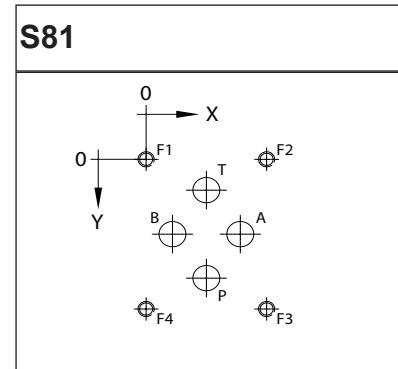
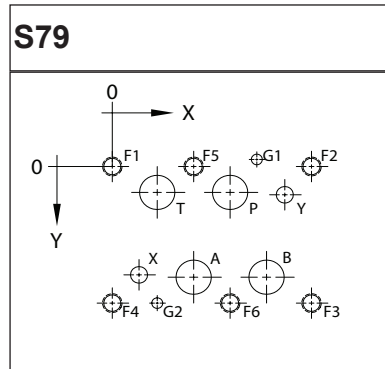
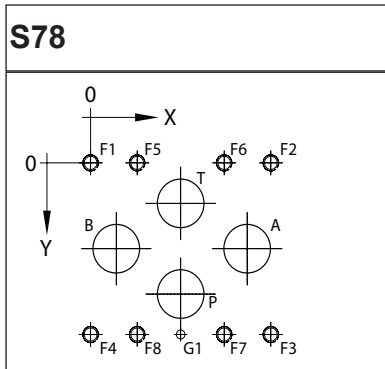
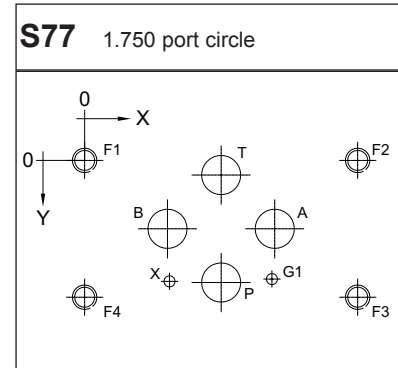
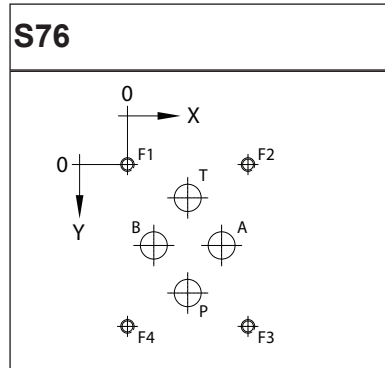
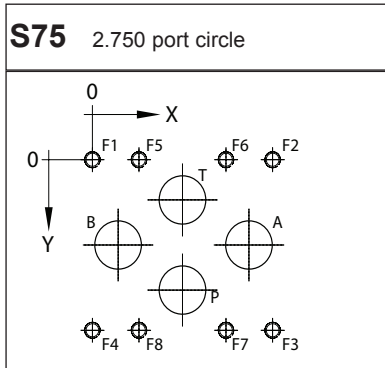
Servo patterns continued pages 234-239



Pattern	Axis	P	A	T	B	X1	X2	F1	F2	F3	F4	F5	F6	F7	F8	G1
<b>S01</b>	X	0.469 [11.9]	0.709 [18.0]	0.469 [11.9]	0.228 [5.8]	--	--	0 [0]	0.937 [23.8]	0.937 [23.8]	0 [0]	--	--	--	--	0.748 [19.0]
	Y	0.756 [19.2]	0.516 [13.1]	0.276 [7.0]	0.516 [13.1]	--	--	0 [0]	0 [0]	1.032 [26.2]	1.032 [26.2]	--	--	--	--	0.795 [20.2]
	φ (max)	0.150 [3.8]	0.150 [3.8]	0.150 [3.8]	0.150 [3.8]	--	--	#6-32 M4	#6-32 M4	#6-32 M4	#6-32 M4	--	--	--	--	--
<b>S02</b>	X	0.843 [21.4]	1.154 [29.3]	0.843 [21.4]	0.532 [13.5]	0.406 [10.3]	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	1.232 [31.3]
	Y	0.984 [25.0]	0.673 [17.1]	0.362 [9.2]	0.673 [17.1]	1.283 [32.6]	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	1.173 [29.8]
	φ (max)	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]	0.197 [5.0]	0.095 [2.4]	--	#10-32 M5	#10-32 M5	#10-32 M5	#10-32 M5	--	--	--	--	--
<b>S03</b>	X	0.843 [21.4]	1.232 [31.3]	0.843 [21.4]	0.453 [11.5]	--	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	1.232 [31.3]
	Y	1.063 [27.0]	0.673 [17.1]	0.284 [7.2]	0.673 [17.1]	--	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	1.173 [29.8]
	φ (max)	0.260 [6.6]	0.260 [6.6]	0.260 [6.6]	0.260 [6.6]	--	--	.25-28 M6	.25-28 M6	.25-28 M6	.25-28 M6	--	--	--	--	--
<b>S04</b>	X	0.874 [22.2]	1.311 [33.3]	0.874 [22.2]	0.437 [11.1]	0.437 [11.1]	0.205 [5.2]	0 [0]	1.748 [44.4]	1.748 [44.4]	0 [0]	--	--	--	--	1.264 [32.1]
	Y	1.717 [43.6]	1.280 [32.5]	0.843 [21.4]	1.280 [32.5]	2.217 [56.3]	0.610 [15.5]	0 [0]	0 [0]	2.559 [65.0]	2.559 [65.0]	--	--	--	--	1.780 [45.2]
	φ (max)	0.323 [8.2]	0.323 [8.2]	0.323 [8.2]	0.323 [8.2]	0.197 [5.0]	0.197 [5.0]	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--	--	--	--
<b>S06</b>	X	1.437 [36.5]	2.437 [61.9]	1.437 [36.5]	0.437 [11.1]	0.685 [17.4]	--	0 [0]	2.874 [73.0]	2.874 [73.0]	0 [0]	--	--	--	--	2.437 [61.9]
	Y	2.685 [68.2]	1.685 [42.8]	0.685 [17.4]	1.685 [42.8]	3.189 [81.0]	--	0 [0]	0 [0]	3.370 [85.6]	3.370 [85.6]	--	--	--	--	2.437 [61.9]
	φ (max)	0.630 [16.0]	0.630 [16.0]	0.630 [16.0]	0.630 [16.0]	0.197 [5.0]	--	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	--	--	--
<b>S71</b>	X	0.843 [21.4]	1.232 [31.2]	0.843 [21.4]	0.453 [11.4]	0.406 [10.3]	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	1.232 [31.3]
	Y	1.063 [27.0]	0.673 [17.1]	0.284 [7.2]	0.673 [17.1]	1.284 [32.6]	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	1.173 [29.8]
	φ (max)	0.260 [6.6]	0.260 [6.6]	0.260 [6.6]	0.260 [6.6]	0.095 [2.4]	--	#10-32 M5	#10-32 M5	#10-32 M5	#10-32 M5	--	--	--	--	--
<b>S72</b>	X	0.843 [21.4]	1.311 [33.3]	0.843 [21.4]	0.374 [9.5]	--	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	1.232 [31.3]
	Y	1.142 [29.0]	0.673 [17.1]	0.205 [5.2]	0.673 [17.1]	--	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	1.173 [29.8]
	φ (max)	0.315 [8.0]	0.315 [8.0]	0.315 [8.0]	0.315 [8.0]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--	--
<b>S73</b>	X	1.750 [44.5]	2.438 [61.9]	1.750 [44.5]	1.062 [27.0]	0.970 [24.6]	--	0 [0]	3.500 [88.9]	3.500 [88.9]	0 [0]	--	--	--	--	--
	Y	1.563 [39.7]	0.875 [22.3]	0.188 [4.8]	0.875 [22.3]	1.750 [44.5]	--	0 [0]	0 [0]	1.750 [44.5]	1.750 [44.5]	--	--	--	--	--
	φ (max)	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.094 [2.4]	--	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--	--	--	--
<b>S74</b>	X	1.813 [46.1]	2.688 [68.3]	1.813 [46.1]	0.938 [23.8]	--	--	0 [0]	3.625 [92.1]	3.625 [92.1]	0 [0]	0.938 [23.8]	2.688 [68.3]	2.688 [68.3]	0.938 [23.8]	1.000 [25.4]
	Y	2.531 [64.3]	1.656 [42.1]	0.781 [19.8]	1.656 [42.1]	--	--	0 [0]	0 [0]	3.313 [84.2]	3.313 [84.2]	0 [0]	0 [0]	3.313 [84.2]	3.313 [84.2]	2.469 [62.7]
	φ (max)	0.750 [19.1]	0.750 [19.1]	0.750 [19.1]	0.750 [19.1]	--	--	.31-24 M8	.31-24 M8	.31-24 M8	.31-24 M8	.31-24 M8	.31-24 M8	.31-24 M8	.31-24 M8	.31-24 M8

# Servo Valve Patterns

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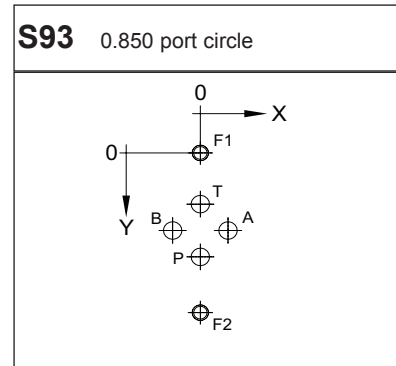
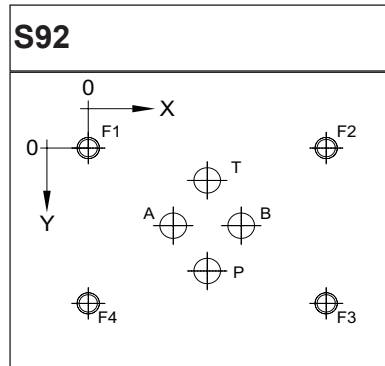
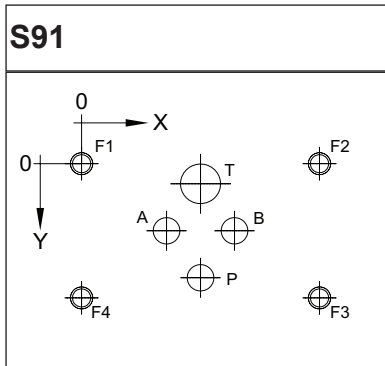
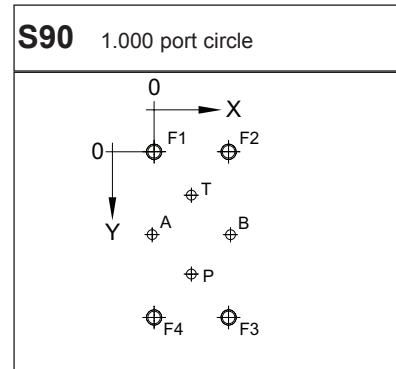
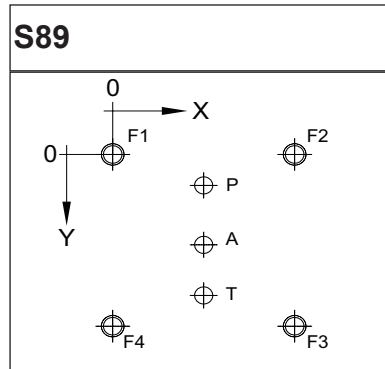
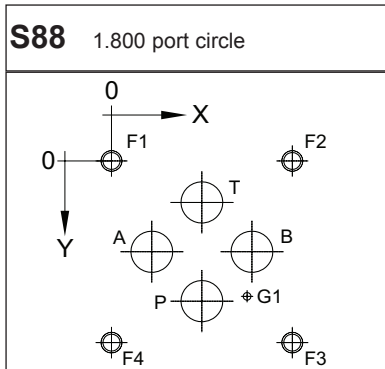
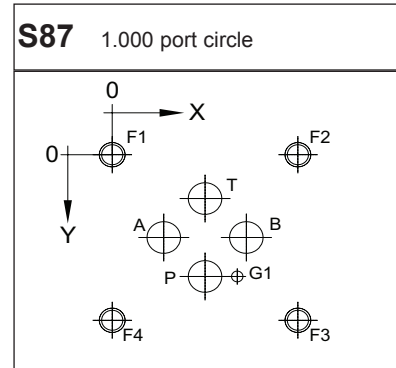
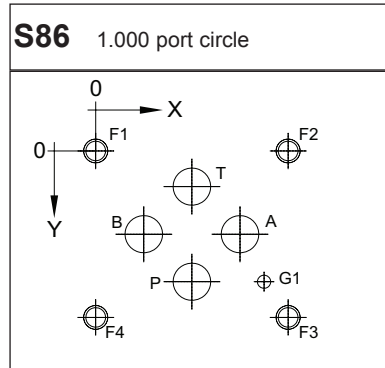
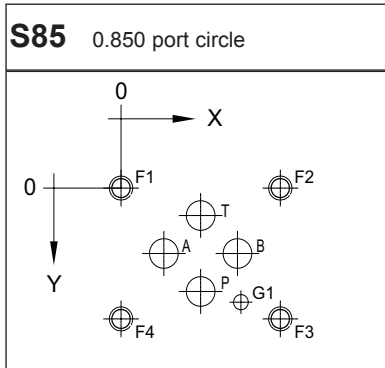


Servo patterns continued pages 236-239

Pattern	Axis	P	A	T	B	X	Y	F1	F2	F3	F4	F5	F6	F7	F8	G1	G2
<b>S75</b>	X	2.000 [50.8]	3.375 [85.7]	2.000 [50.8]	0.625 [15.9]	--	--	0 [0]	4.000 [101.6]	4.000 [101.6]	0 [0]	1.000 [25.4]	3.000 [76.2]	3.000 [76.2]	1.000 [25.4]	--	--
	Y	3.625 [92.1]	2.250 [57.2]	0.875 [22.2]	2.250 [57.2]	--	--	0 [0]	0 [0]	4.500 [114.3]	4.500 [114.3]	0 [0]	0 [0]	4.500 [114.3]	4.500 [114.3]	--	--
	φ (max)	1.000 [25.4]	1.000 [25.4]	1.000 [25.4]	1.000 [25.4]	--	--	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	.50-13 M12	--
<b>S76</b>	X	1.120 [28.5]	1.750 [44.5]	1.120 [28.5]	0.490 [12.5]	--	--	0 [0]	2.240 [56.9]	2.240 [56.9]	0 [0]	--	--	--	--	--	--
	Y	2.357 [59.9]	1.483 [37.6]	0.610 [15.5]	1.483 [37.6]	--	--	0 [0]	0 [0]	2.967 [75.4]	2.967 [75.4]	--	--	--	--	--	--
	φ (max)	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--	--	--
<b>S77</b>	X	1.813 [46.0]	2.688 [68.3]	1.813 [46.0]	0.937 [23.8]	1.025 [26.0]	--	0 [0]	3.625 [92.1]	3.625 [92.1]	0 [0]	--	--	--	--	2.625 [66.7]	--
	Y	2.063 [52.4]	1.187 [30.2]	0.312 [7.9]	1.187 [30.2]	2.054 [52.2]	--	0 [0]	0 [0]	2.375 [60.3]	2.375 [60.3]	--	--	--	--	2.000 [50.8]	--
	φ (max)	0.625 [15.9]	0.625 [15.9]	0.625 [15.9]	0.625 [15.9]	0.125 [3.2]	--	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--	--	--	0.157 [4.0]	--
<b>S78</b>	X	2.181 [55.4]	3.741 [95.0]	2.181 [55.4]	0.621 [15.8]	--	--	0 [0]	4.362 [110.8]	4.362 [110.8]	0 [0]	1.241 [31.5]	3.121 [79.3]	3.121 [79.3]	1.241 [31.5]	2.181 [55.4]	--
	Y	3.435 [87.2]	2.310 [58.7]	1.185 [30.1]	2.310 [58.7]	--	--	0 [0]	0 [0]	4.620 [117.3]	4.620 [117.3]	0 [0]	0 [0]	4.620 [117.3]	4.620 [117.3]	4.620 [117.3]	--
	φ (max)	1.125 [28.6]	1.125 [28.6]	1.125 [28.6]	1.125 [28.6]	--	--	.62-11 M16	.62-11 M16	.62-11 M16	.62-11 M16	.62-11 M16	.62-11 M16	.62-11 M16	.62-11 M16	.62-11 M16	0.313 [7.9]
<b>S79</b>	X	3.031 [77.0]	2.094 [53.2]	1.157 [29.4]	3.969 [100.8]	0.689 [17.5]	4.437 [112.7]	0 [0]	5.126 [130.2]	5.126 [130.2]	0 [0]	2.094 [53.2]	3.031 [77.0]	--	--	3.720 [94.5]	1.157 [29.4]
	Y	0.689 [17.5]	2.937 [74.6]	0.689 [17.5]	2.937 [74.6]	2.874 [73.0]	0.748 [19.0]	0 [0]	0 [0]	3.626 [92.1]	3.626 [92.1]	0 [0]	3.626 [92.1]	--	--	-0.189 [-4.8]	3.626 [92.1]
	φ (max)	0.984 [25.0]	0.984 [25.0]	0.984 [25.0]	0.984 [25.0]	0.441 [11.2]	0.441 [11.2]	.44-14 M12	.44-14 M12	.44-14 M12	.44-14 M12	.44-14 M12	.44-14 M12	--	--	0.295 [7.5]	0.295 [7.5]
<b>S81</b>	X	1.120 [28.4]	1.750 [44.5]	1.120 [28.4]	0.490 [12.4]	--	--	0 [0]	2.240 [56.9]	2.240 [56.9]	0 [0]	--	--	--	--	--	--
	Y	2.375 [60.3]	1.500 [38.1]	0.625 [15.9]	1.500 [38.1]	--	--	0 [0]	0 [0]	3.000 [76.2]	3.000 [76.2]	--	--	--	--	--	--
	φ (max)	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	0.500 [12.7]	--	--	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--	--	--	--	--
<b>S82</b>	X	0.433 [11.0]	-0.197 [-5.0]	0.433 [11.0]	1.063 [27.0]	--	--	0 [0]	0.866 [22.0]	0.866 [22.0]	0 [0]	--	--	--	--	--	--
	Y	0.449 [11.4]	0.843 [21.4]	0.961 [24.4]	0.843 [21.4]	--	--	0 [0]	0 [0]	1.677 [42.6]	1.677 [42.6]	--	--	--	--	--	--
	φ (max)	0.130 [3.3]	0.130 [3.3]	0.130 [3.3]	0.130 [3.3]	--	--	M4 M4	M4 M4	M4 M4	M4 M4	--	--	--	--	--	--
<b>S83</b>	X	0.843 [21.4]	1.154 [29.3]	0.843 [21.4]	0.531 [13.5]	--	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	1.232 [31.3]	--
	Y	0.984 [25.0]	0.673 [17.1]	0.358 [9.1]	0.673 [17.1]	--	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	1.173 [29.8]	--
	φ (max)	0.191 [4.85]	0.191 [4.85]	0.191 [4.85]	0.191 [4.85]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--	0.138 [3.5]	--
<b>S84</b>	X	0.844 [21.4]	1.214 [30.8]	0.844 [21.4]	0.474 [12.0]	--	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	--	--
	Y	1.042 [26.5]	0.672 [17.1]	0.302 [7.67]	0.672 [17.1]	--	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	--	--
	φ (max)	0.260 [6.6]	0.260 [6.6]	0.260 [6.6]	0.260 [6.6]	--	--	#10-32 M5	#10-32 M5	#10-32 M5	#10-32 M5	--	--	--	--	--	--

# Servo Valve Patterns

These drawings are for reference only. Please consult the appropriate standard when dimensions are critical. Dimensions may vary on our products. It should not be assumed that each hole shown is found on a given product.

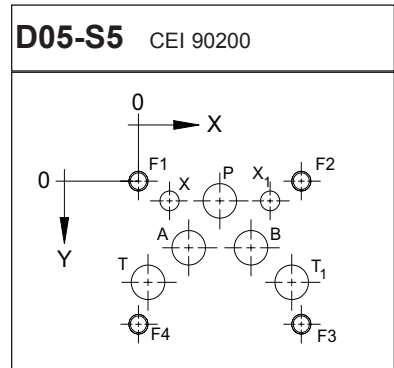
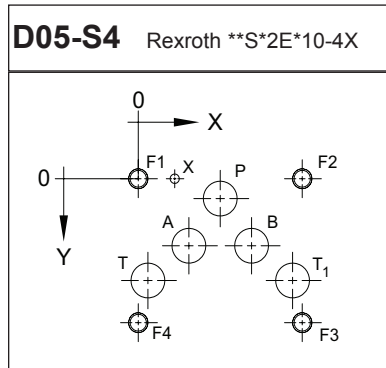
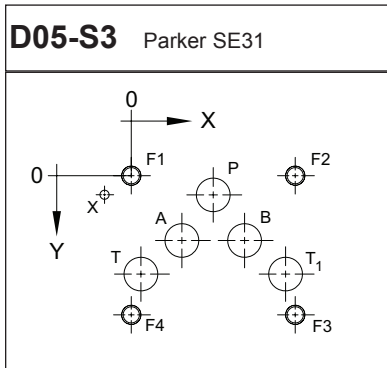
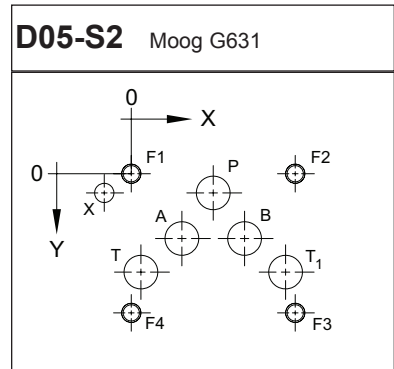
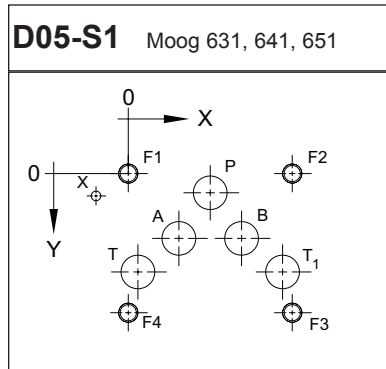
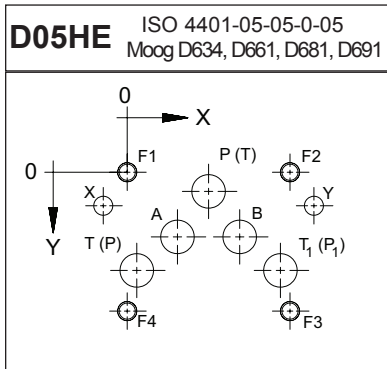
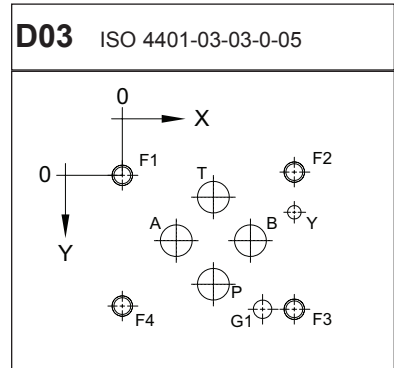
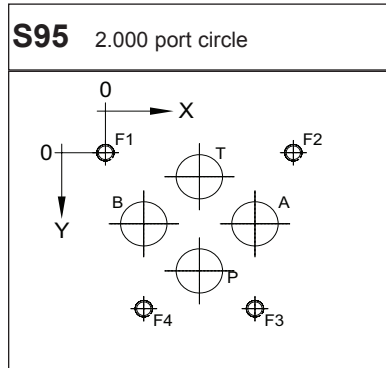
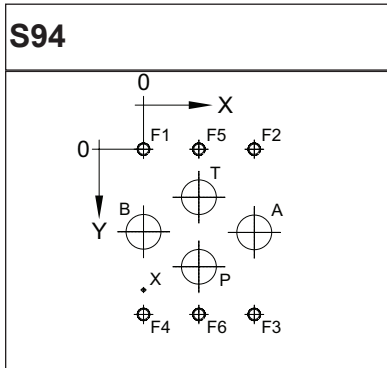


Servo patterns continued pages 238-239

Pattern	Axis	P	A	T	B	X	Y	F1	F2	F3	F4	F5	F6	F7	F8	G1	G2
<b>S85</b>	X	0.843 [21.4]	0.418 [10.6]	0.843 [21.4]	1.268 [32.2]	--	--	0 [0]	1.685 [42.8]	1.685 [42.8]	0 [0]	--	--	--	--	1.232 [31.3]	--
	Y	1.098 [27.9]	0.673 [17.1]	0.248 [6.3]	0.673 [17.1]	--	--	0 [0]	0 [0]	1.347 [34.2]	1.347 [34.2]	--	--	--	--	1.173 [29.8]	--
	φ (max)	0.327 [8.3]	0.327 [8.3]	0.327 [8.3]	0.327 [8.3]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--	0.138 [3.5]	--
<b>S86</b>	X	1.000 [25.4]	1.500 [38.1]	1.000 [25.4]	0.500 [12.7]	--	--	0 [0]	2.000 [50.8]	2.000 [50.8]	0 [0]	--	--	--	--	1.750 [44.5]	--
	Y	1.375 [34.9]	0.875 [22.2]	0.375 [9.5]	0.875 [22.2]	--	--	0 [0]	0 [0]	1.750 [44.5]	1.750 [44.5]	--	--	--	--	1.375 [34.9]	--
	φ (max)	0.390 [9.9]	0.390 [9.9]	0.390 [9.9]	0.390 [9.9]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--	0.138 [3.5]	--
<b>S87</b>	X	1.125 [28.6]	0.625 [15.9]	1.125 [28.6]	1.625 [41.3]	--	--	0 [0]	2.250 [57.2]	2.250 [57.2]	0 [0]	--	--	--	--	1.515 [38.5]	--
	Y	1.563 [39.7]	1.063 [27.0]	0.563 [14.3]	1.063 [27.0]	--	--	0 [0]	0 [0]	2.125 [54.0]	2.125 [54.0]	--	--	--	--	1.563 [39.7]	--
	φ (max)	0.410 [10.4]	0.410 [10.4]	0.410 [10.4]	0.410 [10.4]	--	--	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--	--	--	0.138 [3.5]	--
<b>S88</b>	X	1.625 [41.3]	0.725 [18.4]	2.18 [55.4]	2.525 [64.1]	--	--	0 [0]	3.250 [82.6]	3.250 [82.6]	0 [0]	--	--	--	--	2.438 [61.9]	--
	Y	2.556 [64.9]	1.656 [42.1]	0.756 [19.2]	1.656 [42.1]	--	--	0 [0]	0 [0]	3.313 [84.1]	3.313 [84.1]	--	--	--	--	2.469 [62.7]	--
	φ (max)	0.750 [19.1]	0.750 [19.1]	0.750 [19.1]	0.750 [19.1]	--	--	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	--	--	0.138 [3.5]	--
<b>S89</b>	X	0.781 [19.8]	0.781 [19.8]	0.781 [19.8]	--	--	--	0 [0]	1.563 [39.7]	1.563 [39.7]	0 [0]	--	--	--	--	--	--
	Y	0.281 [7.1]	0.821 [20.9]	1.281 [32.5]	--	--	--	0 [0]	0 [0]	1.563 [39.7]	1.563 [39.7]	--	--	--	--	--	--
	φ (max)	0.156 [4.0]	0.156 [4.0]	0.156 [4.0]	--	--	--	#10-24 M5	#10-24 M5	#10-24 M5	#10-24 M5	--	--	--	--	--	--
<b>S90</b>	X	0.474 [12.1]	-0.026 [-0.65]	0.474 [12.1]	0.974 [24.8]	--	--	0 [0]	0.949 [24.1]	0.949 [24.1]	0 [0]	--	--	--	--	--	--
	Y	1.549 [39.4]	1.049 [26.7]	0.549 [14.0]	1.049 [26.7]	--	--	0 [0]	0 [0]	2.098 [53.3]	2.098 [53.3]	--	--	--	--	--	--
	φ (max)	0.126 [3.2]	0.126 [3.2]	0.126 [3.2]	0.126 [3.2]	--	--	#10-24 M5	#10-24 M5	#10-24 M5	#10-24 M5	--	--	--	--	--	--
<b>S91</b>	X	0.875 [22.2]	0.625 [15.9]	0.875 [22.2]	1.125 [28.6]	--	--	0 [0]	1.750 [44.5]	1.750 [44.5]	0 [0]	--	--	--	--	--	--
	Y	0.850 [21.6]	0.500 [12.7]	0.150 [3.8]	0.500 [12.7]	--	--	0 [0]	0 [0]	1.000 [25.4]	1.000 [25.4]	--	--	--	--	--	--
	φ (max)	0.188 [4.8]	0.188 [4.8]	0.188 [4.8]	0.188 [4.8]	--	--	#4-40	#4-40	#4-40	#4-40	--	--	--	--	--	--
<b>S92</b>	X	0.875 [22.2]	0.625 [12.7]	0.875 [22.2]	1.125 [28.6]	--	--	0 [0]	1.750 [44.5]	1.750 [44.5]	0 [0]	--	--	--	--	--	--
	Y	0.950 [24.1]	0.600 [15.2]	0.250 [6.4]	0.600 [15.2]	--	--	0 [0]	0 [0]	1.200 [30.5]	1.200 [30.5]	--	--	--	--	--	--
	φ (max)	0.188 [4.8]	0.188 [4.8]	0.188 [4.8]	0.188 [4.8]	--	--	#8-32 M4	#8-32 M4	#8-32 M4	#8-32 M4	--	--	--	--	--	--
<b>S93</b>	X	0 [0]	-0.425 [-10.8]	0 [0]	0.425 [10.8]	--	--	0 [0]	0 [0]	--	--	--	--	--	--	--	--
	Y	1.675 [42.5]	1.250 [31.8]	0.825 [21.0]	1.250 [31.8]	--	--	0 [0]	2.500 [63.5]	--	--	--	--	--	--	--	--
	φ (max)	0.281 [7.1]	0.281 [7.1]	0.281 [7.1]	0.281 [7.1]	--	--	.25-20 M6	.25-20 M6	--	--	--	--	--	--	--	--

# Servo Valve Patterns

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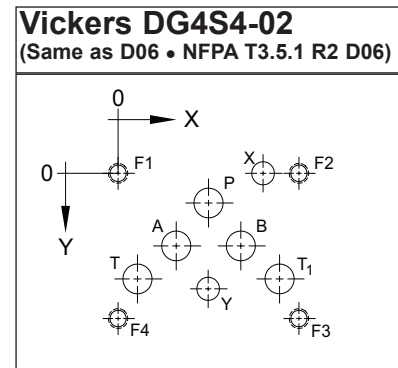
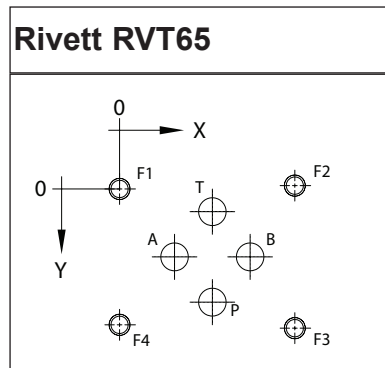
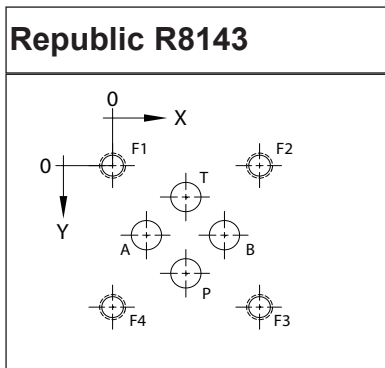
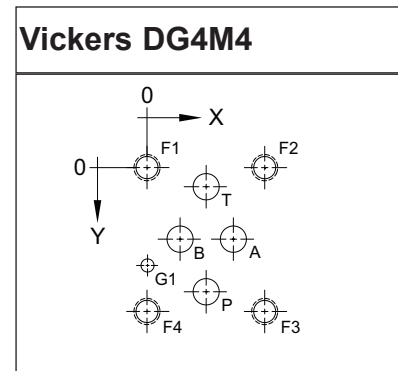
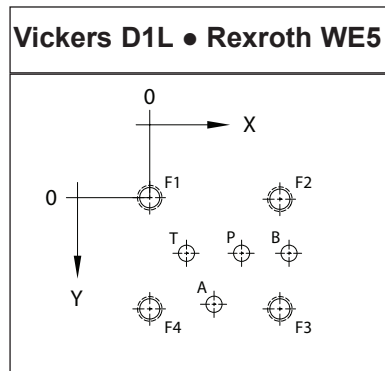
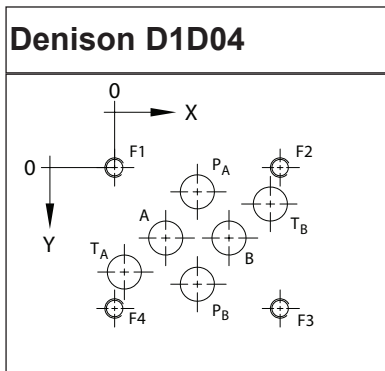
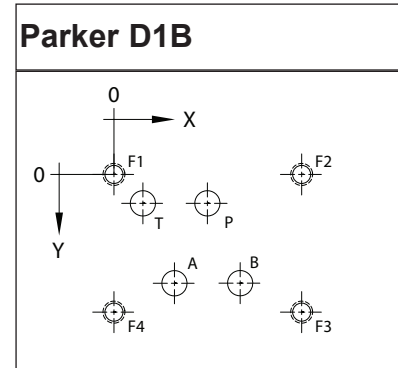
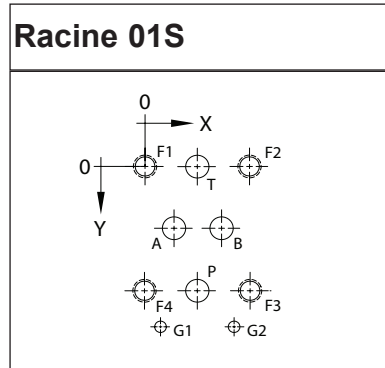
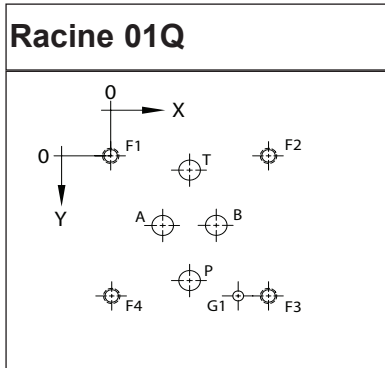


**D06, D07, D08, D10:** Same as ISO / NFPA directional valve patterns. See pages 228-229 for dimensions.

Pattern	Axis	P	A	T	T <sub>1</sub>	B	X	X <sub>1</sub>	Y	F1	F2	F3	F4	F5	F6	G1	G2
S94	X	1.375 [34.9]	2.750 [69.9]	1.375 [34.9]	--	0 [0]	0 [0]	--	--	0 [0]	2.750 [69.9]	2.750 [69.9]	0 [0]	1.375 [34.9]	1.375 [34.9]	--	--
	Y	2.938 [74.6]	2.063 [52.4]	1.188 [30.2]	--	2.063 [52.4]	3.513 [89.2]	--	--	0 [0]	0 [0]	4.125 [104.8]	4.125 [104.8]	0 [0]	4.125 [104.8]	--	--
	φ (max)	0.865 [22.0]	0.865 [22.0]	0.865 [22.0]	--	0.865 [22.0]	0.094 [2.4]	--	--	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	.31-18 M8	--	--
S95	X	1.900 [48.3]	0.900 [22.9]	1.900 [48.3]	--	2.900 [73.7]	--	--	--	0 [0]	3.800 [96.5]	3.025 [76.8]	0.775 [19.7]	--	--	--	--
	Y	2.510 [63.8]	1.510 [38.4]	0.510 [13.0]	--	1.510 [38.4]	--	--	--	0 [0]	0 [0]	3.313 [84.1]	3.313 [84.1]	--	--	--	--
	φ (max)	0.938 [23.8]	0.938 [23.8]	0.938 [23.8]	--	0.938 [23.8]	--	--	--	.38-16 M10	.38-16 M10	.38-16 M10	.38-16 M10	--	--	--	--
D03	X	0.847 [21.5]	0.500 [12.7]	0.847 [21.5]	--	1.189 [30.2]	--	--	1.595 [40.5]	0 [0]	1.595 [40.5]	1.595 [40.5]	0 [0]	--	--	1.299 [33.0]	--
	Y	1.020 [25.9]	0.610 [15.5]	0.201 [5.1]	--	0.610 [15.5]	--	--	0.354 [9.0]	0 [0]	-0.030 [-0.75]	1.250 [31.75]	1.221 [31.0]	--	--	1.250 [31.75]	--
	φ (max)	0.295 [7.5]	0.295 [7.5]	0.295 [7.5]	--	0.295 [7.5]	--	--	0.130 [3.3]	#10-24 M5	#10-24 M5	#10-24 M5	#10-24 M5	--	--	0.158 [4.0]	--
D05HE	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	-0.315 [-8.0]	--	2.441 [62.0]	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.433 [11.0]	--	0.433 [11.0]	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.248 [6.3]	--	0.248 [6.3]	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05-S1	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	-0.417 [-10.6]	--	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.291 [7.4]	--	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.125 [3.2]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05-S2	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	-0.354 [-9.0]	--	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.252 [6.4]	--	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.248 [6.3]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05-S3	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	-0.346 [-8.8]	--	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.248 [6.3]	--	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.118 [3.0]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05-S4	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	0.472 [12.0]	--	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0 [0]	--	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.118 [3.0]	--	--	.25-20 M6	.25-20 M6	.25-20 M6	.25-20 M6	--	--	--	--
D05-S5	X	1.063 [27.0]	0.658 [16.7]	0.126 [3.2]	2.000 [50.8]	1.469 [37.3]	0.406 [10.3]	1.719 [43.7]	--	0 [0]	2.126 [54.0]	2.126 [54.0]	0 [0]	--	--	--	--
	Y	0.248 [6.3]	0.843 [21.4]	1.280 [32.5]	1.280 [32.5]	0.843 [21.4]	0.248 [6.3]	0.248 [6.3]	--	0 [0]	0 [0]	1.811 [46.0]	1.811 [46.0]	--	--	--	--
	φ (max)	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.441 [11.2]	0.248 [6.3]	0.248 [6.3]	--	.25-28 M6	.25-28 M6	.25-28 M6	.25-28 M6	--	--	--	--

# “Obsolete Valve” Patterns

These drawings are for reference only. Please consult the appropriate standard when dimensions are critical. Dimensions may vary on our products. It should not be assumed that each hole shown is found on a given product.

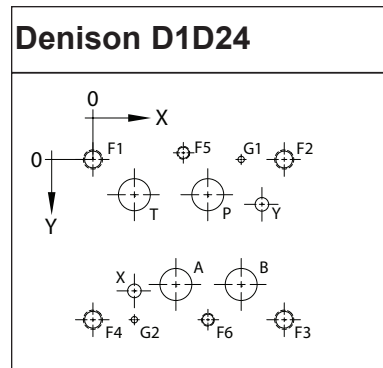
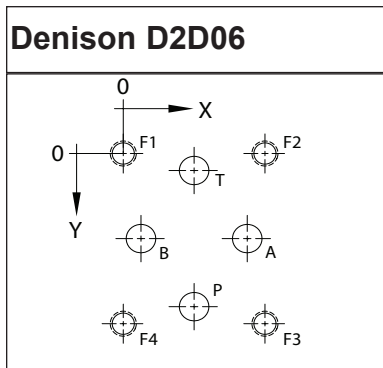
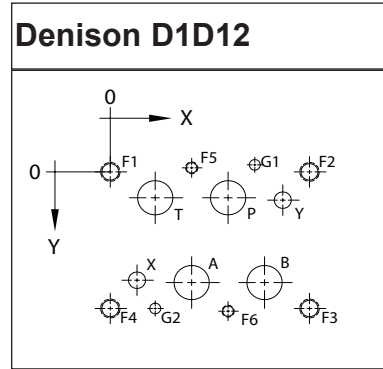
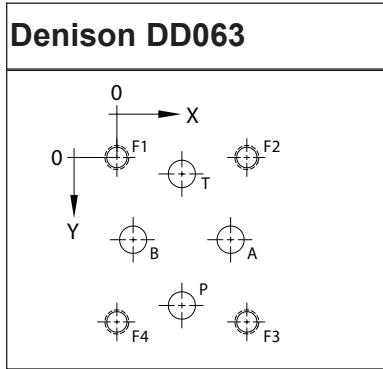




Pattern	Axis	P	A	T	T <sub>1</sub>	B	X (P <sub>B</sub> )	Y	F1	F2	F3	F4	G1	G2
<b>01Q</b>	X	0.91 [23.0]	0.59 [15.1]	0.91 [23.0]	--	1.22 [31.0]	--	--	0 [0]	1.81 [46.0]	1.81 [46.0]	0 [0]	1.47 [37.3]	--
	Y	1.56 [39.7]	0.88 [22.2]	0.19 [4.9]	--	0.88 [22.3]	--	--	0 [0]	0 [0]	1.75 [44.5]	1.75 [44.5]	1.75 [44.5]	--
	φ (max)	0.25 [6.3]	0.19 [4.8]	0.25 [6.3]	--	0.19 [4.8]	--	--	#10-24 #10-24	#10-24 #10-24	#10-24 #10-24	#10-24 #10-24	0.16 [4.0]	--
<b>01S</b>	X	0.61 [15.5]	0.30 [7.6]	0.61 [15.5]	--	0.92 [23.4]	--	--	0 [0]	1.22 [30.9]	1.22 [30.9]	0 [0]	0.24 [6.1]	0.98 [25.0]
	Y	1.37 [35.0]	0.69 [17.5]	0 [0]	--	0.69 [17.5]	--	--	0 [0]	0 [0]	1.37 [35.0]	1.37 [35.0]	1.75 [44.5]	1.75 [44.5]
	φ (max)	0.25 [6.3]	0.19 [4.8]	0.25 [6.3]	--	0.19 [4.8]	--	--	.25-20 .25-20	.25-20 .25-20	.25-20 .25-20	.25-20 .25-20	0.16 [4.0]	0.16 [4.0]
<b>D1B</b>	X	0.81 [20.6]	0.53 [13.5]	0.25 [6.4]	--	1.09 [27.7]	--	--	0 [0]	1.63 [41.3]	1.63 [41.3]	0 [0]	--	--
	Y	0.25 [6.4]	0.94 [23.8]	0.25 [6.4]	--	0.94 [23.8]	--	--	0 [0]	0 [0]	1.19 [30.2]	1.19 [30.2]	--	--
	φ (max)	0.22 [5.6]	0.22 [5.6]	0.22 [5.6]	--	0.22 [5.6]	--	--	#10-32 #10-32	#10-32 #10-32	#10-32 #10-32	#10-32 #10-32	--	--
<b>D1D04</b>	X	1.06 [27.0]	0.72 [16.3]	0.16 [4.0]	1.97 [50.0]	1.44 [36.5]	1.06 [27.0]	--	0 [0]	2.125 [54.0]	2.125 [54.0]	0 [0]	--	--
	Y	0.34 [8.7]	0.91 [23.0]	1.22 [31.0]	0.59 [15.1]	0.91 [23.0]	1.47 [37.3]	--	0 [0]	0 [0]	1.812 [46.0]	1.812 [46.0]	--	--
	φ (max)	0.38 [9.6]	0.38 [9.6]	0.38 [9.6]	0.38 [9.6]	0.38 [9.6]	0.38 [9.6]	--	.25-20 .25-20	.25-20 .25-20	.25-20 .25-20	.25-20 .25-20	--	--
<b>D1L, WE5</b>	X	0.72 [18.1]	0.51 [12.8]	0.30 [7.4]	--	1.09 [27.6]	--	--	0 [0]	1.02 [25.6]	1.02 [25.6]	0 [0]	--	--
	Y	0.42 [10.9]	0.81 [20.7]	0.42 [10.9]	--	0.42 [10.9]	--	--	0 [0]	0 [0]	0.84 [21.4]	0.84 [21.4]	--	--
	φ (max)	0.13 [3.2]	0.13 [3.2]	0.13 [3.2]	--	0.13 [3.2]	--	--	#10-24 #10-24	#10-24 #10-24	#10-24 #10-24	#10-24 #10-24	--	--
<b>DG4M4</b>	X	0.57 [14.4]	0.82 [20.6]	0.57 [14.4]	--	0.32 [8.1]	--	--	0 [0]	1.13 [28.7]	1.13 [28.7]	0 [0]	0 [0]	--
	Y	1.19 [30.1]	0.69 [17.5]	0.19 [4.8]	--	0.69 [17.5]	--	--	0 [0]	0 [0]	1.37 [34.7]	1.37 [34.7]	0.94 [23.8]	--
	φ (max)	0.25 [6.3]	0.25 [6.3]	0.25 [6.3]	--	0.25 [6.3]	--	--	.25-20 .25-20	.25-20 .25-20	.25-20 .25-20	.25-20 .25-20	0.16 [4.0]	--
<b>R8143</b>	X	1.06 [27.0]	0.50 [12.7]	1.06 [27.0]	--	0.50 [12.7]	--	--	0 [0]	2.13 [54.0]	2.13 [54.0]	0 [0]	--	--
	Y	1.60 [40.6]	1.05 [26.7]	0.48 [12.2]	--	1.05 [26.7]	--	--	0 [0]	0 [0]	2.11 [53.7]	2.11 [53.7]	--	--
	φ (max)	0.44 [11.1]	0.44 [11.1]	0.44 [11.1]	--	0.44 [11.1]	--	--	.38-16 .38-16	.38-16 .38-16	.38-16 .38-16	.38-16 .38-16	--	--
<b>RVT65</b>	X	0.85 [21.5]	0.50 [12.7]	0.85 [21.5]	--	1.19 [30.2]	--	--	0 [0]	1.60 [40.6]	1.60 [40.6]	0 [0]	--	--
	Y	1.09 [27.6]	0.61 [15.7]	0.15 [3.8]	--	0.61 [15.7]	--	--	0 [0]	-0.03 [-0.8]	1.26 [32.0]	1.23 [31.3]	--	--
	φ (max)	0.31 [7.9]	0.31 [7.9]	0.31 [7.9]	--	0.31 [7.9]	--	--	#10-24 #10-24	#10-24 #10-24	#10-24 #10-24	#10-24 #10-24	--	--
<b>DG4S4 -02 (D06)</b>	X	1.750 [44.5]	1.120 [28.5]	0.380 [9.7]	3.120 [79.3]	2.380 [60.5]	2.810 [71.4]	1.75 [44.5]	0 [0]	3.500 [88.9]	3.500 [88.9]	0 [0]	--	--
	Y	0.560 [14.3]	1.380 [35.1]	2.000 [50.8]	2.000 [50.8]	1.380 [35.1]	0 [0]	2.180 [55.4]	0 [0]	0 [0]	2.75 [69.9]	2.75 [69.9]	--	--
	φ (max)	0.580 [14.7]	0.580 [14.7]	0.580 [14.7]	0.580 [14.7]	0.580 [14.7]	0.440 [11.2]	0.440 [11.2]	.38-16 .38-16	.38-16 .38-16	.38-16 .38-16	.38-16 .38-16	--	--

# “Obsolete Valve” Patterns

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Pattern	Axis	P	A	T	B	X	Y	F1	F2	F3	F4	F5	F6	G1	G2
DD063	X	1.50 [38.1]	2.63 [66.7]	1.50 [38.1]	0.38 [9.5]	--	--	0 [0]	3.00 [76.2]	3.00 [76.2]	0 [0]	--	--	--	--
	Y	3.38 [85.7]	1.88 [47.6]	0.38 [9.5]	1.88 [47.6]	--	--	0 [0]	0 [0]	3.75 [95.3]	3.75 [95.3]	--	--	--	--
	φ (max)	0.63 [15.9]	0.63 [15.9]	0.63 [15.9]	0.63 [15.9]	--	--	.50-13 .50-13	.50-13 .50-13	.50-13 .50-13	.50-13 .50-13	--	--	--	--
D1D12	X	3.03 [77.0]	2.09 [53.2]	1.16 [29.4]	3.97 [100.8]	0.69 [17.5]	4.44 [112.7]	0 [0]	5.12 [130.2]	5.12 [130.2]	0 [0]	2.31 [58.7]	3.00 [76.2]	3.72 [94.5]	1.16 [29.4]
	Y	0.69 [17.5]	2.93 [74.6]	0.69 [17.5]	2.93 [74.6]	2.88 [73.0]	0.75 [19.0]	0 [0]	0 [0]	3.62 [92.1]	3.62 [92.1]	-0.09 [-2.4]	3.72 [94.5]	-0.19 [-4.8]	3.62 [92.1]
	φ (max)	0.91 [23.0]	0.91 [23.0]	0.91 [23.0]	0.91 [23.0]	0.44 [11.2]	0.44 [11.2]	.50-13 .50-13	.50-13 .50-13	.50-13 .50-13	.50-13 .50-13	.31-18 .31-18	.31-18 .31-18	0.28 [7.5]	0.28 [7.5]
D2D06	X	1.50 [38.1]	2.63 [66.7]	1.50 [38.1]	0.38 [9.5]	--	--	0 [0]	3.00 [76.2]	3.00 [76.2]	0 [0]	--	--	--	--
	Y	3.38 [85.7]	1.88 [47.6]	0.38 [9.5]	1.88 [47.6]	--	--	0 [0]	0 [0]	3.75 [95.3]	3.75 [95.3]	--	--	--	--
	φ (max)	0.63 [15.9]	0.63 [15.9]	0.63 [15.9]	0.63 [15.9]	--	--	.50-13 .50-13	.50-13 .50-13	.50-13 .50-13	.50-13 .50-13	--	--	--	--
D1D24	X	4.50 [114.3]	3.25 [82.5]	1.63 [41.3]	5.81 [147.6]	1.63 [41.3]	6.63 [168.3]	0 [0]	7.50 [190.5]	7.50 [190.5]	0 [0]	3.50 [76.2]	4.50 [114.3]	5.81 [138.6]	1.62 [41.3]
	Y	1.38 [35.0]	4.87 [123.8]	1.38 [35]	4.87 [123.8]	5.13 [130.2]	1.75 [44.5]	0 [0]	0 [0]	6.25 [158.8]	6.25 [158.8]	-0.31 [-7.9]	6.25 [158.8]	0 [0]	6.25 [158.8]
	φ (max)	1.25 [32.0]	1.25 [32.0]	1.25 [32.0]	1.25 [32.0]	0.44 [11.2]	0.44 [11.2]	.75-10 .75-10	.75-10 .75-10	.75-10 .75-10	.75-10 .75-10	.50-13 .50-13	.50-13 .50-13	0.28 [7.5]	0.28 [7.5]

# Materials

Daman offers a wide range of material choices to meet most pressure rating, application, environment, and cost requirements. While the vast majority of products that we build have criteria that are best served by 6061-T6511 aluminum or 65-45-12 ductile iron, we also frequently review requests for custom products in other grades of aluminum and ductile iron, as well as stainless steel, carbon steel, and other advanced materials.

## Aluminum

6061-T651 - Used in our entire aluminum standard product line and ninety-nine percent of our custom aluminum products. Items built from extruded bar are -T6511 temper and items built from plate are -T651 temper.

2024-T351 - Used for a small number of custom parts when specified. Usually it is chosen over 6061 when improved material strength is needed. The majority of what we purchase is plate.

7075-T351 - Used for a small number of custom parts when specified. Usually it is chosen over 6061 when improved material strength is needed. The majority of what we purchase is plate.

## Ductile

65-45-12 - Used in our entire ductile standard product line and nearly all of our custom ductile products.

80-55-06 - Used for a very small number of custom parts. Usually it is chosen over 65-45-12 when improved material strength is needed.

## Ductile Iron versus Carbon Steel

65-45-12 ductile iron has several qualities that make it the preferred material choice for applications of 5000 PSI maximum operating pressure. The main advantage over carbon steel is a grain structure that allows for ease of manufacturing, uniform corrosion resistance, consistent material quality, and improved dampening characteristics.

## Stainless Steel

Stainless steel manifolds are often found in washdown, semiconductor, oil and gas, marine, and other offshore applications. Stainless steel is corrosion resistant, and is very durable. Most Daman standard products can be produced in stainless steel and we are continuously expanding our stainless machining capabilities. All Daman stainless steel standard parts are passivated. Contact us with any stainless steel standard or custom opportunity.

## Other Materials

Daman custom product designs include industry common steels such as 1018 and 11L17. Daman has experience manufacturing custom products from many other materials including brass. Contact us to discuss your material requirements.

# Tips For Material Selection

Material selection requires the consideration of several hydraulic system characteristics such as pressure, application duty cycle, and environmental atmosphere. Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type. The characteristics below are common considerations for aluminum or ductile alloy.

## Hydraulic System Characteristics

- The most obvious hydraulic criteria for material selection is system operating pressure. We rate nearly all of our 6061-T6 aluminum standard products, and all Daman-designed custom parts for 3000 PSI maximum operating pressure, with a 3:1 safety factor.
- We rate nearly all of our 65-45-12 ductile standard products, and all Daman-designed ductile custom parts for 5000 PSI maximum operating pressure, with a 3:1 safety factor.
- This rating is set based on the assumption that the system is properly designed, assembled, and maintained for its application and environment, and that it is used in an average duty cycle application.
- Customer designs must be reviewed for wall thickness integrity prior to assigning a Daman pressure rating. Following are some examples of hydraulic system characteristics that may necessitate overriding pressure rating as the determining factor in material selection.

### Design

- High velocities
- Proper valve use
- Water and fluid

### Application

- High duty cycle
- Shock and spike
- Layout

### Environment

- Caustic solutions

# Surface Treatments

Surface finish treatments for a manifold or related product are for improved cosmetic appearance, corrosion resistance, improved paint adhesion, or increased surface hardness. The type of material and the purpose for the coating can determine which coating to use. Below are general overviews of anodizing and electroless nickel. The following page specifies our processes as well as ordering information.

## **Surface Treatments Overview**

### **Anodize**

Application: Aluminum parts

- Sulfuric acid anodizing is applied utilizing a 10% to 20% sulfuric acid bath at 60°F to 80°F. Electrical current (2 to 9 amps per sq. ft.) is passed through the solution to the positively charged aluminum part (Anode). A reaction takes place on the surface of the aluminum part that changes the aluminum to aluminum oxide. Aluminum oxide in this form is a crystalline structure that is practically nonconductive. The reaction will continue, and the film will grow, until its dielectric properties do not allow electrical current to continue to pass through the film. This process produces a nearly clear oxide coating which is usually less than 0.001" thick. The coating is then sealed to improve corrosion protection or colorfastness when dyed.
- Specifically this coating is referred to as sulfuric anodize, clear anodize, or Type II anodize.
- A dye may be used to add color to the process. Common available colors are black, red, or blue.
- Anodizing provides good corrosion protection in mild environments and minimum wear protection.

### **Electroless Nickel**

Application: Ductile iron parts

- The deposition of the nickel is autocatalytic. This means that the nickel is deposited on the substrate material without the use of external electrical current. Electroless nickel is applied by submerging the part in a well-agitated bath which operates between 180 and 190 degrees F.
- An extensive cleaning process to remove all dirt, oils and oxides prior to plating is often more involved than the plating process itself. This ensures good adhesion of the nickel to the ductile substrate.
- Phosphorus is present in all electroless nickel. The higher the level, the better the corrosion resistance.
- ROHS compliant.
- Free of cadmium, lead, chrome.
- Professional appearance.
- Excellent results in industrial applications, mining, and railroad applications.
- Not suitable for applications where a specific salt spray hours rating is required.



# Coatings Available For Daman Standard Product Lines

Anodizing options available for all catalogued aluminum parts:

"-BA" added to the end of the part number for black anodize.

"-CA" added to the end of the part number for clear anodize.

Electroless nickel option available for all catalogued ductile parts:

"-EN" added to the end of the part number for electroless nickel.

## "-BA" Coating: 6061-T6 Aluminum with Black Anodize

Process used conforms to MIL-A-8625F Type II, Class 2

- Dyed black.
- Nickel acetate sealed.
- Anodic thickness varies from approximately 0.0002 - 0.0008 based on machined features.
- Sample salt spray testing had acceptable performance at 96 hrs.
- One or more mounting holes may be unanodized due to racking requirements.

## "-CA" Coating: 6061-T6 Aluminum with Clear Anodize

Process used conforms to MIL-A-8625F Type II, Class 1

- No added color; appearance is of matte aluminum.
- Nickel acetate sealed.
- Anodic thickness varies from approximately 0.0002 - 0.0008 based on machined features.
- Sample salt spray testing had acceptable performance at 96 hrs.
- One or more mounting holes may be unanodized due to racking requirements.

## "-EN" Coating: D-65-45-12 Ductile Iron with Electroless Nickel Coating

Process used conforms to MIL C26074, AMS 2404, ASTM B 733

- NOTE: Thickness supplied is less than A, B or C definition, therefore no defined salt spray hour rating (Coating thickness is 0.0002 - 0.0004 inch).
- Chemically applied completely uniform deposit thickness.
- High Phosphorus - 10-13 weight %.
- Uniform thickness; excellent hardness; resistant to scratches, strikes and chemicals.
- Meets or exceeds adhesion testing in ASTM B571.

Performance of surface treatments varies by application and environment. No specific corrosion resistance is warranted.

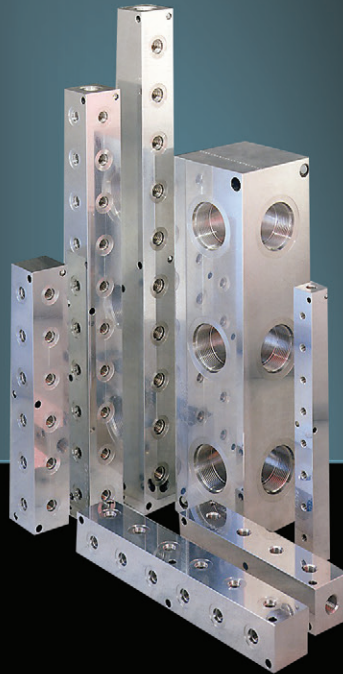
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